

















Catalog EC04EN

## **Brushless**



#### **Motors** •

RapidPower Series RapidPower Plus Series

#### **Drives** •

**EA-Series** 

SC-Series (

ACS-Series (

ACE-Series (

**PFC-Series** 

PRO-Series





For over 60 years, ElectroCraft has been helping engineers translate innovative ideas into reality – one reliable motor at a time. As a global specialist in custom motor and motion technology, we provide the engineering capabilities and worldwide resources you need to succeed.





This guide has been developed as a quick reference tool for ElectroCraft products. It is not intended to replace technical documentation or proper use of standards and codes in installation of product.

Because of the variety of uses for the products described in this publication, those responsible for the application and use of this product must satisfy themselves that all necessary steps have been taken to ensure that each application and use meets all performance and safety requirements, including all applicable laws, regulations, codes and standards.

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Typical Applications	. 3		
Which BLDC Motor			
BLDC Drive Product Matrix	. 0		
RapidPower Series	. 7		
RP17		1000	
RP23		10,	RP
RP34	. 11	1,00	
RapidPower Plus Series	13		
RPP23.		341	
RPP34			RPP
		Tie.	~
EA-Series	17		
EA25	. 17		
EA27	. 19		EA
EA47	. 21		
SC-Series	23		
SCA	. 23	1818	
SCO	. 25		SC
SCP	. 27		
ACS-Series	29		
ACS 100	. 29		10
ACS 200	. 29		ACS
ACS 300	. 29	Care .	
ACE-Series	31		
ACE 500			ш
ACE 1200		Alexander and the second	ACE
ACE 1300	. 33	3	
PFC-Series	35		
PFC3000	. 35	1	
		The same of the sa	PFC
PRO Series	37	Mon	
PRO-A04V36	. 39	A TOTAL OF THE STATE OF THE STA	Q
PRO-A08V48	. 41		RO



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# Typical applications for **ElectroCraft BLDC Motors:**

- Custom OEM applications (Our Specialty)
- Packaging
- Semiconductor handling and testing
- Antenna positioning
- Laboratory equipment
- Rapid prototyping machines
- Medical equipment
- Dispensing



#### Throttle Linkage Valve

**Situation:** A manufacturer of large diesel engines needed a motor to actuate a throttle linkage valve. The high acceleration torque requirement of the application made this existing brush motor customer consider ElectroCraft's brushless DC motor technology.

The motor had to meet very strict life requirements, demanding performance requirements, and be able to withstand the high temperatures involved in an under-the-hood environment.

Solution: ElectroCraft designed a custom output shaft with a hardened helical gear geometry to mate with customer's gear box. The stator had to be potted with a high temperature plastic, and high temperature grease and seals were required to protect the motor and reduce premature fatigue. Additionally, the hall device PC board had to be custom designed to fit through a special front mounting bracket which mated with the customer's control board.

**Results:** To date, 1000's of motors have shipped and are successfully working the field. The exceptional life and performance of the ElectroCraft solution has led to additional applications for the same type of motor with this customer.



A highly customized brushless DC motor and gearbox fuels the motion requirements for this diesel engine throttle control.

#### **Satellite Positioning System**

**Situation:** A manufacturer of a stabilized antenna system needed a cost effective, sealed servo motor for their antenna control. Many satellite positioning systems incorporate stepper motor technology but since the point of reference for the satellite was on board a moving vessel, the brushless servo technology was used to provide real-time, closed loop control. The system had to function in a marine environment, which is highly corrosive and subject to large temperature variations.

**Solution:** ElectroCraft developed a motor featuring special paint, coatings, and fasteners to meet the performance, environmental, and commercial needs of the customer.

**Results:** The initial solution evolved into a family of related products, increasing sales for the customer and further developing the technical presence of the company in their industry.



A highly reliable brushless DC motor keeps this satellite antenna on track in a harsh and demanding marine environment.



#### **Automated Fluid Dispensing Equipment**

**Situation**: A manufacturer of innovative dispensing equipment for a wide variety of automated assembly applications needed a cost effective, highly reliable servo motor to drive a Cartesian robot (XY-stage).

**Solution**: ElectroCraft developed a high performance solution in a compact package, along with integrating custom features, such as a custom cable assembly, to reduce the customer's assembly time.

**Results:** This customer has built over 2,000 machines with a 30% reduction in machine assembly time as a result of the ElectroCraft motor with custom cable assembly.

An ElectroCraft motor with a custom cable assembly helps keep liquid and this business flowing





Select your

Brushless DC Products!



#### ElectroCraft RapidPower™ Series Motor (RP-Series)

Sizes: NEMA 17, 23 & 34

Continuous Torque: up to 313 oz-in or 221 Ncm

Features: • Standard mounting configuration

• Designed for IP40 rating

• High torque to volume ratio

Skewed magnetization, Neodymium magnet design

• Metric and imperial configurations

 Available with hall effect, single ended, or differential encoder

#### ElectroCraft RapidPower™ Plus Series (RPP-Series)

Sizes: NEMA 23, 34

Continuous Torque: up to 568 oz-in or 400 Ncm

Features: • Rugged industrial housed construction

 TENV enclosure design with optional Orings for environmental sealing

 Low cogging torque, high energy Neodymium magnet design

• Metric and imperial configurations

• Differential optical encoder - standard configuration

 Integral connectors (straight or right angle) and cable versions available



6

### Toll Free Phone (877) SERV098

#### **BLDC Drive Product Matrix**

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																lles@e		
				(	omple	tePowe	er					Cor	nplete	Power	Plus		PRO S	Series
and the last of th			2 Qua	adrant								4 Qua	drant					
			DC Inpu	ut Powe	er						DC I	nput Po	ower	AC I	Input Po	ower	DC I	nput
	EA2506	EA2708	EA2716	SCO-B1-50-18	SCO-B1-50-40	SCO-B1-60-18	EA4709	EA4718	SCA-B4-70-10	SCA-B4-70-30	ACS100	ACS200	ACS300	ACE500	ACE1200	ACE1300	PRO-A04V36	PRO-A08V48
Product Description																		
See on page	17	19	19	25	25	25	V	21	23	23	29	29	29	31	33	33	39	41
Power Features																		
AC Input (90 - 254VAC) 1ø														•	•	•		
AC Input (90 - 254VAC) 3ø															•	•		
Min. Voltage (VDC)	11	11	11	20	20	30	9	9	11	11	24	24	24	120	120	120	11	11
Max. Voltage (VDC)	50	70	70	50	50	60	70	70	70	70	48	48	48	360	400	400	36	48
PWM Output	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Trap Waveform	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Sine Waveform											•	•	•	•	•	•	•	•
Output Frequency (kHz)	50	20	20	20	20	20	50	50	49	49	40	40	40	30	30	30	up to	up to
Power Ratings																	00	00
Peak Current (RMS)							12.7	25.5	14.1	42.4	4.9	7.1	14.1	7.8	9.9	14.8	7.1	14.1
Continuous Current (RMS)	4.2	5.7	11.3	12.7	28.3	12.7	6.4	12.7	7.1	21.2	2.5	3.5	7.8	3.5	5.0	10.0	2.8	5.7
Continuous Power (W)	300	560	1120	900	2000	1080	630	1260	700	2100	119	170	373	1625	2275	4550	144	385
Control Modes																		
Torque Control	•						•	•	•	•	•	•	•	•	•	•	•	
Speed Control using Halls	•			•	•		•	•	•		•		•	•		•	•	•
Speed Control using Encoder							•	•	•		•	•	•	•	•	•	•	•
Analog Command (VDC)	+10	+5	+5	+5	+5	+5	±10	±10	±10	±10	±10	±10	±10	±10	±10	±10	0-5	0-5
Analog Position											•					•	•	•
Step/Direction																		
Position Control											•		•	•			•	•
Fully Programmable Instruction Set																	•	•
Communication / Compliance																		
Optically Isolated Control Logic	•			•	•		•	•	•	•	•			•		•	•	•
Programmable I/O																	•	•
RS232 Serial											•		•	•		•	•	•
CAN-Bus 2.0B / CANopen																		
Upgradeable DSP firmware											-	•		-	•	•		•
Serial drive status/diagnostics	1											•	•			•	•	•
Windows set-up software												•	•			•	•	•
UL Recognized											H	_				•		
CE Compliance (LV Directive)	<b> </b> •			•	•	•	•	•	•								•	•
RoHS						•					•	•	•					•
Physical Enclosure																		
Totally Enclosed								•	•	•	•	•	•	•			•	•
Case Type	-	look Sh						Shelf		ack	Ť	Open		_	ook She		_	Shelf
case type	В	110 1000	CII				DOOK	SHEII	r\c	JCK .		Open		ь	OUK 3116	Z11	DOOK	JUEII



#### RP17 : ElectroCraft RapidPower™ | BLDC Motor

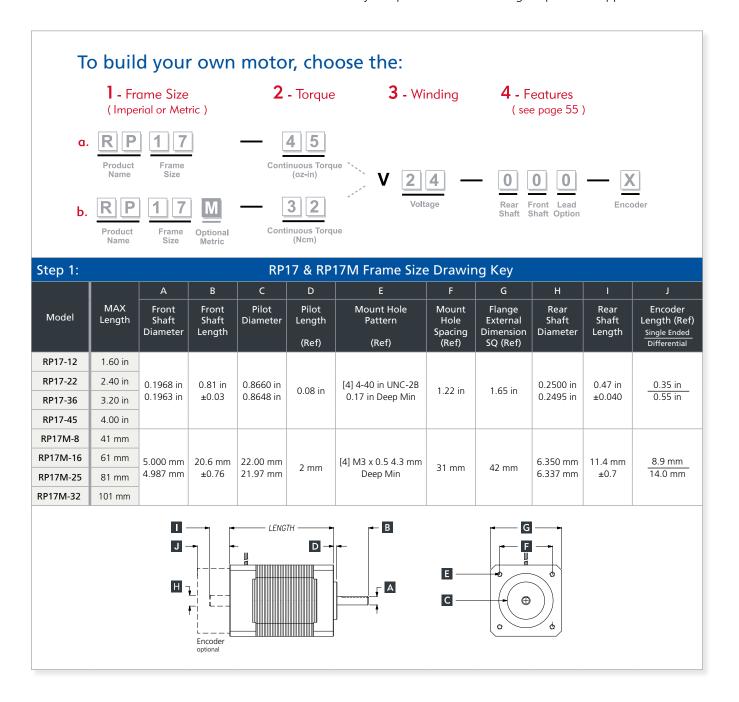
Size	Peak Torque oz-in (Ncm)	Speeds up to RPM
NEMA 17	136 (96)	11000



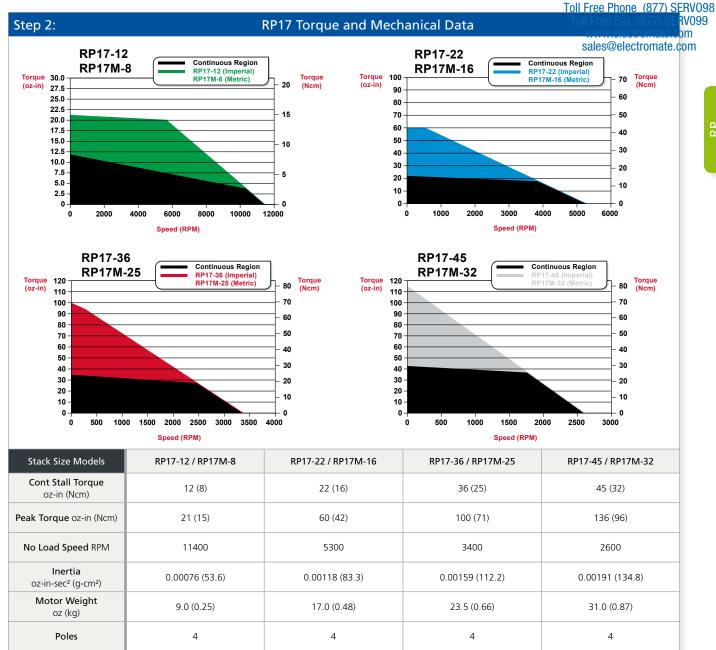
Sold & Serviced By:

#### High-Performance. Good Price.

Our RapidPower Nema 17 is a compact, high-performance brushless motor incorporating ball bearing construction, a low cogging electro-magnetic design with both low audible and magnitic noise. It is available with a hall-effect commutation encoder or a variety of optical encoders for higher precision applications.







