

**13** **2** **4** **02** - **CP0** - **1** - **S114** - **M02** - **C145** - **L01** - **E00** - **B00**

**Table Series**

**Number of Bearings**

- 1 - 1 bearing per carriage
- 2 - 2 bearings per carriage

**Carriage Length**

- 4 - 4 inches

**Travel Length** (see pages B-6, B-8 & B-10)

- 02 - 2 to 60 inches

**Cover Plate**

- CP0** - no cover plates
- CP1** - top cover plate only
- CP2** - top & side cover plates

**Carriage Inserts** (see pages B-7, B-9 & B-11)

- 1 - English mount
- 2 - Metric mount

**Screw Options** (see pages B-14 to B-19)

*Rolled ball screws*

- S001** - .500 x .500 NPL
- S002** - .500 x .500 PL
- S003** - .500 x .500 NPL(T)
- S004** - .500 x .500 PL(T)
- S005** - .625 x .200 NPL
- S006** - .625 x .200 PL
- S007** - .625 x .200 NPL(T)
- S008** - .625 x .200 PL(T)
- S009** - .625 x 1.000 NPL
- S010** - .625 x 1.000 PL
- S011** - .625 x 1.000 NPL(T)
- S012** - .625 x 1.000 PL(T)

*Precision ball screws*

- S114** - .625 x .200 NPL
- S115** - .625 x .200 PL
- S116** - 16 x 5 NPL
- S117** - 16 x 5 PL
- S118** - 16 x 10 NPL
- S119** - 16 x 10 PL
- S120** - 16 x 16 NPL
- S121** - 16 x 16 PL
- S999** - other

*Ground ball screws*

- S212** - .625 x .200 PL
- S213** - .625 x .500 PL
- S214** - 16 x 5 PL
- S215** - 16 x 16 PL

*Rolled acme screws*

- S300** - .625 x .100 NPL
- S301** - .625 x .100 PL
- S302** - .625 x .200 NPL
- S303** - .625 x .200 PL
- S304** - 16 x 4 NPL
- S305** - 16 x 4 PL

**Motor Mount** (see pages B-7, B-9, B-11, B-42 & B-43)

- M00** - none
- M01** - hand crank
- M99** - other
- M02** - NEMA 23 mount (E)
- M03** - NEMA 23 mount (M)
- M04** - NEMA 34 mount (E)
- M05** - NEMA 34 mount (M)
- M06** - NEMA 23 (RH) wrap
- M07** - NEMA 23 (LH) wrap
- M08** - NEMA 34 (RH) wrap
- M09** - NEMA 34 (LH) wrap

**Coupling Options** (see pages B-38 to B-39)

- C000** - none
- C999** - other
- C020 to C024** - C100
- C040 to C047** - C125
- C125 to C129** - H100
- C145 to C154** - H131
- C400 to C406** - G100
- C425 to C434** - G126

**Limit & Home Switches** (see pages B-35 to B-37)

- L00** - no switches
- L99** - other
- EOT & home switches
- EOT switches only
- home switch only
- Mechanical**
- Reed**
- Hall**
- Prox (NPN)**
- Prox (PNP)**
- L01**
- L02**
- L03**
- L04**
- L05**
- L06**
- L07**
- L08**
- L09**
- L10**
- L11**
- L12**
- L13**
- L14**
- L15**

**Encoder Options** (see page B-45)

- E00** - none
- E01** - rotary (500 lines/rev)
- E02** - rotary (1000 lines/rev)
- E03** - rotary (1270 lines/rev)
- E10** - linear (2500 lines/inch)
- E11** - linear (125 lines/mm)
- E99** - other

**Power-off Brakes** (see page B-44)

- B00** - none
- B01** - 24 VDC
- B02** - 90 VDC
- B99** - other

- (E) - English Interface
- (LH) - Left Hand
- (M) - Metric Interface
- (NPL) - Non Preloaded
- (PL) - Preloaded
- (RH) - Right Hand
- (T) - Turcite Nut

