

# Stepper Products

Our stepper motors, drives and controllers, which accommodate a wide range of power requirements, provide a high-performance, yet very cost-effective solution when you need precise motion control.

Our hybrid stepper motors are some of the highest torque-density motors in the industry. Available in several NEMA frame sizes, these 2 phase stepper motors inherently move in small, precise 0.9 or 1.8 degree increments (400 or 200 steps/revolution). This stepping action is simple to control and does not require complicated, expensive feedback devices. Our stepper motors are excellent alternatives to pneumatic, hydraulic and servomotor systems.

Kollmorgen's stepper drives are designed with versatility, ease-of-use, and cost-effectiveness in mind. Choose from a broad range of advanced drives and controls including full, half, and microstepping models in both modular and packaged designs.

Kollmorgen's stepper drives and motors are designed with versatility, ease-of-use, and cost-effectiveness in mind. The motors provide high torque in a small package and come in a wide range of standard sizes, constructions, windings and options. They are available with custom leads, shafts and connectors are routinely provided to effectively solve your application needs. Several models feature the addition of our innovative SIGMAX® technology for higher torque and acceleration rates.



P-Series Stepper Drives

# **Best-in-Class Components**

P-Series Stepper Drives work seamlessly with Kollmorgen stepper and synchronous motors for quality, reliability, and performance.



MH172 Stepper KN Series Stepper

KS06 Synchronous





SS Series Synchronous



SS Gearhead Synchroous

# P-Series Drive Features and Benefit (877) SERVOY Benefit (877) SE

# P5000



### **Value DC Input Stepper Drive**

- Wave matching for Kollmorgen motors to provide optimal performance
- All inputs and outputs are optically isolated
- Step and direction inputs or internal velocity controlled oscillator (VCO) dip switch selectable
- DIP switch selectable micro-stepping resolution settings
- Idle current reduction, DIP switch
- Compensation for mid-range instability
- RoHS & CE certified
- UL pending

# P6000



**Full Featured AC Input Stepper Drive** 

- · No programming required
- Covers full power range of Kollmorgen
- Switch selectable current from 0.2-5.7 Arms, 8.0 A peak
- Switch selectable for many Kollmorgen motor parings
- All inputs and outputs are optically
- Single-ended and differential step and direction
- Enable input
- Switch selectable micro-stepping resolution
- Anti-resonance based on load inertia
- RoHS & CE certified

# P7000



**Full Featured AC or DC Input Stepper Drives** with Intelligent Indexing Option (-PN)

- AC and DC input versions
- Covers full power range of Kollmorgen steppers
- Drives can be configured by either dip switches or P7000 software
- Intelligent indexing option (-PN) provides ability to link motion tasks.
- All inputs and outputs are optically isolated
- Single-ended and differential step and direction
- Enable input
- Switch selectable micro-stepping
- Anti-resonance based on load inertia
- RoHS, CE and UL certified

# Budget/Value

# Full-Featured

### STEPPER DRIVE PRODUCT OVERVIEW

Stepper Drive Model	Modes of Operation*	Input voltage (Vdc)	Input Voltage (Vac)	Output current (Adc) Continuous (Peak)
P5000	S, V	20 - 75	n/a	0.7 - 2.0 (3.5)
P6000	S	n/a	110-240 +/-10%	0.3 - 5.7 (8.0)
P70530	S, M	20 - 75	n/a	0 - 5.0 (7.1)
P70360	S, M	n/a	120/240	0 - 2.5 (3.5)

Modes of Operation: S - Step and Direction; V - Velocity Controlled Oscillator (VCO); M - Motion Node Indexing

# P5000 Stepper Drive-Controller



# Big Performance, Micro Package.

## Introducing the New Kollmorgen P5000 Stepper Drive.

The P5000 is a compact micro-stepping stepper drive optimized for high system performance with Kollmorgen's industry leading POWERMAX II stepper motors. It is an impressive yet simple addition to the Kollmorgen stepper drive family.

## **Optimized. Smooth. Compact.**

Pairing a stepper system doesn't get any easier! The P5000 and Kollmorgen stepper motors are meant to be together. With Kollmorgen motor windings optimized for the P5000, all you have to do is set the dip switches for the motor you are paired with and you have a smooth operating system that fully utilizes the potential of your Kollmorgen motor and drive combination!