Step 3: Available Windings													
Imperial	12V24	12V48	12V60	22V24	22V48	22V60	36V24	36V48	36V60				
Metric	8V24	8V48	8V60	16V24	16V48	16V60	25V24	25V48	25V60				
Voltage (Vdc)	24	48	60	24	48	60	24	48	60	24	48	60	
Voltage Constant V/kRPM	2.1	4.2	5.3	4.5	9.0	11.3	7.1	14.2	17.8	9.2	18.4	23.0	
Torque Constant oz-in/A (Ncm/A)	2.8 (2.0)	5.7 (4.0)	7.2 (5.1)	6.1 (4.3)	12.2 (8.6)	15.2 (10.7)	9.6 (6.8)	19.2 (13.6)	24.1 (17.0)	12.4 (8.8)	24.9 (17.6)	31.1 (22.0)	
Max Cont Current (A)	4.2	2.1	1.7	3.6	1.8	1.4	3.7	1.9	1.5	3.6	1.8	1.4	
Peak Current (A)	7.6	3.8	3.0	9.9	4.9	3.9	10.4	5.2	4.2	10.9	5.5	4.4	



#### RP23: ElectroCraft RapidPower™ | BLDC Motor

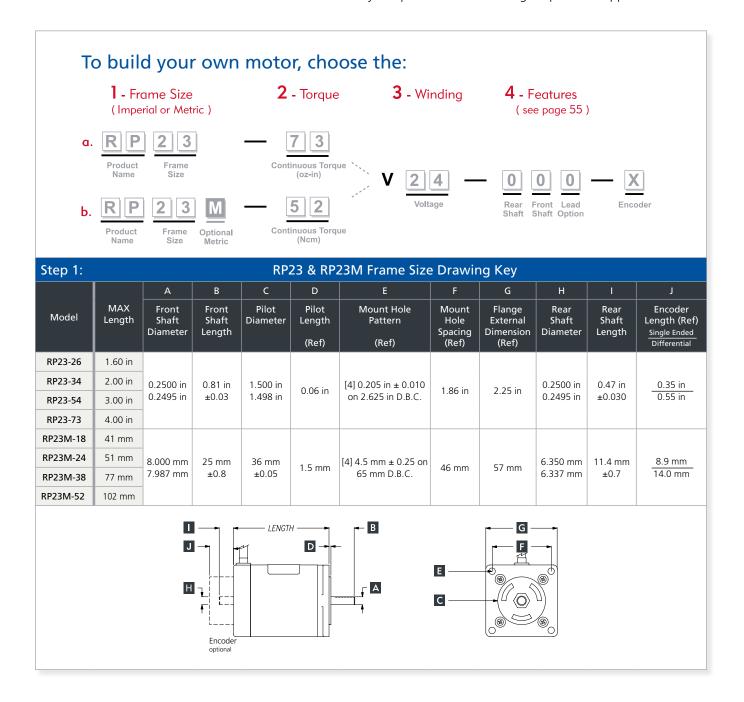
Size	Peak Torque oz-in (Ncm)	Speeds up to RPM
NEMA 23	190 (134)	8000

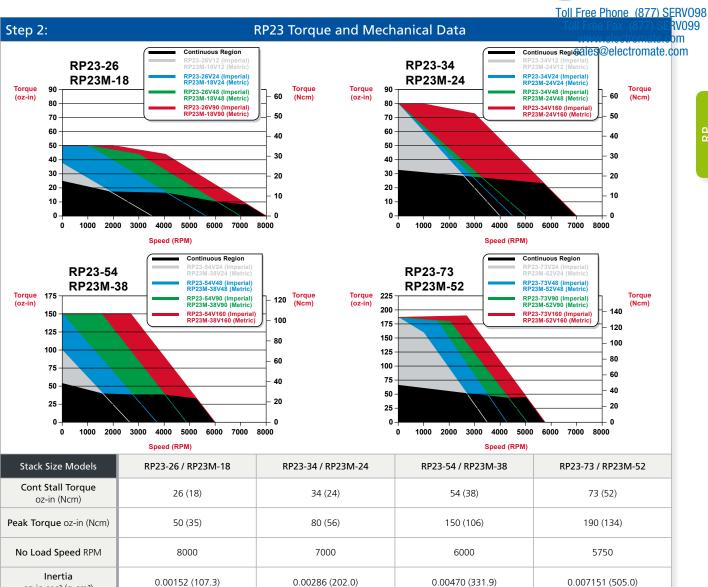
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#### High-Performance. Good Price.

Our RapidPower Nema 23 is a compact, high-performance brushless motor incorporating ball bearing construction, a low cogging electro-magnetic design with both low audible and magnetic noise. It is available with a hall-effect commutation encoder or a variety of optical encoders for higher precision applications.





Step 3:	р 3: Available Windings															
Imperial		26V24	26V48	26V90		34V24	34V48	34V160		54V24	54V48	54V160		73V48	73V90	73V160
Metric		18V24	18V48	18V90		24V24	24V48	24V160		38V24	38V48	38V160		52V48	52V90	52V160
Voltage (Vdc)	12	24	48	90	12	24	48	160	12	24	48	160	24	48	90	160
Voltage Constant V/kRPM	3.4	4.2	6.7	11.3	3.0	5.5	9.6	22.9	4.9	6.5	10.0	26.7	6.7	11.2	18.0	28.1
Torque Constant oz-in/A (Ncm/A)	4.6 (3.2)	5.7 (4.0)	9.1 (6.4)	15.2 (10.7)	4.1 (2.9)	7.5 (5.3)	13.0 (9.2)	30.9 (21.8)	6.6 (4.7)	8.8 (6.2)	13.5 (9.5)	36.1 (25.5)	9.0 (6.4)	15.1 (10.7)	24.3 (17.2)	38.0 (26.8)
Max Cont Current (A)	5.3	4.6	2.6	1.6	8.6	4.5	2.5	1.1	8.7	5.7	4.2	1.5	8.3	4.7	3.1	1.9
Peak Current (A)	11.0	8.8	6.5	3.5	17.5	10.0	7.0	2.6	15.1	18.5	11.1	4.2	25.3	14.4	8.5	5.4

21 (0.59)

4

31 (0.87)

4

47 (1.32)

4

oz-in-sec² (g-cm²)

Motor Weight

oz (kg)
Poles

15 (0.43)

4



#### RP34 : ElectroCraft RP Series | BLDC Motor

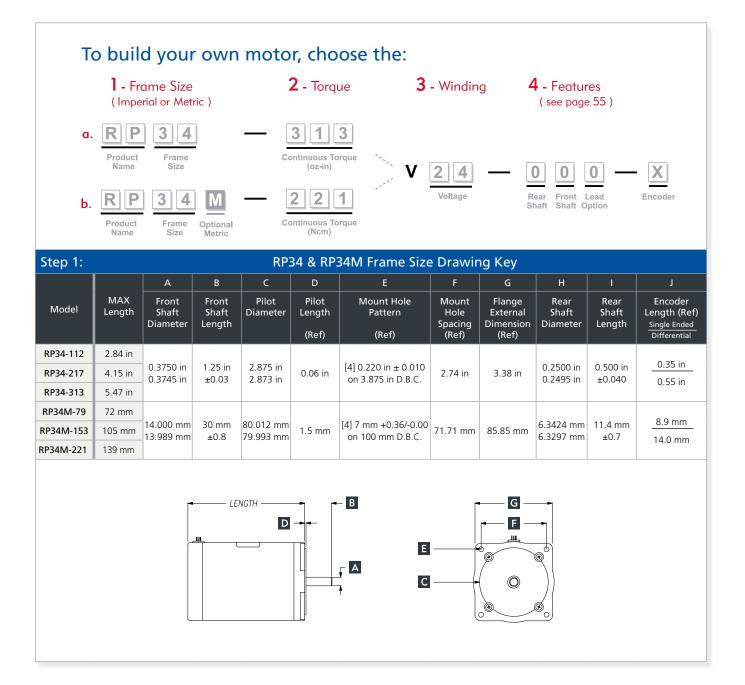
Size	Peak Torque oz-in (Ncm)	Speeds up to RPM
NEMA 34	1096 (774)	7000

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Sold & Serviced By:

#### Good-Performance. Good Price.

Our RapidPower Nema 34 is a compact, high-performance brushless motor incorporating ball bearing construction, a low cogging electro-magnetic design with both low audible and magnetic noise. It is available with a hall-effect commutation encoder or a variety of optical encoders for higher precision applications.







