









VISUALINDEX

Standard Type

The standard type combines the best performance and user-friendliness in its class.

The selectable arm length (250 mm to 800 mm) provides the flexibility to accommodate a wide range of applications.



IX-NNN2515 IX-NNN3515 P12

IX-NNN5020 (5030) ···· P13

IX-NNN6020 (6030) ···· P14

IX-NNN7020 (7040) ···· P15 IX-NNN8020 (8040) P16

High-Speed Type

The high-speed type offers enhanced performance in high-speed operation by combining a high-output motor with the standard body. It helps reduce cycle times.



IX-NSN5016 P17 IX-NSN6016 P18

Dustproof/ Splash-proof Type

The dustproof/splash-proof type adopts a protective structure conforming to IP65. This robot can be used in environments subject to powder dust or water splashes.



IX-NNW2515 IX-NNW3515 P20

IX-NNW5020 (5030) ··· P21

IX-NNW6020 (6030) ··· P22 IX-NNW7020(7040) ···· P23

IX-NNW8020(8040) P24

Wall-Mount Type

This robot is mounted on a wall for operation. The space below the robot can be utilized effectively, so you will have more freedom in designing your equipment.



IX-TNN3015 IX-TNN3515 P26

Wall-Mount Inverse Type

UNN

This robot is the same as the wall-mounting type (TNN), but it is installed upside down. UNN is ideal for applications where the robot must handle loads located above it.



P25

IX-UNN3015 P25

Ceiling Mount Type

This robot is mounted on a ceiling for operation. The space below the robot can be utilized effectively, so you will have more freedom in designing your equipment.



P**27**

IX-HNN5020 P27
IX-HNN6020 P28
IX-HNN7020(7040) P29
IX-HNN8020(8040) P30

Ceiling Mount Inverse Type (Tabletop Mount)

This robot is the same as the ceiling mount type (HNN), but it is installed upside down. INN is ideal for applications where the robot must handle loads



P27

IX-INN5020 P27
IX-INN6020 P28
IX-INN7020(7040) P29
IX-INN8020(8040) P30

Clean Room Type

located above it.

NNC

This robot generates minimal particles and is ideal for operation in a clean room environment. The air inside the robot can be vacuumed if conformance to cleanliness class 10 is required.





P31

IX-NNC2515		····· P31
IX-NNC3515		····· P32
IX-NNC5020	(5030)	····· P33
IX-NNC6020	(6030)	····· P34
IX-NNC7020	(7040)	····· P35
IX-NNC8020	(8040)	····· P36

New Horizontal Articulated Robot IX Series Achieves Class Top Performance and High Cost Performance

The IX Series achieved the best-in-class specification in every aspect—from high-speed performance and load capacity to positioning repeatability—after reviewing and redesigning all the components of the conventional IH Series robots. The IX Series also outdistances its rivals in user-friendliness, lineup and cost performance.

High-Performance

Highest Speed, Load Capacity and Accuracy in Its Class

Standard cycle time: 0.44 sec (*1)
Positioning repeatability: ±0.01 mm/±0.005° (*2)
Maximum load capacity: 20 kg (*3)

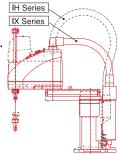
- *1 The standard cycle time refers to the time required to cycle back and forth over a vertical distance of 25 mm and horizontal distance of 300 mm (rough positioning).

 *2 If the arm length is 700/800, the repeatability 300mm (12 in.)
- becomes ±0.015 mm/±0.005°.
 *3 Based on an arm length of 700/800.

25mm (12 in.)

2. Compact and Rigid

The IX Series is significantly smaller compared with the conventional IH Series robots.



The IX Series achieved enhanced rigidity in a lightweight body by comprising arm 1 using aluminum extruded material. This helped reduce the inertial load.

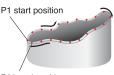


3 Markedly Improved Tracing Accuracy and Interpolation Function

The IX Series offers a markedly improved tracing accuracy as a result of higher controller processing speed and rigid robot construction.

The robot can also perform three-dimensional arc/pass motions to allow for easy, accurate dispensing operation.

Command	Operand 1	Operand 2
PATH	P1	P20



P20 end position

Path movement that consists of many points can be implemented with a single program line.

Easy

4. Greater Ease of Use

An easy-to-use D-sub/25-pin connector is provided on top of the robot for user wiring. The user can also connect two Ø4 tubes and two Ø6 tubes to meet various tubing needs.

The brake-release switch on the robot lets you release the brake even when the controller power is off (*1). The alarm indicator alerts you on each error generated in the robot (*2).



- *1 24 VDC power must be supplied regardless of whether or not the brake-release switch is
- *2 The alarm indicator must be wired by the user.

5. Easy Programming

The IX Series adopts Super SEL Language, a well-known command language used by IAI Cartesian robots.

With Super SEL, complex operations can be programmed easily. You can create desired programs right away without much knowledge of robot language.

3







Specifications

уре		Arm len	gth (mm)	, maximu	n compo	site spee	d (mm/s)	Standard cycle	Load out	acity (*1)		xis stroke	Model	Page
		250 mm	350 mm	500 mm	600 mm	700 mm	800 mm	time (sec)	Rated (kg)	Maximum (kg)		Optional im)		
	1	3142 mm/s						0.46	1	3	150	-	IX-NNN2515	P11
			3979 mm/s					0.53	1	3	150	-	IX-NNN3515	P12
				6283 mm/s				0.44	2	10	200	300	IX-NNN5020(5030)	P13
tandard /pe					7121 mm/s			0.52	2	10	200	300	IX-NNN6020(6030)	P14
NN	1					6597 mm/s		0.50	5	20	200	400	IX-NNN7020(7040)	P15
	-						7121 mm/s	0.52	5	20	200	400	IX-NNN8020(8040)	P16
igh- beed	1			4712 mm/s				0.29 to 0.30	1	3	160	-	IX-NSN5016	P17
pe SN					5236 mm/s			0.38 to 0.39	1	3	160	-	IX-NSN6016	P18
	2	3142 mm/s						0.51	1	3	150	-	IX-NNW2515	P19
	J. 1		3979 mm/s					0.59	1	3	150	-	IX-NNW3515	P20
ıstproof/ lash-				6283 mm/s				0.49	2	10	200	300	IX-NNW5020(5030)	P2 ⁻
oof pe	1				7121 mm/s			0.55	2	10	200	300	IX-NNW6020(6030)	P22
VW	U T					6597 mm/s		0.52	5	20	200	400	IX-NNW7020(7040)	P2:
	100					71111110	7121 mm/s	0.52	5	20	200	400	IX-NNW8020(8040)	P24
all- ount	.Ω	35 mm	60 n/s				111111/3	0.49	1	3	150	-	IX-TNN3015	P2
oe NN			3979 mm/s					0.53	1	3	150	-	IX-TNN3515	P20
all- ount	415	35 mm	60					0.49	1	3	150	-	IX-UNN3015	P2
verse ne UNN	U		3979 mm/s					0.53	1	3	150	-	IX-UNN3515	P2
				6283 mm/s				0.44	2	10	200	-	IX-HNN5020	P2
eiling- ount	7				7121 mm/s			0.52	2	10	200	-	IX-HNN6020	P2
oe NN	×					6597 mm/s		0.50	5	20	200	400	IX-HNN7020(7040)	P2
	v						7121 mm/s	0.52	5	20	200	400	IX-HNN8020(8040)	P3
	_			6283 mm/s				0.44	2	10	200	-	IX-INN5020	P2
eiling- ount	V ·				7121 mm/s			0.52	2	10	200	-	IX-INN6020	P2
verse be	. 6					6597 mm/s		0.50	5	20	200	400	IX-INN7020(7040)	P29
N							7121 mm/s	0.52	5	20	200	400	IX-INN8020(8040)	P30
	1	3142 mm/s						0.49	1	3	150	-	IX-NNC2515	P3
	100		3979 mm/s					0.58	1	3	150	_	IX-NNC3515	P3
ean om				6283 mm/s				0.47	2	10	200	300	IX-NNC5020(5030)	P3
oe NC					7121 mm/s			0.54	2	10	200	300	IX-NNC6020(6030)	P3
						6597 mm/s		0.52	5	20	200	400	IX-NNC7020(7040)	P3
	-					mm/s	7121 mm/s	0.52	5	20	200		IX-NNC8020(8040)	P36

^(*1) The rated load capacity indicates the maximum load that can be carried at the maximum operating speed. The maximum load capacity indicates the maximum load that can be carried at a reduced acceleration rate.



IX Series Points to Note

<SCARA Type XI-NNN/NSN/NNW/TNN/UNN/HNN/INN/NNC>

(Note 1)

Positioning repeatability

"Positioning repeatability" refers to the positioning accuracy of repeated movements to a pre-stored position. This is not the same as "absolute positioning accuracy."

The specified positioning repeatability is measured in an ambient temperature of 20°C constant.

(Note 2) Maximum operating speed

The specified maximum operating speed represents the speed of PTP command operation. High-speed movement will be limited in CP command operation (interpolation operation).

(Note 3) Standard cycle time

"Standard cycle time" refers to the time required to cycle back and forth over a vertical distance of 25 mm and horizontal distance of 300 mm (rough positioning).

<Caution>

The specified cycle time is based on a 2-kg load (5-kg load if the arm length is 700/800) and the maximum operating speed.

The robot cannot operate continuously at the maximum speed.



(Note 4) Axis 3 push force

"Axis 3 push force" represents the push force applied by the tip of the vertical axis. The value under "Push action" indicates the maximum push force to be applied when a programmed push command is executed. The value under "Maximum thrust" indicates the maximum thrust in a normal positioning operation. When a push action is performed during a normal positioning operation, a force corresponding to three times the maximum thrust may apply momentarily. When performing a push action, be sure to use a programmed push command.

(Note 5) Axis 4 allowable inertial moment

"Axis 4 allowable inertial moment" indicates the allowable inertial moment of axis 4 (rotating axis) of the SCARA robot as calculated at the center of rotation.

The offset from the center of rotation of axis 4 to the tool gravity center must be within 40 mm. If the tool gravity center is further away from the center of axis 4, the speed and/or acceleration rate must be reduced as necessary.

(Note 6) Alarm indicator

The alarm indicator is located on top of arm 2 of the SCARA robot.

The alarm indicator can be wired in such a way that it will illuminate in a certain condition such as when the controller generates an error. To use the alarm indicator, the user must provide a circuit that responds to the controlleris I/O output signal to supply 24 VDC to the applicable LED terminal in the user wiring.

(Note 7) Brake-release switch

The brake-release switch is also located on top of the robotis arm 2 near the alarm indicator.

To release the brake, 24 VDC power must be supplied regardless of whether or not the brake-release switch is used. (Supply 24 VDC from a dedicated power supply separate from the 24 VDC power used for driving the I/Os.)

(Note 8) Cable length

The motor and encoder cables of the SCARA robot are directly connected to the robot. The IX Series doesnit use a cable joint, so changing the cable length on the delivered robot will be difficult.

Select either 5 m (code 5L) or 10 m (10L) as the desired cable length when ordering. (The air tube length is 150 mm.)

(Note 9) Protection grade (protective structure)

This grade indicates the level of actuator protection against water and solid foreign matters.

The actuator is protected against solid foreign matters to a degree where dust will not enter the actuator. The actuator is protected against water intrusion to a degree where the actuator will not be negatively affected by water injected at a given angle.

(Note 10) Air purge pressure

To use the dustproof/splash-proof type in an IP65 environment, air must be supplied from the air inlet located at side (or back) of the robot base (to perform air purge). The air purge pressure must conform to the common specification applicable to all robot types. (Supplied air must be clean, dry air of atmospheric pressure with a dew-point temperature of –20°C or below.)

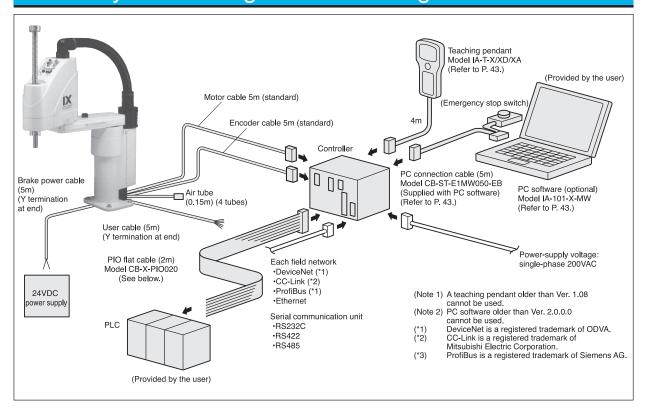
(Note 11) Internal vacuuming

To use the clean type in an environment of cleanliness class 10, the air inside the robot must be vacuumed from the air suction outlet located at side (or back) of the robot base. The suction rate must conform to the common specification applicable to all robot types.



X SCARA Series

System Configuration Drawing X Series



■ Robot Accessories

- Caution labels
- · Positioning seals
- Eyebolts
- Service connectors



■ Controller Accessory

% \square Enter the desired cable length (L) of up to 10 m in ooo. Example) 080 = 8m · PIO flat cable Model CB-X-PIO connector Flat cable (50 conductors) No. | Color | Wire | No. | Color | Wire | No. | Color | Wire Green 4
Blue 4
Purple 4
Gray 4
White 4
Black 4 18 Gray 2 19 White 2 20 Black 2 3 Orange 1 4 Yellow 1 21 Brown 3 22 Red 3 23 Orange 3 24 Yellow 3 25 Green 3 Green 1 Blue 1 Red 5 26 Blue 3 27 Purple 3 28 Gray 3 29 White 3 30 Black 3 31 Brown 4 32 Red 4 43 Orange 5 44 Yellow 5 10 Black 1 11 Brown 2 12 Red 2 45 Green 5 46 Blue 5

Orange 2 14 Yellow 2

Purple 5 Gray 5

Robot Options

Name	Model□	Description□	Page□□
Absolute Data Storage Battery□□	AB-3	Battery for storing the encoder's absolute data□	
Absolute Reset Adjustment Jig	JG-1~3	Jig needed to execute an absolute reset	P8
Flange	IX-FL-1~3	Flange used to install to the tip of the Z-axis	

Controller Options

Name						
Teaching Pendant	IA-T-X	Allows for input and editing of position data, programs, parameters, etc., as well as manual operations.				
Teaching Pendant (With Deadman Switch)	IA-T-XD	IA-T-X equipped with a deadman switch				
Teaching Pendant (ANSI)	IA-T-XA	CE/ANSI-compliant type	P43			
PC Software (DOS/V)	IA-101-X-MW	Allows for input and editing of position data, programs, parameters, etc.,				
PC Software (PC98)	IA-101-X-CW	as well as manual operations.				



Robot Options

Absolute Data Backup Battery

This battery is used to store the encoder's absolute data. (Install the battery inside the rear cover of the SCARA robot.)

Model	Remarks
AB-3	Common to all models



AB-3

Absolute Reset Adjustment Jig

An appropriate adjustment jig is used to execute an absolute reset when the encoderís absolute data was lost.

Model	Remarks
JG-1	Arm length 500/600
JG-2	Arm length 250/350
JG-3	Arm length 700/800







JG-1

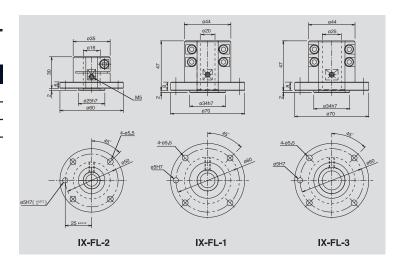


JG-3

Flange

Use an appropriate flange when mounting to the tip of the Z-axis arm.

Model	Remarks
IX-FL-1	Arm length 500/600
IX-FL-2	Arm length 250/350
IX-FL-3	Arm length 700/800





Unit Series Explanation of SCARA Robot Model Items

Refer to the opposite page for details on each model item (① through ⑧). The selection range for each item will vary depending on the robot type. For details, refer to the page corresponding to each model type.

		1		2		3		4		⑤		6		7		8
		Series		Model		Cable length		Controller type		Standard PIO		Expansion I/O		I/O flat cable length		Power-supply voltage
1	SCARA robot, standard type		_	NNN2515 NNN3515 NNN5020 NNN5030 NNN6020 NNN6030 NNN7020 NNN7040 NNN8020 NNN8040	_		_		_		_		_		_	
2	SCARA robot, high-speed type		_	NSN5016 NSN6016	_		_		_		_		_		_	
3	SCARA robot, dustproof/ splash-proof type	ΙΧ	_	NNW2515 NNW3515 NNW5020 NNW5030 NNW6030 NNW6030 NNW7020 NNW7040 NNW7040 NNW8020 NNW8040	_	5L	_	кх	_	N1 N3 P1 P3	_	EEE,	_	2 3 5	_	
4	SCARA robot, wall-mount type (inverse type)		_	TNN3015 (UNN3015) TNN3515 (UNN3515)	_	10L	_	JX	_	DV CC PR ET	_	etc.	_	5 0	_	2
5	SCARA robot, ceiling-mount type (inverse type)		_	HNN5020 (INN5020) HNN6020 (INN6020) HNN7020 (INN7040) HNN7040 (INN7040) HNN8020 (INN8020) HNN8040 (INN8040)	_		_		_		_		_		_	
6	SCARA robot, clean room type		_	NNC2515 NNC3515 NNC5020 NNC5030 NNC6020 NNC6030 NNC7020 NNC7040 NNC7040 NNC8020 NNC8040	_		_		_		_		_		_	





Unlike other models, the SCARA robot is ordered as a combination of robot and controller.