### **Features**

- Current output from 0.7-3.5 Arms peak; DIP switch selectable in 0.2 Amp increments
- Bus Voltage 20-75 Vdc
- Wave matching for Kollmorgen motors to provide optimal performance for the Kollmorgen Stepper Motor Families.
- All Inputs and Outputs are Optically Isolated
- Command Source from External Step and Direction Inputs or Internal Velocity Controlled Oscillator (VCO); DIP switch selectable
- External Single-Ended Step and Direction Command
  - Disable or Fault Reset Input
  - Fault or Enable Output
- VCO Mode
  - CW Limit Input
  - CCW Limit Input
  - Run/Stop Input
  - Run/Stop Output
  - CW Speed trimpot
  - · CCW Speed trimpot
  - Accel/Decel trimpot
- DIP switch selectable micro-stepping-resolution settings
- Pulse Multiplier smooths micro-stepping\*
- Idle Current Reduction; DIP switch selectable
- Compensation for mid-range instability\*
- · RoHS & CE certified
- UL pending

Note: For complete P-Series model nomenclature, refer to page 146.
\*Patents Pending





# P6000 Stepper Drive-Controller



# Powerful, Yet Simple.

# Introducing the New Kollmorgen P6000 Stepper Drive.

The P6000 is an AC input micro-stepping drive optimized for pairing with POWERPAC and POWERMAX stepper motors. With the simplicity of dip switches and the optimized performance from the complete system, this stepper solution brings increased machine performance without the associated complexity.

# Powerful. Simple. Optimized.

The P6000 and Kollmorgen POWERPAC and POWERMAX stepper motors are designed to provide the best system solution when paired with one another. The easy dip switch selection matches the P6000 settings with the optimal Kollmorgen stepper motor requirements to provide the best performance and most efficient solution for nearly any application.

# **Features**

- No programming required!
- Covers full power range of Kollmorgen Stepper Motors
- Switch Selectable Current Output from 0.2-5.7 Arms, 8.0 A peak
- 120/240 VAC Input (160/320 Vdc Bus)
- Kollmorgen Stepper Motor Pairing; Switch Selectable
- All Inputs and Outputs are Optically Isolated
- Single-Ended and Differential Step and Direction or CW/CCW Command; Switch Selectable
- Enable Input
- Fault Output (Sinking or Sourcing)
- Status LEDs for easy troubleshooting
- Switch Selectable Micro-Stepping-Resolution Settings
- Step Smoothing Filter; Switch Selectable
- Idle Current Reduction: Switch Selectable
- Anti-Resonance Based On Load Inertia; Switch Selectable
- Self-Test Conducts Spin Test to Confirm Proper Connection; Switch Selectable
- RoHS & CE Certified



P6000 Stepper Drive



Note: For complete P-Series model nomenclature, refer to page 146.

# P7000 Stepper Drive-Controller



P7000 stepper drives offer a unique level of system functionality, smoothness, high-speed performance and innovation unmatched in the industry.

The compact P7000 is designed to power Kollmorgen step motors ranging from NEMA size 17 up to NEMA size 42. Two power configurations are available for operation directly from AC power, or from a DC power supply.

There are two levels of control offered. The basic drive accepts step and direction inputs. P7000 drives are also available with an integrated position controller (-PN option). The drives are configured by either on-board dip switches, or with the P7000 tools software.



### Advanced P7000 Features Make it the Best Choice to Meet Your Application Requirements

## Multistepping™

Also known as auto-smoothing. The P7000 drive accepts full step pulse commands from the indexer and inserts fine micro-steps to smooth coarse low speed motion. This allows you to significantly upgrade machine performance without having to redesign machine control architecture.

### **Auto-Tuning**

Advanced current auto-tuning techniques provide outstanding lowspeed smoothness. The P7000 senses the motor's characteristics and automatically fine tunes itself to meet your high-performance needs. This reduces installation and set-up time.

# **Mid-Band Anti-Resonance Control**

Reduces negative effects of mechanical resonance, allowing you to get more out of a smaller motor and virtually eliminating nuisance stalls and machine downtime.

## **Idle Current Reduction**

If you do not require the motor's full torque to hold a load at rest, you can select the right amount of current (torque) to reduce motor heating and power consumption. This increases the life of the system.

## **Dynamic Smoothing**

Quasi-S-curve algorithm reduces jerk, especially upon acceleration. Increases mechanical life of the machine and reduces energy consumption.

## **Intelligent Indexing Option (-PN)**

Wizard-like P7000 helps you to develop and link motion tasks such as homing and conditional and unconditional indexing. You can be up-andrunning quickly.

## **Modbus RTU Compatible**

The intelligent indexing option (-PN) supports Modbus RTU to control motion with an external interface device. External interfaces make controlling motion simple for machine operators.

### P7000 Tools

The position node option allows you to configure up to 63 absolute or relative moves. You can specify the moves' distance, acceleration, velocity, and deceleration rates, or simply specify the distance and total time for the move – P7000 will perform the calculations automatically.

