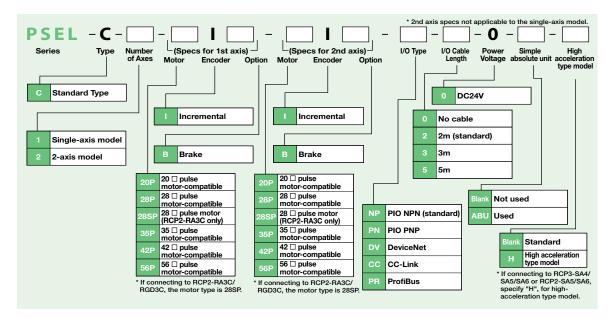


List of models

Program controller for operating RCP3 / RCP2 Series actuators. Various control functions are combined into a single unit.

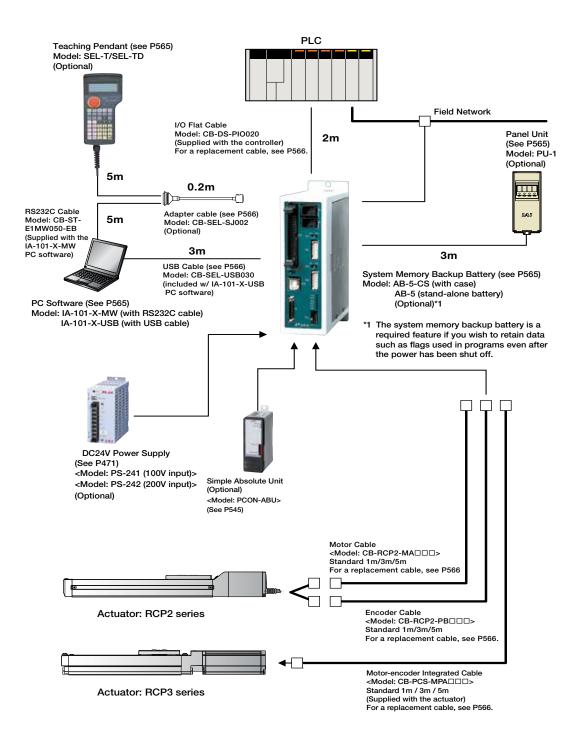
Туре	С					
Name	Program mode	Positioner Mode				
External View						
Description	Both the actuator operation and communication with external equipment can be handled by a single controller. When two axes are connected, arc interpolation, path operations, and synchronization can be performed. Push-motion operation and teaching operation are also possible provided.					
Position points	1500 points					
Maximum number of control axes		2				

Model









troller Slider

Mini

Standard

Controllers Integrated

Rod Type

Mini

Controllers

Table/Arm

/Flat Type

Standard

Standard

Lingar Sarvo

Cleanroom Type

Splash-Proof

Controllers

PMEC /AMEC

ROBO NET

PCON

ACON

SCON

PSEL

SSEL

XSEL

Pulse Moto

Servo Moto (24V)

> Servo Motor 200V)

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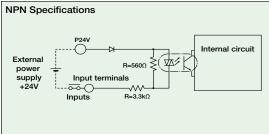


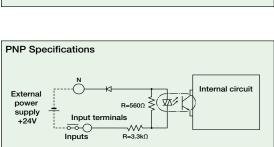


I/O Specifications

■ Input section External input specifications

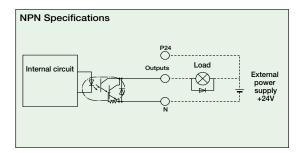
Item	Specifications	
Input voltage	DC24V ±10%	
Input current	7mA / circuit	
ON/OFF wellens	ON voltage (min.)	NPN: DC16V / PNP: DC8V
ON/OFF voltage	OFF voltage (max.)	NPN: DC5V/PNP: DC19V
Isolation method	Photocoupler	

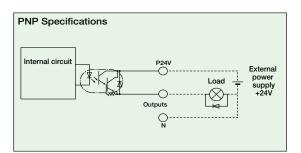




■ Output section External output specifications

•	
Item	Specifications
Load Voltage	DC24V
Max. load current	100mA / 1 point 400mA / 8 points in total
Residual voltage (Max.)	Max 0.1mA / 1 point
Isolation method	Photocoupler





Explanation of I/O Signal Functions

Two modes can be selected for the SSEL controller: "Program Mode," in which the actuator is operated by entering a program, and "Positioner Mode," in which PLC signals are received and the actuator is moved to designated positions. The Positioner Mode has the five input patterns listed below to enable various applications.