Items (1) through (3) specify the SCARA robot.

Items 4 through 8 specify the controller.

① Series

Indicate the name of each series.

2 Model

Indicate the model type (standard, high-speed, dustproof/splash-proof, wall-mount or ceiling-mount), arm length and Z-axis length.

NNN Standard type UNN Wall-mount type (inverse type)

NSN High-speed type HNN Ceiling-mount type

NNW Dustproof/splash-proof type INN Ceiling-mount type (inverse type)

TNN Wall-mount type

3 Cable length

Indicate the length of the cable connecting the robot and the controller.

Select either 5L (5 m) or 10L (10 m).

Unlike a single-axis robot, the IX Series does not adopt a joint cable.

The cable comes out directly from the robot.

Controller type

Select a dedicated controller (KX or JX type) for the SCARA robot.

* Only the KX type may be specified if the arm length is 500 or longer.

5 Standard PIO specification

Indicate the specification of the controller is standard I/O slot.

- * N3 and P3 are dedicated options for the JX controller and cannot be specified for the KX controller.
- N1 : [NPN standard PIO] An NPN PIO board with 32 input points and 16 output points is installed (standard).
- N3 : [NPN multipoint PIO] An NPN multipoint PIO board with 48 input points and 48 output points is installed (dedicated option for the JX controller).
- P1 : [PNP standard PIO] A PNP PIO board with 32 input points and 16 output points is installed.
- P3 : [PNP multipoint PIO] A PNP multipoint PIO board with 48 input points and 48 output points is installed (dedicated option for the JX controller).
- DV : [DeviceNet connection specification] A DeviceNet connection board with a maximum of 256 input points and 256 output points is installed.
- CC: [CC-Link connection specification] A CC-Link connection board with a maximum of 256 input points and 256 output points is installed.
- PR: [ProfiBus connection specification] A ProfiBus connection board with a maximum of 256 input points and 256 output points is installed.
- ET : [Ethernet connection specification] An Ethernet connection board offering data communication capability is installed.

6 Expansion I/O specification

Indicate the specification of the controlleris expansion slot.

An expansion board can be installed in slot 1, 2 or 3 of the KX controller, or in slot 1 of the JX controller.

Use a three-digit code (EEE) to specify the slot type. In the case of the JX controller having only one expansion slot, specify the slot using the first digit and leave "E" in the remaining two digits (□EE).

- * C, N3, P3, SA, SB and SC are dedicated options for the KX controller and cannot be specified for the JX controller.
- E : [Unused] Expansion board is not used.
- C : [CC-Link connection specification] A CC-Link connection board with 16 input points and 16 output points is installed (dedicated option for the KX controller).
- N1 : [NPN expansion PIO] An NPN PIO board with 32 input points and 16 output points is installed.
- N2 : [NPN expansion PIO] An NPN PIO board with 16 input points and 32 output points is installed.
- N3 : [NPN multipoint PIO] An NPN multipoint PIO board with 48 input points and 48 output points is installed (dedicated option for the KX controller).
- P1 : [PNP expansion PIO] A PNP PIO board with 32 input points and 16 output points is installed.
- P2 : [PNP expansion PIO] A PNP PIO board with 16 input points and 32 output points is installed.
- P3 : [PNP expansion PIO] A PNP PIO board with 48 input points and 48 output points is installed (dedicated option for the KX controller).
- SA: [Expansion SIO type A] An RS232C communication board is installed (dedicated option for the KX controller).
- SB: [Expansion SIO type B] An RS422 communication board is installed (dedicated option for the KX controller).
- SC : [Expansion SIO type C] An RS485 communication board is installed (dedicated option for the KX controller).

Indicate the length of the cable used for transmitting signals between the controller and the PLC.

One cable is supplied with one I/O board installed in the standard slot or each expansion slot.

- 2: 2m
- 3:3m
- 5:5m
- 0: None (Specify this number if you have installed a network board instead of a standard I/O board.)

® Power-supply voltage

Indicate the main power-supply voltage for the controller. The power-supply voltage is fixed to single-phase 200 VAC for a SCARA controller.



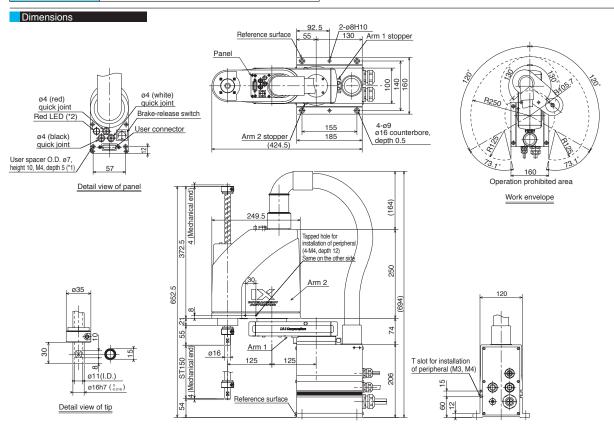
Model	AXIS		Axis		Axis		Axis		Axis		Axis		Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity g)		is 3 orce (N)	Axis allowabl	
Wodel			length capacity (mm) (W) envelop		envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg•m²) (Note 5)	Allowable torque (N•m)										
	Axis 1	Arm 1	125	200	±120°	±0.010	.0.040	.0.010	.0.010	.0.010	.0.010	.0.010	.0.010	.0.010	.0.010 3142m	3142mm/s								
 IX-NNN2515-5L-	Axis 2	Arm 2	125	100	±130°		(Composite speed)	0.46	4	3	65.3	90.9	0.015	1.9										
IA-INININZSTS-SL-LI-LI-LI-LI-LI-LI-LI-LI-LI-LI-LI-LI-LI		Vertical axis	-	100	150mm	±0.010	1106mm/s		'	١			0.013	1.5										
	Axis 4	Rotating axis	-	50	±360°	±0.005	1600°/s																	

^{*} In the above model code, specify the desired controller in □. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	15-conductor AWG26 D-sub/15-pin connector with shield (socket)
User tubing	Air tube (O.D. ø4, I.D. ø2.5) x 3 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	17.1kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



- *1: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in the rotating direction.
 *2: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

· Motor/encoder cable 5m/10m

User cable

5m/10m

 Brake power cable 5m/10m

• Air tube (3 pcs) 0.15m

Applicable Controller Specifications

, ipplioable of	manor opcomoduom	4			
Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37
XSEL-JX	Compact, space-saving type	80/64 points	Cannot be installed.		P37





Refer to P. 10 for details on the model items

The above model code represents a combination of robot and controller

Small SCARA Robot Standard Type: Arm Length 350mm, Vertical (Z) Axis 150mm

Type Standard type

Arm length 350mm

Load capacity 1kg rated/3kg maximum

(Example) |X - NNN3515 -

51 ΚX N1

Model items Series - Model - Cable length - Controller type - Standard I/O - Expansion I/O - I/O cable length - Power-supply voltage

EEE

Model/Specifications

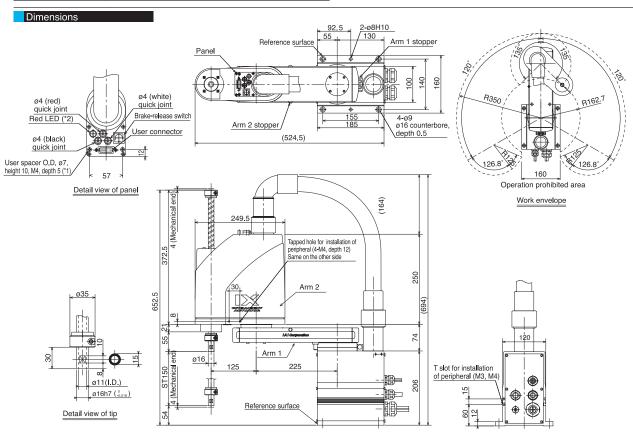
Model	Axis		Axis		Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	
Widdel	con	configuration		(W)	Work envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action	Maximum thrust (Note 4)	Allowable inertial moment (kg•m²) (Note 5)			
	Axis 1	Arm 1	225	200	±120°	±0.010	3979mm/s									
 IX-NNN3515-5L-	Axis 2	Arm 2	125	100	±135°	±0.010	(Composite speed)	0.53	1	3	65.3	90.9	0.015	1.9		
1X-1(1(103)13-3L-L-L-L-L-L-L-L		Vertical axis	_	100	150mm	±0.010	1106mm/s	0.55	'		05.5	30.3	0.013	1.5		
	Axis 4	Rotating axis	_	50	±360°	±0.005	1600°/s									

^{*} In the above model code, specify the desired controller in . For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	15-conductor AWG26 D-sub/15-pin connector with shield (socket)
User tubing	Air tube (O.D. ø4, I.D. ø2.5) x 3 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	18.2kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



- *1: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N•m in
- the rotating direction.

 *2: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

Cables/tubes

- · Motor/encoder cable 5m/10m Brake power cable
 - 5m/10m
- User cable 5m/10m
 - Air tube (3 pcs) 0.15m

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37
XSEL-JX	Compact, space-saving type	80/64 points	Cannot be installed.		P37





The above model code represents a combination of robot and controller.

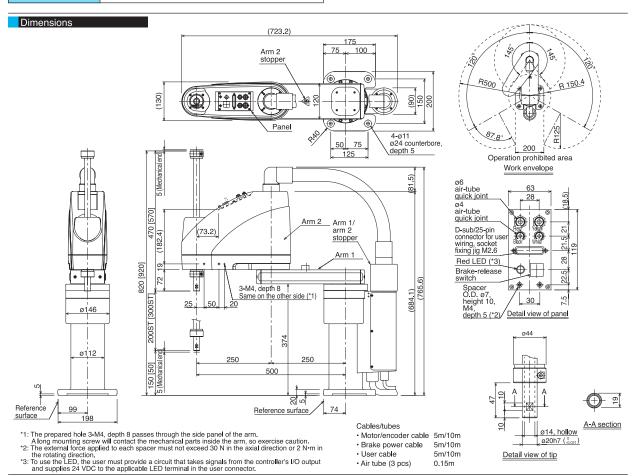
Model		Axis		Axis		Axis		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	
iwiodei	con	figuration	length (mm)	(W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg•m²) (Note 5)					
	Axis 1	Arm 1	250	400	±120°	±0.010	6283mm/s											
	Axis 2	Arm 2	250	200	±145°	±0.010	(Composite speed)	0.44	2	10	108	152	0.06	3.3				
[IX-NNN5030-5L-KX2]	Axis 3	Vertical axis	-	200	200mm [300mm]	±0.010	1393mm/s	0.44		10	100	132	0.00	3.3				
	Axis 4	Rotating axis	_	100	±360°	±0.005	1200°/s											

^{*} In the above model code, specify the desired controller in 🗆. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	29.5kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37



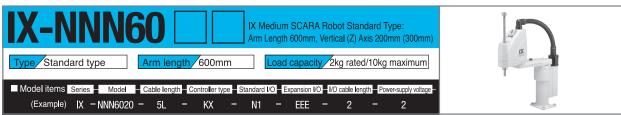
Refer to P. 6 for the explanations of (Note 1) to (Note 8).

Sold & Serviced By:





The above model code represents a combination of robot and controller.



^{*} Refer to P. 10 for details on the model items.

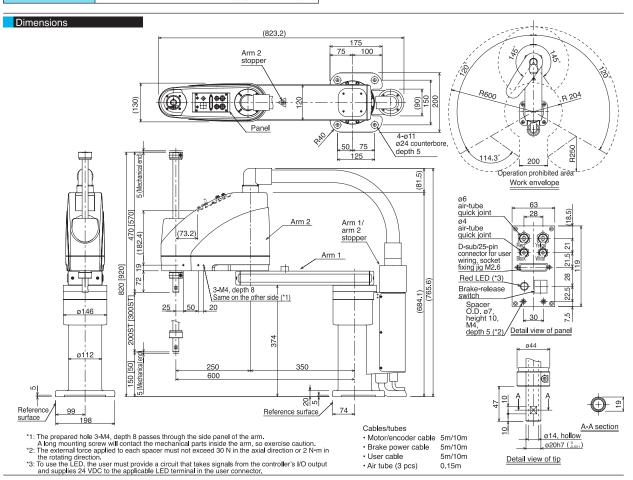
Model	Axis		Axis		Axis		Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	
Model	con	configuration	(mm)	(W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg•m²) (Note 5)					
	Axis 1	Arm 1	350	400	±120°	±0.010	7121mm/s											
	Axis 2	Arm 2	250	200	±145°	±0.010	(Composite speed)	0.52	2	10	108	152	0.06	3.3				
[IX-NNN6030-5L-KX2]	Axis 3	Vertical axis	_	200	200mm [300mm]	±0.010	1393mm/s	0.52	2	10	100	132	0.00	0.0				
	Axis 4	Rotating axis	_	100	±360°	±0.005	1200°/s											

^{*} In the above model code, specify the desired controller in . For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	30.5kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)

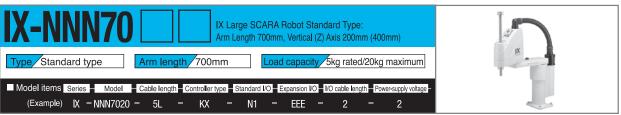


Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37



^{*} The above model code represents a combination of robot and controller.



^{*} Refer to P. 10 for details on the model items.

Model		Axis		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)	Axis 3 push force (N)		Axis 4 allowable load	
Widdel	configuration	length (mm)	capacity (W) envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg·m²) (Note 5)			
	Axis 1	Arm 1	350	750	±125°	±0.015	6597mm/s		5			265	0.1	6.7
	Axis 2	Arm 2	350	400	±145°	±0.015	(Composite speed)	0.50		20	188			
[IX-NNN7040-5L-KX2]	Axis 3	Vertical axis	_	400	200mm [400mm]	±0.010 1583mm/s	0.50	5	20	100	203	0.1	0.7	
	Axis 4	Rotating axis	_	200	±360°	±0.005	1200°/s							

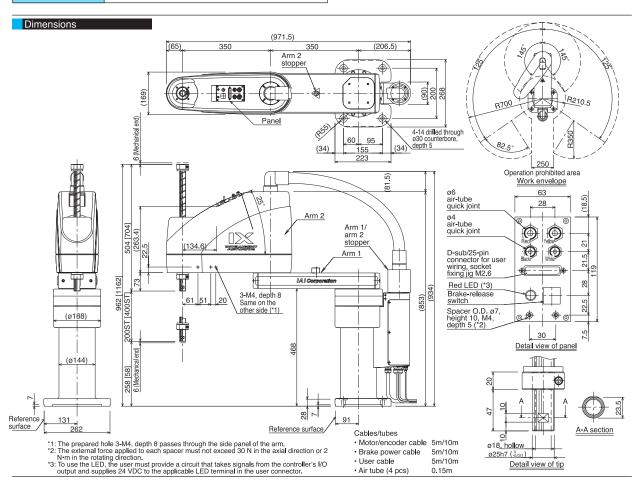
^{*} In the above model code, specify the desired controller in

For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	58kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



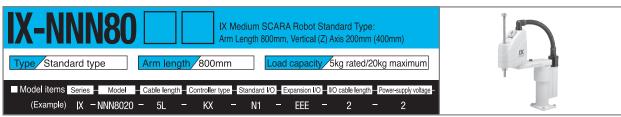
Applicable Controller Specifications

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Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering	176/160 points	Can be installed.	AC200V	P37





The above model code represents a combination of robot and controller.



^{*} Refer to P. 10 for details on the model items.