Step 3:	Step 3: Available Windings												
Imperial	112V24	112V48	112V90	112V160	217V24	217V48	217V90	217V160	313V24	313V48	313V90	313V160	
Metric	79V24	79V48	79V90	79V160	153V24	153V48	153V90	153V160	221V24	221V48	221V90	221V160	
Voltage (Vdc)	24	48	90	160	24	48	90	160	24	48	90	160	
Voltage Constant V/kRPM	3.4	6.8	13.7	27.6	6.8	9.5	18.1	31.8	10.2	13.6	20.4	35.7	
Torque Constant oz-in/A (Ncm/A)	4.6 (3.2)	9.2 (6.5)	18.5 (13.1)	37.3 (26.3)	9.2 (6.5)	12.8 (9.1)	24.4 (17.2)	43.0 (30.4)	13.8 (9.7)	18.4 (13.0)	27.5 (19.5)	48.2 (34.0)	
Max Cont Current (A)	24.4	12.1	6.1	3.2	22.3	16.9	8.9	5.0	22.7	17.0	11.3	4.7	
Peak Current (A)	85.2	42.6	21.2	11.2	76.0	59.1	31.1	17.6	68.1	59.6	39.7	23.8	





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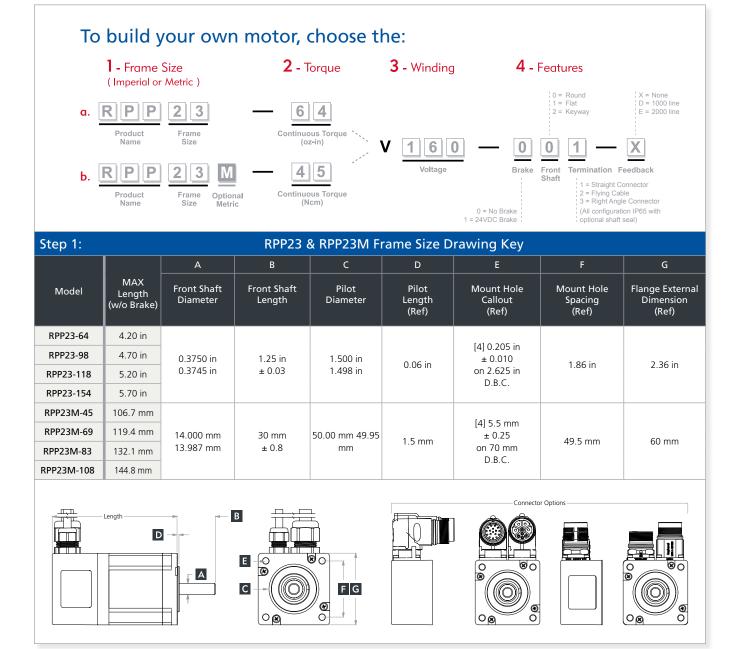
CE

RPP23: ElectroCraft RapidPower™ Plus | AC Servo Motor

Size	Peak Torque oz-in (Ncm)	Speeds up to RPM
NEMA 23	400 (282)	6350

#### High Voltage. High Performance.

The ElectroCraft RapidPower™ Plus Nema 23 is a high voltage, high performance brushless servo motor incorporating the latest electro-magnetic components creating high continuous torque with low inertia for rapid acceleration. It is available with hall-effect commutation or a variety of commutating optical encoders for higher precision applications.









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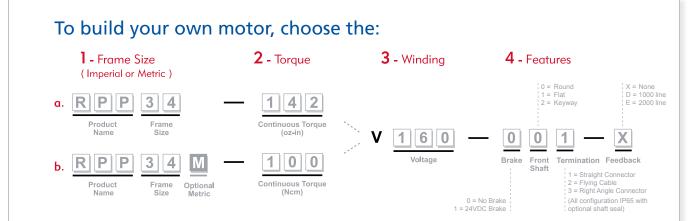
CE

RPP34 : ElectroCraft R	RapidPower™	Plus   AC	Servo Mo	otor

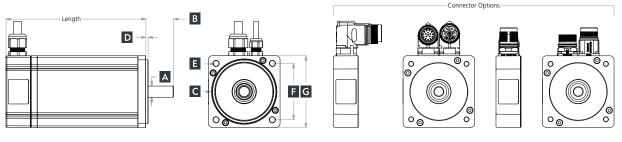
Size	Peak Torque oz-in (Ncm)	Speeds up to RPM
NEMA 34	2272 (1600)	5000



The ElectroCraft RapidPower™ Plus Nema 34 is a high voltage, high performance brushless servo motor incorporating the latest electro-magnetic components creating high continuous torque with low inertia for rapid acceleration. It is available with hall-effect commutation or a variety of commutating optical encoders for higher precision applications.



Step 1:	RPP34 & RPP34M Frame Size Drawing Key											
		А	В	С	D	E	F	G				
Model	MAX Length (w/o Brake)	Front Shaft Diameter	Front Shaft Length	Pilot Diameter	Pilot Length (Ref)	Mount Hole Callout	Mount Hole Spacing (Ref)	Flange External Dimension (Ref)				
RPP34-142	4.98 in											
RPP34-284	5.96 in	0.5000 in	1.25 in ± 0.03	2.875 in 2.873 in	0.12 in	[4] 0.220 in ± 0.010	2.74 in	2.54 in				
RPP34-426	6.95 in	0.4995 in				on 3.875 in D.B.C.		3.54 in				
RPP34-568	7.93 in											
RPP34M-100	126.5 mm											
RPP34M-200	151.5 mm	14.000 mm	2F mm + 0.9	80.00 mm	2.0 ====	[4] 7.0 mm ± 0.25	70.7	00 70 70				
RPP34M-300	176.5 mm	13.987 mm	35 mm ± 0.8	79.95 mm	3.0 mm	on 100 mm D.B.C.	70.7 mm	90 mm				
RPP34M-400	201.5 mm											
P	Length —	<b></b>	B			Connector C	)ptions————————————————————————————————————					



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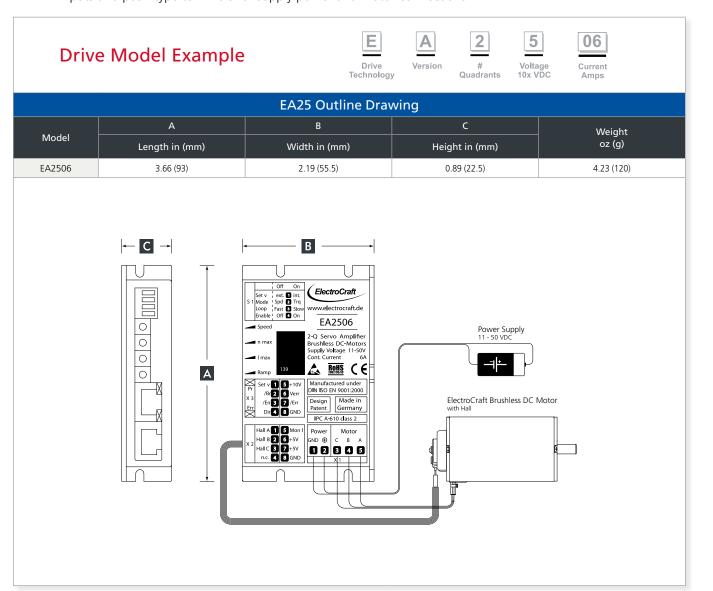
EA25 : Electrocraft CompletePower™ | Speed or Torque Controlree Fax (877) SERV099

Power	Nominal	Quadrants	Operation Mode			
Supply Voltage (VDC)	Current (A-Pk of Sine)		Torque Control	Speed Control by Hall Sensor	Speed Control by Digital Encoder	
11 – 50	6	2	•	•		



#### For BLDC Motors. Up to 300W.

This two-quadrant brushless DC speed control is fully enclosed in an extremely small rugged aluminum case which can be DIN-rail mounted or panel mounted for easy integration. The drive includes an adjustable ramp generator for controlled acceleration and a torque mode. Mode of operation is set by simple DIP switches. This drive can provide 6 A of nominal current and can be powered by an 11-50 VDC range of supply voltage. The drive is protected against reversing, over-current, over-temperature and incorporates state of the art MOSFET technology for maximum efficiency. Connectivity is tool-free with RJ-45-CATs connectors for control/feedback inputs and push-type terminals for supply power and motor connections.



Torque-control

## ElectroCraft RapidPower™ Motor Families ElectroCraft CompletePower™, EA-Series, SC-Series, ACS-Series, ACE-Series, PFC-Series and PRO Series Drives



FA2F C			То	II Free Phone (877) S	ERV098 RV099	
EA25 Sp  Model Power Supply Aux. Voltage Verror Nominal Co		Max. Power with	Frequency of power	sales Efficiency mate.	om	
Number Voltage (VDC) (VDC) (A - Pk of		Heatsink (Watts)	output stage (kHz)	(%)	com	
EA2506 11 – 50 5 – 30 6		300	50	97		
Contr	ol Inputs					
Hall input signals A, B, C		TTL	/ +5 VDC; Ri = 1 kOhm			
Set v (Set value)		0 to -	-10 VDC; Ri = 100 kOhm			
/En (/Enable)		TTL/-	-24 VDC; Ri >= 4.7 kOhm			
Dir (Direction)		TTL/+	-24 VDC; Ri >= 4.7 kOhm			
/Br (/Brake)		TTL/-	-24 VDC; Ri >= 4.7 kOhm			
Sv	vitches				1	
Set value			Extern / Intern			
Operation mode	Speed / Torque					
Speed loop time		Fast / Slow				
Enable intern			Off / On		T A	
O	utputs				•	
Auxiliary voltage sources +5V	+5 VDC / 20 mA each					
Auxiliary voltage source		+10 VDC / 10 mA				
Current Monitor		0.	75 V / A; Ri = 1 kOhm			
Error Output /Err		Open Collector / F	ush Pull / TTL / 24 VDC; R	ii = 50 Ohm		
D	isplay				1	
LEDs		gree	n = Power / red = Error			
Poten	tiometers					
Function of Potentiometer		Spe	ed; n max; lmax; Ramp			
Ambien	t conditior	ns				
Operation temperature (°C)	-10 to +45					
Storage temperature (°C)	-40 to +85					
Humidity Range Not Condensing (%rel)	20 to 80 % rel.					
Mode o	f Operatio	n				

Available Accessories for EA25 (details see page 48)							
Patch Cable	Break Out Board						
Q							

Speed-control by hall



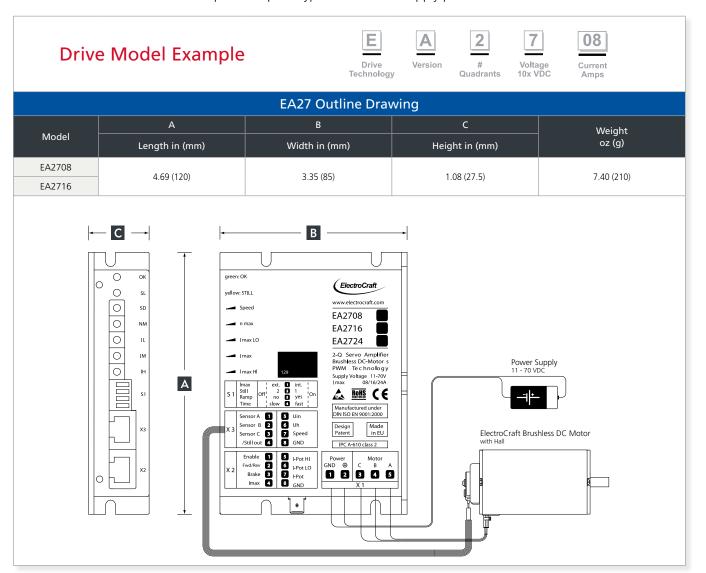
#### **EA27 : Electrocraft CompletePower™** | Speed Control

Power	Nominal Current (A-Pk of Sine)	Quadrants		Operation Mode		
Supply Voltage (VDC)			Torque Control	Speed Control by Hall Sensor	Speed Control by Digital Encoder	
11 – 70	8 / 16	2		•		



#### For BLDC Motors. Up to 1680W.

This two-quadrant brushless DC speed control is fully enclosed in a small rugged aluminum case which can be DIN-rail mounted or panel mounted for easy integration. The drive includes a ramp generator for controlled acceleration, braking function and external current control. Mode of operation is set by simple DIP switches. Either the 8 A or 16 A versions of this drive can be powered by the same 11 – 70 VDC range of supply voltage. The drive is protected against over-current, over-temperature and motor short-circuit and incorporates state of the art MOSFET technology for maximum efficiency. Connectivity is tool-free with RJ-45-CATs connectors for control/feedback inputs and push-type terminals for supply power and motor connections.