■ Control Function by Type

Operation	on mode	Features
Prograr	m mode	Various operations including linear/arc interpolation operation, path operation ideal for coating processes, etc., archmotion operation and palletizing operation can be performed using the Super SEL language that lets you program complex control actions using simple commands.
	Standard mode	This is the basic mode from which operations can be conducted by designating position numbers and inputting the start signal. Push-motion operation and teaching operation are also possible.
	Product Change mode	Multiple work parts of the same shape with slightly different hole positions can be handled using movement commands to the same position numbers by simply changing the product type number.
Positioner mode	2-axis independent mode	With a 2-axis controller, each axis can be commanded and operated separately.
	Teaching mode	In this mode, the slider (rod) moves based on an external signal, when the actuator is stopped, the current location can be registered as position data.
	DS-S-C1 Compatible mode	If you were using a DS-S-C1 controller, you can replace it with a PSEL controller without having to change the host programs. *This mode does not ensure actuator compatibility.

Explanation of I/O Signal Functions

Program mode

Pin Number	Classification	Port No.	Program Mode	Functions	Wiring Diagram
1A	P24		24V input	Connect 24V.	
1B		016	Select Program No. 1		•
2A] [017	Select Program No. 2		•••
2B] [018	Select Program No. 4	Selects the program number to start.	-
3A] [019	Select Program No. 8	(Input as BCD values to ports 016 to 022)	•••
3B		020	Select Program No. 10	(input as BCD values to ports 016 to 022)	•••
4A] [021	Select Program No. 20		• •
4B		022	Select Program No. 40		•••
5A	J	023	CPU reset	Resets the system to the same state as when the power is turned on.	• •
5B		000	Start	Starts the program selected by ports 016 to 022.	•••
6A] [001	General-purpose input		• •
6B]	002	General-purpose input		•
7A	Input	003	General-purpose input		• •
7B	Input	004	General-purpose input		•••
8A		005	General-purpose input		• •
8B]	006	General-purpose input		•••
9A] [007	General-purpose input		• •
9B		800	General-purpose input	Waits for external input via program instructions.	•
10A] [009	General-purpose input		• •
10B]	010	General-purpose input		•••
11A]	011	General-purpose input		•
11B]	012	General-purpose input		•••
12A] [013	General-purpose input		• •
12B]	014	General-purpose input		• •
13A		015	General-purpose input		
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	→ 55 →
14A	ı l	301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B		302	General-purpose output		
15A	Output	303	General-purpose output		- ₹
15B	Jouput	304	General-purpose output	These outputs can be turned ON/OFF as desired via program instructions.	- D-
16A]	305	General-purpose output	Those surputs can be turned on or i as desired via program instructions.	→
16B		306	General-purpose output		- D-
17A		307	General-purpose output		→ 5→
17B	N		0V input	Connect 0V.	· •