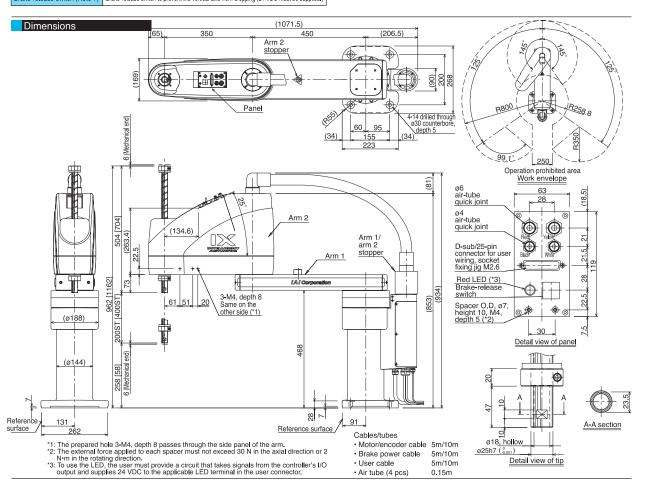
	Model		Axis ,		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	11		Axis 3 push force (N)		Axis 4 allowable load	
	con	figuration	(mm)	(W)	Work envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum			Allowable inertial moment (kg·m²) (Note 5)		
		Axis 1	Arm 1	450	750	±125°	±0.015	7121mm/s							
	X-NNN8020-5L-KX- - - -2	Axis 2	Arm 2	350	400	±145°	±0.015	(Composite speed) 0.52	5	20	188	265	0.1	6.7	
- 1	IX-NNN8040-5L-KX-□-□-□-2]	Axis 3	Vertical axis	-	400	200mm [400mm]	±0.010	1583mm/s	0.52	3	20	100	200	0.1	0.7
L		Axis 4	Rotating axis	_	200	±360°	±0.005	1200°/s							

^{*} In the above model code, specify the desired controller in . For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	60kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



Applicable Controller Specifications

		Maniana NO mainta	0 - 1-1 1 1 1	Democratic	
Applicable controller	Features	(inputs/outputs)	Serial communication unit	voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37



The above model code represents a combination of robot and controller.

IX Medium SCARA Robot High-speed Type: Arm Length 500mm, Vertical (Z) Axis 160mm

Type High-speed type

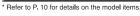
Arm length 500mm

5L

Load capacity 1kg rated/3kg maximum

Model items | Series | Model | Cable length | Controller type | Standard I/O | Expansion I/O | I/O cable length | Power-supply voltage (Example) |X -NSN5016 -

ΚX



Model/Specifications

Model		Δvie I		Axis Arm Motor		Work	Positioning repeatability	Maximum operating	Standard cycle time			Axis 3 push force (N)		Axis 4 allowable load	
Wodel	con	configuration	length (mm)	capacity (W)		(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg·m²) (Note 5)		
	Axis 1	Arm 1	250	750	±120°	±0.010	4712mm/s								
	Axis 2	Arm 2	250	600	±145°	±0.010	(Composite speed)	, , , -:	,	9	135	190	0.015	2.2	
IX NONSOTO SE TOX EL EL E		±0.010	1085mm/s	to 0.30	'		133	130	0.015	2.2					
	Axis 4	Rotating axis		100	±360°	±0.010	1800°/s								

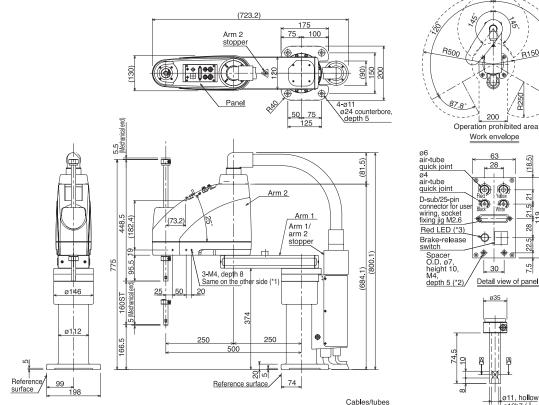
^{*} In the above model code, specify the desired controller in □. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

	Ambient temperature/humidity	mperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)						
1	Robot weight	32kg						
1	Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)						

Dimensions



- *1: The prepared hole 3-M4, depth 8 passes through the side panel of the arm.
 A long mounting screw will contact the mechanical parts inside the arm, so exercise caution.

 *2: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in the rotating direction.

 *3: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.
- Cables/tubes
- · Motor/encoder cable 5m/10m Brake power cable 5m/10m
- 5m/10m · User cable
- · Air tube (4 pcs)

A-A section ø11, hollow ø16h7 (ವಿನಾಗ

(18.5)

8

Detail view of tip

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page	
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37	





The above model code represents a combination of robot and controller.

IX Medium SCARA Robot High-speed Type: Arm Length 600mm, Vertical (Z) Axis 160mm

Type High-speed type Arm length 600mm

Load capacity 1kg rated/3kg maximum

Model items Series Model Cable length Controller type Standard I/O Expansion I/O I/O cable length Power-supply voltage

(Example) IX - NSN6016 -5L -ΚX N1 EEE

Model/Specifications

Model		Axis		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	7
Wodel	con	configuration	(mm)	capacity (W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	Push action (Note 4)		Allowable inertial moment (kg·m²) (Note 5)	
	Axis 1	Arm 1	350	750	±120°	±0.010	5236mm/s							
	Axis 2	Arm 2	250	600	±145°	±0.010	(Composite speed)		1	3	135 1	190	0.015	2.2
IN HORSON SE TON LL LE	Axis 3	Vertical axis	_	200	160mm	±0.010	1085mm/s	to 0.39	'			190		
	Axis 4	Rotating axis	_	100	±360°	±0.010	1800°/s							

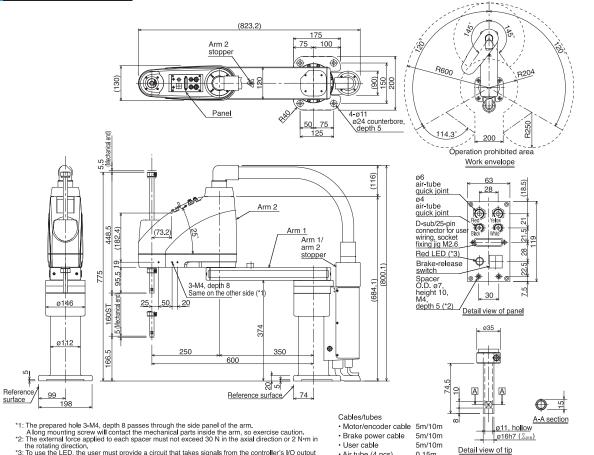
^{*} In the above model code, specify the desired controller in 🗆. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	33kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)

Dimensions



- the rotating direction.

 3: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.
- · Air tube (4 pcs)

5m/10m 0.15m

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37



The above model code represents a combination of robot and controller.

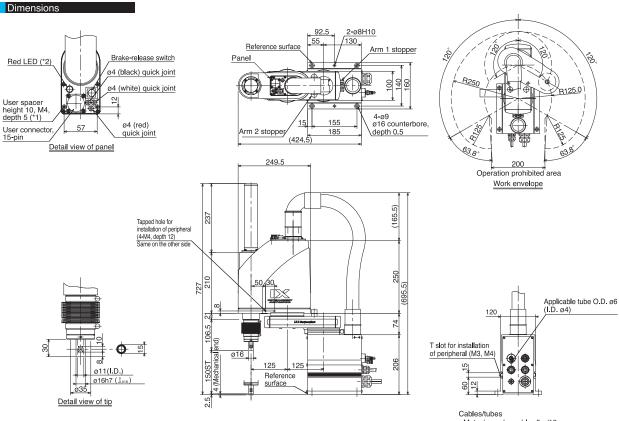
Model		Axis		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	acity (g)		is 3 orce (N)	Axis allowabl	
Widdel	configuration	figuration	(mm)	envelope mm) (W)		velope (mm) (Note 1)	speed (sec) (Note 2) (Note 3		Rated	Maximum	action		Allowable inertial moment (kg•m²) (Note 5)	
	Axis 1	Arm 1	125	200	±120°	±0.010	3142mm/s							
	Axis 2	Arm 2	125	100	±120°	±0.010	(Composite speed)	0.51	1	3	65.3	90.9	0.015	1.9
I/NIVVI2515-5L	Axis 3	Vertical axis	_	100	150mm	±0.010	1106mm/s	0.51	'		00.0	30.9	0.015	1.9
	Axis 4	Rotating axis	_	50	±360°	±0.005	1600°/s							

^{*} In the above model code, specify the desired controller in \square . For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	15-conductor AWG26 waterproof connector with shield
User tubing	Air tube (O.D. ø4, I.D. ø2.5) x 3 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

1	Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
1	Robot weight	21kg
1	Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)
1	Protection grade (Note 9)	IP65 or equivalent□
1	Air purge pressure (Note 10)	0.3MPa or above (0.6MPa maximum) (Clean, dry air)



- *1: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in the rotating direction.
 *2: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

 Motor/encoder cable 5m/10m · Brake power cable

User cable

5m/10m

· Air tube (4 pcs)

0.15m

Applicable Controller Specifications

Applicable controller	Features	Features Maximum I/O points Serial (inputs/outputs)		Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37
XSEL-JX	Compact, space-saving type	80/64 points	Cannot be installed.	7.02001	P37





Refer to P. 10 for details on the model items.

The above model code represents a combination of robot and controller.

Small SCARA Robot Dustproof/splash-proof type: Arm Length 350mm, Vertical (Z) Axis 150mm

Type Dustproof/splash-proof type Arm length 350mm

5L

Load capacity 1kg rated/3kg maximum

The above model code represents a combination of robot and controller.

Model items | Series | Model | Cable length | Controller type | Standard I/O | Expansion I/O | I/O cable length | Power-supply voltage (Example) X -NNW3515 -

ΚX

N1 EEE 2

Model/Specifications

	Model		Axis		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis a ll owable	
	Wodel	cont	configuration	(mm)	(W)	(W) Work envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg•m²) (Note 5)	Allowable torque (N•m)
	IX-NNW3515-5L2	Axis 1	Arm 1	225	200	±120°	±0.010	3979mm/s							
		Axis 2	Arm 2	125	100	±135°	±0.010	(Composite speed)	0.59	1	ر ا	65.3	90.9	0.015	1.9
		Axis 3	Vertical axis	-	100	150mm	±0.010	1106mm/s	0.59	'		03.3	30.9	0.015	1.9
		Axis 4	Rotating axis	_	50	±360°	±0.005	1600°/s							

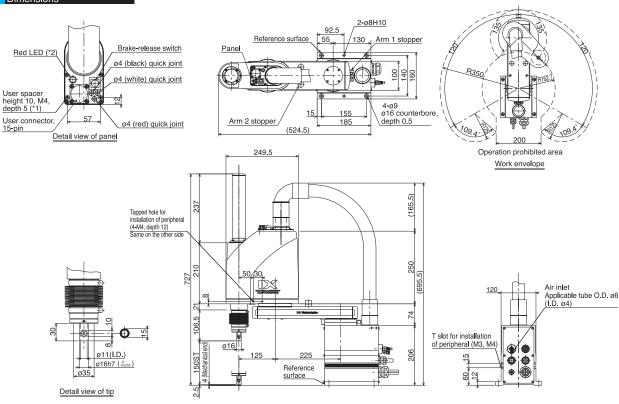
^{*} In the above model code, specify the desired controller in □. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	15-conductor AWG26 waterproof connector with shield
User tubing	Air tube (O.D. ø4, I.D. ø2.5) x 3 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	22kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)
Protection grade (Note 9)	IP65 or equivalent
Air purge pressure (Note 10)	0.3MPa or above (0.6MPa maximum) (Clean, dry air)

Dimensions



- *1: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in the rotating direction.
 *2: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

Cables/tubes

- Motor/encoder cable 5m/10m
 Brake power cable 5m/10m
- User cable
 Air tube (3 pcs) 5m/10m 0.15m

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37
XSEL-JX	Compact, space-saving type	80/64 points	Cannot be installed.	7102001	P37



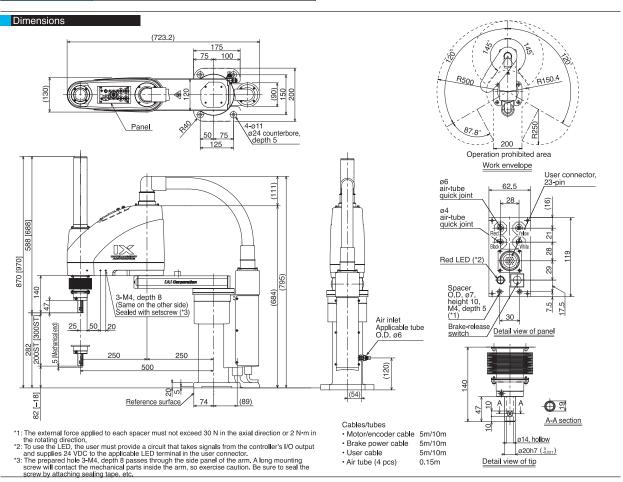
Model		Axis	Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	
Model	con	figuration	length (mm)	(W)	apacity envelone	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action	Maximum thrust (Note 4)	Allowable inertial moment (kg·m²) (Note 5)	
	Axis 1	Arm 1	250	400	±120°	±0.010	6283mm/s							
	Axis 2	Arm 2	250	200	±145°	±0.010	(Composite speed)	0.49	2	10	108	152	0.06	3.3
[IX-NNW5030-5L-KX2]	Axis 3	Vertical axis	_	200	200mm [300mm]	±0.010	1393mm/s	0.49		10	100	132	0.00	0.0
	Axis 4	Rotating axis	_	100	±360°	±0.005	1200°/s							

^{*} In the above model code, specify the desired controller in □. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	23-conductor AWG26 waterproof connector with shield
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	32.5kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)
Protection grade (Note 9)	IP65 or equivalent
Air purge pressure (Note 10)	0.3MPa or above (0.6MPa maximum) (Clean, dry air)



Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37



Refer to P. 6 for the explanations of (Note 1) to (Note 10).

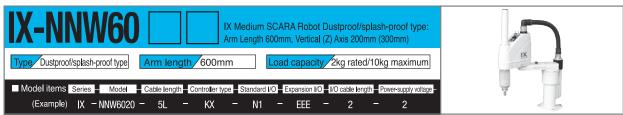


Sold & Serviced By:



Refer to P. 10 for details on the model items

The above model code represents a combination of robot and controller.



Refer to P. 10 for details on the model items.

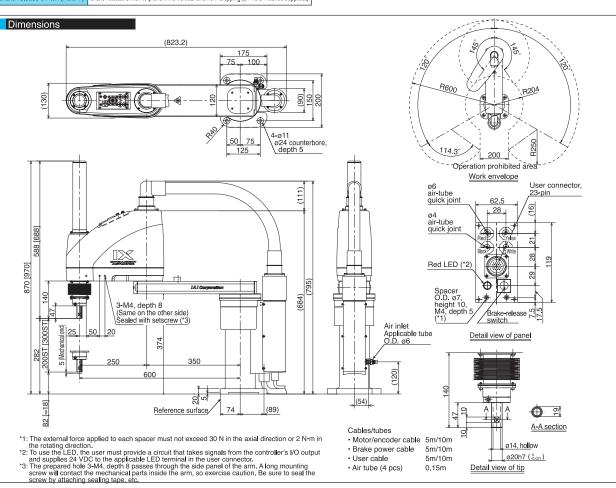
Model		Axis			Positioning repeatability	Maximum operating	Standard cycle time			Axis 3 push force (N)		Axis 4 allowable load		
Model	con	configuration		(W)			(mm) speed (Note 2)		Rated	Maximum	action	Maximum thrust (Note 4)	Allowable inertial moment (kg•m²) (Note 5)	Allowable torque (N•m)
	Axis 1	Arm 1	350	400	±120°	±0.010	7121mm/s							
	Axis 2	Arm 2	250	200	±145°	±0.010	(Composite speed)	0.55	2	10	108	152	0.06	3.3
[IX-NNW6030-5L-KX-\(_ _ _ _ _ _ _ _ _ _ _ _ _	Axis 3	Vertical axis	-	200	200mm [300mm]	±0.010	1393mm/s	0.55	2	10	100	132	0.00	3.3
	Axis 4	Rotating axis	_	100	±360°	±0.005	1200°/s							

^{*} In the above model code, specify the desired controller in □. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	23-conductor AWG26 waterproof connector with shield
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)		
Robot weight	34.5kg		
Cable length (Note 8) 5L: 5m (standard), 10L: 10m (optional)			
Protection grade (Note 9)	IP65 or equivalent		
Air purge pressure (Note 10)	0.3MPa or above (0.6MPa maximum) (Clean, dry air)		



Applicable Controller Specifications

		_			
Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability		Can be installed.	AC200V	P37



The above model code represents a combination of robot and controller.

Refer to P. 10 for details on the model items

The above model code represents a combination of robot and controller.