20 to 80 % rel.



						То	II Free Phone (877) S	ERV098 RV099	
			EA27 Spe			'	www.electromate.c	om	
Model Number	Power Supply Voltage (VDC)	Aux. Voltage Uin (VDC)	Nominal Curr (A - Pk of Sir		Max. Power with Heatsink (Watts)	Frequency of power output stage (kHz)	sales@fficiencymate. (%)	com	
EA2708	11 – 70	5 – 30	8		560	20	95		
EA2716	71 70	3 30	16		1120	20	33		
			Contro	l Inpu	ts				
	E	nable			TTL/	+24 VDC; Ri = 4.7 kOhm			
	Fv	vd/Rev			TTL/	+24 VDC; Ri = 4.7 kOhm			
	E	Brake			TTL/	+24 VDC; Ri = 4.7 kOhm			
	Hall input	signals A, B, C			TTL	/ +6 VDC; Ri = 22 kOhm			
	S	Speed			0 to	+5 VDC; Ri = 100 kOhm			
		lmax			Analog 0	to +10 VDC; Ri = 100 kO	hm		
	I-Pot HI; I	-Pot; I-Pot LO		100 kOhm potentiometer					
			Swit	ches				A	
		lmax		Extern / Intern					
		Still		High / Low					
	F	Ramp		No / Yes					
		Time		Slow / Fast					
			Out	puts					
	Auxiliary Vo	ltage Source <i>Uh</i>		+6 VDC / 20 mA					
	Rota	ate / Still			Open Collector / Pu	ish Pull / TTL / +24 VDC / F	Ri = 50 kOhm		
			Disp	olay					
		LEDs			gre	een= OK / yellow = Still			
			Potenti	ntiometers					
	Function of	Potentiometer's		Speed; n max; l max LO; l max; l max HI;					
			Ambient o	condit	ions				
	Operation t	emperature (°C)		-10 to +45					
	Storage te	mperature (°C)		-40 to +85					

	Available Accessories for EA27 (details see page 48)								
Patch Cable	Passive heatsink	Active heatsink	Active heatsink	Choke module	DIN Rail mounting kit	Break Out Board			
6		(A)		00					

Mode of Operation

Speed-control by hall sensors

Humidity Range Not Condensing (%rel)



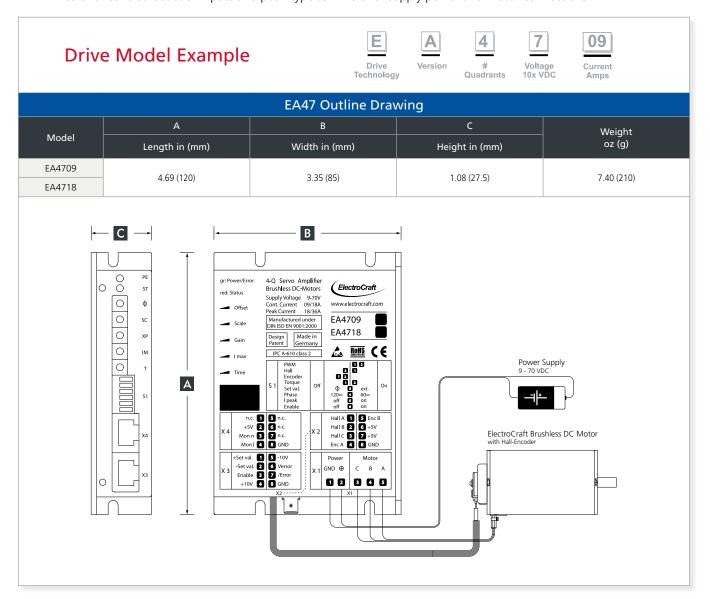
#### **EA47 : Electrocraft CompletePower™** | Servo Amplifier

Power Nominal		Quadrants		Operation Mode	:
Supply Voltage (VDC)	Current (A-Pk of Sine)		Torque Control	Speed Control by Hall Sensor	Speed Control by Digital Encoder
9 – 70	9 / 18	4	•	•	•



#### For BLDC Motors. Up to 1260W.

This four-quadrant brushless DC servo amplifier is fully enclosed in a small rugged aluminum case which can be DIN-rail mounted or panel mounted for easy integration. The drive can be configured in a variety of torque and speed control modes with the mode of operation being set by simple DIP switches. Both the 9 A and 18 A versions of this drive have an adjustable current limit, peak current time and ramp function and can be powered by the same 9 – 70 VDC range of supply voltage. The drive is protected against over-current and over-temperature and motor short-circuit and incorporates state of the art MOSFET technology for maximum efficiency. Connectivity is tool-free with RJ-45-CATs connectors for control/feedback inputs and push-type terminals for supply power and motor connections.



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						Toll Free	Phone (877) SE	ERV	
				Specification				RVO om	
Model Number	Power Supply Voltage (VDC)	Aux. Voltage Verror (VDC)	Nominal Current (A - Pk of Sine)	Peak current (A - Pk of Sine)	Max. Power with Heatsink (Watts)	Frequency of power less output stage (kHz)	e Efficiencyte.o (%)	com	
EA4709	9 – 70	5 – 30	9	18	630	50	97		
EA4718	9 - 70	5 – 50	18	36	1260	30	97		
			Co	ntrol Inputs					
	Enco	oder input signals			Channel A, B; TTL / +5	VDC; max. 78 kHz; Ri = 1 ki	Ohm		
	Hall in	nput signals A, B, C			TTL/+5	VDC; Ri = 1 kOhm			
		Set value			-10 to +10	) VDC; Ri = 20 kOhm			
		Enable			TTL / +24	VDC; Ri = 10 kOhm			
				Switches					
	PWM-, Ha	ıll-, Enc, Torque-Mo	de		1	Not set / Set			
	Set	value via Offset			Offset / ext				
		Phase				120° / 60°			
		Ipeak				on / off			
		Enable				on / off			
				Outputs					
	Auxiliary	voltage sources +5\			+5 VDC / 50 mA each				
	Auxilia	ary voltage sources			±10 VDC / 10 mA				
	Curre	ent Monitor <i>Mon I</i>			1 / 0.5 (V/A); Ri = 200 Ohm				
	Spee	ed Monitor <i>Mon n</i>			max.10 V at n max				
		Error			Open Collecto	r / Push Pull / TTL / +24 V			
				Display					
		LEDs			green =	Power / red = Error			
			Po	tentiometer					
	Functio	on of Potentiometer			Offset; Scale; Gain; I max; Time				
			Amb	ent conditions					
		on temperature (°C)			-10 to +45				
		ge temperature (°C)			-40 to +85				
	Humidity Ran	ge Not Condensing (			20	) to 80 % rel.			
			Mode	e of Operation					

	Available Accessories for EA47 (details see page 48)								
Braking module Patch Cable Passive heatsink Active heatsink Active heatsink Choke module DIN Rail mounting kit Break Out Board									
	0		(R)	C. C.	<b>e</b> @				

Speed-control by encoder

Torque-control

Speed-control by hall

PWM-commutation amplifier



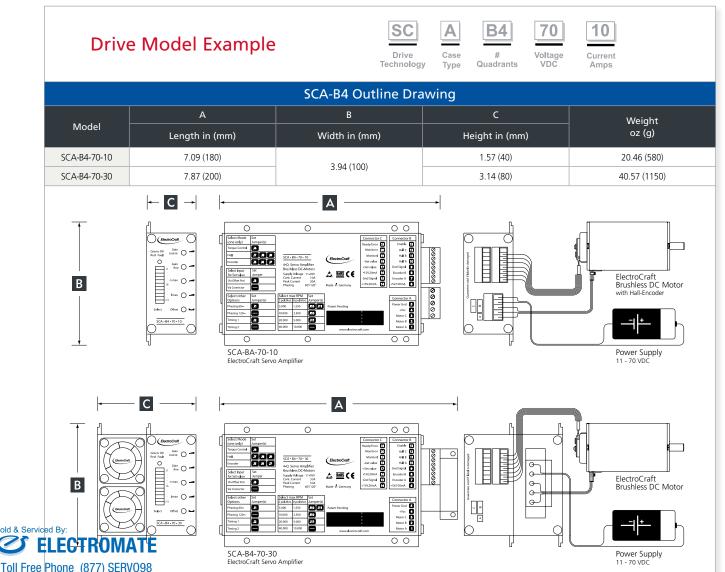
#### SCA-B4 : Electrocraft CompletePower™ | Servo Amplifier

Power	Nominal	Quadrants	Operation Mode			
Supply Voltage (VDC)	tage Current (A-Pk of Sine)		Torque Control	Speed Control by Hall Sensor	Speed Control by Digital Encoder	
11 – 70	10/30	4	•	•		



#### For BLDC Motors. Up to 2100W.

This four-quadrant brushless DC servo amplifier is fully enclosed in a rugged aluminum case which can be panel mounted or DIN-rail mounted for easy integration. The drive can be configured in a variety of torque and speed control modes with the mode of operation being set by simple jumpers. Both the 10 A and 30 A versions of this drive have an adjustable current limit and can be powered by the same 11 – 70 VDC range of supply voltage. The drive is protected against over-current and over-temperature and motor short-circuit and incorporates state of the art MOSFET technology for maximum efficiency. Connectivity is achieved with simple screw-terminals for control/feedback inputs, supply power and motor connections.



			SCA-B4 Specifica	ations				
Model Number	Power Supply Voltage (VDC)	Nominal Current (A - Pk of Sine)	Peak Current (A - Pk of Sine)	Max. Power with Heatsink (Watts)	Frequency of power output stage (kHz)	Efficiency (%)		
CA-B4-70-10	44 70	10	20	700		0.5		
CA-B4-70-30	11 – 70	30	60	2100	49	95		
			Control Input	.s				
	Encoder ir	nput signals		Channel A, B; TTL	/ +5 VDC; max. 100 kHz; Ri =	= 1 kOhm		
	Hall input si	ignals A, B, C		TLL	/ +5 VDC; Ri = 1 kOhm			
	Set	value		-10 to	+10 VDC; Ri = 200 kOhm			
	En	able		8 to	30 VDC; Ri = 4.7 kOhm			
			Jumpers					
	Hall-, Enc,	Torque mode			Not set / Set			
	Set value	via Offset			Offset / Ext			
	Ph	nase		60° / 120°				
	Commuta	tion Timing		1/2				
	Max Spe	eed Range			1/8, 1/4, 1/2, Full			
			Outputs					
	Auxiliary volta	age source +5V		+5 VDC / 100 mA				
	Auxiliary vo	ltage sources		±15 VDC / 20 mA				
	Current mor	nitor Monitor I		0.5 / 0.16 (V/A); Ri = 10 kOhm				
	Speed moni	tor Monitor n		10 VDC at max. speed; Ri = 10 kOhm				
	Er	ror		Open Collector max. +30 VDC; 20 mA				
			Display					
	2-colo	our-LED		gr	een = OK / red = Fault			
			Potentiomete					
	Function of I	Potentiometer			; Gain fine; n max; I max; Off	set		
			Ambient conditi	ons				
	·	mperature (°C)		-10 to +45				
		nperature (°C)		-40 to +85				
	Humidity Range No	ot Condensing (%rel)		20 to 80 % rel.				
			Mode of Operat					
Spee	d-control by hall sensor	rs	Speed-control by end	coder	Torque-cont	rol		



