

List of Models

I/O type	NP	PN	SE
Name	PIO type (NPN Specification)	PIO type (PNP Specification)	Serial Communication Type
External View			
Description	Controller that moves by designating position numbers with NPN PIO via PLC.	Controller that moves by designating position numbers with PNP PIO via PLC.	Controller that is used by connecting to the field network via the gateway unit.
Position points	16 points	16 points	64 points

Model



515 ERC2



ERC2 516



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I/O specification (PIO type)

Input section External input specifications

Item	Specifications		
Input points	6 points		
Input voltage	DC24V +/-10%		
Input current	4mA/circuit		
Leak current	Max. 1mA/point		
Operating	ON voltage: Min. 18V (3.5mA)		
voltage	OFF voltage: Max. 6V (1mA)		



PNP Specifications ERC2 CN1 FUSE er supply (VP24) nputs GND Internal circuit Externa Inputs 5.6KΩ -0.0 power supply DC24V # GND GND 4B, 5B # GND

Output section External output specifications

Item	Specifications
Input points	4 points
Nominal load voltage	DC24V
Max. current	60mA/point
Remaining voltage	2V or less
Short-circuit, reverse voltage, protection	Fuse resistance (27Ω0.1W)



PNP Specifications FUSE pply (VP24) + r External power supply DC24V out points Powe. Fuse resist 27Ω 0.1W In 1 Dutputs Load utputs Load - 14 B, 5B GND

Table of I/O signals (PIO type)

Parameter (PIO pattern select)	PIO pattern	Pin No.			
0 8-point type		A standard specification providing eight positioning points, plus a home return signal, zone signal,etc. (The parameter has been set to this pattern prior to the shipment.)			
1 3-point type (Solenoid valve type)		Simply turn ON three signals of ST0 to ST2 to move the actuator to the corresponding positions (0 to 2), just like you do with solenoid valves (This allows for easy conversion from air cylinders).			
2 (Zone signal type)		Can be positioned for up to 16 points. (Same as the 8-point type, except that this pattern provides no home return signal.)			
3	16-point type (Position zone signal type)	A 16-point pattern with a position zone signal instead of a zone signal.			

			Parameters (select PIO pattern)				
Pin No	Classification	Wire color	0	1	2	3	
1			Conventional type	3-point type (Solenoid valve type)	16-point type (Zone signal type)	16-point type (Position zone signal type)	
1A	810	Orange (Red 1)	SGA				
1B	310	Orange (Black 1)	SGB				
2A	Signal	Light Blue (Red 1)		EN	IS1		
2B	Signal	Light Blue (Black 1)		EN	IS2		
3A	24V	White (Red 1)	24V				
3B	0V	White (Black 1)	BLK				
4A	24V	Yellow (Red 1)	MPI				
4B	0V	Yellow (Black 1)	GND				
5A	24V	Pink (Red 1)	MPI				
5B	0V	Pink (Black 1)	GND				
6A		Orange (Red 2)	PC1	ST0	PC1	PC1	
6B		Orange (Black 2)	PC2	ST1	PC2	PC2	
7A	Input	Light Blue (Red 2)	PC4	ST2	PC4	PC4	
7B	input	Light Blue (Black 2)	HOME	-	PC8	PC8	
8A		White (Red 2)	CSTR	RES	CSTR	CSTR	
8B		White (Black 2)	* STP	* STP	* STP	* STP	
9A		Yellow (Red 2)	PEND	PE0	PEND	PEND	
9B	Output	Yellow (Black 2)	HEND	PE1	HEND	HEND	
10A		Pink (Red 2)	ZONE	PE2	ZONE	PZONE	
10B	Pink (Black 2)		* ALM				

Signals marked with an asterisk (*) (ALM/STP) are negative logic signals so they are normally on.





Signal names

Classification	Signal Name	Signal abbreviations	Function overview	
SIO	Serial Communication	SGA SGB	Used for serial communication.	
24V	Emergency stop	EMS1 EMS2	These signals are wired to enable the emergency stop switch on the teaching pendant (see P521).	
UV	Brake release	BKR	By connecting to 0V (150mA needed) the brake is forcibly released.	
Input	Command position No.	PC1 PC2 PC4 PC8	Designates the position number using 4-bit binary signals (or 3-bit binary signals if the 8-point PIO pattern is selected). (Example) Position 3 → Input PC1 and PC2 Position 7 → Input PC1 and PC2 and PC4	
	Position movement	ST0 ST1 ST2	Turn the ST0 signal on to move the actuator to position 0. Same for ST1 and ST2 (Operation can be started with these signals alone. No need to input a start signal).	
	Home return	HOME	Home-return operation starts at the leading edge of this signal.	
	Start	CSTR	Input a command position number signal and turn this signal ON, and the actuator will start moving to the specified position.	
	Reset RES		Turning this signal ON resets the alarms that are present. When it is paused (*STP is off), it is possible to cancel the residual movement.	
	Pause	* STP	Normal operation is allowed while this signal is ON (negative logic) The actuator starts to decelerate to a stop at the ON \rightarrow OFF leading edge of this signal.	
	Positioning complete	PEND	This signal turns ON once the actuator has moved to the target position and completed the positioning by entering the specified positioning band. Used to determine if positioning has completed.	
0.1.1	Complete position No.	PE0 PE1 PE2	PE0 is output upon completion of movement to position 0. Same for PE1 and PE2. (These signals are valid only when the 3-point PIO pattern is selected.)	
Output	Home return complete	HEND	This signal turns ON upon completion of home return.	
	Zone	ZONE	This signal turns ON upon entry into the zone signal range set by parameters.	
	Position zone	PZONE	This signal turns ON upon entry into the zone signal range set in the position table.	
	Alarm	* ALM	The signal remains ON in normal conditions and turns OFF upon generation of the alarm (negative logic). Synchronized with the LED at the top of the motor cover (green: normal state, red: alarm on).	