Specifications	Units	P70530	P70360
Input voltage range	Volts	20 - 75 Vdc	120 or 240 Vac
Continuous current	Amps rms	5	2.5
Microstep peak current	Amps peak	7.1	3.5

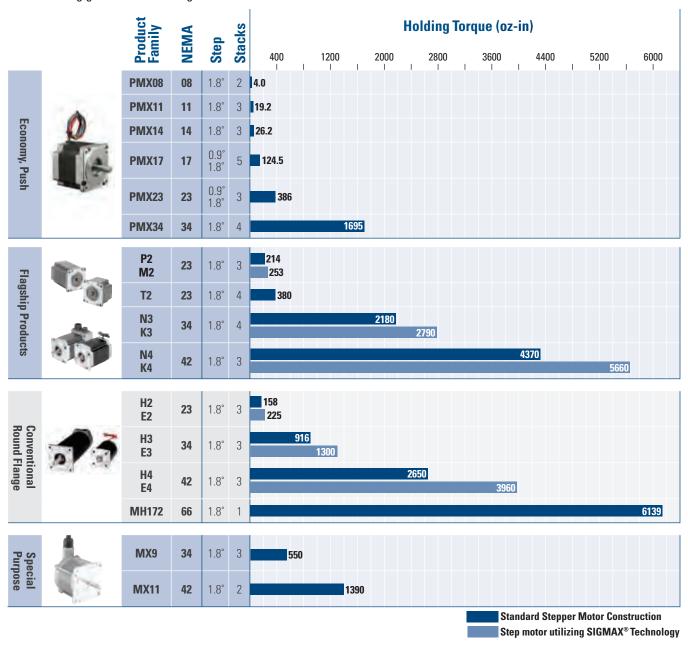
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Note: For complete P-Series model nomenclature, refer to page 146

# Stepper Motor Overview



Kollmorgen offers a comprehensive range of stepper motor products including continous torque, high torque and hybrid options to meet a wide range of application requirements. For other Kollmorgen stepper products or information not included in this catalog go to www.kollmorgen.com.



Toll Free Phone (877) SERV098 Toll Free Fax (877) SERV099 www.electromate.com sales@electromate.com

			-Fea	ature	es—	_	Standard Options														
Product Family	NEMA	UL Recognized	CE Mark	RoHS	SIGMAX® Technology	Integral Connectoin	Leadwire	4-Lead Bipolar	6-Lead Unipolar	8-Lead	Terminal Box	MS Connector	IP Sealing	Encoders		Hat Shad	ft Aa	Rear Shaft	Low Inertia	Family Features	
PMX08	08		•	•			•	•					30		0	•		•			
PMX11	11		•	•		•	•	•	0				30		0	•		•		• NEMA Sizes 8, 11, 14, 17, 23, 34	
PMX14	14		•	•		•	•	•					30		0	•		•		CE, RoHS, and REACH Compliant     Unipolar or Bipolar windings	
PMX17	17		•	•		•	•	•	0				30		0	•		•		Options: shaft flats, rear shaft with encoder mounting holes, IP Sealing	
PMX23	23		•	•		•	•	•	0				30, 65 <sup>1</sup>		0	•		•		Special Options readily available: spur and planetary gearboxes, encoders, special shafts	
PMX34	34		•	•			•	•					30, 65¹		0	•	0	•			
P2 M2	23	•	•		•	•	•			•			40 40	•	•	0		•	•	High torque standard hybrid stepper motor	
T2	23	•	•				•	•	•		•	•	40	•	•	0		•		Enhanced M and K SIGMAX models provide up to 25% more torque in same package	
K3 N3	34	•	•		•		•	•	•	•	•	•	65 <sup>1</sup>	•			•	•		Low detent torque for smoother microstepping     Bipolar and unipolar winding	
K4 N4	42	•	•		•		•	•	•	•	•	•	65¹ 65¹	•			•	•		Large array of options	
H2 E2	23	•	•		•		•	•	•	•		•	40 40	•	•	0		•	•	High efficiency, low loss hybrid designs in a conventional	
H3 E3	34	•	•		•		•	•	•	•		•	65 <sup>1</sup>	•	•	0		•		round frame  • Enhanced E SIGMAX models provide up to 25% more torque in the same package	
H4 E4	42	•	•		•		•	•	•	•		•	65 <sup>2</sup> 65 <sup>2</sup>	•			•	•		Torque produced over a wide speed range     Large array of options     E2, H2 offer high axial loading	
MH172	66										•		40	•			•	•		LL, TL ST. ST High What loading	
MX9	34	•											40		•			•		Standard hybrid stepper motor     Meets Explosion proof UL Class 1, Division 1 Group D requirements	
MX11	42	•											40			•		•		Up to 150% rated torque reserve capacity (MX9) and 200% for {MX11}	

Notes: 1. Requires shaft seal and connection option other than leaded (Meets IP40 otherwise) 2. Requires shaft seal option (Meets IP40 otherwise)

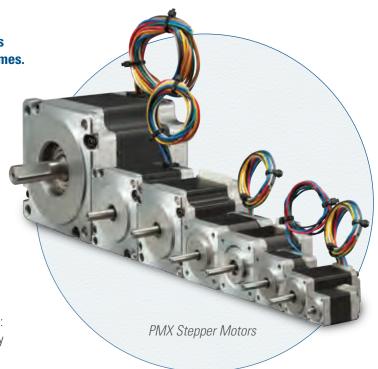
# Hybrid PMX Step Motor



Kollmorgen's new PMX<sup>™</sup> stepper motor line delivers breadth and design flexibility at competitive lead times.