Positioner mode

Number C	Classification	Port No.	Positioner Standard Mode	Functions	Wiring Diagram
1A	P24		24V input	Connect 24V.	
1B		016	Position input 10		
2A		017	Position input 11	Specifies the position numbers to move to, using port number 007 to 019.	
2B		018	Position input 12	The number can be specified either as BCD or binary.	
3A		019	Position input 13		
3B		020	-	=	
4A		021	-	=	
4B		022	-	=	
5A		023	Error reset	Resets minor errors. (Severe errors require a restart.)	
5B		000	Start	Starts moving to selected position.	
6A		001	Home return	Performs home return.	
6B		002	Servo ON	Switches between Servo ON and OFF.	
7A		003	Push	Performs a push motion.	
7B	Input	004	Pause	Pauses the motion when turned OFF, and resumes when turned ON.	
8A		005	Cancel	Stops the motion when turned OFF. The remaining motion is canceled.	
8B		006	Interpolation settings	When this signal is turned ON for a 2-axis model, the actuator moves by linear interpolation.	
9A		007	Position input 1		
9B		800	Position input 2		
10A		009	Position input 3	0	
10B		010	Position input 4	Specifies the position numbers to move to, using ports 007 to 019. The number can be specified either as BCD or binary.	
11A		011	Position input 5	The number can be specified either as BCD or binary.	•••
11B		012	Position input 6		
12A		013	Position input 7		•••
12B		014	Position input 8		•••
13A		015	Position input 9		
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	→ ₹₹
14A		301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B		302	Positioning complete	Turns on when the movement to the destination is complete.	- ₹₹
15A	Output	303	Home return complete	Turns on when the home return operation is complete.	
15B	Output	304	Servo ON output	Turns on when servo is ON.	
16A		305	Pushing complete	Turns on when a push motion is complete.	
16B		306	System battery error	Turns on when the system battery runs low (warning level).	→ ♥ → → →
17A		307	-	-	
17B	N		0V input	Connect 0V.	



Explanation of I/O Signal Functions

Positioner, Product-Type Change Mode

Pin Number	Classification	Port No.	Positioner Product Type Change Mode	Functions	Wiring Diagram
1A	P24		24V input	Connect 24V.	
1B		016	Position/Product Type Input 10		•••
2A] [017	Position/Product Type Input 11	Specifies the position numbers to move to, and the product type numbers,	
2B] [018	Position/Product Type Input 12	' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	
3A] [019	Position/Product Type Input 13	using ports 007 to 022. The position and product type numbers are assigned by parameter settings.	•••
3B] [020	Position/Product Type Input 14	The position and product type numbers are assigned by parameter settings. The number can be specified either as BCD or binary.	•••
4A] [021	Position/Product Type Input 15	The number can be specified either as BCD or binary.	•••
4B] [022	Position/Product Type Input 16		•••
5A] [023	Error reset	Resets minor errors. (Severe errors require a restart.)	• •
5B] [000	Start	Starts moving to selected position.	•••
6A] [001	Home return	Performs home return.	•••
6B] [002	Servo ON	Switches between Servo ON and OFF.	• •
7A	Input	003	Push	Performs a push motion.	•••
7B	l input	004	Pause	Pauses the motion when turned OFF, and resumes when turned ON.	•••
8A] [005	Cancel	Stops the motion when turned OFF. The remaining motion is canceled.	•••
8B]	006	Interpolation settings	When this signal is turned ON for a 2-axis model, the actuator moves by linear interpolation.	•••
9A] [007	Position/Product Type Input 1		•••
9B]	800	Position/Product Type Input 2		•••
10A] [009	Position/Product Type Input 3	Specifies the position numbers to move to, and the product type numbers,	•••
10B] [010	Position/Product Type Input 4	using ports 007 to 022.	• • •
11A] [011	Position/Product Type Input 5	The position and product type numbers are assigned by parameter settings.	•••
11B		012	Position/Product Type Input 6	The number can be specified either as BCD or binary.	••••
12A] [013	Position/Product Type Input 7	The number out be specified cities as BOD of billary.	
12B		014	Position/Product Type Input 8		
13A		015	Position/Product Type Input 9		
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	→ ♥
14A		301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B		302	Positioning complete	Turns on when the movement to the destination is complete.	-50- I
15A	Output	303	Home return complete	Turns on when the home return operation is complete.	<u> </u>
15B	Julian	304	Servo ON output	Turns on when servo is ON.	◆O ◆
16A		305	Pushing complete	Turns on when a push motion is complete.	
16B		306	System battery error	Turns on when the system battery runs low (warning level).	→ ♥ →
17A		307	-	=	•5•
17B	N		0V input	Connect 0V.	•