## Specifications

Load Capacities		One (1) Bearing Carriage	Two (2) Bearing Carriage
<b>Dynamic Horizontal</b>	2 million inches (50 km) of travel	100 lbs ( 45 kg)	200 lbs ( 90 kg)
<b>Dynamic Horizontal</b>	50 million inches (1270 km) of travel	34 lbs ( 15 kg)	68 lbs ( 30 kg)
<b>Static Horizontal</b>		200 lbs ( 90 kg)	400 lbs (180 kg)
<b>Dynamic Roll Moment</b>	2 million inches (50 km) of travel	8 ft-lbs ( 11 N-m)	16 ft-lbs ( 22 N-m)
<b>Dynamic Roll Moment</b>	50 million inches (1270 km) of travel	3 ft-lbs ( 4 N-m)	5 ft-lbs ( 7 N-m)
<b>Static Roll Moment</b>		14 ft-lbs ( 19 N-m)	28 ft-lbs ( 38 N-m)
<b>Dyn. Pitch &amp; Yaw Moment</b>	2 million inches (50 km) of travel	4 ft-lbs ( 5,4 N-m)	15 ft-lbs ( 20 N-m)
<b>Dyn. Pitch &amp; Yaw Moment</b>	50 million inches (1270 km) of travel	1 ft-lbs ( 1,9 N-m)	5 ft-lbs ( 7 N-m)
<b>Static Pitch &amp; Yaw Moment</b>		8 ft-lbs ( 10 N-m)	30 ft-lbs ( 40 N-m)
<b>Each Bearing Dyn. Capacity</b>	2 million inches (50 km) of travel	100 lbs ( 45 kg)	100 lbs ( 45 kg)
<b>Each Bearing Dyn. Capacity</b>	50 million inches (1270 km) of travel	34 lbs ( 15 kg)	34 lbs ( 15 kg)
<b>Each Bearing Static Load Capacity</b>		200 lbs ( 90 kg)	200 lbs ( 90 kg)
<b>Thrust Force Capacity</b>	10 million screw revolutions	665 lbs (302 kg)	665 lbs (302 kg)
<b>Thrust Force Capacity</b>	500 million screw revolutions	180 lbs ( 82 kg)	180 lbs ( 82 kg)
<b>Maximum Acceleration</b>		50 in/sec <sup>2</sup> (1,3 m/sec <sup>2</sup> )	150 in/sec <sup>2</sup> (3,8 m/sec <sup>2</sup> )
<b>d<sub>2</sub></b>	Center to center distance (spacing) of each bearing on a single rail	-	2.088 in (53,0 mm)
<b>d<sub>r</sub></b>	CP0 version Center distance of the bearing to top of carriage plate surface	0.750 in (19,1 mm)	0.750 in (19,1 mm)
<b>d<sub>r</sub></b>	CP1 version Center distance of the bearing to top of carriage plate surface	1.375 in (34,9 mm)	1.375 in (34,9 mm)

Other	For One (1) & Two (2) Bearing Carriages
<b>Table Material</b>	Base, Carriage, End Plates, & Cover Plate option - 6061 anodized aluminum
<b>Linear Rail Material</b>	Stainless Steel
<b>Screw Material</b> (see pages B-14 to B-19)	Acme Screw - Stainless Steel
<b>Screw Material</b> (see pages B-14 to B-19)	Rolled Ball, Precision Ball, & Ground Ball - Case Hardened Steel
<b>Straightness</b>	< 0.00013 in/in (< 3,30 microns/25mm)
<b>Flatness</b>	< 0.00013 in/in (< 3,30 microns/25mm)
<b>Orthogonality</b> (multi-axis systems)	< 30 arc-seconds
<b>Friction Coefficient</b>	< 0.01
<b>Motor Mount</b>	NEMA 23 & 34 Mounts, Metric Mounts, Motor Wraps, and Hand Crank Option
<b>Coupling</b>	Three (3) different styles available