Model/Specifications

Model		Axis A		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time			Axis 3 push force (N)		Axis 4 allowable load	
Model	con	figuration	(mm)	capacity (W)		(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg•m²) (Note 5)	Allowable torque (N•m)
	Axis 1	Arm 1	350	750	±125°	±0.015	6597mm/s							
	Axis 2	Arm 2	350	400	±145°	(XY)	(Composite speed)							
[IX-NNW7040-5L-KX-□-□-□-2]	Axis 3	Vertical axis	-	400	200mm [400mm]	±0.010	1583mm/s	0.52	5	20	188	265	0.1	6.7
	Axis 4	Rotating axis	_	200	±360°	±0.005	1200°/s							

^{*} In the above model code, specify the desired controller in 🗆. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

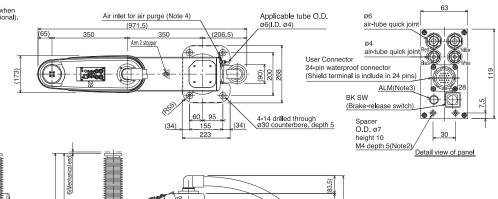
Common Specifications

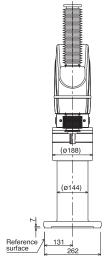
Encode type	Absolute
User wiring	23-conductor AWG26 waterproof connector with shield
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

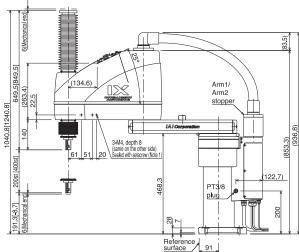
	Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
	Robot weight	60kg
1	Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)
4	Protection grade (Note 9)	IP65 or equivalent
4	Air purge pressure (Note 10)	0.3MPa or above (0.6MPa maximum) (Clean, dry air)

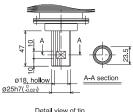
Dimensions

* The value in square brackets applies when the vertical axis length is 400 mm (optional).









Detail view of tip

Note 1: The prepared hole 3-M4, depth 8 connects to the other side of the arm.

Note 2: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 Nomin the rotating direction.

Note 3: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

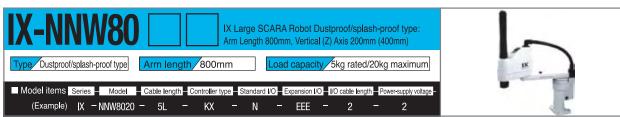
Note 4: The air inlet can be installed in the reverse direction (by disconnecting the PT3/8 plug and swapping it with the joint).

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page	
	General-purpose type offering excellent expandability	Up to 192 points	Can be installed.	AC200V	P37	







^{*} Refer to P. 10 for details on the model items.

Model	Axis		Axis		Arm	Arm Motor W		Positioning Work repeatability		Standard cycle time			Axis 3 push force (N)		Axis 4 allowable load	
Wiodei	Axis length capacity (mm) (w)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum		Maximum thrust (Note 4)	Allowable inertial moment (kg•m²) (Note 5)						
	Axis 1	Arm 1	450	750	±125°	±0.015 7	7121mm/s									
IX-NNW8020-5L-KX-□-□-□-2	Axis 2	Arm 2	350	400	±145°	(XY)	(Composite speed)	2 5 20		188	265	0.1	6.7			
[IX-NNW8040-5L-KX-[]-[]-[]-[]-[]	Axis 3	Vertical axis	-	400	200mm [400mm]	±0.010 1583mm/s	0.52		20							
	Axis 4	Rotating axis	_	200	±360°	±0.005	1200°/s									

^{*} In the above model code, specify the desired controller in 🗆. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

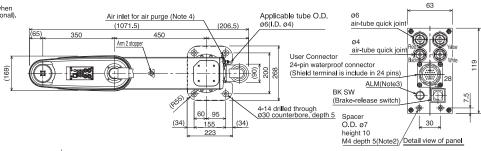
Common Specifications

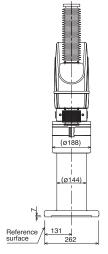
Encode type	Absolute
User wiring	23-conductor AWG26 waterproof connector with shield
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

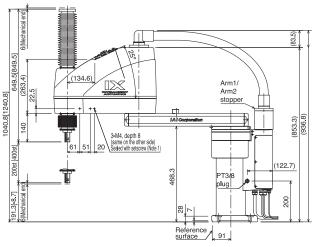
Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	62kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)
Protection grade (Note 9)	IP65 or equivalent
Air purge pressure (Note 10)	0.3MPa or above (0.6MPa maximum) (Clean, dry air)

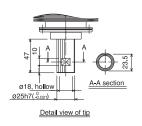
Dimensions

The value in square brackets applies when the vertical axis length is 400 mm (optional).









Note 1: The prepared hole 3-M4, depth 8 connects to the other side of the arm.

Note 2: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N◊
m in the rotating direction.

Note 3: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

Note 4: The air infel can be installed in the reverse direction (by disconnecting the PT3/8 plug and swapping it with the joint).

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page	
XSEL-KX	General-purpose type offering excellent expandability	Up to 192 points	Can be insta ll ed.	AC200V	P37	





The above model code represents a combination of robot and controller.

Model		Axis .		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	
Wodel	con	configuration	length (mm)	capacity (W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg·m²) (Note 5)	
	Axis 1	Arm 1	175	200	±120°	±0.010	3560mm/s			3	65.3 90.9	00.0	0.015	1.9
IX-TNN3015-5L2	Axis 2	Arm 2	125	100	±130°	±0.010	(Composite speed)	e speed) 0.49						
IX-UNN3015-5L2	Axis 3	Vertical axis	_	100	150mm	±0.010	1106mm/s		'			30.9		
	Axis 4	Rotating axis	_	50	±360°	±0.005	1600°/s							

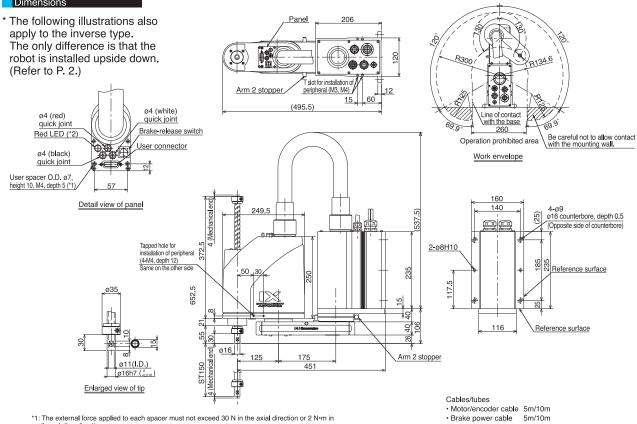
^{*} In the above model code, specify the desired controller in . For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	15-conductor AWG26 D-sub/15-pin connector with shield (socket)
User tubing	Air tube (O.D. ø4, I.D. ø2.5) x 3 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

	Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
1	Robot weight	20.8kg
1	Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)

Dimensions



Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37
XSEL-JX	Compact, space-saving type	80/64 points	Cannot be installed.	7.02001	P37

The external force applied to each space made not close to the rotating direction.
 To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.



Refer to P. 6 for the explanations of (Note 1) to (Note 8).

5m/10m

0.15m

User cable

· Air tube (3 pcs)

25



^{*} Refer to P. 10 for details on the model items.

^{*} The above model code represents a combination of robot and controller.

Small SCARA Robot Wall-Mount Type: Arm Length 350mm, Vertical (Z) Axis 150mm

Small SCARA Robot Inverse Type: Arm Length 350mm, Vertical (Z) Axis 150mm

Type Wall-mount/inverse type

Arm length 350mm

Load capacity 1kg rated/3kg maximum

(Example) IX -TNN3515 -

Refer to P. 10 for details on the model items.

Model items Series - Model - Cable length - Controller type - Standard I/O - Expansion I/O - I/O cable length - Power-supply voltage 5L ΚX

The above model code represents a combination of robot and controller.

Model/Specifications

Model	Axis		Axis		Axis		Arm Motor		Work	Positioning repeatability	Maximum operating	Standard cycle time			Axis 3 push force (N)		Axis 4 allowable load	
Wodel	cont	figuration	length (mm)	(W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg·m²) (Note 5)					
	Axis 1	Arm 1	225	200	±120°	±0.010	3979mm/s											
IX-TNN3515-5L2	Axis 2	Arm 2	125	100	±135°	±0.010	(Composite speed)		0.53 1	1 3	65.3	90.9	0.015	1.9				
IX-UNN3515-5L-Q-Q-Q-2	Axis 3	Vertical axis	_	100	150mm	±0.010	1106mm/s	0.55										
	Axis 4	Rotating axis	_	50	±360°	±0.005	1600°/s											

^{*} In the above model code, specify the desired controller in \Box . For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

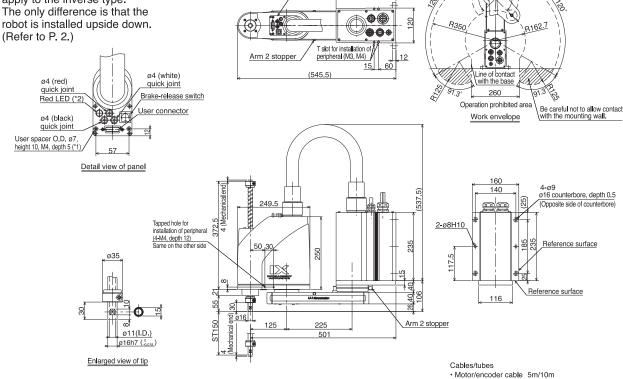
Common Specifications

Encode type	Absolute
User wiring	15-conductor AWG26 D-sub/15-pin connector with shield (socket)
User tubing	Air tube (O.D. ø4, I.D. ø2.5) x 3 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	21.9kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)

Dimensions

* The following illustrations also apply to the inverse type. The only difference is that the robot is installed upside down.



Panel

- *1: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in
- The external force applied to each space make not close the rotating direction.
 To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

Refer to P. 6 for the explanations of (Note 1) to (Note 8).

· Brake power cable

User cable

· Air tube (3 pcs)

5m/10m

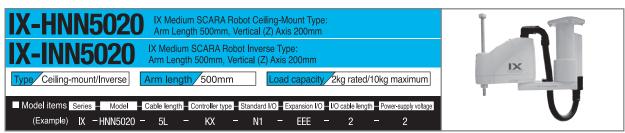
5m/10m

0.15m

Applicable Controller Specifications

		_			
Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37
XSEL-JX	Compact, space-saving type	80/64 points	Cannot be installed.		P37

N1 EEE



Model	lel Axis configuration			cap	ad acity g)	Axis 3 push force (N)		Axis 4 allowable load						
Wiodel		configuration (mm)	(W)	envelope (mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg•m²) (Note 5)	Allowable torque (N•m)		
	Axis 1	Arm 1	250	400	±120°	±0.010	6283mm/s							
IX-HNN5020-5L2	Axis 2	Arm 2	250	200	±135°	±0.010	(Composite speed)	0.44	2	10	108	152	0.06	3.3
IX-INN5020-5L-D-D-D-2	Axis 3	Vertical axis	_	200	200mm	±0.010	1393mm/s	0.44	-	'0	100	152	0.00	0.5
	Axis 4	Rotating axis	_	100	±360°	±0.005	1200°/s							

^{*} In the above model code, specify the desired controller in □. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

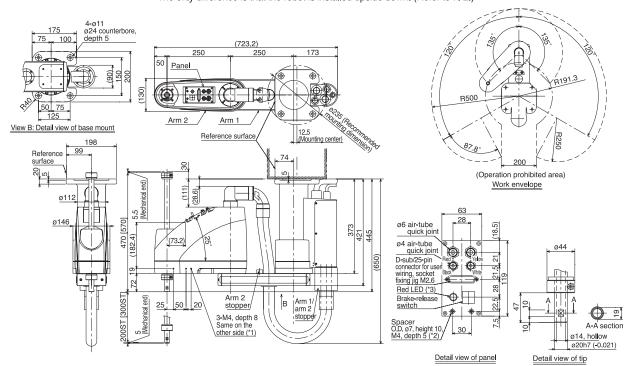
Common Specifications

Encode type	Absolute
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

	Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
l	Robot weight	30.5kg
1	Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)

Dimensions

* The following illustrations also apply to the inverse type. The only difference is that the robot is installed upside down. (Refer to P. 2.)



- *1: The prepared hole 3-M4, depth 8 passes through the side panel of the arm. A long mounting screw will contact the mechanical parts

inside the arm, so exercise caution.

The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in the rotating direction. To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

Cables/tubes

- Motor/encoder cable 5m/10m
- 5m/10m · Brake power cable User cable 5m/10m
- · Air tube (4 pcs) 0.15m

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37





The above model code represents a combination of robot and controller.

IX Medium SCARA Robot Ceiling-Mount Type: Arm Length 600mm, Vertical (Z) Axis 200mm IX Medium SCARA Robot Inverse Type: Arm Length 600mm, Vertical (Z) Axis 200mm Type Ceiling-mount/Inverse Arm length 600mm oad capacity 2kg rated/10kg maximum Model items Series - Model - Cable length - Controller type - Standard I/O - Expansion I/O - I/O cable length - Power-supply voltage (Example) IX -HNN6020 -5L -ΚX N1 EEE

Model/Specifications

Model		AXIS len	Arm	Motor	Work	Positioning repeatability		Standard cycle time	cap	ad acity (g)	Axis 3 push force (N)		Axis 4 allowable load	
iviodei			(mm)	(W)	envelope ((mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg·m²) (Note 5)	
	Axis 1	Arm 1	350	400	±120°	±0.010	7121mm/s							
IX-HNN6020-5L2	Axis 2	Arm 2	250	200	±145°	±0.010	(Composite speed)	0.52	2	10	108	152	0.06	3.3
IX-INN6020-5L2	Axis 3	Vertical axis	-	200	200mm	±0.010	1393mm/s		_	10	100	132	0.00	0.5
	Axis 4	Rotating axis	_	100	±360°	±0.005	1200°/s							

^{*} In the above model code, specify the desired controller in □. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute			
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)			
User tubing Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MF Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MF)				
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)			
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)			

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	31.5kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)

Dimensions * The following illustrations also apply to the inverse type. The only difference is that the robot is installed upside down. (Refer to P. 2.) 4-ø11 ø24 counterbore, depth 5 175 75 100 (823.2)50 250 173 Panel **(** R204 View B: 1 50 75 Arm 2 Arm 1 125 12.5 (Mounting center) Detail view of base mount 114.3° 198 Reference surface 99 200 (Operation prohibited area) Work envelope ø112 ø6 air-tube quick joint 28 ø146. ø4 air-tube 470 quick joint **(1)** 121 21 ø44 D-sub/25-pin connector for user wiring, socket fixing jig M2.6 (182.4) (73.2) 125 D **(**) (650)8 Red LED (*3) Φ Brake-release switch 2 L Arm 2 stopper Arm 1/ arm 2 stopper Spacer O.D. ø7, height 10, M4, depth 5 (*2) 5 (Mechanical end 25 50 20 В A-A section 200ST 3-M4, depth 8 Same on the ø14, hollow Ø20h7 (-0.021) other side (*1)

- *11: The prepared hole 3-M4, depth 8 passes through the side panel of the arm. A long mounting screw will contact the mechanical parts inside the arm, so exercise caution.

 *2: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in the rotating direction.

 *3: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

Cables/tubes

Detail view of panel

· Motor/encoder cable 5m/10m

Detail view of tip

Brake power cable 5m/10m

• User cable 5m/10m · Air tube (4 pcs) 0.15m

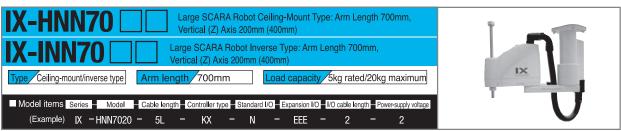
Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37



^{*} Refer to P. 10 for details on the model items.

The above model code represents a combination of robot and controller.



^{*} Refer to P. 10 for details on the model items.

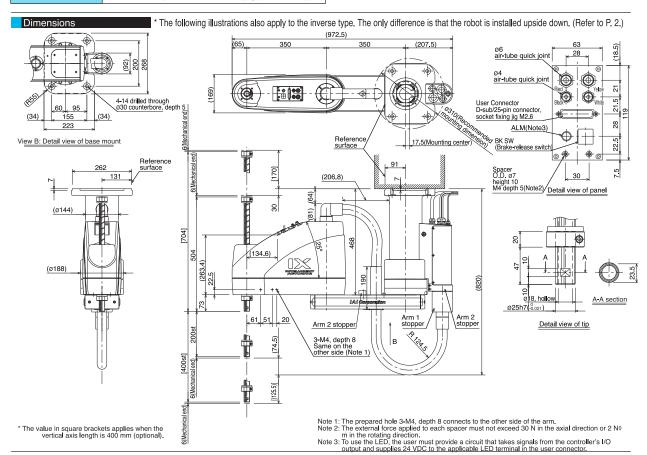
Model	Model Axis	Axis	Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity g)		is 3 orce (N)	Axis allowabl	7	
con	figuration	length (mm)	capacity (W)		(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum		Maximum thrust (Note 4)	Allowable inertial moment (kg·m²) (Note 5)			
		Arm 1	350	750	±125°	±0.015	6597mm/s								
IX-HNN7020-5L-KX-U-		Axis 2	Arm 2	350	400	±145°	5° (XY)	(Composite speed)							
[IX-HNN7040-5L-KX-□-□-□-2] IX-INN7020-5L-KX-□-□-□-2 [IX-INN7040-5L-KX-□-□-□-2]	Axis 3	Vertical axis	-	400	200mm [400mm]	±0.010	1583mm/s	0.50	5	20	188	265	0.1	6.7	
	Axis 4	Rotating axis	_	100	±360°	±0.005	1200°/s								

^{*} In the above model code, specify the desired controller in □. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute			
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)			
User tubing Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8N Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.				
Alarm indicator (Note 6) Red, small LED indicator x 1 (24 VDC must be supplied.)				
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)			

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	58kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	Up to 192 points	Can be installed.	AC200V	P37

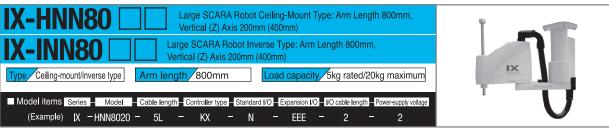


Refer to P. 6 for the explanations of (Note 1) to (Note 8).