Positioner, 2-axis Independent Mode

in Number	Classification	Port No.	Positioner 2-axis Independent Mode	Functions	Wiring Diagram
1A	P24	$\overline{}$	24V input	Connect 24V.	
1B		016	Position input 7		
2A		017	Position input 8	Specifies the position numbers to move to, using ports 010 to 022.	
2B		018	Position input 9	The position numbers on the 1st and 2nd axes are assigned by	
3A	1 [019	Position input 10	parameter settings.	
3B		020	Position input 11	The number can be specified either as BCD or binary.	
4A		021	Position input 12		
4B		022	Position input 13		
5A	1	023	Error reset	Resets minor errors. (Severe errors require a restart.)	
5B		000	Start 1	Starts the movement to the selected position number on the 1st axis.	— •
6A]	001	Home return 1	Performs home return on the 1st axis.	
6B		002	Servo ON 1	Switches between servo ON and OFF for the 1st axis.	
7A] ,,,,,,,	003	Pause 1	Pauses the motion on 1st axis when turned OFF, and resumes when turned ON.	
7B	Input	004	Cancel 1	Cancels the movement on the 1st axis.	
8A		005	Start 2	Starts the movement to the selected position number on the 2nd axis.	
8B]	006	Home return 2	Performs home return on the 2nd axis.	
9A		007	Servo ON 2	Switches between servo ON and OFF for the 2nd axis.	
9B] [800	Pause 2	Pauses the motion on 2nd axis when turned OFF, and resumes when turned ON.	
10A] [009	Cancel 2	Cancels the movement on the 2nd axis.	
10B		010	Position input 1	0	
11A] [011	Position input 2	Specifies the position numbers to move to, using ports 010 to 022.	
11B] [012	Position input 3	The position numbers on the 1st and 2nd axes are assigned by	
12A] [013	Position input 4	parameter settings.	
12B] [014	Position input 5	The number can be specified either as BCD or binary.	•••
13A		015	Position input 6		
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	
14A] [301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B] [302	Positioning complete 1	Turns on when the movement to the specified position on the 1st axis is complete.	
15A	Output	303	Home return complete 1	Turns on when home return on the 1st axis is complete.	
15B	Output	304	Servo ON output 1	Turns on when the 1st axis is in a servo ON state.	
16A		305	Positioning complete 2	Turns on when the movement to the specified position on the 2nd axis is complete	
16B	[306	Home return complete 2	Turns on when home return on the 2nd axis is complete.	
17A		307	Servo ON output 2	Turns on when the 2nd axis is in a servo ON state.	
17B	N		0V input	Connect 0V.	