Kollmorgen is excited to continue its winning heritage in hybrid stepper motors by introducing the PMX family. Leveraging the best practices from customer preferred products in the POWERMAX and POWERPAC families, the PMX lines will deliver breadth and design flexibility at a very competitive lead time. Look no further for that hybrid stepper motor family with local support that gives you the flexibility you need to succeed.

PMX Series motors include smaller Nema 08, 11, and 14 frame sizes in addition to the traditional Nema 17, 23, and 34 frame sizes. Each frame size is built with high quality construction in an affordable, market competitive solution. Numerous co-engineering options are also available including: customizing shafts, encoders, and mounted spur and planetary gearboxes.



- Increased Design Flexibility six frame sizes (08, 11, 14, 17, 23, 34) each with several stack length and winding options available
- Minimal Drive Adjustments options for 1.8 and 0.9 degree step angles
- **Lower Unit Cost** PMX motors are priced competitively in today's current stepper market and are the lowest of all Kollmorgen stepper products.
- Quality construction translates to reliability in the field and a long service life.
- **Localized Support** gives you the delivery terms and immediate technical support you need, meaning to quicker time to market and less downtime.
- **Flexible Manufacturing** enables Kollmorgen to immediately evaluate modifications and co-engineered solutions for rapid prototyping
- Easy to Apply Worldwide CE, RoHS, REACH

## **Many Applications**

PMX motors allow Kollmorgen customers to fulfil their automation needs at an affordable cost, enabling higher throughput in a wide variety of equipment. In addition, leveraging Kollmorgen's technical expertise and flexible engineering, the PMX is ready for seamless special and coengineering options, allowing for swifter and easier integration into both new and existing applications.

STEP

M O T O R

### Holding Torque (Motor Mounted) Length Bipolar **Series Stacks Features** in mm

Size 08 **PMX Series** 



**PMX Stepper Motor General Specifications** 

2 Phase, 1.8° S	tep Motors. Fr	rame size: 0.8	3 inch, 20 mm			
PMX081	1	2.5	0.02	1.30	33.0	Front shaft flat option
PMX082	2	4.0	0.03	1.65	42.0	Rear shaft option

Size 11 **PMX Series** 



2 Phase, 1.8° St	2 Phase, 1.8° Step Motors. Frame size: 1.1 inch, 28 mm										
PMX111	1	10.0	0.07	1.26	32.0	Front shaft flat option					
PMX112	2	16.6	0.12	1.77	45.0	<ul><li>Bipolar or Unipolar winding available</li><li>Rear shaft option</li></ul>					
PMX113	3	19.2	0.14	2.01	51.0	Integral connector option					

Size 14 **PMX Series** 



2 Phase, 1.8° St	ep Motors. Fi	ame size: 1.4	inch, 35 mm			
PMX141	1	14.2	0.10	1.02	26.0	Front shaft flat option
PMX142	2	15.9	0.11	1.10	28.0	Bipolar or Unipolar winding available     Rear shaft option
PMX143	3	26.2	N 18	1 42	36.0	Integral connector option

Size 17 **PMX Series** 



2 Phase, 0.9° o	r 1.8° Step M	otors. Frame	size: 1.7 inc	h, 42 mm		
PMX171 (1.8)	1	29.4	0.21	1.02	26.0	
PMX172 (1.8)	2	38.5	0.27	1.32	33.5	Front shaft flat option
PMX173 (1.8)	3	60.0	0.42	1.56	39.5	Rear shaft option
PMX174 (1.8)	4	73.9	0.52	1.87	47.5	Integral connector option
PMX171 (1.8)	5	125	0.88	2 36	60 N	

Size 23 **PMX Series** 



2 Phase, 0.9° o	r 1.8° Step M	otors. Frame	size: 2.2 incl	h, 57 mm		
PMX231 (1.8)	1	95.6	0.67	1.62	41.0	Front shaft flat option
PMX232 (1.8)	2	199.2	1.41	2.21	56.0	Bipolar or Unipolar winding available     Rear shaft option
PMX233 (1.8)	3	315	2.23	2.99	76.0	<ul> <li>Integral connector option</li> </ul>
PMX234 (1.8)	4	387	2.73	3.31	84.0	Option for IP65 sealing