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^{*} The above model code represents a combination of robot and controller.



Refer to P. 10 for details on the model items.

Model	Axis		Axis		Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	
Wiodel	con	figuration	(mm)	(W)	Work envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg·m²) (Note 5)	Allowable torque (N•m)		
	Axis 1	Arm 1	450	750	±125°	±0.015	7121mm/s									
IX-HNN8020-5L-KX-\(-\) -\(-\) -2 [IX-HNN8040-5L-KX-\(-\) -\(-\) -2	Axis 2	Arm 2	350	400	±145°	(XY)	(Composite speed)									
IX-HNN8040-5L-KX-D-D-D-2 IX-HNN8020-5L-KX-D-D-D-2 IX-HNN8040-5L-KX-D-D-D-2	Axis 3	Vertical axis	-	400	200mm [400mm]	±0.010	1583mm/s	0.52	5	20	188	265	0.1	6.7		
[5, 11, 15, 15, 15, 15, 15, 15, 15, 15, 1	l .	Rotating axis	_	100	±360°	±0.005	1200°/s									

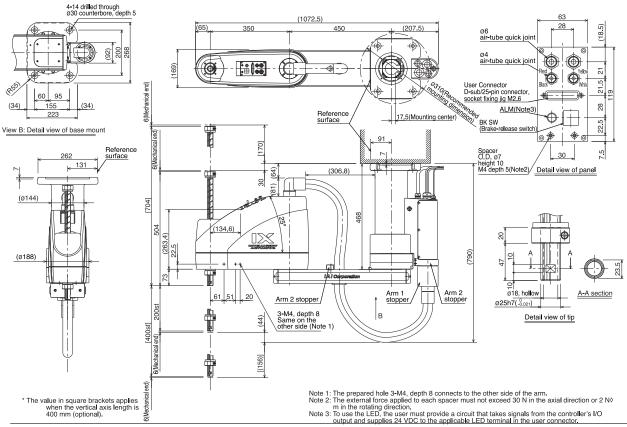
^{*} In the above model code, specify the desired controller in \square . For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	58kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)

Dimensions * The following illustrations also apply to the inverse type. The only difference is that the robot is installed upside down. (Refer to P. 2.)



Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	Up to 192 points	Can be installed.	AC200V	P37





^{*} The above model code represents a combination of robot and controller.

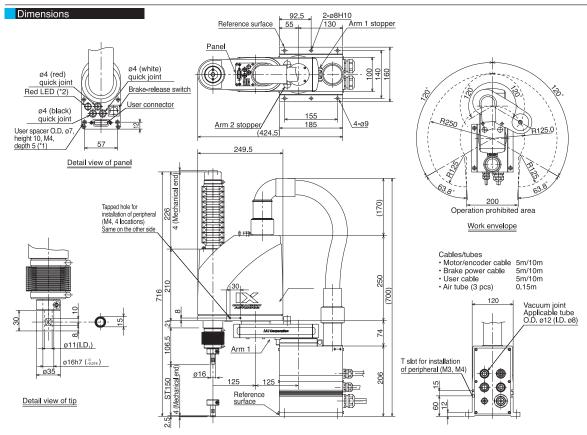
Model		Axis configuration		Axis		Axis		Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	
Wodel	cor			capacity (W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	Push action (Note 4)		Allowable inertial moment (kg•m²) (Note 5)					
	Axis 1	Arm 1	125	200	±120°	±0.010	3142mm/s											
 X-NNC2515-5L-Q-Q-Q-Q-	Axis 2	Arm 2	125	100	±120°	±0.010	(Composite speed)	0.49	4	3	65.3	90.9	0.015	1.9				
X-11102313-3L-L-L-L-L-L-L		Vertical axis	-	100	150mm	±0.010	1106mm/s	0.49	'		03.5	30.3	0.013	1.5				
	Axis 4	Rotating axis	_	50	±360°	±0.005	1600°/s											

^{*} In the above model code, specify the desired controller in ... For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	15-conductor AWG26 D-sub/15-pin connector with shield (socket)
User tubing	Air tube (O.D. ø4, I.D. ø2.5) x 3 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Vacuum joint	Applicable tube O.D. ø12
Suction rate (Note 11)	60NI/min
Cleanliness class	Conforming to class 10 (0.1µm)
Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	19kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



- *11: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in the rotating direction.
 *2: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37
XSFI -JX	Compact space-saving type	80/64 points	Cannot be installed		P37



Refer to P. 6 for the explanations of (Note 1) to (Note 11).



Sold & Serviced By:

The above model code represents a combination of robot and controller.

Small SCARA Robot Clean Room type: Arm Length 350mm, Vertical (Z) Axis 150mm

Type Clean Room type Arm length 350mm

oad capacity 1kg rated/3kg maximum

The above model code represents a combination of robot and controller.

Model items Series Model Cable length Controller type Standard I/O Expansion I/O I/O cable length Power-supply voltage (Example) IX - NNC3515 -

5L ΚX

N1 EEE 2

Model/Specifications

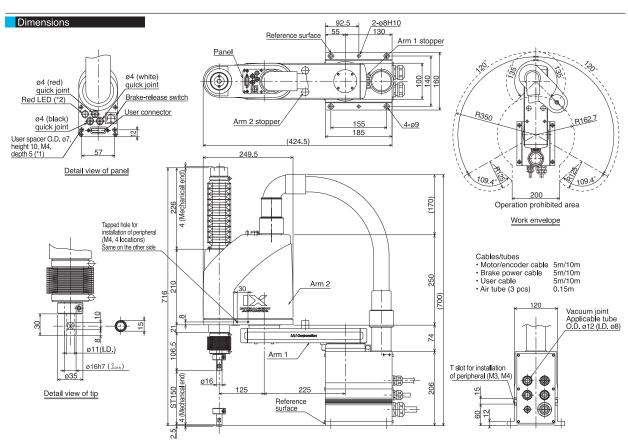
Model	Axis		Arm	Motor	Work	Positioning repeatability	Maximum operating		cap	ad acity (g)	Ax push fo	is 3 orce (N)	Axis allowabl	
Wodel	cont	configuration	length capacity (mm) (W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg·m²) (Note 5)	Allowable torque (N•m)	
	Axis 1	Arm 1	225	200	±120°	±0.010	3979mm/s							
IX-NNC3515-5L-□-□-□-2	Axis 2	Arm 2	125	100	±135°	±0.010	(Composite speed)	0.58	4	3	65.3	90.9	0.015	1.9
IX 141400010 OL -LI-LI-LI-LI-L	Axis 3	Vertical axis	_	100	150mm	±0.010	1106mm/s	0.56	'		00.0	30.9	0.015	1.9
	Axis 4	Rotating axis	_	50	±360°	±0.005	1600°/s							

^{*} In the above model code, specify the desired controller in D. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute
User wiring	15-conductor AWG26 D-sub/15-pin connector with shield (socket)
User tubing	Air tube (O.D. ø4, I.D. ø2.5) x 3 (Normal working pressure 0.8MPa)
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)

Vacuum joint	Applicable tube O.D. ø12
Suction rate (Note 11)	60NI/min
Cleanliness class	Conforming to class 10 (0.1µm)
Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	20kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



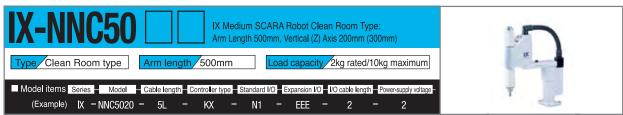
- *1: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N·m in the rotating direction.
 *2: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.

Applicable Controller Specifications

ľ										
	Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page				
	XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37				
	XSEL-JX	Compact, space-saving type	80/64 points	Cannot be installed.		P37				







^{*} Refer to P. 10 for details on the model items.

Model		Axis	Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity g)		is 3 orce (N)	Axis allowabl	
Wodel			length (mm)		envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	Push action (Note 4)	Maximum thrust (Note 4)	Allowable inertial moment (kg•m²) (Note 5)	Allowable torque (N•m)
	Axis 1	Arm 1	250	400	±120°	±0.010	6283mm/s							
	Axis 2	Arm 2	250	200	±145°	±0.010	(Composite speed)	0.47	2	10	108	152	0.06	3.3
[IX-NNC5030-5L-KX-□-□-□-2]	Axis 3	Vertical axis	-	200	200mm [300mm]	±0.010	1393mm/s	0.47	۷	10	100	152	0.00	0.0
		Rotating axis		100	±360°	±0.005	1200°/s	1 (7)						

^{*} In the above model code, specify the desired controller in

For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

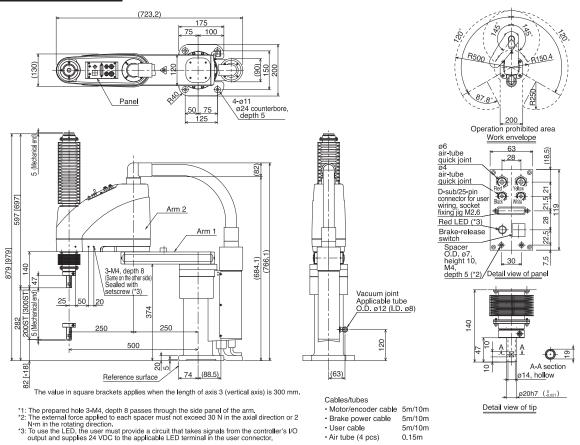
The value in square brackets applies when the vertical axis length is 300 mm. Other specifications apply commonly to both the vertical axis lengths of 200 mm and 300 mm.

Common Specifications

Encode type	Absolute					
User wiring	5-conductor AWG26 D-sub/25-pin connector with shield (socket)					
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)					
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)					
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)					

Vacuum joint	Applicable tube O.D. ø12
Suction rate (Note 11)	60NI/min
Cleanliness class	Conforming to class 10 (0.1µm)
Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	31.5kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)

Dimensions



Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37



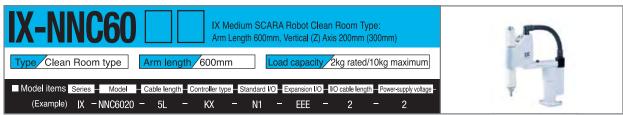
· Air tube (4 pcs)

5m/10m

0.15m



The above model code represents a combination of robot and controller.



^{*} Refer to P. 10 for details on the model items.

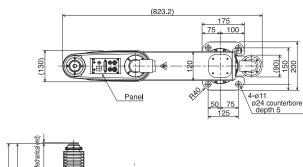
Model		Axis	Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)		is 3 orce (N)	Axis allowabl	
Wiodel	con	figuration	(mm)	capacity (W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	Push action (Note 4)		Allowable inertial moment (kg•m²) (Note 5)	
	Axis 1	Arm 1	350	400	±120°	±0.010	7121mm/s							
	Axis 2	Arm 2	250	200	±145°	₹0.010	(Composite speed)	0.54	2	10	108	152	0.06	3.3
[IX-NNN6030-5L-KX-D-D-2]	Axis 3	Vertical axis	_	200	200mm [300mm]	±0.010	1393mm/s		۷	10	100	132	0.00	0.0
	Axis 4	Rotating axis	_	100	±360°	±0.005	1200°/s							

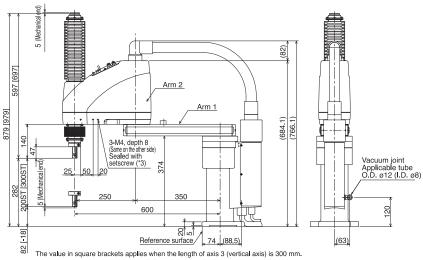
Common Specifications

Encode type	Absolute					
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)					
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)					
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)					
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)					

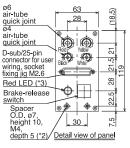
Vacuum joint	Applicable tube O.D. ø12				
Suction rate (Note 11)	60NI/min				
Cleanliness class	Conforming to class 10 (0.1µm)				
Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)				
Robot weight	32.5kg				
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)				

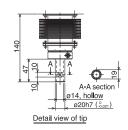
Dimensions











Cables/tubes

- · Motor/encoder cable 5m/10m
- Brake power cable 5m/10m User cable 5m/10m
- · Air tube (4 pcs) 0.15m

Applicable Controller Specifications

Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37

*1: The prepared hole 3-M4, depth 8 passes through the side panel of the arm.

*2: The external force applied to each spacer must not exceed 30 N in the axial direction or 2 N-m in the rotating direction.

*3: To use the LED, the user must provide a circuit that takes signals from the controller's I/O output and supplies 24 VDC to the applicable LED terminal in the user connector.



The above model code represents a combination of robot and controller.

^{*} In the above model code, specify the desired controller in \$\sigma\$. For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).
* The value in square brackets applies when the vertical axis length is 300 mm. Other specifications apply commonly to both the vertical axis lengths of 200 mm and 300 mm.

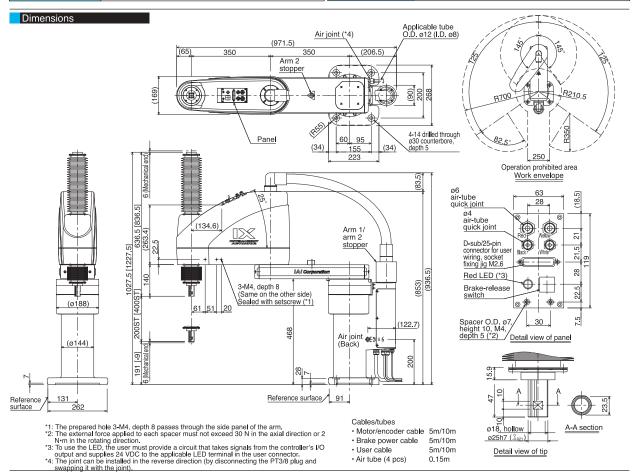
	Model		Axis	Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)	Axi push fo	is 3 orce (N)	Axis allowabl	
		con	figuration	(mm)	capacity (W)	envelope	(Mote 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action		Allowable inertial moment (kg•m²) (Note 5)	
ĺ		Axis 1	Arm 1	350	750	±125°	±0.015	6597mm/s							
	IX-NNC7020-5L-KX-□-□-□-2	Axis 2	Arm 2	350	400	±145°	±0.013	(Composite speed)	0.52	5	20	188	265	0.1	6.7
	X_NNC7040_5L_KX2]	Axis 3	Vertical axis	-	400	200mm [400mm]	±0.010	1583mm/s	0.52	5	20	100	203	0.1	0.7
		Axis 4	Rotating axis	_	200	±360°	±0.005	1200°/s							

^{*} In the above model code, specify the desired controller in 🗆 For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute	Vacuum join
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)	Suction rate
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa)	Cleanliness
occi tabing	Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)	Ambient temper
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)	Robot weigh
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)	Cable length

Vacuum joint	Applicable tube O.D. ø12
Suction rate (Note 11)	80NI/min
Cleanliness class	Conforming to class 10 (0.1µm)
Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	60kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



Applicable Controller Specifications

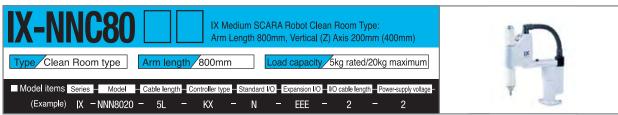
Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be insta ll ed.	AC200V	P37



Refer to P. 6 for the explanations of (Note 1) to (Note 11).

* Refer to P. 6 for other points to note.

^{*} In the above model code, specify the desired controller in o. For details, refer to the explanation on controller (P. 10).



^{*} Refer to P. 10 for details on the model items.