## Dimensions & Specifications

- Without Cover Plates -

Model Number	Travel Length inches (mm)	Table Dimensions inches (mm)		Mounting Dimensions inches (mm)			Screw Length inches (mm)	Table Weight <sup>(1)</sup> lbs (kg)
		A	B	C	E	M		
<b>13x402-CP0</b>	2 (50)	6.0 (152,4)	9.875 (250,8)	0.188 (4,8)	3	8	9.25 (235)	4.8 (2,2)
<b>13x404-CP0</b>	4 (100)	8.0 (203,2)	11.875 (301,6)	1.188 (30,2)	3	8	11.25 (286)	5.3 (2,4)
<b>13x406-CP0</b>	6 (150)	10.0 (254,0)	13.875 (352,4)	0.313 (8,0)	5	12	13.25 (337)	5.8 (2,6)
<b>13x408-CP0</b>	8 (200)	12.0 (304,8)	15.875 (403,2)	1.313 (33,4)	5	12	15.25 (387)	6.3 (2,9)
<b>13x412-CP0</b>	12 (300)	16.0 (406,4)	19.875 (504,8)	1.438 (36,5)	7	16	19.25 (489)	7.3 (3,3)
<b>13x416-CP0</b>	16 (405)	20.0 (508,0)	23.875 (606,4)	1.563 (39,7)	9	20	23.25 (591)	8.3 (3,8)
<b>13x420-CP0</b>	20 (505)	24.0 (609,6)	27.875 (708,0)	1.688 (42,9)	11	24	27.25 (692)	9.3 (4,2)
<b>13x424-CP0</b>	24 (605)	28.0 (711,2)	31.875 (809,6)	1.813 (46,1)	13	28	31.25 (794)	10.3 (4,7)
<b>13x430-CP0</b>	30 (760)	34.0 (863,6)	37.875 (962,0)	1.063 (27,0)	17	36	37.25 (946)	11.8 (5,4)
<b>13x436-CP0</b>	36 (910)	40.0 (1016,0)	43.875 (1114,4)	0.313 (8,0)	21	44	43.25 (1099)	13.3 (6,0)
<b>13x442-CP0</b>	42 (1060)	46.0 (1168,4)	49.875 (1266,8)	1.438 (36,5)	23	48	49.25 (1251)	14.8 (6,7)
<b>13x448-CP0</b>	48 (1215)	52.0 (1320,8)	55.875 (1419,2)	0.688 (17,5)	27	56	55.25 (1403)	16.3 (7,4)
<b>13x454-CP0</b>	54 (1370)	58.0 (1473,2)	61.875 (1571,6)	1.813 (46,1)	29	60	61.25 (1556)	17.8 (8,1)
<b>13x460-CP0</b>	60 (1520)	64.0 (1625,6)	67.875 (1724,0)	1.063 (27,0)	33	68	67.25 (1708)	19.3 (8,8)