Signals marked with an asterisk (*) (ALM/STP) are negative logic signals, so they are normally on.

Specification Table

	Specification	Details			
	Туре	PIO specification (NP / PN)	SIO specification (SE)		
	Control method	Low field vector control (patent pending)			
	Positioning command	Position No. designation	Position No. designation / Direct value designation		
	Position No.	Max. 16 points	Max. 64 points		
	Dealson mamons	Position number data and parameters are stored in nonvolatile memory.			
	васкир тетогу	Serial EEPROM with a rewrite life of 100,000 times			
	PIO	6 dedicated input points/4 dedicated output points	None		
	Electromagnetic brake	Electromagnetic brake Built-in circuit DC24V±10% 0.15A max.			
2-color LED display		Servo ON (green), Alarm/motor drive power supply shut-down (red)			
I/O power (Note 1) Common to control power (non-isolated)					
	Serial Communication RS485 1ch (External termination)				
Absolute function		None			
Forced release of electromagnetic brake		Forced release when connected to 0V (NP), or 24V (PN)	Forced release when connected to 24V		
	Cable Longth	I/O cable: 10m max.			
	Cable Length	SIO connector communication cable: 5m or shorter			
	Dielectric strength voltage	DC500V 10MΩ			
	EMC	EN55011 Class A Group1 (3m)			
Power supply voltage		DC24V ± 10%			
Power supply current		2A max.			
ent	Ambient operating temperature	$0 \sim 40^{\circ} C$			
ronm	Ambient operating humidity	85% RH or lower (non-condensing)			
Envii	Ambient operating atmosphere	Free from corrosive gases			
Protection class		IP20			

Use the isolated PIO terminal block (option P522) to isolate the I/O power supply.

ERC2 518



PIO Type NP (NPN Specification)



PIO Type PN (PNP Specification)



519 ERC2









Mini Standard Controllers Integrated Xini Standard Controllers Integrated Table/Arm (FlatType Mini Standard Gripper/ Rotary Type Splash-Proof Controllers PMEC AMEC PSEP ASEP ROBO NET ERC2 PCON ACON SCON PSEL ASEL SSEL SSEL

ERC2 520



Emergency Stop Circuit

The ERC2 series has no built-in emergency stop circuit, so the customer must provide an emergency stop circuit based on the logic explained below.

(The circuit below is simplified for explanation purposes. Provide a ready circuit, etc., according to your specification.)

Single Axis: To provide an emergency stop circuit for a single-axis configuration, operate a relay using the EMS1 and EMS2 contacts of the power & I/O cable to cut off MPI (motor power).



Multiple Axis: To provide an emergency stop circuit for a multiple-axes configuration, operate a relay using the EMG1 and EMG2 contacts of the SIO converter to cut off MPI (motor power) for each axis.



521 ERC2



Option

Isolated PIO Terminal Block

This terminal block is used to isolate the I/O power or simplify the wiring with a PLC.

*When a terminal block is used, the optional power & I/O cable with connectors on both ends must be used.

Features - The input and output ports are non-polar, so both NPN and PNP are compatible with the I/O specifications on the PLC side. - An input/output-signal monitor LED is equipped to check the ON/OFF status of signals.



This converter can be used for RS232 communication by connecting a serial communication wire (SGA, SGB) for the power-I/O cable, and using a D-sub 9-pin cross cable to connect a computer.

Features - The connection port for teaching-pendant or a PC cable can be installed at any position away from the actuator.

- Multiple axes can be connected and operated from a PC via serial communication.

Specifications	Item	Specifications
	Power supply voltage	DC24V ±10%
	Ambient Operating Temp./	0 to 55°C, 85% RH or below
	Humidity	(non-condensing)
	Terminal resistor	120Ω (built-in)



ERC2 522

Wiring Diagram Emergency DC24V Teaching stop circuit pendant an⊡⊡ ► I ≤ΠΠ D-sub 9-pin cross cable (Customer-provided item) Power source - I/O cable (Flying leads) (Required option) <Model: CB-ERC-PWBIO***> <Model: CB-ERC2-PWBIO***> *1 Standard 1m/3m/5m PC *1 For the SIO model, connect to the SIO converter using the network connection cable.





П

PC Software (Windows Only)

- Features A startup support software for teaching positions, performing test runs, and monitoring. With enhancements for adjustment functions, the startup time is shortened.
- Model RCM-101-MW (External device communications cable + RS232 conversion unit)



Model RCM-101-USB (External device communications cable + USB adapter + USB cable)









USB adapter



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