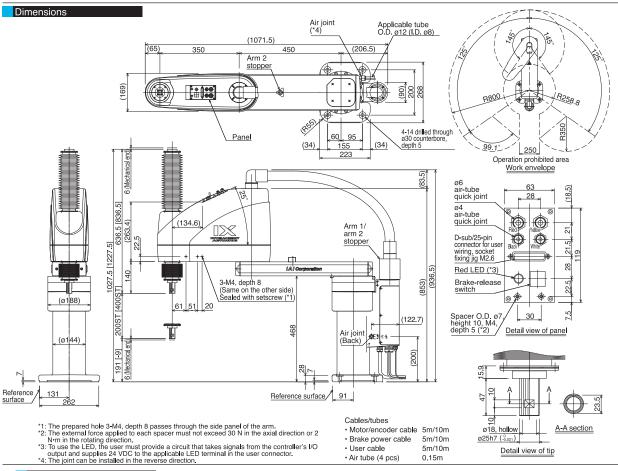
Model		Axis	Arm	Motor	Work	Positioning repeatability	Maximum operating	Standard cycle time	cap	ad acity (g)	Axis 3 push force (N)			Axis 4 vable load
Model	con	figuration	length (mm)	(W)	envelope	(mm) (Note 1)	speed (Note 2)	(sec) (Note 3)	Rated	Maximum	action	Maximum thrust (Note 4)	Allowable inertial moment (kg•m²) (Note 5)	
	Axis 1	Arm 1	450	750	±125°	±0.015	7121mm/s							
	Axis 2	Arm 2	350	400	±145°	±0.015	(Composite speed)	0.52	5	20	188	265	0.1	6.7
[IX-NNC8040-5L-KX-D-D-D-2]	Axis 3	Vertical axis	-	400	200mm [400mm]	±0.010	1583mm/s	0.52		20	100	203	0.1	0.7
	Axis 4	Rotating axis	_	200	±360°	±0.005	1200°/s							

^{*} In the above model code, specify the desired controller in . For details, refer to "Explanation of SCARA Robot Model Items" (P. 10).

Common Specifications

Encode type	Absolute	١
User wiring	25-conductor AWG26 D-sub/25-pin connector with shield (socket)	3
User tubing	Air tube (O.D. ø6, I.D. ø4) x 2 (Normal working pressure 0.8MPa) Air tube (O.D. ø4, I.D. ø2.5) x 2 (Normal working pressure 0.8MPa)	A
Alarm indicator (Note 6)	Red, small LED indicator x 1 (24 VDC must be supplied.)	F
Brake-release switch (Note 7)	Brake-release switch to prevent the vertical axis from dropping (24 VDC must be supplied.)	

Vacuum joint	Applicable tube O.D. ø12
Suction rate (Note 11)	80NI/min
Cleanliness class	Conforming to class 10 (0.1µm)
Ambient temperature/humidity	Temperature: 0~40°C, humidity: 20~85%RH or below (non-condensing)
Robot weight	62kg
Cable length (Note 8)	5L: 5m (standard), 10L: 10m (optional)



Applicable Co	ntroller Specifications	3			
Applicable controller	Features	Maximum I/O points (inputs/outputs)	Serial communication unit	Power-supply voltage	Page
XSEL-KX	General-purpose type offering excellent expandability	176/160 points	Can be installed.	AC200V	P37

Caution

Refer to P. 6 for the explanations of (Note 1) to (Note 11).

* Refer to P. 6 for other points to note.

The above model code represents a combination of robot and controller.

Dedicated IX Controller

Operating mode Number of storable programs

Program operation 64 programs (6000 steps) Number of storable positions 3000 positions

Power-supply voltage



1 Features

The JX/KX controller is a high-performance X-SEL controller customized exclusively for use with the IX Series. It combines the useful functions of the X-SEL controller with the dedicated IX Series commands to achieve a substantial improvement in utility.

1 Super SEL Language

The JX/KX controller adopts Super SEL Language, the same language used for our single-axis/Cartesian robots. Therefore, you can create programs just as easily as you do for your existing IAI controllers. If you are new to an IAI controller, the simple language structure will let you learn the necessary programming steps in no time.

2 Network Ready

The JX/KX controller supports DeviceNet (*1), CC-Link (*2), ProfiBus (*3), and Ethernet.

- *1 DeviceNet is a registered trademark of ODVA.
- *2 CC-Link is a registered trademark of Mitsubishi Electric Corporation.
- *3 ProfiBus is a registered trademark of Siemens AG.

3 Multitasking

A maximum of 16 programs can be run at the same time, so you can transmit signals during operation or control a peripheral simultaneously.

4 Compact

The JX/KX controller is significantly smaller than the conventional M-SEL-IH controller.

2 Model

XSEL	- KX	-	NNN5020	-	N1	-	EEE -	- 2 -	2
0	2		3		4		6	6	7

0	2	3	4 Standard I/O specification	⑤ Expan	nsion I/O specificati	on (Note 1)	6	0
Series	Controller type	IX robot model	Slot 1	Slot 2	Slot 3	Slot 4	I/O flat cable length (Note 2)	Power-supply voltage
XSEL	JX (compact type) KX (general-purpose type) KT (global specifications)	NNN2515~8040 (Standard Type) NSN5016~6016 (High-Speed Type) NNW2515~8040 (Dustoroof/Splash-proof Type) TNN3015~3515 (Wall-Mount Type) UNN3015~3515 (Wall-Mount Inverse Type) HNN5020~8040 (Ceiling Mount Type) INN5020~8040 (Ceiling Mount Inverse Type) NNC2515~8040 (Clean Room Type)	N1 [32 input/16 output] N9N board N3 (Note 3) (48 input/48 output) NPN board P1 [32 input/16 output] PNP board P3 (Note 3) (48 input/48 output) PNP board DV DeviceNet 256/256 board CC CC-Link 256/256 board PR ProfiBus 256/256 board ET Ethernet (data communication board)	E (not used) C (Note 4) CC-Link connection 16/16 board	E (not used) C (Note 4) CC-Link connection 16/16 board 1/16/16 board 1/1	E (not used) C (Note 4) CC-Link connection 16/16 board N1 Expansion I/O NPN92/16 P1 Expansion I/O PNP16/32 N3 (Note 4) Multipoint I/O PNP32/16 CC Expansion I/O PNP16/32 P3 (Note 4) Multipoint I/O PNP16/32 P3 (Note 4) Multipoint I/O PNP48/48 SA (Note 4) Expansion SIO type A SB (Note 4) Expansion SIO type B SC (Note 4) Expansion SIO type C	2 : 2m 3 : 3m 5 : 5m 0 : None	2 : 200 - V

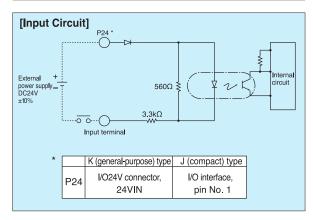
(Note 1) Use a three-digit code (EEE) to specify the expansion slot type. In the case of the JX controller having only one expansion slot, specify the slot (slot 2) using the leftmost digit and leave iET in the remaining two digits (e.g., N1EE). (Note 2) An I/O flat cable is supplied with each standard I/O board, expansion I/O board (50-conductor type) or multipoint I/O board (100-conductor type). The standard expansion I/O board is 2 m long, but you can also specify 3 m or 5 m. A cable of any length up to 10 m can be fabricated, but a length other than 2, 3 or 5 m will require a special order. If you require a length other than 2, 3 or 5 m, select i0 (None)f and place a separate order by specifying the I/O cable model. If you have selected a board other than standard, expansion or multipoint I/O board, select i0 for the I/O flat cable length.
(Note 3) This is a dedicated option for the LX controller. Use an expansion N3P3 board for the KX controller.
(Note 4) This is a dedicated option for the KX controller, C, N3, P3, SA, SB and SC cannot be specified for the JX controller.



3 I/O Wiring Diagrams

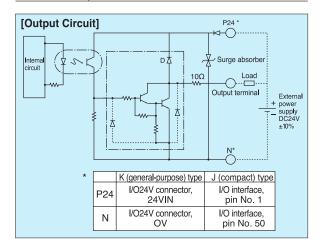
■Input Part External input specifications (NPN specification)

Item	Specification
Input power supply	24VDC ±10%
Input current	7mA/ circuit
On/off voltage	On voltage 16 VDC minimum, Off voltage 5 VDC maximum
Insulation method	Photocoupler insulation
External devices	(1) No-voltage contact (with a minimum load of approx. 5VDC/1mA)
	(2) Photoelectric/proximity sensor (NPN type)
	(3) Sequencer transistor output (open-collector type)
	(4) Sequencer contact output (with a minimum load of approx. 5VDC/1mA)



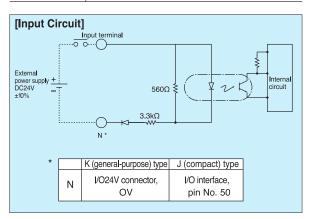
■ Output Part External output specifications (NPN specification)

Item	Specification	
Load voltage	24VDC	
Maximum load current	100mA/point, 400mA peak (total current)	Use TD62084 (or equivalent).
Leak current	0.1mA/point maximum	
Insulation method	Photocoupler insulation	
External devices	(1) Miniature relay, (2) S	equencer input unit



■Input Part External input specifications (PNP specification)

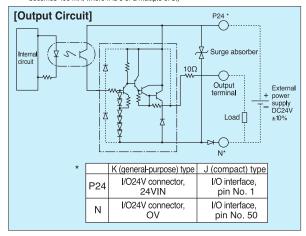
Item	Specification
Input power supply	24VDC ±10%
Input current	7mA/ circuit
On/off voltage	On voltage 8 VDC maximum, Off volta ge 19 VDC minimum
Insulation method	Photocoupler insulation
External devices	(1) No-voltage contact (with a minimum load of approx. 5VDC/1mA)
	(2) Photoelectric/proximity sensor (PNP type)
	(3) Sequencer transistor output (open-collector type)
	(4) Sequencer contact output (with a minimum load of approx. 5VDC/1mA)



■ Output Part External output specifications (PNP specification)

		,
Item	Specification	
Load voltage	24VDC	
Maximum load current	100mA/point, 400mA/8ports	Use TD62784 □□ (or equivalent).
Leak current	0.1mA/point maximum	
Insulation method	Photocoupler insulation	
External devices	(1) Miniature relay, (2) S	equencer input unit

Note) The maximum total load current for every eight ports from output port No. 300 is limited to 400 mA. (The total maximum load current for output port No. 300 + n to No. 300 + n + 7 becomes 400 mA, where n is 0 or a multiple of 8.)



4 I/O Signals

in No	Category	Port No	Standard setting
1	Calegory	FUILING.	NC
2		000	Program start
3		001	General-purpose input
4		002	General-purpose input
5		002	General-purpose input
6		003	General-purpose input
7		005	General-purpose input
8	-	006	General-purpose input
9		007	Program specification (PRG No. 1)
10		008	Program specification (PRG No. 2)
11		009	Program specification (PRG No. 4)
12		010	Program specification (PRG No. 8)
13		011	Program specification (PRG No. 10)
14		012	Program specification (PRG No. 20)
15		012	Program specification (PRG No. 40)
16	1	014	General-purpose input
17	Input	015	General-purpose input
18	IIIput	016	General-purpose input
19		017	General-purpose input
20	1	018	General-purpose input
21	1	019	General-purpose input
22		020	General-purpose input
23	1	021	General-purpose input
24	1	022	General-purpose input
25		023	General-purpose input
26		024	General-purpose input
27		025	General-purpose input
28		026	General-purpose input
29		027	General-purpose input
30		028	General-purpose input
31		029	General-purpose input
32		030	General-purpose input
33		031	General-purpose input
34		300	Alarm output
35		301	Ready output
36		302	Emergency stop output
37		303	General-purpose output
38		304	General-purpose output
39		305	General-purpose output
40		306	General-purpose output
41	Output	307	General-purpose output
42		308	General-purpose output
43		309	General-purpose output
44		310	General-purpose output
45		311	General-purpose output
46		312	General-purpose output
47		313	General-purpose output
48		314	General-purpose output
			General-purpose output

			0.5	(
	1			NC
-	2		032	General-purpose input
_	3		033	General-purpose input
_	4		034	General-purpose input
_	5		035	General-purpose input
_	6		036	General-purpose input
-	7		037	General-purpose input
-	8		038	General-purpose input
-	9		039	General-purpose input
-	10		040	General-purpose input
-	11		040	General-purpose input
-	12		041	General-purpose input
_	13		043	General-purpose input
_	14		044	General-purpose input
_	15		044	General-purpose input
-	16		046	General-purpose input
-	17	Lancert	046	General-purpose input
-	18	Input		General-purpose input
-	19		048	General-purpose input
-	20		049	General-purpose input
-	21		050 051	General-purpose input
_	22			General-purpose input
_	23		052	General-purpose input
_	24		053	General-purpose input
_	25		054	General-purpose input
_	26		055	General-purpose input
_	27		056	
_			057	General-purpose input
_	28 29		058	General-purpose input
-	30		059	General-purpose input
_	31		060	General-purpose input General-purpose input
_			061	General-purpose input
_	32		062	
_	33		063	General-purpose input
_	34		316	General purpose output
_	35		317	General-purpose output
_	36		318	General-purpose output
_	37		319	General-purpose output
_	38		320	General-purpose output
_	39		321	General purpose output
_	40		322	General-purpose output
_	41	Output	323	General-purpose output
_	42	Juiput	324	General-purpose output
_	43		325	General-purpose output
_	44		326	General-purpose output
	45		327	General-purpose output
_	46		328	General-purpose output
_	47		329	General-purpose output
_	48		330	General-purpose output
_	49		331	General-purpose output
	50		_	NC

Expansion I/O Signals (IA-103-X-32)

		9-	nals (IA-103-X-16
			1
1			NC
2		032	General-purpose inpu
3		033	General-purpose inpu
4		033	General-purpose inpu
5	Input	034	General-purpose inpu
6		036	General-purpose inpu
7		030	General-purpose inpu
8		038	General-purpose inpu
9		039	General-purpose inpu
10		040	General-purpose inpu
11		041	General-purpose inpu
12		042	General-purpose inpu
13		043	General-purpose inpu
14		044	General-purpose inpu
15		045	General-purpose inpu
16		046	General-purpose inpu
17		047	General-purpose inpu
18		316	General-purpose outp
19		317	General-purpose outp
20		318	General-purpose outp
21		319	General-purpose outp
22		320	General-purpose outp
23		321	General-purpose outp
24		322	General-purpose outp
25		323	General-purpose outp
26		324	General-purpose outp
27		325	General-purpose outp
28		326	General-purpose outp
29		327	General-purpose outp
30		328	General-purpose outp
31		329	General-purpose outp
32		330	General-purpose outp
33		331	General-purpose outp
34	Output	332	General-purpose outp
35		333	General-purpose outp
36		334	General-purpose outp
37		335	General-purpose outp
38		336	General-purpose outp
39		337	General-purpose outp
40		338	General-purpose outp
41		339	General-purpose outp
42		340	General-purpose outp
43		341	General-purpose outp
44		342	General-purpose outp
45		343	General-purpose outp
46		344	General-purpose outp
47		345	General-purpose outp
		346	General-purpose outp
48			
48		347	General-purpose outp

Multipoint I/O Signals (JX type with board installed in standard slot)