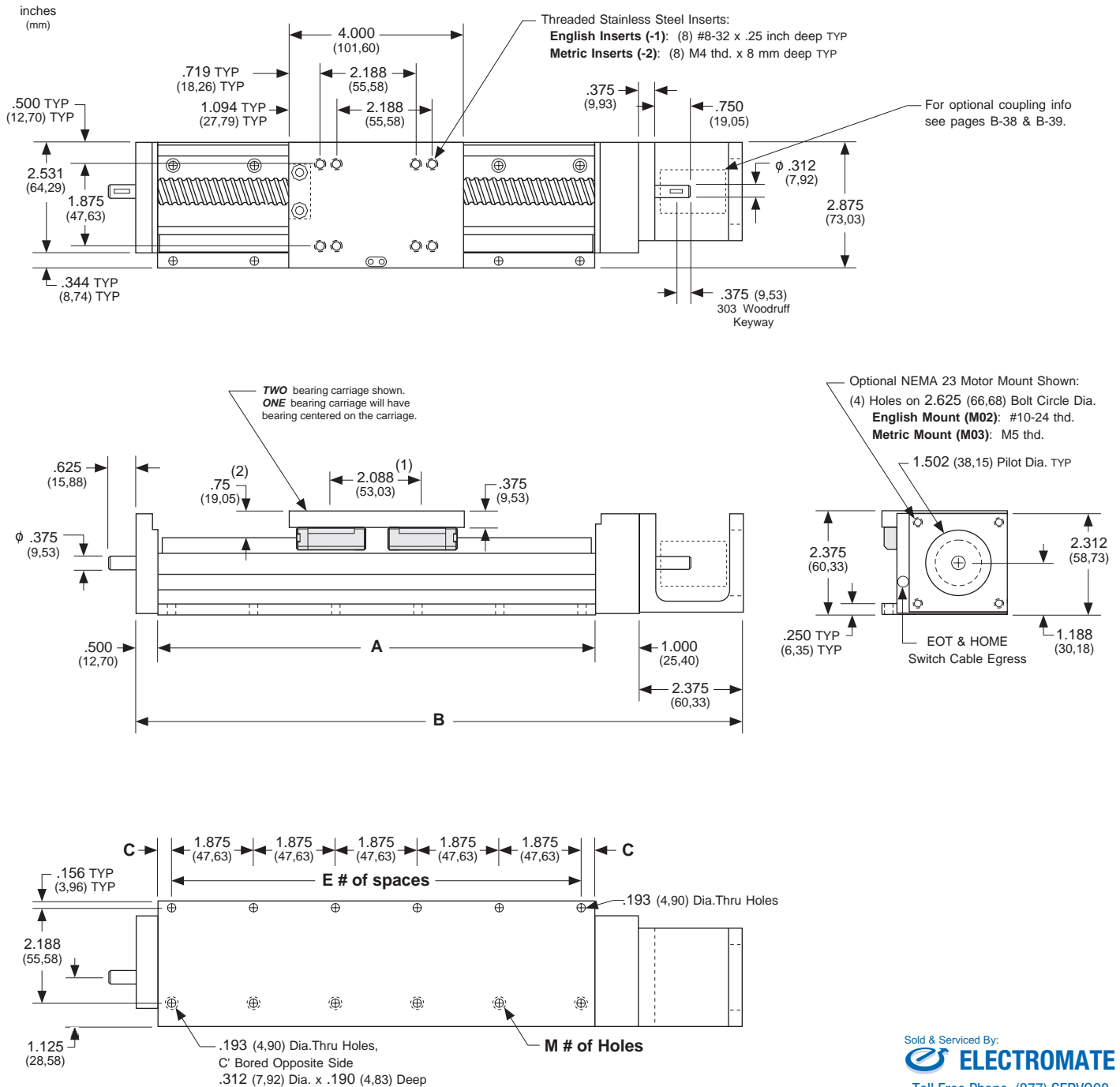
- x = 1; Carriage has 1 bearing; Carriage weight = 1.1 lbs. (0,50 kg)
- x = 2; Carriage has 2 bearings; Carriage weight = 1.2 lbs. (0,55 kg)

### Footnotes:

(1) Weight shown is with a 0.625 inch (16 mm) diameter screw, a 1 bearing carriage [1.1 lbs (0,55 kg)], a NEMA 23 motor mount [0.34 lbs (0,16 kg)], and a C100 style [0.09 lbs (0,04 kg)] coupling. When using a 0.500 inch diameter screw subtract 0.022 lbs per inch (0,00039 kg per mm) of screw length for a given model number. When using a 2 bearing carriage add 0.1 lbs (0,05 kg) to each value.

## Dimensions

### - Without Cover Plates -



- (1) This value is center to center distance (spacing) of the bearings on a single rail ( $d_2$ ).
- (2) This value is center distance of the bearing to top of carriage plate surface ( $d_1$ ).

**Note:** Any 130 series table can be mounted on top of a second 130 series table, in order to create X-Y multiple axis configurations. **LINTECH** recommends that a 2 bearing carriage be used for the bottom axis, and that the top axis should never extend out more than 18 inches in either direction, from the bottom axis carriage edge, without the use of a support bearing system on the outer edges of the top axis. The 130-CP1, 130-CP2 or 140 series requires a **Carriage Adapter Plate** option. The carriage's threaded stainless steel insert hole pattern exactly matches the base mounting hole pattern on each table, therefore no adapter bracket or extra machining is required. However a precision square tool, or micrometer depth gauge, is required in order to obtain an orthogonality between the two tables of < 30 arc-seconds. The table base, carriage top & carriage sides are all precision machined. **LINTECH's** 100 or 120 series tables should be used for the bottom axis in a multiple axes application for better system rigidity, performance, and life.