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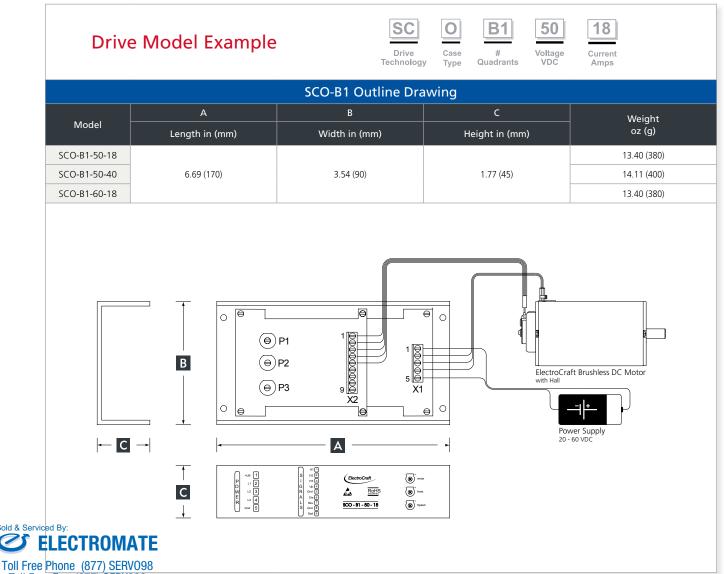
#### SCO-B1 : Electrocraft CompletePower™ | Speed Control

Power	Nominal	Quadrants		Operation Mode	:
Supply Voltage (VDC)	Current (A-Pk of Sine)	k of Sine)	Torque Control	Speed Control by Hall Sensor	Speed Control by Digital Encoder
20 – 60	18 / 40	2		•	



#### For BLDC Motors. Up to 2000W.

This two-quadrant brushless DC speed control is housed in a compact open-frame aluminum module which can be panel mounted for easy integration. The drive includes a control enable/disable, direction and set value inputs. Both the 18 A and the 40 A versions of this drive have an adjustable current limit and can be powered by the same 20 – 50 VDC range of supply voltage. The 18 A version of this drive is also available for supply voltages range from 30 - 60 VDC. The drive is protected against over-current and over-temperature and incorporates state of the art MOSFET technology for maximum efficiency. Connectivity is achieved with simple screw-terminals for control/feedback inputs, supply power and motor connections.



		SCO-B1	Specifications			
Model Number	Power Supply Voltage (VDC)	Nominal Current (A - Pk of Sine)	Max. Power with Heatsink (Watts)	Frequency of power output stage (kHz)	Efficiency (%)	
SCO-B1-50-18	20 – 50	18	900			
SCO-B1-50-40	20 – 50	40	2000	20	95	
SCO-B1-60-18	30 – 60	18	1080			
		Con	trol Inputs			
	Hall input signals H1, F	12, H3		TTL / +6 VDC; Ri = 1kOhn	n	
	Set value			0 to +5 VDC; Ri > 100 kOh	nm	
	Disable		0	pen Collector / TTL / CMOS /	Switch	
Reverse Open Collector / TTL / CMOS / S					Switch	
		(	Outputs			
	Auxiliary voltage source for	hall sensors		+6 VDC / 20 mA		
		Function c	of Potentiometers			
	Motor Speed			Speed		
	Current maximun	า		lmax		
	Speed maximum			nmax		
		Ambie	nt conditions			
	Operation temperatur	e (°C)		-10 to +45		
	Storage temperature	(°C)		-40 to +85		
	Humidity Range Not Conde	nsing (%rel)		20 to 80 % rel.		
		Mode	of Operation			
		Speed-cor	itrol by hall sensors			

# Available Accessories for SCO-B1 (details see page 48) Choke module



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#### SCP-B1 : Electrocraft CompletePower™ | Speed Control

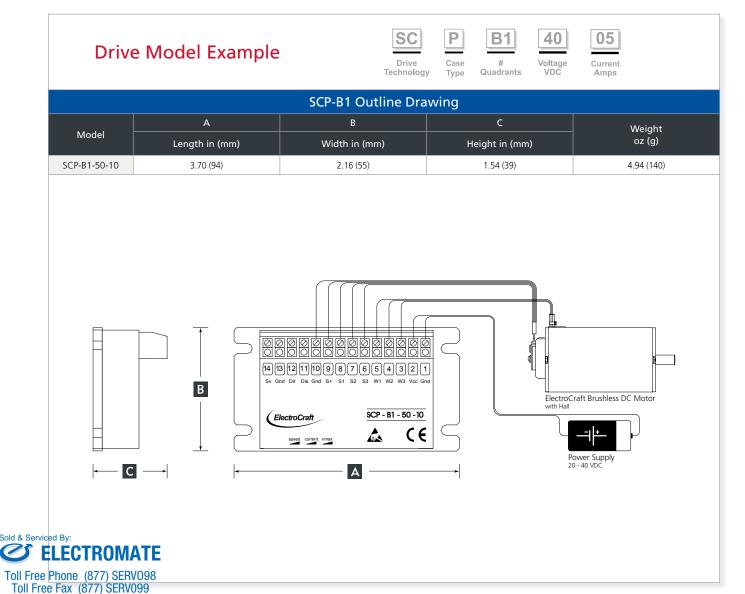
Power	Nominal	Quadrants	Operation Mode		:
Supply Voltage (VDC)	Current (A-Pk of Sine)		Torque Control	Speed Control by Hall Sensor	Speed Control by Digital Encoder
12 – 40	5 / 10	2		•	





#### For BLDC Motors. Up to 475W.

This two-quadrant brushless DC speed control is housed in a compact closed-frame aluminum module which can be panel mounted for easy integration. The drive includes a control enable/disable, direction and set value inputs. The drive incorporated an adjustable current limit and is available in a variety of voltage up to 50 V and two current configurations with 5 A and 10 A to meet the exact needs of your application. The drive is protected against over-current and over-temperature and incorporates state of the art MOSFET technology for maximum efficiency. Connectivity is achieved with simple screw-terminals for control/feedback inputs, supply power and motor connections.



		SCP-B1 S	specifications					
Model Number	Power Supply Voltage (VDC)	Nominal Current (A - Pk of Sine)	Max. Power with Heatsink (Watts)					
SCP-B1-50-10	20 – 50	10	475	20	95			
		Con	trol Inputs					
	Hall input signals S1, S	52, S3		TTL / +6 VDC; Ri = 1kOhn	n			
	Set value			0 to +10 VDC; Ri > 100 kOl	hm			
	Disable		C	Open Collector / TTL / CMOS /	Switch			
	Direction		C	Open Collector / TTL / CMOS /	Switch			
	Outputs							
	Auxiliary voltage source for	hall sensors		+6 VDC / 20 mA				
		Function o	f Potentiometers					
	Motor Speed			speed				
	Current maximum	ı		current				
	Speed maximum			nmax				
		Ambie	nt conditions					
	Operation temperature	e (°C)		-10 to +45				
	Storage temperature	(°C)		-40 to +85				
	Humidity Range Not Conder	nsing (%rel)		20 to 80% rel.				
		Mode	of Operation					
		Speed-con	trol by hall sensors					

#### Available Accessories for SCP-B1 (details see page 48)

Choke module





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#### ACS-Series: ElectroCraft CompletePower™ Plus | Digital Servo Amplifier

Power		Quadrants	Operation Mode					
Supply Voltage (VDC)	Current (A <sub>rms</sub> )		Torque Control	Speed Control by Hall Sensor	Speed Control by Encoder	Step and Direction	PWM	Position
24 – 48	3.5 / 5 / 10.6	4	•	•	•	•	•	•



#### Low Voltage, Small Package ... World Class Intelligence

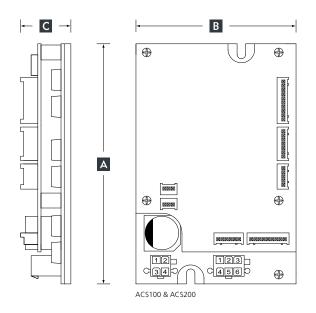


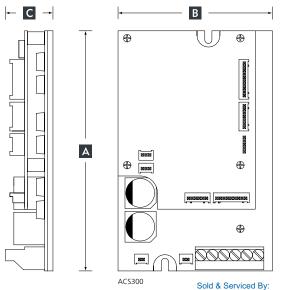
The ACS-Series is the newest addition to ElectroCraft's "Plus" series of all digital servo-amplifiers designed to provide today's OEM with maximum brushless servo performance at the lowest possible cost. The ACS-Series utilizes the latest in DSP-based digital drive design architecture to provide software selectable torque, velocity, and position mode operation. Sine wave commutation using encoder feedback provides smooth torque at low speed for demanding motion control requirements found in robotic, direct drive, and linear motor applications. Sine wave commutation is also available on motors operating with only hall commutation feedback, providing smooth performance over the entire speed and torque range.





	ACS100/200/300 Outline Drawing						
	A	A B C		Weight			
Model	Length in (mm)	Width in (mm)	Height in (mm)	oz (g)			
ACS100-0599	4.5 (114)	3.0 (76)	0.942 (24)	6.5 (184)			
ACS200-0610	4.5 (114)	3.0 (76)	0.942 (24)	6.5 (184)			
ACS300-0605	5.25 (133)	3.38 (86)	1.03 (26)	7.8 (222)			





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		AC	CS-Series Sp	pecifica	tions			
Model Number	Power Supply Voltage (VDC)	Logic Supply Voltage (VDC)	Nominal C		Peak Current (A <sub>rms</sub> )	Max. Power (Watts)	Frequency of power output stage (kHz)	
ACS100-0599			3.5		7	168		
ACS200-0610	24 – 48	24 – 48	5		10	240	40	
ACS300-0605			10.6		20	510		
			Control	Inputs				
	Encoder Input	Signals			Differentia	al / TTL / +5 VDC / 2MH	Z	
	Hall Input S	ignals				TTL / +5 VDC		
	Velocity / Torque Refere	ence (Command)			Diffe	erential / ±10 VDC		
	Aux. Analog	J Input			Diffe	erential / ±10 VDC		
	Step and Dir	rection			TTL	. / 5 VDC / 2 MHz		
	Enable /R	eset				TTL / +5 VDC		
	Run / Star	ndby				TTL / +5 VDC		
			Outp	outs				
	+5 VDC Interfa	ce Power	+5 VDC / 250 mA					
	Enable	d				TTL / +5 VDC		
	Ready / F	ault				TTL / +5 VDC		
			Perforr	nance				
	Current L	оор			10 bit / Digit	10 bit / Digitally adjustabel up to 5 kHz		
	Velocity PID	Loop		32 bit / Digitally adjustabel up to 10 kHz				
	Position PID	Loop			32 bit / Digita	ally adjustabel up to 10	kHz	
			Disp	lay				
	Status / Fau	lt LED			Yellow -	Flash Code Sequence		
	Power L	ED			Gree	n - Logic supply On		
			Commun	ications				
	Serial			RS	232 ElectroCraft Comple	etePower™ Plus Windo	ws® Set-up Utility	
	CAN Bu	JS			C	AN Read / Write		
			Ambient c	ondition	s			
	Operation tempe	erature (°C)			0 to +50 Standard Ex	tended temperature rai	nge available	
	Storage temper					-20 to +85		
	Humidity Range Not Co	ondensing (%rel)				5 to 95% rel.		
			Regulatory (	Compliar	nce			
	CE					RoHS		