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Silder Type

Mini
Standard

Controllers Integrated

Rod
Type

Mini
Standard

Controllers Integrated

Table/Arm
//Flat Type

Mini
Standard

Controllers Integrated

Table/Arm
//Flat Type

Linear Servo
Types









Explanation of I/O Signal Functions

Positioner, Teaching Mode

Pin Number	Classification	Port No.	Positioner Teaching Mode	Functions	Wiring Diagram
1A	P24		24V input	Connect 24V.	
1B		016	JOG- on 1st axis	While the signal is on, the 1st axis is moved in the - (negative) direction.	
2A		017	JOG+ on 2nd axis	While the signal is on, the 2nd axis is moved in the + (positive) direction.	
2B		018	JOG- on 2nd axis	While the signal is on, the 2nd axis is moved in the - (negative) direction.	
3A		019	Specify inching (0.01mm)		
3B		020	Specify inching (0.1mm)	Specifies how much to move during inching.	
4A		021	Specify inching (0.5mm)	(Total of the values specified for ports 019 to 022)	
4B		022	Specify inching (1mm)		
5A		023	Error reset	Resets minor errors. (Severe errors require a restart.)	
5B	[000	Start	Starts moving to selected position.	•••
6A		001	Servo ON	Switches between Servo ON and OFF.	
6B	[002	Pause	Pauses the motion when turned OFF, and resumes when turned ON.	•••
7A	Input	003	Position input 1		
7B	l liput	004	Position input 2		
8A		005	Position input 3		
8B		006	Position input 4	Ports 003 to 013 are used to specify the position number to move, and	
9A		007	Position input 5	the position number for inputting the current position.	
9B		800	Position input 6	- When the teaching mode setting on port 014 is in the ON state, the	
10A		009	Position input 7	current value is written to the specified position number.	
10B		010	Position input 8	current value is written to the specified position number.	
11A		011	Position input 9		
11B		012	Position input 10		
12A		013	Position input 11		•••
12B		014	Teaching mode setting		
13A		015	JOG+ on 1st axis	While the signal is on, the 1st axis is moved in the + (positive) direction.	
13B		300	Alarm	Turns off when an alarm occurs. (Contact B)	- ₹₩
14A		301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B		302	Positioning complete	Turns on when the movement to the destination is complete.	- ₹₹
15A	Output	303	Home return complete	Turns on when the home return operation is complete.	
15B	Cuipui	304	Servo ON output	Turns on when servo is ON.	→ 55 →
16A		305	-	=	
16B		306	System battery error	Turns on when the system battery runs low (warning level).	- ₽₽
17A		307	-		 -₹\$+-
17B	N		0V input	Connect 0V.	

Positioner, DS-S-C1 Compatible Mode

Pin Number	Classification	Port No.	Positioner DS-S-C1 Compatible Mode	Functions	Wiring Diagram
1A	P24	$\overline{}$	24V input	Connect 24V.	
1B		016	Position No. 1000	(Same as ports 004 through 015)	•••
2A		017	-		•••
2B		018	-	-	•••
3A		019	-	-	•••
3B		020	-	-	•••
4A		021	-	-	•••
4B		022	-	-	•••
5A		023	CPU reset	Resets the system to the same state as when the power is turned on.	•••
5B		000	Start	Starts moving to selected position.	•••
6A		001	Hold (Pause)	Pauses the motion when turned ON, and resumes when turned OFF.	•••
6B		002	Cancel	Stops the motion when turned ON. The remaining motion is canceled.	
7A		003	Interpolation settings	When this signal is turned ON for a 2-axis model, the actuator moves by linear interpolation.	
7B	Input	004	Position No. 1		•••
8A		005	Position No. 2		•••
8B	1 1	006	Position No. 4		•••
9A		007	Position No. 8		•••
9B		800	Position No. 10	Ports 004 through 016 are used to specify the position number to move.	•••
10A		009	Position No. 20	The numbers are specified as BCD.	•
10B		010	Position No. 40	The numbers are specified as BCD.	•••
11A		011	Position No. 80		•••
11B		012	Position No. 100		•••
12A		013	Position No. 200		•••
12B		014	Position No. 400		•
13A		015	Position No. 800		
13B		300	Alarm	Turns off when an alarm occurs. (Contact A)	
14A		301	Ready	Turns on when the controller starts up normally and is in an operable state.	
14B		302	Positioning complete	Turns on when the movement to the destination is complete.	
15A	Output	303	-	-	
15B	Juipui	304	=	-	
16A		305	-	-	
16B		306	System battery error	Turns on when the system battery runs low (warning level).	
17A		307	-	-	•5•
17B	N		0V input	Connect 0V.	