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## Dimensions & Specifications

- With Top Cover Plate Only -

Model Number	Travel Length inches (mm)	Table Dimensions inches (mm)		Mounting Dimensions inches (mm)			Screw Length inches (mm)	Table Weight <sup>(1)</sup> lbs (kg)
		A	B	C	E	M		
13x402-CP1	2 (50)	6.0 (152,4)	9.875 (250,8)	0.188 (4,8)	3	8	9.25 (235)	5.5 (2,5)
13x404-CP1	4 (100)	8.0 (203,2)	11.875 (301,6)	1.188 (30,2)	3	8	11.25 (286)	6.2 (2,8)
13x406-CP1	6 (150)	10.0 (254,0)	13.875 (352,4)	0.313 (8,0)	5	12	13.25 (337)	6.8 (3,1)
13x408-CP1	8 (200)	12.0 (304,8)	15.875 (403,2)	1.313 (33,4)	5	12	15.25 (387)	7.4 (3,4)
13x412-CP1	12 (300)	16.0 (406,4)	19.875 (504,8)	1.438 (36,5)	7	16	19.25 (489)	8.8 (4,0)
13x416-CP1	16 (405)	20.0 (508,0)	23.875 (606,4)	1.563 (39,7)	9	20	23.25 (591)	10.0 (4,5)
13x420-CP1	20 (505)	24.0 (609,6)	27.875 (708,0)	1.688 (42,9)	11	24	27.25 (692)	11.3 (5,1)
13x424-CP1	24 (605)	28.0 (711,2)	31.875 (809,6)	1.813 (46,1)	13	28	31.25 (794)	12.6 (5,7)
13x430-CP1	30 (760)	34.0 (863,6)	37.875 (962,0)	1.063 (27,0)	17	36	37.25 (946)	14.6 (6,6)
13x436-CP1	36 (910)	40.0 (1016,0)	43.875 (1114,4)	0.313 (8,0)	21	44	43.25 (1099)	16.5 (7,5)
13x442-CP1	42 (1060)	46.0 (1168,4)	49.875 (1266,8)	1.438 (36,5)	23	48	49.25 (1251)	18.4 (8,4)
13x448-CP1	48 (1215)	52.0 (1320,8)	55.875 (1419,2)	0.688 (17,5)	27	56	55.25 (1403)	20.4 (9,3)
13x454-CP1	54 (1370)	58.0 (1473,2)	61.875 (1571,6)	1.813 (46,1)	29	60	61.25 (1556)	22.3 (10,1)
13x460-CP1	60 (1520)	64.0 (1625,6)	67.875 (1724,0)	1.063 (27,0)	33	68	67.25 (1708)	24.3 (11,0)