Pin No.	Category	Color	Port No.		Pin No	Category	Color	Port No.	Standard setting
1		Brown 1	_	External 24VDC power supply for pin Nos, 2 to 25 and 51 to 74	51		Brown 1	300	Alarm output
2		Red 1	000	Program start	52	1	Red 1	301	Ready output
3		Orange 1	001	General-purpose input	53	1	Oranne 1	302	Emergency stop outp
4		Yellow 1	002	General-purpose input	54	1	Yellow 1	303	General-purpose outr
5		Green 1	003	General-purpose input	55	1	Green 1	304	General-purpose outr
6		Blue 1	004	General-purpose input	56	1	Blue 1	305	General-purpose outp
7		Purole 1	005	General-purpose input	57	1	Purnle 1	306	General-purpose outr
8		Gray 1	006	General-purpose input	58	1	Gray 1	307	General-purpose outr
9		White 1	007	Program specification (PRG No. 1)	59	1	White 1	308	General-purpose outr
10		Black 1	008	Program specification (PRG No. 2)	60	1	Black 1	309	General-purpose outp
11		Brown 2	009	Program specification (PRG No. 4)	61	1	Brown 2	310	General-purpose out
12		Red 2	010	Program specification (PRG No. 8)	62	Output	Bed 2	311	General-purpose out
13		Orange 2	011	Program specification (PRG No. 10)	63		Orange 2	312	General-purpose out
14	Input	Yellow 2	012	Program specification (PRG No. 20)	64	1	Yellow 2	313	General-purpose out
15		Green 2	013	Program specification (PRG No. 40)	65	1	Green 2	314	General-purpose out
16		Rlue 2	014	General-purpose input	66	1	Blue 2	315	General-purpose outp
17		Purole 2	015	General-purpose input	67	1	Purnle 2	316	General-purpose out
18		Grav 2	016	General-purpose input	68	1	Gray 2	317	General-purpose out
19		White 2	017	General-purpose input	69	1	White 2	318	General-purpose out
20		Black 3	018	General-purpose input	70	1	Black 3	319	General-purpose out
21		Brown 3	019	General-purpose input	71	1	Brown 3	320	General-purpose out
22		Bed 3	020	General-purpose input	72		Brown 3	321	General-purpose out
23		Orange 3	021	General-purpose input	73			322	General-purpose outr
24		Yellow 3	022	General-purpose input	74	1	Orange 3. Yellow 3	323	General-purpose out
		Yellow 3					Yellow 3	OEU	External power supply for
25		Green 3	023	General-purpose input	75	-	Green 3	_	pin Nos. 2 to 25 and 51 to
26	-	Blue 3	-	External 24VDC power supply for pin Nos. 27 to 50 and 76 to 99	76		Blue 3	324	General-purpose outp
27		Purole 3	024	General-purpose input	77		Purple 3	325	General-purpose out
28		Grav 3	025	General-purpose input	78		Gray 3	326	General-purpose out
29		White 3	026	General-purpose input	79		White 3	327	General-purpose out
30		Black 3	027	General-purpose input	80		Black 3	328	General-purpose out
31		Brown 4	028	General-purpose input	81		Brown 4	329	General-purpose out
32		Red 4	029	General-purpose input	82		Red 4	330	General-purpose out
33		Orange 4	030	General-purpose input	83		Orange 4	331	General-purpose out
34		Yellow 4	031	General-purpose input	84		Yellow 4	332	General-purpose out
		Green 4	032	General-purpose input	85		Green 4	333	General-purpose out
35		Blue 4	033	General-purpose input	86		Blue 4	334	General-purpose out
35 36		Purole 4	034	General-purpose input	87	Output	Purple 4	335	General-purpose out
			035	General-purpose input	88	1	Grav 4	336	General-purpose out
36	Innut	Grav 4			89	1	White 4	337	General-purpose out
36 37	Input	Gray 4 White 4	036	General-purpose input	09			338	General-purpose out
36 37 38	Input	Gray 4 White 4 Black 4		General-purpose input General-purpose input	90	_	Black 4	330	
36 37 38 39	Input	White 4 Black 4	036					339	
36 37 38 39 40	Input	White 4 Black 4 Brown 5	036 037	General-purpose input	90		Brown 5		General-purpose out
36 37 38 39 40 41	Input	White 4 Black 4 Brown 5 Red 5	036 037 038	General-purpose input General-purpose input General-purpose input	90 91		Brown 5 Red 5	339	General-purpose out
36 37 38 39 40 41 42	Input	White 4 Black 4 Brown 5 Red 5 Orange 5	036 037 038 039	General-purpose input General-purpose input	90 91 92		Brown 5 Red 5 Orange 5	339 340	General-purpose out General-purpose out General-purpose out
36 37 38 39 40 41 42 43	Input	White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5	036 037 038 039 040 041	General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input	90 91 92 93 94		Brown 5 Red 5 Orange 5 Yellow 5	339 340 341	General-purpose out General-purpose out General-purpose out General-purpose out
36 37 38 39 40 41 42 43	Input	White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5	036 037 038 039 040 041 042	General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input	90 91 92 93		Brown 5 Red 5 Orange 5 Yellow 5 Green 5	339 340 341 342	General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out
36 37 38 39 40 41 42 43 44 45	Input	White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5	036 037 038 039 040 041 042 043	General-purpose input	90 91 92 93 94 95 96		Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5	339 340 341 342 343 344	General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out
36 37 38 39 40 41 42 43 44 45 46 47	Input	White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5 Purple 5	036 037 038 039 040 041 042 043	General-purpose input	90 91 92 93 94 95 96 97		Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5 Purple 5	339 340 341 342 343 344 345	General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out
36 37 38 39 40 41 42 43 44 45 46 47	Input	White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5 Purple 5 Gray 5	036 037 038 039 040 041 042 043 044	General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input	90 91 92 93 94 95 96 97		Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5 Purple 5 Gray 5	339 340 341 342 343 344 345 346	General purpose out General purpose out
36 37 38 39 40 41 42 43 44 45 46 47	Input	White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5 Purple 5	036 037 038 039 040 041 042 043	General-purpose input	90 91 92 93 94 95 96 97		Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5 Purple 5	339 340 341 342 343 344 345	General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out General-purpose out Offerome out

Multipoint I/O Signals (KX type with board installed in expansion slot)

Pin No.	Category	Color	Port No.	Standard setting	Pin No.	Category	Color	Port No.	Standard setting
1		Brown 1	_	External 24VDC power supply for pin Nos, 2 to 25 and 51 to 74	51		Brown 1	316	General-purpose ioutpu
2		Red 1	032	General-purpose input	52	1	Red 1	317	General-purpose outpu
3		Orange 1	033	General-purpose input	53	1	Orange 1	318	General-purpose outpu
4		Yellow 1	033	General purpose input	54	1	Yellow 1	319	General-purpose outpu
5		Green 1	035	General-purpose input	55	1	Green 1	320	General-purpose output
6		Blue 1	036	General-purpose input	56	1	Blue 1	321	General-purpose output
7		Purple 1	037	General-purpose input	57	1	Purple 1	322	General-purpose outpu
8		Gray 1	038	General-purpose input	58	1	Gray 1	323	General-purpose outpu
9		White 1	039	General-purpose input	59	1	White 1	324	General-purpose outpu
10		Black 1	040	General-purpose input	60	1	Black 1	325	General-purpose outpu
11		Brown 2	041	General-purpose input	61	1	Brown 2	326	General-purpose outpu
12		Red 2	042	General-purpose input	62	1	Bed 2	327	General-purpose outpu
13		Orange 2	043	General-purpose input	63		Orange 2	328	General-purpose outpu
14	Input	Yellow 2	044	General-purpose input	64	Output	Yellow 2	329	General-purpose outpu
15		Green 2	045	General-purpose input	65	1	Green 2	330	General-purpose outpu
16		Blue 2	046	General-purpose input	66	1	Blue 2	331	General-purpose outpu
17		Purple 2	047	General-purpose input	67	1	Purple 2	332	General-purpose outpu
18		Gray 2	048	General-purpose input	68	1	Grav 2	333	General-purpose output
19		White 2	049	General purpose input	69	1	White 2	334	General-purpose outpu
20		Black 3	050	General purpose input	70	1	Black 3	335	General-purpose outpu
21		Brown 3	051	General purpose input	71	1	Brown 3	336	General-purpose outpu
22		Red 3	052	General-purpose input	72	1	Red 3	337	General-purpose outpu
23		Orange 3	053	General purpose input	73	1 [Orange 3	338	General-purpose outpu
24		Yellow 3	054	General-purpose input	74		Yellow 3	339	General-purpose outpu
25		Green 3	055	General-purpose input	75		Green 3	-	External power supply for pin Nos. 2 to 25 and 51 to 7
26		Blue 3	-	Note) (CD24V)	76		Blue 3	340	General-purpose outpu
27		Purple 3	056	General-purpose input	77	1	Purple 3	341	General-purpose outpu
28		Gray 3	057	General-purpose input	78	1	Gray 3	342	General-purpose outpu
29		White 3	058	General-purpose input	79	1	White 3	343	General-purpose outpu
29									General purpose outpu
30		Black 3	059	General-purpose input	80	1	Black 3	344	
		Black 3 Brown 4	059 060	General-purpose input General-purpose input	80		Black 3 Brown 4	344	
30				General-purpose input					General purpose outpu
30 31		Brown 4	060	General-purpose input General-purpose input	81		Brown 4	345	General-purpose outpu General-purpose outpu
30 31 32		Brown 4 Red 4	060 061	General-purpose input	81 82		Brown 4 Red 4	345 346	General-purpose outpu General-purpose outpu General-purpose outpu
30 31 32 33		Brown 4 Red 4 Orange 4	060 061 062	General-purpose input General-purpose input General-purpose input General-purpose input	81 82 83		Brown 4 Red 4 Orange 4	345 346 347	General-purpose outpu General-purpose outpu General-purpose outpu General-purpose outpu
30 31 32 33 34		Brown 4 Red 4 Orange 4 Yellow 4	060 061 062 063	General-purpose input General-purpose input General-purpose input	81 82 83 84		Brown 4 Red 4 Orange 4 Yellow 4	345 346 347 348	General purpose outpi General purpose outpi General purpose outpi General purpose outpi General purpose outpi
30 31 32 33 34 35		Brown 4 Red 4 Orange 4 Yellow 4 Green 4	060 061 062 063 064	General purpose input General purpose input General purpose input General purpose input General purpose input	81 82 83 84 85		Brown 4 Red 4 Orange 4 Yellow 4 Green 4	345 346 347 348 349	General-purpose output General-purpose output General-purpose output General-purpose output General-purpose output General-purpose output
30 31 32 33 34 35 36	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4	060 061 062 063 064 065	General purpose input General purpose input General purpose input General purpose input General purpose input General purpose input General purpose input	81 82 83 84 85 86	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4	345 346 347 348 349 350	General-purpose output
30 31 32 33 34 35 36 37	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4	060 061 062 063 064 065	General purpose input General purpose input General purpose input General purpose input General purpose input General purpose input General purpose input	81 82 83 84 85 86 87	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4	345 346 347 348 349 350 351	General-purpose output
30 31 32 33 34 35 36 37 38	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4	060 061 062 063 064 065 066 067	General purpose input General purpose input	81 82 83 84 85 86 87 88	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4	345 346 347 348 349 350 351 352	General-purpose output
30 31 32 33 34 35 36 37 38 39	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4	060 061 062 063 064 065 066 067	General-purpose input	81 82 83 84 85 86 87 88	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4	345 346 347 348 349 350 351 352 353	General-purpose outpideneral-purpose outpideneral-p
30 31 32 33 34 35 36 37 38 39 40	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4	060 061 062 063 064 065 066 067 068	General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input General-purpose input	81 82 83 84 85 86 87 88 89	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4	345 346 347 348 349 350 351 352 353 354	General-purpose output
30 31 32 33 34 35 36 37 38 39 40 41	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5	060 061 062 063 064 065 066 067 068 069	General-purpose input	81 82 83 84 85 86 87 88 89 90	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5	345 346 347 348 349 350 351 352 353 354 355	General-purpose outpit General-purpose outpit General-purpose Outpit General-purpose Gen
30 31 32 33 34 35 36 37 38 39 40 41 42	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5	060 061 062 063 064 065 066 067 068 069 070	General-purpose input	81 82 83 84 85 86 87 88 89 90	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5	345 346 347 348 349 350 351 352 353 354 355 356	General-purpose outpi General-purpose outpi
30 31 32 33 34 35 36 37 38 39 40 41 42 43	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5	060 061 062 063 064 065 066 067 068 069 070 071	General-purpose input	81 82 83 84 85 86 87 88 89 90 91 92	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5	345 346 347 348 349 350 351 352 353 354 355 356 357	General-purpose outpi General-purpose outpi
30 31 32 33 34 35 36 37 38 39 40 41 42 43 44	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5	060 061 062 063 064 065 066 067 068 069 070 071 072	General-purpose input	81 82 83 84 85 86 87 88 89 90 91 92 93	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5	345 346 347 348 349 350 351 352 353 354 355 356 357 358	General-purpose output
30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5	060 061 062 063 064 065 066 067 068 069 070 071 072 073	General-purpose input	81 82 83 84 85 86 87 88 89 90 91 92 93 94	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5	345 346 347 348 349 350 351 352 353 354 355 356 357 358 359	General-purpose outpi General-purpose outpi
30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5	060 061 062 063 064 065 066 067 068 069 070 071 072 073 074	General-purpose input	81 82 83 84 85 86 87 88 89 90 91 92 93 94 95	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Purple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Blue 5	345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360	General-purpose outpi General-purpose outpi
30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47	Input	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Prurple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5 Green 5 Blue 5 Purple 5	060 061 062 063 064 065 066 067 068 069 070 071 072 073 074 075	General-purpose input	81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96	Output	Brown 4 Red 4 Orange 4 Yellow 4 Green 4 Blue 4 Prurple 4 Gray 4 White 4 Black 4 Brown 5 Red 5 Orange 5 Yellow 5 Green 5 Blue 5 Purple 5	345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361	General-purpose outpi General-purpose outpi

Note) There is no need to supply power to pin No. 26 (24VDC) and pin No. 100 (0V), since they take power from the I/O24V power supply in the controller.

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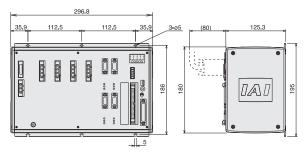
5 Specifications

I tem	Description				
Controller series/type	JX	KX			
Number of controlled axes	4 axes				
Maximum connection axis output (W)	MAX450W MAX1750W				
Weight	5.0kg	7.0kg			
Power-supply voltage	Single-phase 200 – 23	30VAC (factory setting)			
Operating voltage range	±1	0%			
Power frequency	50/6	60Hz			
Power capacity	MAX1750VA	MAX3050VA			
Operating temperature range	0° –	40°C			
Operating humidity range	30% -	- 85%			
Storage temperature range	-10° – 65°C				
Axis control method	AC full-digital servo				
Position detection method	17-bit incremental encoder (wire-saving type)				
Programming language	Super SEL Language				
Program steps	6000 steps (total)				
Number of positions	3000 positions (total)				
Number of programs	64 pro	grams			
Multitasking	16 pro	grams			
Storage device	Flash ROM + SRA	AM battery backup			
Data input method	Teaching pendar	nt or PC software			
Standard inputs	32 points (total of dedicated in	puts + general-purpose inputs)			
Standard outputs	16 points (total of dedicated out	puts + general-purpose outputs)			
Expansion inputs/outputs	Expandable to a maximum of 144 input/output points in total using an expansion PIO board(s)	Expandable to a maximum of 336 input/output points in total using an expansion PIO board(s)			
Serial communication	Not possible	Possible if an expansion SIO board is used (optional)			
Other inputs/outputs	Emergency stop input, safety g	gate input, system ready output			
Protection functions	Motor overcurrent, overload, motor d encoder open-circuit detection, soft l	river temperature check, overload check, limit over, system error, battery error			
Accessory	I/O flat	t cable			
Options	Teaching pendant, PC software, expa	ansion I/O board, expansion SIO board			

6 External Dimensions

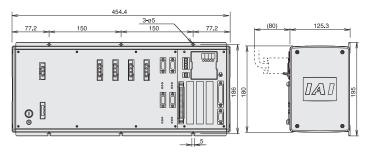
Controller

JX



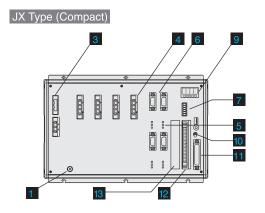
Controller

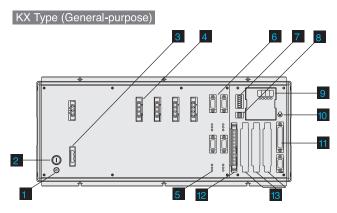
KX





Name of Each Part





1 FG terminal

This terminal connects to FG of the enclosure. The enclosure is connected to PE in the AC input part via wiring inside the controller.

2 Fuse holder (KX type only)

It holds the half-cut fuse for overcurrent protection of the AC input part.

3 Main power input connector

A single-phase 200-VAC input connector (Supplied with a cable-end plug. Refer to the opposite page.)

4 Motor cable connector

It connects the actuator's motor power cable.

5 Axis driver status LEDs

These LEDs are used to monitor the status of the driver CPU controlling the motor drive.

The three LEDs specified below are available:

		<u>'</u>
Name	Color	Meaning when the LED is lit
ALM	Orange	An error is detected in the driver.
SVON	Green	The motor is driven with the servo turned on.
BATT ALM	Orange	The absolute battery voltage is low.

6 Encoder cable connector

This 15-pin/D-sub connector connects the actuator's encoder cable.

7 System I/O connector

This connector connects two control inputs relating to controller operation and one system status output. (Supplied with a cable-end plug. Refer to the opposite page.)

		11 1 0 /
Name		
EMG	Emergency stop input	Operation is enabled if this input is ON. If the input is turned OFF, an emergency stop will be actuated.
ENB	Safety gate input	Operation is enabled if this input is ON. If the input is turned OFF, the servo will turn off.
RDY	System ready relay output	The status of the controller is output. Cascade connection is supported. The system is ready if this output is shorted, and not ready if it is open.

8 VO24V power connector (KX type only)

13 14 This connector supplies insulated I/O power externally when DI/DOs are installed in any I/O slot (12 or 13). (Supplied with a cable-end plug. Refer to the opposite page.)

9 Panel window

This panel provides the four-digit, seven-segment LED display showing the system status, as well as five LED lamps.

10 Mode switch

This alternate switch with lock is used to specify the controller operation mode. To operate the switch, pull it forward and tilt.