PSEL **562**



PMEC /AMEC PSEP /ASEP ROBO NET PCON ACON PSEL ASEL SSEL





























Table of specifications

	Item	Specifications
	Connected actuator	RCP2 series actuator (Note 1)
22	Input voltage	DC24V ±10%
äţi	Power Supply Capacity	Control power (Max. 1.2A) + Motor power (See the table below)
읥	Dielectric strength voltage	DC500V 10MΩ or higher
be	Withstand voltage	AC500V 1 min.
ပ္	Rush current	Max. 30A
Basic Specifications	Vibration resistance	XYZ directions 10 to 57Hz, One side amplitude: 0.035mm (continuous), 0.075mm (intermittent) 58 to 150 Hz 4.9 m/s² (continuous), 9.8 m/s² (intermittent)
_	Maximum total output of connected axis	<u>-</u>
Control specification	Position detection method	Incremental encoder
Control	Speed setting	From 1mm/s. The maximum limit varies depending on the actuator.
ပိမ္တ	Acceleration setting	From 0.01G. The maximum limit varies depending on the actuator.
ᄶ	Operating method	Program operation / Positioner operation (switchable)
	Programming language	Super SEL language
	Number of programs	64 programs
ξĺ	Number of program steps	2000 steps
Program	Number of multi-tasking programs	8 programs
집	Positioning Points	1500 points
ĺ	Data memory device	FLASHROM (A system-memory backup battery can be added as an option)
ĺ	Data input method	Teaching pendant or PC software
	Number of I/O	24 input points / 8 output points (NPN or PNP selectable)
E	I/O power	Externally supplied 24VDC ± 10%
ğ	PIO cable	CB-DS-PIO □ □ (supplied with the controller)
Communication	Serial communications function	RS232C (Half-pitch connector) / USB connector
틽	Field Network	DeviceNet, CC-Link, ProfiBus
Ö	Motor Cable	CB-RCP2-MA □ □ □ (Max. 20m)
_	Encoder cable	CB-RCP2-PA 🗆 (Max. 20m)
s.	Protection function	Motor driver temperature check, Encoder open-circuit check Soft limit over, system error, battery error, etc.
ᇋᇦ	Ambient operating humidity and temperature	0 to 40°C 10 to 95% (non-condensing)
General specifications	Ambient atmosphere	Free from corrosive gases. In particular, there shall be no significant powder dust.
S i	Protection class	IP20
g	Weight	Approx. 450g
	External dimension	43 mm (W) x 159 mm (H) x 110 mm (D)

(Note 1) Cannot operate High-Thrust type (RA10C), High-Speed type (HS8C/HS8R), or Waterproof type (RCP2W-SA16).

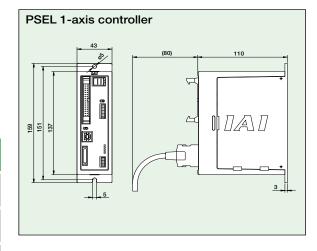
		1-Axis spe	ecifications	2-Axis specifications	
Motorpower	Motor type	Rated	Max.(Note 3)	Rated	Max.(Note 3)
supply Capacity	20P, 28P, 28SP motor	0.4A	2.0A	0.8A	4.0A
(Note2)	35P, 42P, 56SP motor	1.2A	2.0A	2.4A	4.0A

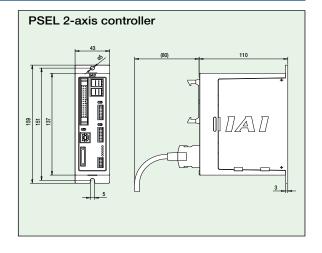
(Note 2) For both 1-axis and 2-axis specifications, approx. 30A inrush current flows for 5 ms when the control power supply is turned on.

(Note 3) After Servo ON, excitation detection is performed. In that case, the current is maximized. (Approx. 100 msec)

However, if motor drive power supply is turned on after a shut-down, approx. 6.0A and approx. 12.0A current flows to axis-1 and axis-2 respectively. (Approx. 1 to 2 msec)

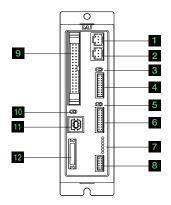
Exterior dimensions

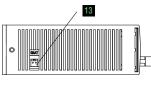


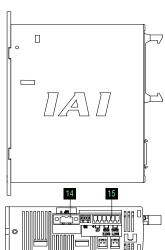




Name of Each Part







1 Motor connector for axis 1

Connects the motor cable of the axis 1 actuator.

2 Motor connector for axis 2

Connects the motor cable of the axis 2 actuator.

3 Brake switch for axis 1

This switch is used to release the axis brake. Setting it to the left position (RLS side) forcibly releases the brake, while setting it to the right position (NOM side) causes the controller to automatically control the brake.