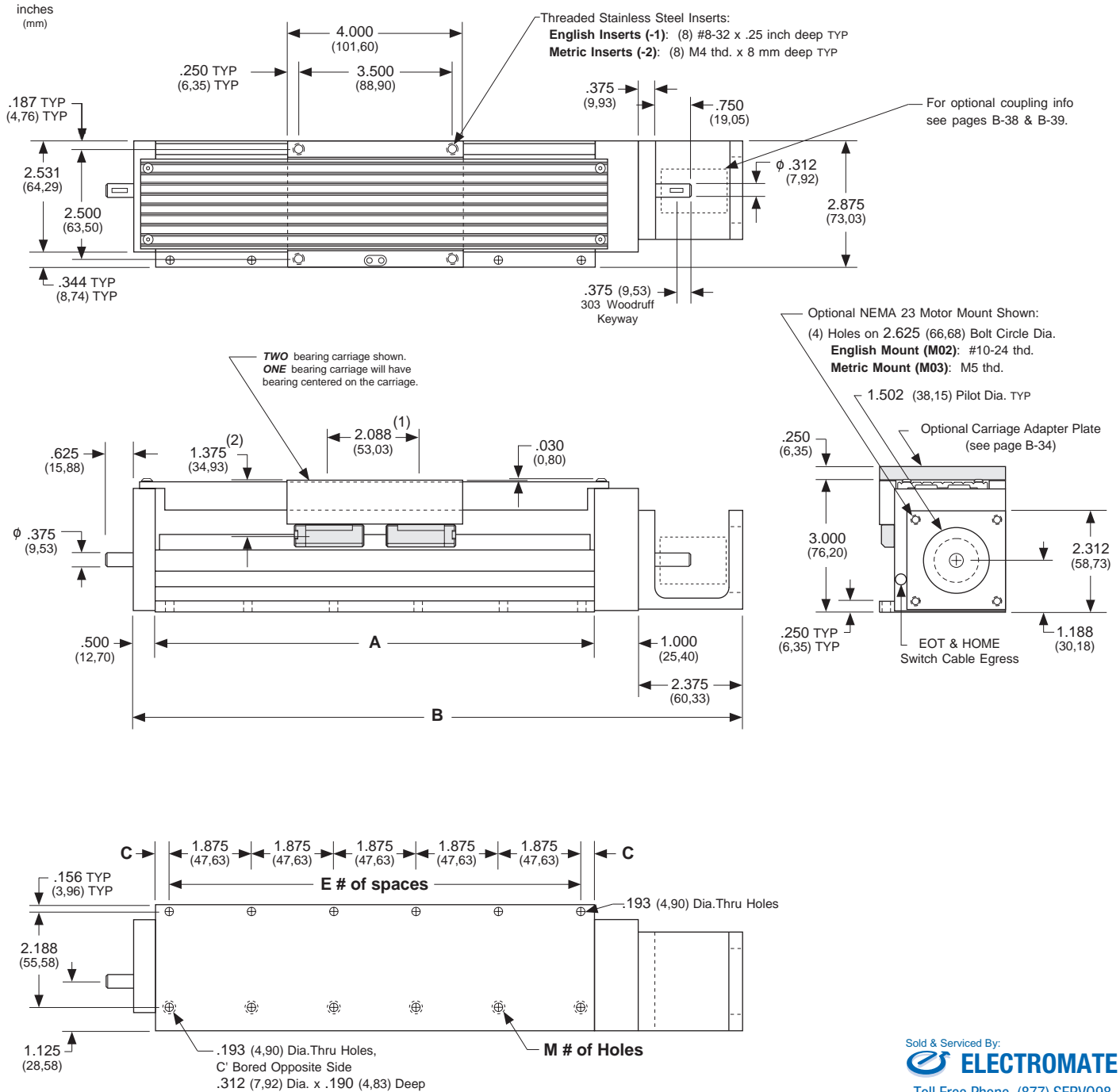
- x = 1; Carriage has 1 bearing; Carriage weight = 1.4 lbs. (0,64 kg)
- x = 2; Carriage has 2 bearings; Carriage weight = 1.5 lbs. (0,68 kg)

### Footnotes:

(1) Weight shown is with a 0.625 inch (16 mm) diameter screw, a 1 bearing carriage [1.1 lbs (0,55 kg)], a NEMA 23 motor mount [0.34 lbs (0,16 kg)], and a C100 style [0.09 lbs (0,04 kg)] coupling. When using a 0.500 inch diameter screw subtract 0.022 lbs per inch (0,00039 kg per mm) of screw length for a given model number. When using a 2 bearing carriage add 0.1 lbs (0,05 kg) to each value.

## Dimensions

- With Top Cover Plate Only -



- (1) This value is center to center distance (spacing) of the bearings on a single rail ( $d_2$ ).
- (2) This value is center distance of the bearing to top of carriage plate surface ( $d_1$ ).