#### ACE500 : ElectroCraft CompletePower™ Plus | Digital Servo Amplifier

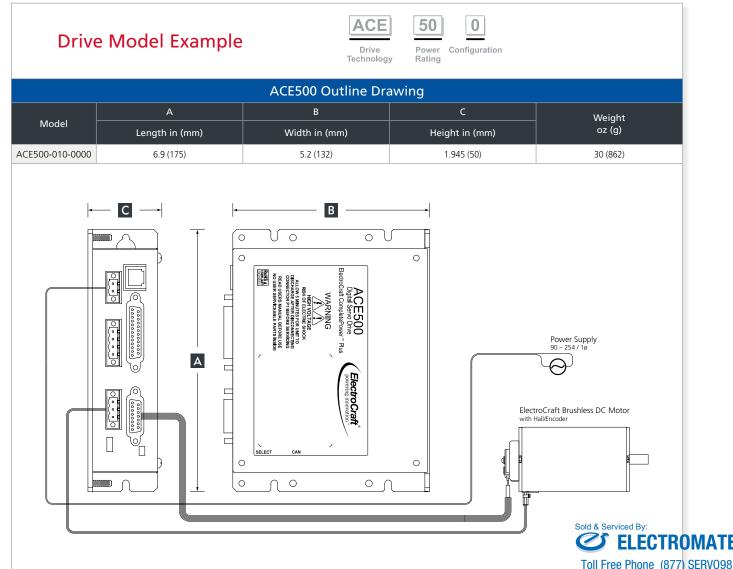
Power		Quadrants	Operation Mode					
Supply Voltage (VAC)	Current (A <sub>rms</sub> )		Torque Control	Speed Control by Hall Sensor	Speed Control by Encoder	Step and Direction	PWM	Position
90 – 254	5	4	•	•	•	•	•	•





#### High Voltage, Small Package ... World Class Intelligence

The line powered ACE500 is the newest addition to ElectroCraft's "Plus" series of all digital servo-amplifiers designed to provide today's OEM with maximum brushless servo performance at the lowest possible cost. The ACE500 series utilizes the latest in DSP-based drive design architecture to provide software selectable torque, velocity, and position mode (Step & Direction) operation. Sine wave commutation using encoder feedback provides smooth torque at low speeds for demanding motion control requirements found in robotic, direct drive, and linear motor applications. Sine wave commutation is also available on motors operating with only hall commutation feedback, providing smooth performance over the entire speed and torque range.



		A	CE500 Specificat	ions				
Model Number	Power Supply Voltage (VAC)	Logic Supply Voltage (VDC)	Nominal Current (A <sub>rms</sub> )	Peak Current (A <sub>rms</sub> )	Max. Power w/o Heatsink (Watts)	Frequency of power output stage (kHz)		
ACE500-010-0000	90 – 254 / 1ø	+5 VDC (User Supplied)	5	11	1625	30		
			Control Inputs					
	Encoder Inpu	ut Signals		Different	ial / TTL / +5 VDC / 2MHz	2		
	Hall Input Signals TTL / +5 VDC							
	Velocity / Torque Refe	rence (Command)		Dif	ferential / ±10 VDC			
	Aux. Analo	g Input		Dif	ferential / ±10 VDC			
	Step and D	irection		ТТ	L / 5 VDC / 2 MHz			
	Enable /	Reset			TTL / +5 VDC			
	Run / Sta	indby			TTL / +5 VDC			
	Dynamic	Brake			TTL / +5 VDC			
			Outputs					
	+5 VDC Interf	ace Power		+5 \	/DC / (User Supplied)			
	Enable	ed			TTL / +5 VDC			
Fault TTL / +5 VDC								
	Tachometer	(Digital)		Hall Edge Transiti	on - Pulse Generator / TT	L +5VDC		
			Performance					
	Current	<u> </u>			itally adjustable up to 5 k			
	Velocity PII				tally adjustable up to 10			
	Position PII	D Loop	51.1	32 bit / Digi	tally adjustable up to 10	kHz		
			Display					
	Power-Mot				Green - On / Off			
	Power-Log			Green - On / Off				
	Shunt Stat				Yellow - On / Off			
	Current Lir			V-II	Red - On / Off			
	Status / Fa	uit LED	Communications	Yellow	/ Flash Code Sequence			
	Seria	al	Communications	232 ElectroCraft Comp	letePower™ Plus Windov	ws® Set-un Htility		
			Ambient condition		rius vvilidos	ws set-up offility		
	Operation temp	perature (°C)			0 to +50			
	Storage tempe				-20 to +85			
	Humidity Range Not (				5 to 95% rel.			
		3	Regulatory Compliar	nce				
	Safet				0 / UL1950 / CSA22.2.14			
	CE			Low Voltage Directive / RoHS				

	Available Accessories for	ACE500 (details see page 48)	
Dual Encoder Out Board	Resolver Convertor Board	Quick-Start I/O Kit	External Shunt Kit
			Toll Free Phone (877) SERV Www.electromate.com



#### ACE1000 : ElectroCraft CompletePower™ Plus | Digital Servo Amplifier

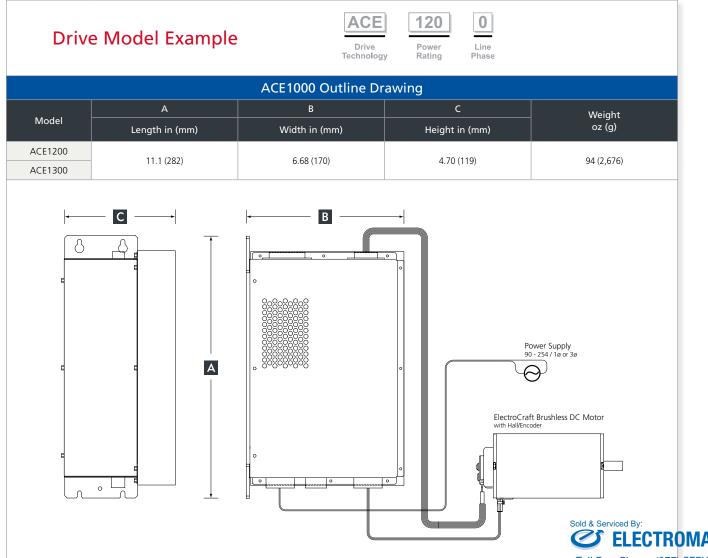
Power	Nominal	Quadrants	Operation Mode					
Supply Voltage (VAC)	Current (A <sub>rms</sub> )		Torque Control	Speed Control by Hall Sensor	Speed Control by Encoder	Step and Direction	PWM	Position
90 – 254	8 / 12	4	•	•	•		•	•



#### High Voltage, Small Package ... World Class Intelligence



The line powered ACE1000 Series is the newest addition to ElectroCraft's "Plus" series of all digital servo-amplifiers designed to provide today's OEM with maximum brushless servo performance at the lowest possible cost. The ACE1000 Series utilizes the latest in DSP-based drive design architecture to provide software selectable torque, velocity, and position mode (optional) operation. Sine wave commutation using encoder feedback provides smooth torque at low speeds for demanding motion control requirements found in robotic, direct drive, and linear motor applications. Sine wave commutation is also available on motors operating with only hall commutation feedback, providing smooth performance over the entire speed and torque range.



		ACE10	000-Series Specit	fications			
Model Number	Motor Supply Voltage (VAC)	Logic Supply Voltage (VDC)	Nominal Current (A <sub>rms</sub> )	Peak Current (A <sub>rms</sub> )	Max. Power with Heatsink (Watts)	Frequency of power output stage (kHz)	
ACE1200-111-2221*			8	14	2275		
ACE1300-111-2221*	90 – 254 / 1ø		12	21	4550		
ACE1202-111-2221*		+5 VDC (User Supplied)	8	14	2275	30	
ACE1302-111-2221*	90 – 254 / 3ø		12	21	4550	1	
			Control Inputs				
	Encoder Input	: Signals		Different	ial / TTL / +5 VDC / 2MHz	:	
	Hall Input S	ignals			TTL / +5 VDC		
V	'elocity / Torque Refer	ence (Command)		Dif	ferential / ±10 VDC		
	Aux. Analog	Input			0 to +10 VDC		
	Enable /R	eset			TTL / +5 VDC		
	Run / Star	ıdby			TTL / +5 VDC		
	Dynamic B	rake			TTL / +5 VDC		
			Outputs				
	+5 VDC Interfa	ce Power		+5 \	/DC / (User Supplied)		
	Fault				TTL / +5 VDC		
	Motor Over Ter	nperature			TTL / +5 VDC		
	Tachometer (	Digital)		Hall Edge Transiti	on - Pulse Generator / TTI	+5VDC	
			Performance				
	Current L	оор		10 bit / Dig	itally adjustable up to 5 k	Hz	
	Velocity PID	Loop		32 bit / Digitally adjustable up to 10 kHz			
	Position PID	Loop		32 bit / Digitally adjustable up to 10 kHz			
			Display				
	Power-Moto	or LED			Green - On / Off		
	Power-Logi	c LED		Green - On / Off			
	Shunt Statu	s LED		Yellow - On / Off			
	Current Lim	it LED		Red - On / Off			
	Status / Fau	lt LED		Yellow	/ Flash Code Sequence		
			Communications				
	Serial		RS	5232 ElectroCraft Comp	lletePower™ Plus Windov	vs® Set-up Utility	
			Ambient condition	ns			
	Operation tempe	erature (°C)			0 to +50		
	Storage temper	ature (°C)			-20 to +85		
Н	lumidity Range Not C				5 to 95% rel.		
			Regulatory Complia	nce			
	Safety			EN6095	0 / UL1950 / CSA22.2.14		
	CE			Lo	w Voltage Directive		

Available Accessories for ACE1000-Series
(details see page 48)







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#### **PFC3000** | Power Factor Correction Module

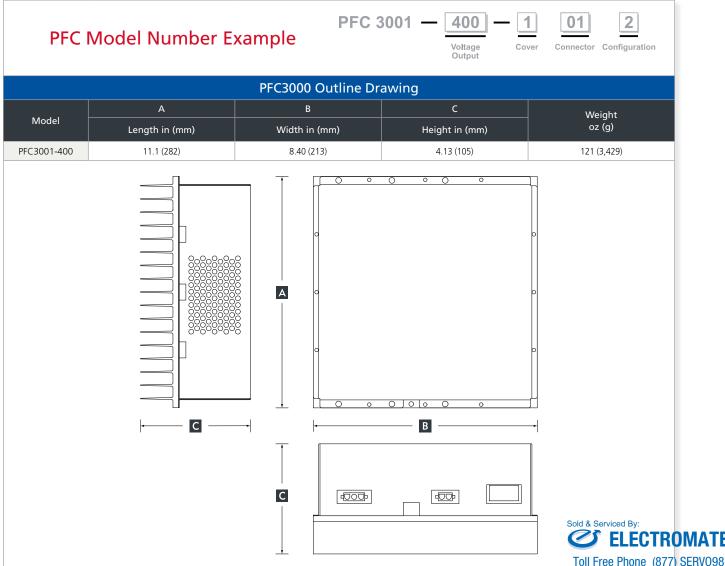
Power	Nominal
Supply Voltage	Power
(VAC)	(kW)
185 – 240	2.4





#### **Power Correction for High Power Applications**

Power Factor Correction (PFC) is required in any motion control application demanding optimum utilization of available line currents and/or minimum line current distortion. Power factor correction (PFC) is required in any motion control application demanding optimum utilization of available line currents and/or minimum line current distortion. An ElectroCraft PFC3000 module can give the system more power without increasing line capacity and offers reliable operation while reducing peak AC current input needs. The ElectroCraft module attenuates AC line harmonics induced by switching power amplifiers and prevents overloading of neutral conductors and transformers.