4 Encoder connector for axis 1

Connect the encoder cable of the axis 1 actuator.

5 Brake switch for axis 2

This switch is used to release the axis brake. Setting it to the left position (RLS side) forcibly releases the brake. while setting it to the right position (NOM side) causes the controller to automatically control the brake.

6 Encoder connector for axis 2

Connect the encoder cable of the axis 2 actuator.

7 Status indicator LEDs

These LEDs are used to indicate the operating condition of the controller.

The LED status indicators are as follows:

Power is input to controller.

RDY The controller is ready to perform program

operation.

The controller is abnormal.

EMG An emergency stop is actuated and the drive source is cut off.

: The axis 1 actuator servo is on.

SV1 SV2 : The axis 2 actuator servo is on.

8 Panel unit connector

A connector for the panel unit (optional) that displays the controller status and error codes.

9 I/O Connector

A connector for interface I/Os.

34-pin flat cable connector for DIO (24IN/8OUT) interface.

I/O power is also supplied to the controller via this connector (Pin No. 1 and No. 34).

10 Mode switch

This switch is used to specify the running mode of the controller. The left position indicates the MANU (manual operation) mode, while the right position indicates the AUTO (automatic operation) mode. Teaching can only be performed in manual operation, and automatic operation using external I/Os is not possible in the MANU mode.

11 USB connector

A connector for PC connection via USB. If the USB connector is connected, the TP connector is disabled and all communication inputs to the TP connector are cut off.

12 Teaching pendant connector

A half-pitch I/O 26-pin connector that connects a teaching pendant when the running mode is MANU. A special conversion cable is needed to connect a conventional D-sub, 25-pin connector.

13 System-memory backup battery connector

If you wish to retain the various data recorded in the SRAM of the controller even after the power is cut off, connect the necessary battery to this connector. This battery is installed externally to the unit. The controller does not come standard with the battery (Option).

14 Motor power input connector

This connector is used to input the motor power. It consists of a 2-pin, 2-piece connector by Phoenix Contact.

15 Control power/System input connector

This connector is used to connect the control power input, emergency stop switch, and enable switch. It consists of a Phoenix Contact 6-pin 2-piece connector.

Mini
Standard
Controllers
integrated
Rod
Type
Mini
Standard
Controllers
integrated
Table/Arm
Flat Type
Mini

Splash-Proof

Controllers

PMEC
/AMEC

PSEP
/ASEP

ROBO
NET

ERC2

PCON

ACON

SCON

PSEL

ASEL



Option

■Teaching Pendant

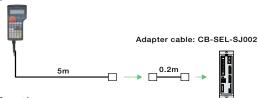
Features This is a teaching device that provides information on functions such as position input, test runs, and monitoring.

Model

Mini
Standard
Controllers
Integrated
Rocc
Type
Mini
Standard
Controllers
Integrated
Table/Arm
/Flat Type
Mini
Standard

Model	Description
SEL-T-J	Standard type with adapter cable
SEL-TD-J	Equipped with a deadman switch and adapter cable

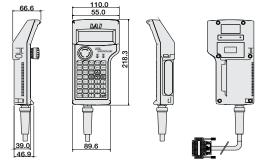
Configuration



■ SEL-T option

• Wall-mounting hook • Strap Model HK-1 Model STR-1





Specifications

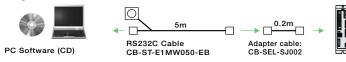
Item	SEL-T-J	SEL-TD-J		
3-position Enable Switch	No	Yes		
ANSI/UL standards	Non-compliant	Compliant		
CE mark	Compliant			
Display	20 char.	< 4 lines		
Ambient Operating Temp./Humidity	0~40°C 10~90% RI	H (non-condensing)		
Protective structure	IP54			
Weight	Approx. 0.4kg (ı	not incl. cable)		

■ PC Software (Windows Only)

■ Features A startup support software for inputting programs/positions, performing test runs, and monitoring. More functions have been added for debugging, and improvements have been made to shorten the start-up time.