**Note:** Any 130 series table can be mounted on top of a second 130 series table, in order to create X-Y multiple axis configurations. **LINTECH** recommends that a 2 bearing carriage be used for the bottom axis, and that the top axis should never extend out more than 18 inches in either direction, from the bottom axis carriage edge, without the use of a support bearing system on the outer edges of the top axis. The 130-CP1, 130-CP2 or 140 series requires a **Carriage Adapter Plate** option. The carriage's threaded stainless steel insert hole pattern exactly matches the base mounting hole pattern on each table, therefore no adapter bracket or extra machining is required. However a precision square tool, or micrometer depth gauge, is required in order to obtain an orthogonality between the two tables of < 30 arc-seconds. The table base, carriage top & carriage sides are all precision machined. **LINTECH's** 100 or 120 series tables should be used for the bottom axis in a multiple axes application for better system rigidity, performance, and life.

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## Dimensions & Specifications

- With Top & Side Cover Plates -

Model Number	Travel Length inches (mm)	Table Dimensions inches (mm)		Mounting Dimensions inches (mm)			Screw Length inches (mm)	Table Weight <sup>(1)</sup> lbs (kg)
		A	B	C	E	M		
13x402-CP2	2 (50)	6.0 (152,4)	9.875 (250,8)	0.188 (4,8)	3	8	9.25 (235)	5.7 (2,58)
13x404-CP2	4 (100)	8.0 (203,2)	11.875 (301,6)	1.188 (30,2)	3	8	11.25 (286)	6.4 (2,90)
13x406-CP2	6 (150)	10.0 (254,0)	13.875 (352,4)	0.313 (8,0)	5	12	13.25 (337)	7.0 (3,17)
13x408-CP2	8 (200)	12.0 (304,8)	15.875 (403,2)	1.313 (33,4)	5	12	15.25 (387)	7.6 (3,45)
13x412-CP2	12 (300)	16.0 (406,4)	19.875 (504,8)	1.438 (36,5)	7	16	19.25 (489)	9.1 (4,13)
13x416-CP2	16 (405)	20.0 (508,0)	23.875 (606,4)	1.563 (39,7)	9	20	23.25 (591)	10.4 (4,72)
13x420-CP2	20 (505)	24.0 (609,6)	27.875 (708,0)	1.688 (42,9)	11	24	27.25 (692)	11.7 (5,31)
13x424-CP2	24 (605)	28.0 (711,2)	31.875 (809,6)	1.813 (46,1)	13	28	31.25 (794)	13.1 (5,94)
13x430-CP2	30 (760)	34.0 (863,6)	37.875 (962,0)	1.063 (27,0)	17	36	37.25 (946)	15.1 (6,85)
13x436-CP2	36 (910)	40.0 (1016,0)	43.875 (1114,4)	0.313 (8,0)	21	44	43.25 (1099)	17.1 (7,76)
13x442-CP2	42 (1060)	46.0 (1168,4)	49.875 (1266,8)	1.438 (36,5)	23	48	49.25 (1251)	19.1 (8,66)
13x448-CP2	48 (1215)	52.0 (1320,8)	55.875 (1419,2)	0.688 (17,5)	27	56	55.25 (1403)	21.2 (9,62)
13x454-CP2	54 (1370)	58.0 (1473,2)	61.875 (1571,6)	1.813 (46,1)	29	60	61.25 (1556)	23.2 (10,52)
13x460-CP2	60 (1520)	64.0 (1625,6)	67.875 (1724,0)	1.063 (27,0)	33	68	67.25 (1708)	25.3 (11,47)