Size 34 **PMX Series** 



2 Phase, 1.8° St	tep Motors. I	Frame size: 3	.4 inch, 86 mr	n	
PMX341	1	496	3.50	2.56	65.0
PMX342	2	741	5.23	3.15	80.0
PMX343	3	1311	9.26	4.65	118.0
PM344	4	1695	11.97	6.15	156.0

- Front shaft flat option
   Bipolar or Unipolar winding available
- Rear shaft optionOption for IP65 sealing

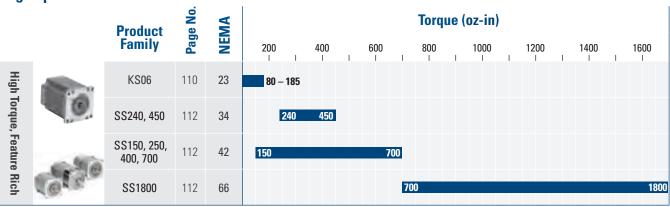
Note: For complete PMX series model nomenclature, refer to page 147.

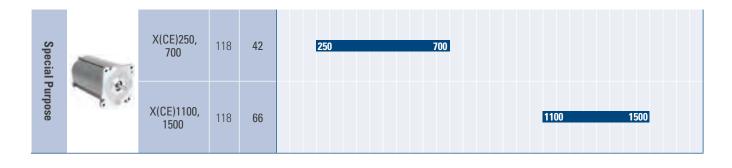
# AC Synchronous Motor Overview

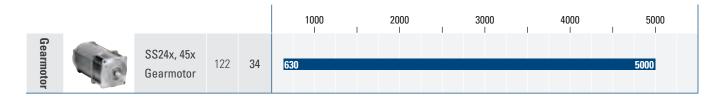


Kollmorgen offers a comprehensive range of AC synchronous motor products including continuous torque, high torque and hybrid options to meet a wide range of application requirements. For products not included in this catalog go to www.kollmorgen.com for information about other Kollmorgen synchronous motor products.

# **Flagship Products**





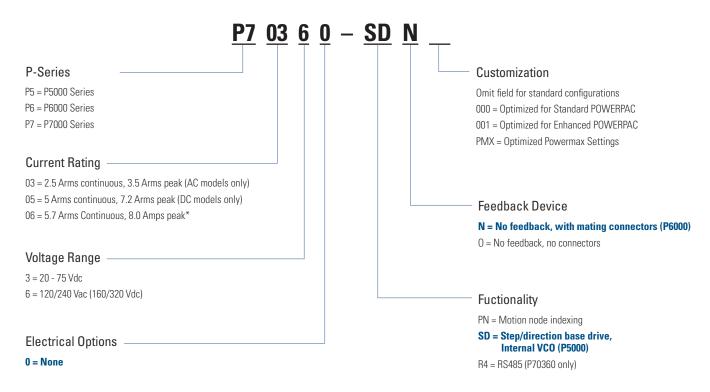




					- Options		
Product Family	Page No.	NEMA	Phases	Leaded	Teerminal Box	Rear Shaft	Family Features
KS06	110	23	1Ø	•	•	•	<ul> <li>1Ø and 3Ø (SS240, 450 models only)</li> <li>72 rpm motor speed (with 60 Hz voltage)</li> </ul>
SS240, 450	112	34	3Ø	•	•	•	60 rpm motor speed (with 50 Hz voltage)     120 volt or 240 volt AC models
SS150, 250,400, 700	112	42	1Ø	•	•	•	• Torques: 80 – 1800 oz-in (0.56 – 12.7 Nm)
SS1800	112	66	1Ø	•	•	•	Fast starting, stopping, or reversing     Can be stalled indefinitely without overheating
X(CE)250, 700	118	42	1Ø	•		•	<ul> <li>1Ø models</li> <li>X models meet UL Class 1, Group D requirements</li> <li>XCE models meet ATEX CE 0081 ₭ G Exd IIC T5 Gb rqmt.</li> <li>60 and 50 Hz models (72 and 60 rpm respectively)</li> </ul>
X(CE)1100, 1500	118	66	1Ø	•		•	<ul> <li>120 volt or 240 volt AC models</li> <li>Torques: 250 – 1500 oz-in (1.77 – 10.6 Nm)</li> <li>Fast starting, stopping, or reversing</li> <li>Can be stalled indefinitely without overheating</li> </ul>
SS240, 450 Gearmotor	122	34	3Ø	•	•	•	<ul> <li>All the features of the SS240, 450 series</li> <li>Gear reducers with ratios up to 125:1</li> <li>Torques: 634 - 5000 oz-in (4.48 – 35.3 Nm)</li> </ul>