		PF	C3000 Spe	ecificat	ions		
Model Number	Input Voltage (VAC)	Output Voltage (VDC)	Logic Sur Voltage (\		Nominal Current (Amps)	Peak Current (Amps)	Max Power (kW)
PFC3001-400-1012	185 – 240 / 1ø	395 – 420 (Regulated)	+5 VDC (User S	Supplied)	6	8.5	3.5
			Perforn	nance			
	Power Fac	ctor			>	.99 at full load	
	Efficienc	су			100 V	Vatts loss at full load	
			Fault Cor	nditions			
			Loss of Re	gulation			
			Loss of Log	jic Power			
			Over / Unde	er Voltage			
			Commun	ications			
			l <sup>2</sup> C	-			
			Ambient co	ondition	ıs		
	Operation tempe	rature (°C)				0 to +50	
	Storage temper	ature (°C)				-20 to +85	
ŀ	Humidity Range Not Co	ondensing (%rel)				5 to 95% rel.	
			Regulatory C	Compliar	nce		
	Safety				EN60950 / II	EC950 / UL1950 / CSA23	34
	Power Harm	nonics				EN61000-3-2	



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# **Programmable Servo Drive**

Compact drive solution for rotary or linear brushless, stepper or PMDC brush motors.

The ElectroCraft PRO Series Programmable Servo Drives are based on a new design concept offering a cost effective, compact and modular solution for the control of rotary or linear brushless, stepper or PMDC brush motors of powers up to 385W, with 48V nominal voltage.

Designed to support both low and high-volume applications, the ElectroCraft PRO Series drive integrates advanced motor control and motion control functionality in a single plug-in module or stand-alone drive. The PRO Series Drives offer a flexible and modular solution in two form factors: PCB Mount (PE models) or built into a stand-alone package with pluggable connectors (SA models). With the comprehensive and flexible motion instruction set, the PRO Series Drives are intelligent drives that are programmable for many applications and levels of experience.



### The drive can operate:

- As a single-axis motion controller, autonomously running the program residing in its non-volatile memory.
- As an intelligent slave executing motion sequences triggered by input lines.
- As a part of a multi-axis, distributed motion control solution in either stand-alone or slave configurations.
- As an intelligent slave executing motion sequences triggered by commands received via RS-232 or CAN bus communication.

Coordinated motion helps advance medical diagnostics

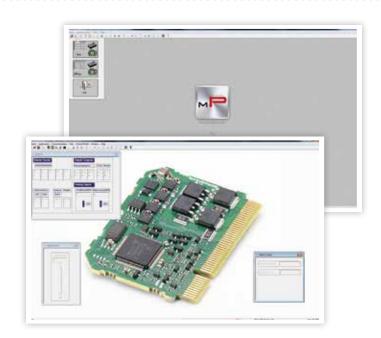


## MotionPRO Suite User Interface

Easy configuration, tuning and programming



The configuration, tuning and programming of the PRO-A04V36 drive is easy with ElectroCraft's powerful MotionPRO Suite user interface.



Flexibility – Control schemes supported by the PRO-A04V36x Drive						
Motor Types (rotary or linear) Torque Control Speed Control Position Control						
Brushless	✓	✓	✓			
Stepper	✓	✓	✓			
PMDC Brush	✓	✓	✓			

Motor – sensor configurations					
Motor Types	Brushless	Stepper (2-phase)	PMDC Brush		
Incr. Encoder	✓	✓	✓		
Incr. Encoder + Hall	✓				
Analog Sin/Cos encoder	✓				
Linear Halls	✓				
Tacho			✓		
Open-loop (no sensor)		✓			

NOTE: SSI, EnDAT, BiSS encoders and Resolver feedback is possible with an additional feedback extension module

### **Features**

- Fully digital servo drive suitable for the control of rotary or linear brushless, stepper or PMDC brush motors
- Very compact design
- Standard PCle 4x mating connectors (PE Versions)
- Sinusoidal or trapezoidal (Hall-based) control of brushless motors
- Open or closed-loop control of 2-phase stepper motors
- Various modes of operation, including: torque, speed or position control; position or speed profiles, external analogue reference or sent via communication bus
- Comprehensive motion instruction set for the definition and execution of motion sequences

- CAN-Bus 2.0B up to 1 Mbit/s (CANopen (CiA 301v4.2 and 402v3.0) protocols
- Single power supply: 11-48V; optional logic supply: 9-36V
- Digital and analogue I/Os:
- 8 Digital inputs: 5-36V, NPN [Enable, 2 Limit switches, plus 5 general purpose]
- 5 Digital outputs: 5-36V, 0.5A, 5 NPN open-collector
- [Ready, Error, plus 3 general purpose]
- 2 Analogue inputs: 12-bit, 0-5V [Reference, Feedback or general-purpose]
- Standalone operation with stored motion sequences
- RS-232 serial communication

- Switching Frequency up to 100kHz
- Operating ambient temperature: 0-40°C
- Feedback devices supported:
  - Incremental quad encoder (single-ended, open collector and differential)
- Analogue sine/cosine incremental encoder (differential 1Vpp)
- Digital and linear Hall sensors
- Support for absolute feedback (SSI, BiSS, EnDAT and resolver via additional extension module)
- Hardware protections: short-circuit (between motor phases and from motel to have see the CTROMATE of the control of the c



# **PRO-A04V36: PRO Series** | Programmable Servo Drive





Family

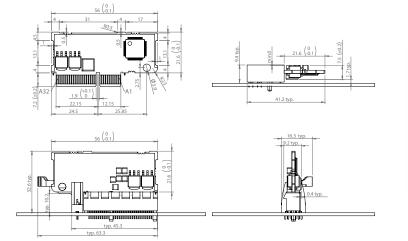


Voltage PE = PCB Mount SA = Stand Alone

Factor

# PCR Mount PRO-A04V36v-PE-CAN Outline Drawin

	Teb Modific No A04030XTE CAN Outline Drawing				
	A	В	С	Weight	
Model	Length in (mm)	Width in (mm)	Height in (mm)	oz (g)	
PRO-A04V36A-PE-CAN	2.2 (56)	1.1 (28.8)	0.3 (7.9)	0.35 (10)	



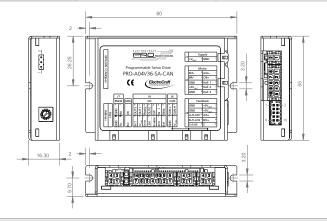
**Technology Current** 





## Stand-alone PRO-A04V36x-SA-CAN Outline Drawing

Model	А	В	С	Weight	
	Length in (mm)	Width in (mm)	Height in (mm)	oz (g)	
PRO-A04V36A-SA-CAN	3.15 (80)	2.17 (55)	0.64 (16.3)	2.5 (70)	





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Electrical Specifications				
Maximum DC Supply Voltage: motor & logic		36	volt	
Maximum continuous current	Peak of sine	4	amp	
Maximum continuous current	RMS	2.8	amp	
Deal comment /2 4 and comment	Peak of sine	10	amp	
Peak current (2.4 sec. max.)	RMS	7.1	amp	
Nominal switching frequency		20 – 60	kHz	

	Input				
Logic Supply	Input (+V <sub>LOG</sub> )	Min.	Тур.	Max.	Units
	Nominal values	7		36	V <sub>DC</sub>
Supply	inal values  final values  final values  fulte maximum values, drive operating but outside guaranteed parameters  fulte maximim values, continuous  fulte maximum values, surge (duration ≤ 10ms)¹  fulte maximum values, surge (duration ≤ 10ms)¹  fulte maximum values, surge (duration ≤ 10ms)¹  fulte maximum values  fulte maximum values, drive operating but outside guaranteed parameters  fulte maximum values, continuous  fulte maximum values, surge (duration ≤ 10ms)¹  fulte maximum values, surge (duration ≤ 10ms)¹	4.9		40	V <sub>DC</sub>
Voltage	Absolute maximim values, continuous	-0.7		42	V <sub>DC</sub>
	Nominal values  Absolute maximum values, drive operating but outside guaranteed parameters  Absolute maximim values, continuous  Absolute maximum values, surge (duration ≤ 10ms)¹  +V <sub>LoG</sub> = 7V  +V <sub>LoG</sub> = 12V  +V <sub>LoG</sub> = 24V  +V <sub>LoG</sub> = 40V  Motor Supply Input (+V <sub>MoT</sub> )  Nominal values  Absolute maximum values, drive operating but outside guaranteed parameters  Absolute maximum values, drive operating but outside guaranteed parameters  Absolute maximum values, continuous  Absolut maximum values, surge (duration ≤ 10ms)¹  Idle  Operating	-1		+45	V
	+V <sub>LOG</sub> = 7V	Min.       Type         7       7         values, drive operating but outside guaranteed parameters       4.9         values, continuous       -0.7         values, surge (duration ≤ 10ms)†       -1         80       50         40       Min.       Type         9       values, drive operating but outside guaranteed parameters       8.5         values, continuous       -0.7         values, surge (duration ≤ 10ms)†       -1         1       -10	125	300	
Supply	+V <sub>LOG</sub> = 12V		80	200	4
Current	+V <sub>LOG</sub> = 24V		50	125	mA
	+V <sub>LOG</sub> = 40V		40	100	
Motor Supply	· / Input (+V <sub>MOT</sub> )	Min.	Тур.	Max.	Units
	Nominal values	9		36	V <sub>DC</sub>
Supply	Absolute maximum values, drive operating but outside guaranteed parameters	Min.     Typ.     Ma       7     36       side guaranteed parameters     4.9     40       0.7     42       1     -1     +4       125     30       80     20       50     12       40     10       Min.     Typ.     Ma       9     36       side guaranteed parameters     8.5     40       -0.7     42       -1     +4       -10     ±4     +1	40	V <sub>DC</sub>	
Voltage	Absolute maximim values, continuous	-0.7		42	V <sub>DC</sub>
	Absolut maximum values, surge (duration ≤ 10ms) <sup>†</sup>	-1	125 3 80 2 50 1 40 1 Typ. M 11 1 11 1 11 1 11 1 11 1 11 1 11 1 1	+45	V
	Idle		1	5	mA
Supply Current	Operating	-10	±4	+10	А
	Absolute maximum value, short-circuit condition (duration ≤ 10ms) <sup>†</sup>			15	А