IA-101-X-MW-J (with RS232C cable + adapter cable) Model

Configuration



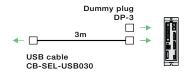
IA-101-X-USB (with USB cable)

Configuration

Model







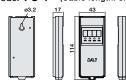
Note: Only versions 7.0.0.0 and later can be used with the PSEL controller.

PMEC
/AMEC
PSEP
/ASEP
ROBO
NET
ERC2
PCON

Panel Unit

Display device that shows the error code from the controller or the currently running program number. ■ Features

Model PU-1 (Cable length: 3m)



System Memory Backup Battery

■ Features This battery is required when you are using global flags in the program and you want to retain your data even after the power has been turned OFF.

■ Model AB-5-CS (with case) AB-5 (stand-alone battery)



Dummy Plug

When connecting the PSEL controller to a computer with a USB cable, this plug is inserted in the teaching port to shut off the enable circuit. (Supplied with the PC software IA-101-X-USB) ■ Features

■ Model DP-3



Option

USB Cable

■ Features

A cable for connecting the controller to the USB port to a computer. A controller with no USB port (e.g. XSEL) can be connected to the USB port of a computer by connecting an R5232C cable to the USB cable via a USB adapter. ee PC software IA-101-X-USBMW)

■ Model CB-SEL-USB030 (Cable length: 3m)



Adapter Cable

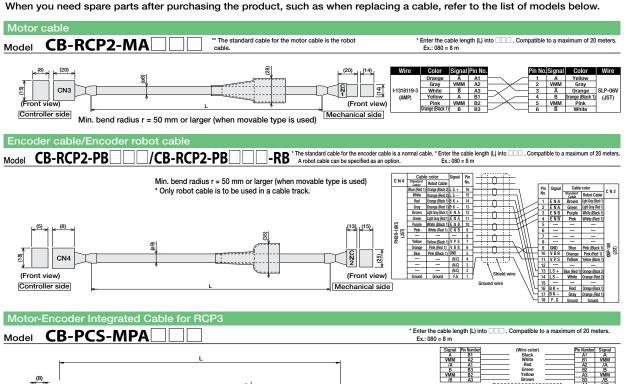
■ Features

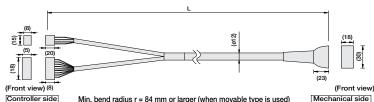
An adapter cable to connect the D-sub 25-pin connector from the teaching pendant or a PC to the teaching connector (half-pitch) of the PSEL controller.

■ Model CB-SEL-SJ002 (Cable length: 0.2m)



Spare Parts







Min. bend radius r = 84 mm or larger (when movable type is used)

* Enter the cable length (L) into ___. Compatible to a maximum of 10 meters. Ex.: 080 = 8 m

	<u></u> 2m	
1B 1A 1A 17A 17B 17A	Flat cable AWG28 (3	No connector

1A	Brown 1		9B	Gray 2	
1B	Red 1		10A	White 2	
2A	Orange 1		10B	Black 2	
2B	Yellow 1		11A	Brown-3	
ЗА	Green 1		11B	Red 3	
3B	Blue1		12A	Orange 3	
4A	Purple 1		12B	Yellow 3	
4B	Gray 1	Flat	13A	Green 3	Flat
5A	White 1	cable	13B	Blue 3	cable
5B	Black 1	crimped	14A	Purple 3	crimped
6A	Brown-2		14B	Gray 3	
6B	Red 2		15A	White 3	
7A	Orange 2		15B	Black 3	
7B	Yellow 2		16A	Brown-4	
8A	Green 2	l	16B	Red 4	
8B	Blue 2		17A	Orange 4	
9A	Purple 2		17B	Yellow 4	

PSEL **566**



I/O Flat Cable

Model

CB-DS-PIO

Controllers

PMEC
/AMEC
PSEP
/ASEP
/ASEP
/ASEP
/ASEP
/ASEP
/ASE
PCON
ACON
SCON
PSEL
ASEL