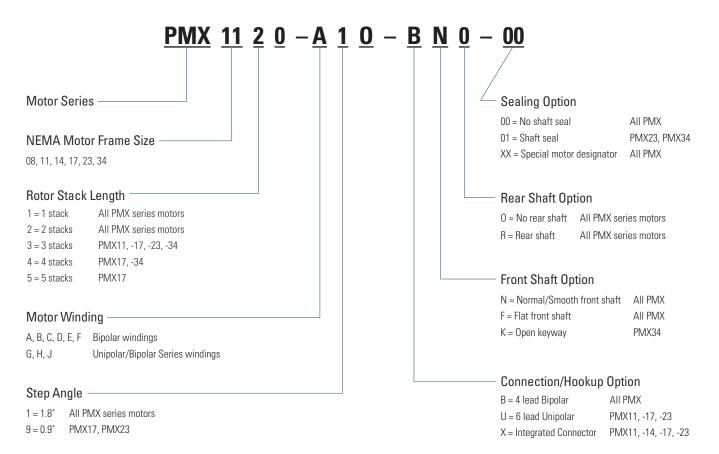


# **P-Series Stepper Drive**





# **PMX<sup>™</sup> Series Stepper Motor**

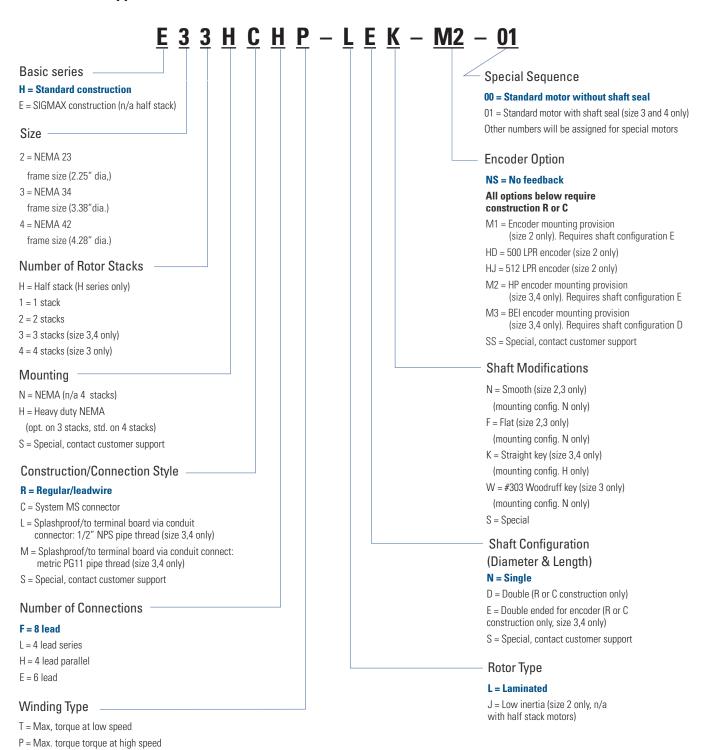




# **E& H Series Stepper Motor**

A, B and C = Additional standards

S = Special, contact customer support

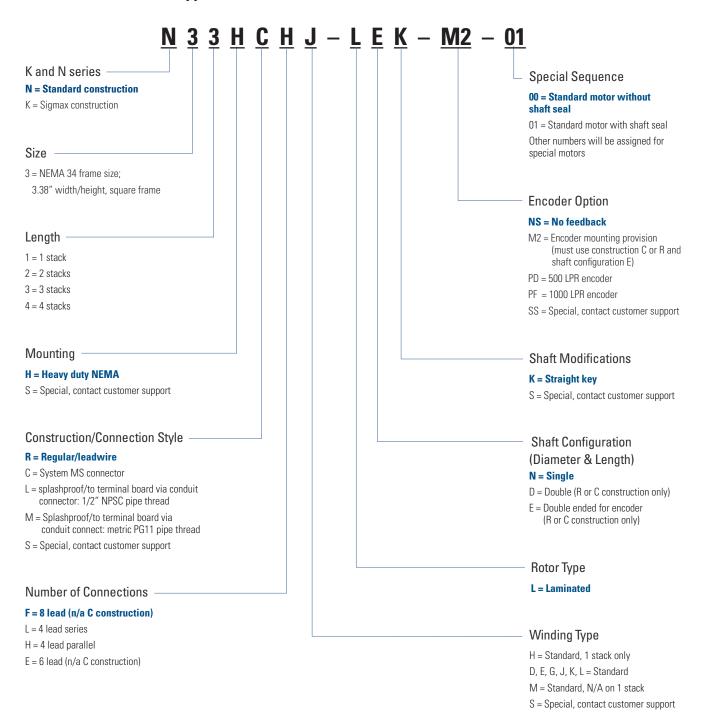


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Note: Options shown in bold blue text are considered standard.