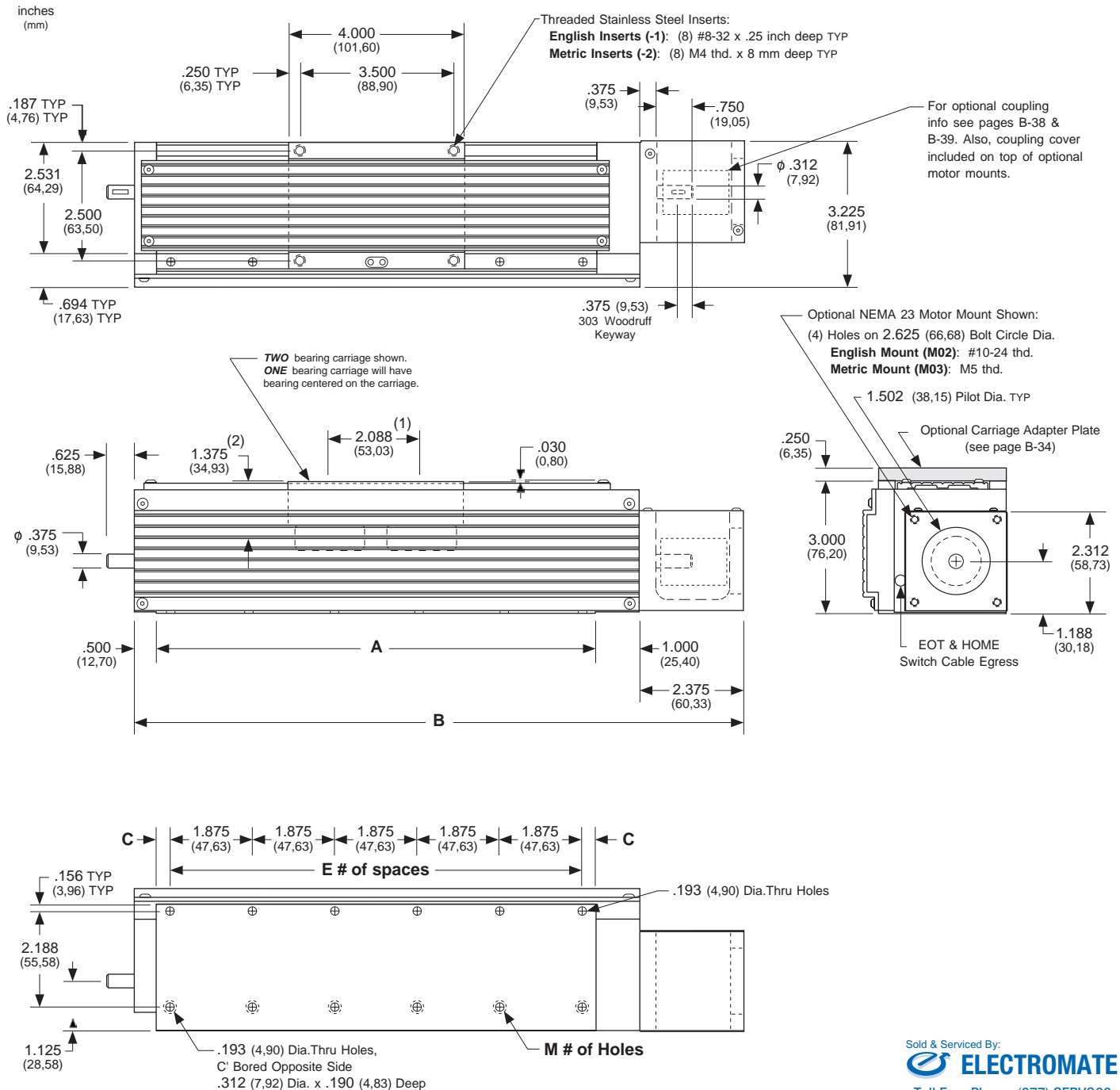
- x = 1; Carriage has 1 bearing; Carriage weight = 1.4 lbs. (0,64 kg)
- x = 2; Carriage has 2 bearings; Carriage weight = 1.5 lbs. (0,68 kg)

### Footnotes:

(1) Weight shown is with a 0.625 inch (16 mm) diameter screw, a 1 bearing carriage [1.1 lbs (0,55 kg)], a NEMA 23 motor mount [0.34 lbs (0,16 kg)], and a C100 style [0.09 lbs (0,04 kg)] coupling. When using a 0.500 inch diameter screw subtract 0.022 lbs per inch (0,00039 kg per mm) of screw length for a given model number. When using a 2 bearing carriage add 0.1 lbs (0,05 kg) to each value.

## Dimensions

### - With Top & Side Cover Plates -



(1) This value is center to center distance (spacing) of the bearings on a single rail ( $d_2$ ).

(2) This value is center distance of the bearing to top of carriage plate surface ( $d_1$ ). Add .250 inch (6,35 mm) if using a carriage adapter plate.

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