Tilt the switch upward to select the MANU (manual operation) mode or downward to select the AUTO (automatic operation) mode. Teaching operation can only be performed in the MANU mode. In the MANU mode, automatic operation using external I/Os is not permitted.

11 Teaching connector

This D-sub/25-pin connector is used to connect a teaching pendant or PC to input program positions.

12 Standard I/O slot (Slot 1)

A standard PIO board with 32 input points and 16 output points is installed in the standard specification.

13 Expansion I/O slots (Slots 2, 3 and 4)

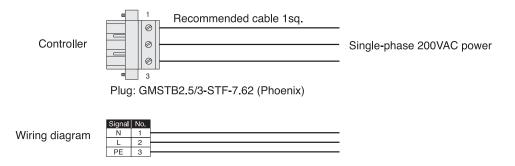
An expansion I/O board can be installed in any of these slots (optional).

PX/QX Type also available. Please contact your IAI America representative or refer to the PX/QX catalog.

S ELECTROMATE

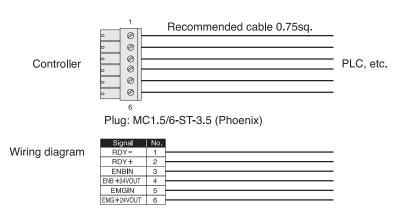
Main Power Input Connector

This connector is used to connect 100/200 VAC power. (The cable is provided by the user.)



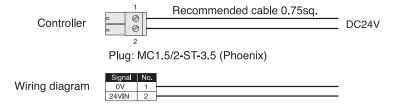
System I/O Connector

This connector is used to supply emergency stop, enable and system ready contacts from the controller to a PLC, etc. (The cable is provided by the user.)



I/O24V Power Connector

This connector is used to supply 24V power when the controller's I/Os are used. (The cable is provided by the user.)





8 Options

Teaching Pendant

Model

SEL-T

Model SEL-TD

Features

ANSI robot standard / Safety category compliant

SEL-TD is equipped with a 3-position enable switch compatible with ANSI robot standard. In addition, the emergency stop switch is able to respond to safety category class 4 by making circuits redundant.

Improved environmental resistance (Protective structure IP54)

Due to IP54's protective structure, use in hostile environments is possible, where the likes of dust and the water spray are

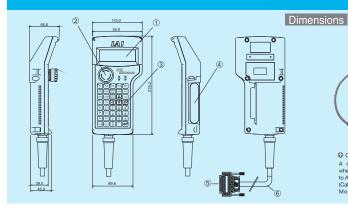
Specifications

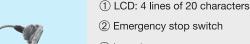
Item	Specification
3-position enable switch	No
ANSI Specification	Non-Compliant
Protective Structure	IP54
Cable length	5m
CE mark/UL Spec	Compliant

Specifications

Connector converter cable A converter cable
A converter cable is required
when connecting SEL-T/SEL-TD
to ASEL & SSEL controller.
(Cable length: 0.2 m)
Model: CB-SEL-SJ002

Item	Specification
3-position enable switch	Yes
ANSI Specification	Compliant
Protective Structure	IP54
Cable length	5m
CE mark/UL Spec	Compliant





- 3 Input key
- 4 Enable switch (SEL-TD limit)
- ⑤ Interface connector
- 6 cable (5m)

PC Software (Windows type only)

Model

IA-101-X-MW(WIN2000/V version) Note

IA-101-X-CW(PC98 version)

A product older than Ver. 2.0.0.0 cannot be used with a SCARA robot.



This startup assistance software provides functions for program/position input, test operation and monitoring. It significantly enhances the debugging functions to help reduce the startup time.

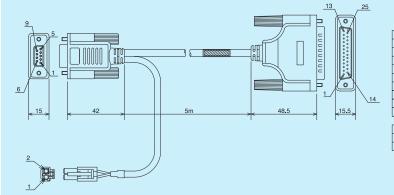
- Description Software (floppy disk)
 - (The software runs on Windows 95, 98, NT, 2000 and ME.)
 PC connection cable 5m + Emergency stop box (Model

 - CB-ST-E1MW050-EB)

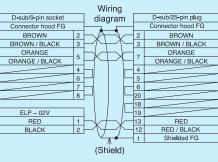
Dimensions

PC connection cable (Model CB-ST-E1MW050)

If you are ordering a PC connection cable separately for maintenance purpose, specify CB-ST-E1MW050. If you are ordering a PC cable and an emergency stop box as a set, specify CB-ST-E1MW050-EB.







Expansion PIO Board

This optional board is used to add I/Os (inputs/outputs).

With the general-purpose controller, a maximum of three expansion PIO boards can be installed in the expansion slots. (With the 3/4-axis type compact controller, one expansion PIO board can be installed in the expansion slot.)

Description	Expansion I/O board model	Order model (controller model)	Expansion I/O board slot	Total I/Os (standard + expansion)
32 input points /	IA-103-X-32	XSEL-JX-3 (4) -□-N1-N1EE-□-□	Expansion slot 1	64 input points / 32 output points
16 output points		XSEL-KX-□-□-N1-N1EE-□-□	Expansion slot 1	64 input points / 32 output points
NPN specification		XSEL-KX-□-□-N1- <u>N1N1</u> E-□-□	Expansion slots 1, 2	96 input points / 48 output points
		XSEL-KX-□-□-N1- <u>N1N1N1</u> -□-□	Expansion slots 1, 2, 3	128 input points / 64 output points
20 innut points /	IA-103-X-32-P	XSEL-JX-3 (4) -□-P1- <u>P</u> 1EE-□-□	Expansion slot 1	64 input points / 32 output points
32 input points / 16 output points		XSEL-KX-D-D-P1-P1EE-D-D	Expansion slot 1	64 input points / 32 output points
PNP specification		XSEL-KX P1- <u>P1P1</u> E	Expansion slots 1, 2	96 input points / 48 output points
		XSEL-KX-□-□-P1- <u>P1P1P1</u> -□-□	Expansion slots 1, 2, 3	128 input points / 64 output points
16 input points /	IA-103-X-16	XSEL-JX-3 (4) - □-N1- <u>N2</u> EE- □- □	Expansion slot 1	48 input points / 48 output points
32 output points		XSEL-KX-□-□-N1- <u>N2</u> EE-□-□	Expansion slot 1	48 input points / 48 output points
NPN specification		XSEL-KX-□-□-N1- <u>N2N2</u> E-□-□	Expansion slots 1, 2	64 input points / 80 output points
		XSEL-KX-□-□-N1- <u>N2N2N2</u> -□-□	Expansion slots 1, 2, 3	80 input points / 112output points
16 input points /	IA-103-X-16-P	XSEL-JX-3 (4) -□-□-P1- <u>P2</u> EE-□-□	Expansion slot 1	48 input points / 48 output points
16 input points / 32 output points		XSEL-KX-□-□-P1-P2EE-□-□	Expansion slot 1	48 input points / 48 output points
PNP specification		XSEL-KX-□-□-P1-P2P2E-□-□	Expansion slots 1, 2	64 input points / 80 output points
Tivi opcomeation		XSEL-KX-□-□-P1- <u>P2P2P2</u> -□-□	Expansion slots 1, 2, 3	80 input points /112 output points

Expansion SIO Board (Used exclusively with the general-purpose controller)

Specifications | Description This board is used to establish serial communication with external devices. It has two channel ports and supports one of three

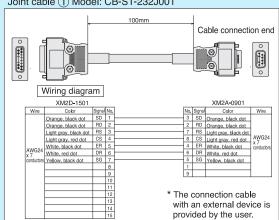
IA-105-X-MW-A (SIO board + joint cable 1 x 2) IA-105-X-MW-B (SIO board + joint cable 2 x 1)

IA-105-X-MW-C (SIO board + joint cable 2 x 1)

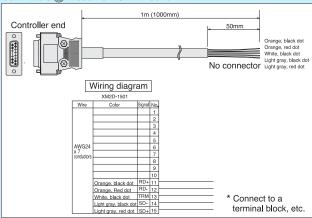
communication	formats using the supplied	joint cable.		, , ,
Communication format	Expansion SIO board model	Order model (controller model)	Network board slot	Remarks
RS232C	IA-105-X-MW-A	XSEL-KX-□-□-N1-SAEE-□-□	Expansion slot 1	A maximum of three
RS422	IA-105-X-MW-B	XSEL-KX-□-□-N1-SBEE-□-□	Expansion slot 1	boards can be installed
RS485	IA-105-X-MW-C	XSEL-KX-□-□-N1-SCEE-□-□	Expansion slot 1	(Note 1).

(Note 1) The current capacity may not be enough depending on how many expansion boards are used in addition to the standard board. If you want to install three boards, consult IAI beforehand.

Joint cable ① Model: CB-ST-232J001







Network Board

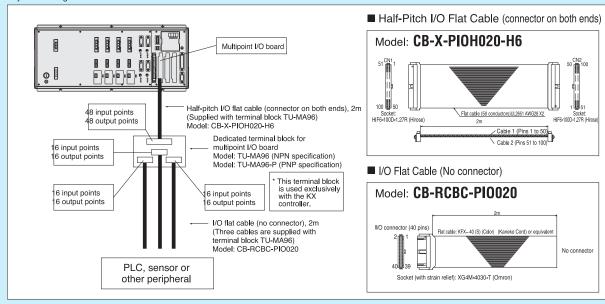
Description This communication board is used for connection to a field network.

Description	Expansion I/O board model	Order model (controller model)	Expansion I/O board slot	Total I/Os (standard + expansion)
DeviceNet	IA-NT-3206-DV	XSEL-JX DV-EEE	Standard slot	256 input points / 256 output points
	IA-NT-3204-DV	XSEL-KX- 🗆 - 🗖 - DV-EEE - 🗇 -	Standard slot	256 input points / 256 output points
CC-Link	IA-NT-3206-CC256	XSEL-JX-D-D-CC-EEE-D-D	Standard slot	256 input points / 256 output points
	IA-NT-3204-CC256	XSEL-KX CC-EEE	Standard slot	256 input points / 256 output points
	IA-NT-3204-CC16	XSEL-KX-D-D-N1-EEC-D-D	Standard slot 3	16 input points / 16 output points
		XSEL-KX N1-ECC	Standard slot 2, 3	16 input points x2 / 16 output points x2
		XSEL-KX N1-CCC	Standard slot 1, 2, 3	16 input points x3 / 16 output points x3
ProfiBus	IA-NT-3206-PB	XSEL-JX-D-D-PR-EEE-D-D	Standard slot	256 input points / 256 output points
	IA-NT-3204-PB	XSEL-KX-O-O-PR-EEEO-O	Standard slot	256 input points / 256 output points
Ethernet	IA-NT-3206-ET	XSEL-JX-D-D-ET-EEE-D-D	Standard slot	Message communication
	IA-NT-3204-ET	XSEL-KX-D-D-ET-EEE-D-D	Standard slot	wessage communication

■ Multipoint I/O Board & Terminal Block

These board and terminal block are used in cases where the controller requires many PIO points.

System Configuration



Multipoint I/O Board

Description The half-pitch connector provides 48 input points and 48 output points with a single I/O board. The supplied half-pitch flat cable is difficult to connect due to its thin lead wires, so use a dedicated terminal block for connection to an external device.

Description	Multipoint I/O board model	Order model (controller model)	Multipoint I/O board slot	Total I/Os
48 input points / 48 output points (NPN specification)	IA-IO-3205-NP	XSEL-JX-□-□-N3-EEE-□-□ —	Standard slot	48 input points / 48 output points
48 input points / 48 output points (PNP specification)	IA-IO-3205-PN	XSEL-JX□-□-P3-EEE-□-□ —	Standard slot	48 input points / 48 output points
48 input points / 48 output points (NPN specification)	IA-IO-3204-NP	XSEL-KX-□-□-N1-N3EE-□-2 —	Expansion slots 1	80 input points / 64 output points
		XSEL-KX-□-□-N1-N3N3E-□-2 ——	Expansion slot 1,2	128 input points / 112 output points
		XSEL-KX-□-□-N1-N3N3N3-□-2	Expansion slots 1, 2, 3	176 input points / 160 output points
48 input points / 48 output points (PNP specification)	IA-IO-3204-PN	XSEL-KX-□-□-P1-P3EE-□-2 —	Expansion slot 1	80 input points / 64 output points
		XSEL-KX-□-□-P1-P3P3E-□-2 ——	Expansion slot 1, 2	128 input points / 112 output points
		XSEL-KX-□-□-P1-P3P3P3-□-2 ———	Expansion slots 1, 2, 3	176 input points / 160 output points

<Dedicated Terminal for Multipoint I/O Board> Used exclusively with the KX controller

Model TU-MA96 (NPN specification)

TU-MA96-P (PNP specification)

Description

This terminal block is used to wire a multipoint I/O board. 🖔 It not only simplifies the wiring task but also provides the following functions:

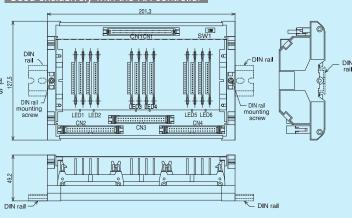
1. The transistor buffer circuit ensures an output of

- 500 mA per point (0.8 A per eight points).

 2. The power circuit can be divided into six input
- systems (each consisting of eight inputs) and six output systems (each consisting of eight outputs).

 3. LEDs are provided for checking the power status
- of output signal circuit.

Total six LEDs are provided, one for each of the six output systems (each consisting of eight outputs). Each LED will turn off when the corresponding power input is cut off or the applicable fuse on the



Note

If you are using this terminal block, be sure to connect a multipoint I/O board of NPN specification. The connection between the controller and terminal block must be an NPN connection. The connection between the terminal block and user controller will be PNP. (NPN is already selected in the terminal block, so a PNP board cannot be connected.) This terminal block is designed exclusively for use with the KX controller. (It cannot be used with the JX controller.)

Connector Assignments of Dedicated Terminal Block for Multipoint I/O Board

This connector is used to connect an external I/O device. Each connector accepts 16 DIs and 16 DOs. External I/O Connector Specifications

Item	140							
Connector	XG4A-4031(OMRON) 40-pin MIL flat connector							
DI	48 points							
DO	48 points							
Connected unit	External I/O device							
Connector name			CN2 connector	CN3 connector	CN4 connector			
11 12 13 14 15 16 17 18		Common	Common terminal (COM):	Common terminal (COM):	Common terminal (COM):			
		Common	For IN00 to IN07	For IN16 to IN23	For IN32 to IN39			
		General-purpose input	IN00	IN16	IN32			
		General-purpose input	IN01	IN17	IN33			
		General-purpose input	IN02	IN18	IN34			
		General-purpose input	IN03	IN19	IN35			
	7	General-purpose input	IN04	IN20	IN36			
	8	General-purpose input	IN05	IN21	IN37			
	9	General-purpose input	IN06	IN22	IN38			
	10	General-purpose input	IN07	IN23	IN39			
	11	General-purpose input	IN08	IN24	IN40			
	12	General-purpose input	IN09	IN25	IN41			
	13	General-purpose input	IN10	IN26	IN42			
	14	General-purpose input	IN11	IN27	IN43			
	15	General-purpose input	IN12	IN28	IN44			
	16	General-purpose input	IN13	IN29	IN45			
	17	General-purpose input	IN14	IN30	IN46			
	18	General-purpose input	IN15	IN31	IN47			
	19	Common	Common terminal (COM):	Common terminal (COM):	Common terminal (COM):			
	20	Common	For IN08 to IN15	For IN24 to IN31	For IN40 to IN47			
Terminal-assigned outputs	21	+24V	External 24V power input	External 24V power input	External 24V power input			
	22	OV	For OUT00 to OUT07	For OUT16 to OUT23	For OUT32 to OUT39			
	23	General-purpose output	OUT00	OUT16	OUT32			
2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	24	General-purpose output	OUT01	OUT17	OUT33			
	25	General-purpose output	OUT02	OUT18	OUT34			
	26	General-purpose output	OUT03	OUT19	OUT35			
	27	General-purpose output		OUT20	OUT36			
	28	General-purpose output		OUT21	OUT37			
	29	General-purpose output	OUT06	OUT22	OUT38			
	30	General-purpose output	OUT07	OUT23	OUT39			
	31	General-purpose output		OUT24	OUT40			
	32	General-purpose output		OUT25	OUT41			
	33	General-purpose output		OUT26	OUT42			
	34	General-purpose output		OUT27	OUT43			
	35	General-purpose output		OUT28	OUT44			
	36	General-purpose output	OUT13	OUT29	OUT45			
	37	General-purpose output	OUT14	OUT30	OUT46			
	38	General-purpose output	OUT15	OUT31	OUT47			
	39	+24V	External 24V power input	External 24V power input	External 24V power input			
		OV	For OUT08 to OUT15	For OUT24 to OUT31	For OUT40 to OUT47			