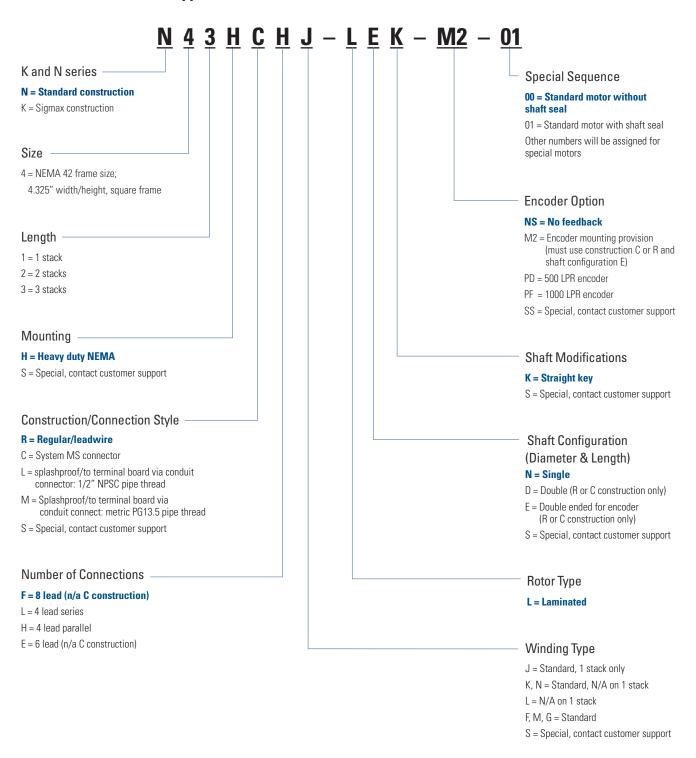
# **NEMA 34 K & N Series Stepper Motor**



Note: Options shown in bold blue text are considered standard.



# **NEMA 42 K & N Series Stepper Motor**

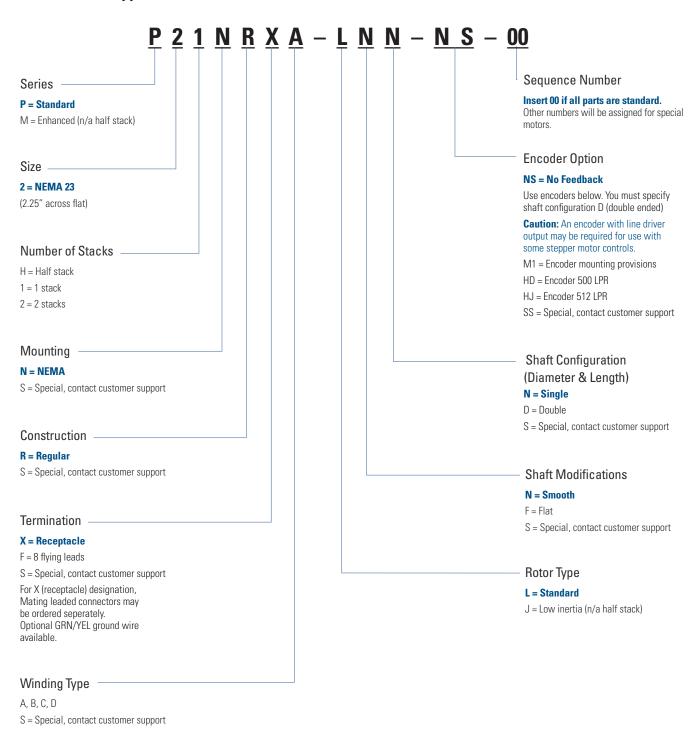


Note: Options shown in bold blue text are considered standard.



# M & P Series Stepper Motor

Note: Options shown in bold blue text are considered standard.

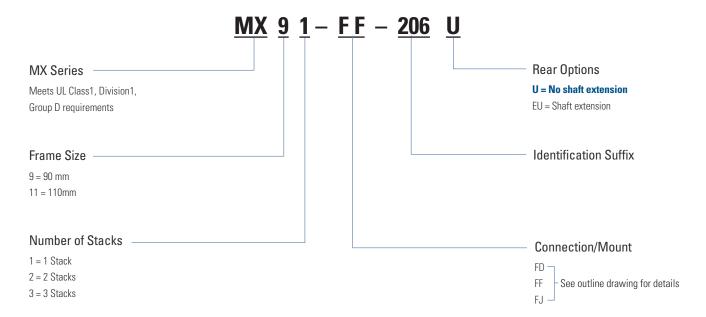




# MH172 Stepper Motor



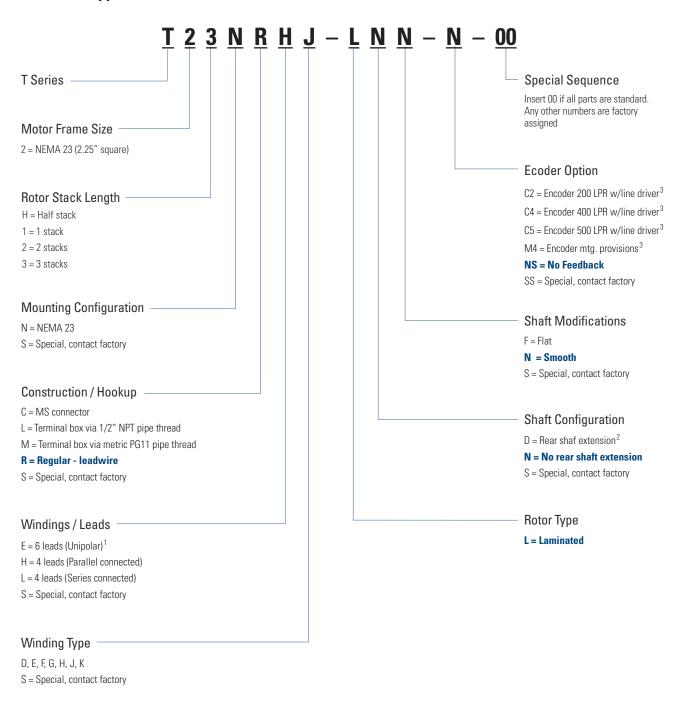
# **MX Series Hazardous Duty Stepper Motor**



Note: Options shown in bold blue text are considered standard.



# **T2 Series Stepper Motor**

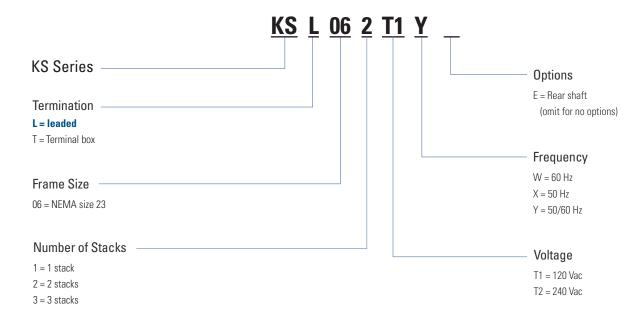


# Notes:

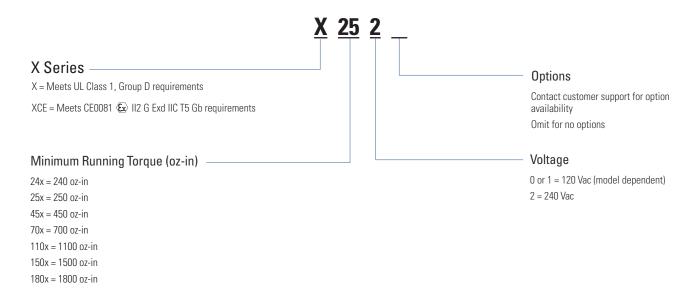
- 1. N/A with "C" Construction / Hookup option
- 2. "R" Construction / Hookup only, required for motors with encoders
- 3. Requires "R" Construction / Hookup option and "D" Shaft Configuration option



# **KS Series AC Synchronous Motor**

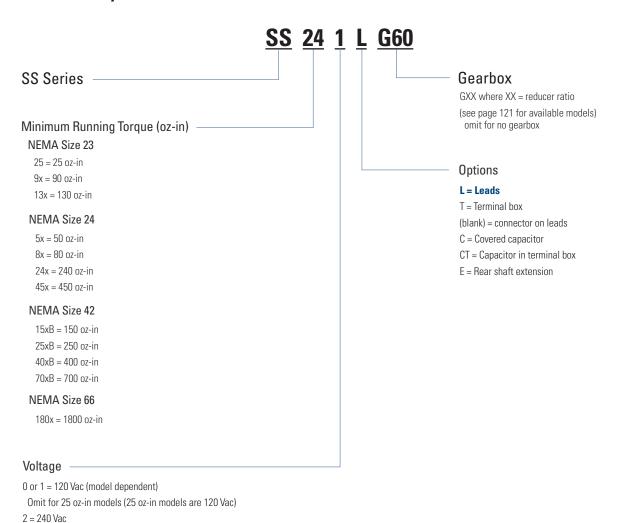


# X(CE) Series AC Synchronous Motor



Note: Options shown in bold blue text are considered standard.

# **SS Series AC Synchronous Motor**



Note: Options shown in bold blue text are considered standard.