Output						
Motor Outputs (A/A+, B/A-, C/B	lotor Outputs (A/A+, B/A-, C/B+, BR/B-)			Тур.	Max.	Units
	DC brushed, steppers and BLDC motors w	ith Hall-based trapezoidal control			4	
Nominal output current, continuous	Brushless motors with sinusoidal control (	sinusoidal amplitude RMS value)			4	А
•	Brushless motors with sinusoidal control (	sinusoidal effective RMS value)			2.82	
Motor output current, peak	maximum 2.5s	-10		+10	А	
Short-circuit protection threshold	measurement range			±13	±15	А
Short-circuit protection delay			5	10		μS
On-state voltage drop	Nominal output current; including typical resistance	mating connector contact		±0.3	±0.5	V
Off-state leakage current				±0.5	±1	mA
		F <sub>PWM</sub>				
Motor	Recommended value, for current	20 kHz	250	Cold	& Serviced By:	
inductance (phase to phase)	ripple max. $\pm$ 5% of full range; $\pm$ V <sub>MOT</sub> = 36 V	40 kHz	120	Sold		CTROM/
		60 kHz	90	То	Il Free Phone	

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# **PRO-A08V48: PRO Series** | Programmable Servo Drive





**Technology Current** 

Family

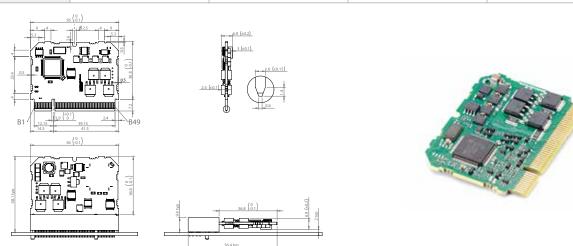


Voltage Factor

PE = PCB Mount
SA = Stand Alone

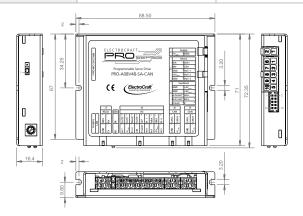
## PCB Mount PRO-A08V48x-PE-CANOutline Drawing

	reb Modific No Addivida re extractime brawing					
	A	В	С	Weight		
Model	Length in (mm)	Width in (mm)	Height in (mm)	oz (g)		
PRO-A08V48A-PE-CAN	2.2 (56)	1.73 (48.1)	0.27 (8.9)	0.56 (16)		



## Stand-alone PRO-A08V48x-SA-CAN Outline Drawing

	3				
Model	А	В	С	Weight	
	Length in (mm)	Width in (mm)	Height in (mm)	oz (g)	
PRO-A08V48A-SA-CAN	3.49 (95)	2.85 (79)	0.65 (19.5)	3.9 (110)	





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		Electric	al Specifications					
			Motor	2	18	V	olt	
Maximum D0	C Supply Voltage		Logic	36		volt		
			Peak of sine	8		ar	mp	
Maximum co	ntinuous current		RMS	5	5.7	ar	mp	
5 .	(0.4		Peak of sine	2	20	ar	np	
Peak current	eak current (2.4 sec. max.)			1.	4.1	ar	np	
Nominal swit	ching frequency			20	- 60	kl	Hz	
			Input					
Logic Supply	y Input (+V <sub>LOG</sub> )		1	Min.	Тур.	Max.	Units	
9	Nominal values			9	.,,,,	36	V <sub>DC</sub>	
6 1		m values, drive operating but outside guara	anteed parameters	8		40	V <sub>DC</sub>	
Supply Voltage		m values, continuous		-0.6		42	V <sub>DC</sub>	
		m values, surge (duration ≤ 10ms) <sup>†</sup>		-1		+45	V	
	+V <sub>10G</sub> = 7V	, g - (			125	320		
C	+V <sub>LOG</sub> = 12V				80	220		
Supply Current	+V <sub>LOG</sub> = 24V				50	145	mA	
	+V <sub>LOG</sub> = 40V				40	120		
Motor Supp	ly Input (+V <sub>MOT</sub> )			Min.	Тур.	Max.	Units	
	Nominal values			11	.,,,,	50	V <sub>DC</sub>	
		m values, drive operating but outside guara	anteed parameters	9		52	V <sub>DC</sub>	
Supply Voltage		n values, continuous	inteed parameters	-0.6		54	V <sub>DC</sub>	
		n values, surge (duration ≤ 10ms) <sup>†</sup>		-1		+57	V	
	Idle	T values, sarge (daration 2 Tonis)		· ·	1	5	mA	
Supply	Operating			-20	±8	+20	A	
Current		m value, short-circuit condition (duration ≤	10ms)†			26	А	
	. (1)		Output		_			
Motor Outp	outs (A/A+, B/A-, C/E			Min.	Тур.	Max.	Units	
Nominal		DC brushed, steppers and BLDC motors w	·			8		
	nt, continuous	Brushless motors with sinusoidal control (			8	A		
		Brushless motors with sinusoidal control (	sinusoidal effective RMS value)			5.66		
	t current, peak	maximum 2.5s		-20		+20	A	
	protection threshold	measurement range		_	±26	±30	A	
	protection delay	Nominal output current: including typical	mating connector contact	5	10		μS	
On-state voltage drop Nominal output current; including typical mating connector contact resistance				±0.3	±0.5	V		
Off-state leakage current			±0.5	±1	mA			
			F <sub>PWM</sub>					
Motor	ohase to phase)	Recommended value, for current ripple max. ±5% of full range;	20 kHz	250	Sold	& Serviced By:	μH	
muuctance (f	ліазе іо ріїазе)	+V <sub>MOT</sub> = 36 V	40 kHz	120	<b>@</b>		CTRO	
			60 kHz	90	T	l Free Phono oll Free Fax	(	



# System Matrix – Matching Motor and Drive Combinations

Motor Series		BLDC Drive Models																			
				CompletePower Complet											pletel	tePower Plus			PRO Series		
	Мо	tor P/N	2 Quadrant						4 Quadrant				4 Quadrant						4 Quadrant.		
				DC Input Power						DC Input Power				DC Input Power			AC Input Power			DC Input Power	
	Imperial	Metric	EA2506	EA2708	EA2716	SCO-B1-50-18	SCO-B1-50-40	SCO-B1-60-18	SCP-B1-50-10	EA4709	EA4718	SCA-B4-70-10	SCA-B4-70-30	ACS100	ACS200	ACS300	ACE500	ACE1200	ACE1300	PRO-A04V36	PRO-A08V48
	RP17-12V24	RP17M-8V24	•	•						•					•					ш.	•
	RP17-12V48	RP17M-8V48				•			•												
	RP17-12V60	RP17M-8V60																			
	RP17-22V24	RP17M-16V24													•						•
	RP17-22V48	RP17M-16V48							•												
	RP17-22V60	RP17M-16V60						•							1						
	RP17-36V24	RP17M-25V24	•												•						
	RP17-36V48	RP17M-25V48																			
	RP17-36V60	RP17M-25V60						•													
	RP17-45V24	RP17M-32V24	•												•						•
	RP17-45V48	RP17M-32V48							•												
	RP17-45V60	RP17M-32V60						•													
	RP23-26V12	RP23M-18V12							•												•
	RP23-26V24	RP23M-18V24							<u> </u>						•						
	RP23-26V48	RP23M-18V48																			
	RP23-26V90	RP23M-18V90†		_																	
RP	RP23-34V12	RP23M-24V12			•					•											
-	RP23-34V24	RP23M-24V24		•											•						•
	RP23-34V48	RP23M-24V48							•												
γ	RP23-34V160	RP23M-24V160	H														•				
0	RP23-54V12	RP23M-38V12			•					•											
<u>a</u>	RP23-54V24	RP23M-38V24		•							•					•					8
<u>ا ج</u> . ا	RP23-54V48	RP23M-38V48								•					•						
RapidPower	RP23-54V160	RP23M-38V160															•				
~	RP23-73V24	RP23M-52V24			•				•		•		•				Ť				
	RP23-73V48	RP23M-52V48	•													•					0
	RP23-73V90	RP23M-52V90															0				
	RP23-73V160	RP23M-52V160																			
	RP34-112V24	RP34M-79V24			•																
	RP34-112V48	RP34M-79V48		•	_				•		•					•					
	RP34-112V90	RP34M-79V90				_			<u> </u>		_		+			_	0				
	RP34-112V160	RP34M-79V160															ŏ				
	RP34-217V24	RP34M-153V24			•	•							•				<u> </u>				
	RP34-217V48	RP34M-153V48		•					•		•					•					
	RP34-217V90	RP34M-153V90							<u> </u>				+			_	0				
	RP34-217V160	RP34M-153V160															•				
	RP34-313V24	RP34M-221V24			•	•							•				<u> </u>				
	RP34-313V48	RP34M-221V48		•	_				•		•		_			•					
	RP34-313V90	RP34M-221V90		_					_		_					_	0				
	RP34-313V160	RP34M-221V160																			

O Requires amplifier to be operated with DC input source



Orive will limit motor Peak torque performance

Motor Series			BLDC Drive Models																		
	Motor P/N			CompletePower									CompletePower Plus					PRO Series			
				2 Quadrant						4 Quadrant				4 Quadrant					4 Quadrant.		
			DC Input Power						DC Input Power				DC Input Power			AC Input Power			DC Input Power		
	Imperial	Metric	EA2506	EA2708	EA2716	SCO-B1-50-18	SCO-B1-50-40	SCO-B1-60-18	SCP-B1-50-10	EA4709	EA4718	SCA-B4-70-10	SCA-B4-70-30	ACS100	ACS200	ACS300	ACE500	ACE1200	ACE1300	PRO-A04V36	PRO-A08V48
	RPP23-64V48	RPP23M-45V48	•	•		•			•	•		•			•						•
	RPP23-64V160	RPP23M-45V160															•				
	RPP23-64V325	RPP23M-45V325															•				
	RPP2398V48	RPP23M-69V48	•	•		•			•	•		•				•					8
	RPP2398V160	RPP23M-69V160															•				
۵	RPP2398V325	RPP23M-69V325															•				
RPP	RPP23-118V48	RPP23-83V48		•		•			•		•		•			•					
4	RPP23-118V160	RPP23-83V160															•				
	RPP23-118V325	RPP23-83V325															•				
Ş	RPP23-154V48	RPP23M-108V48			•	•			•		•		•								
8	RPP23-154V160	RPP23M-108V160															•				
٩	RPP23-154V325	RPP23M-108V325															•				
.9	RPP34-142V160	RPP34-100V160																•			
apidPower	RPP34-142V325	RPP34-100V325															•				
~	RPP34-284V160	RPP34-200V160																			
	RPP34-284V325	RPP34-200V325																•			
	RPP34-426V160	RPP34-300V160																			
	RPP34-426V325	RPP34-300V325																	•		
	RPP34-568V160	RPP34-400V160																			
	RPP34-568V325	RPP34-400V325																			

O Requires amplifier to be operated with DC input source

O Drive will limit motor Peak torque performance



Still need help?
Easily build your own motor at www.configureamotor.com



Don't see exactly what you need?
Have ElectroCraft build you a
custom winding stack length or
fully custom and the control of the custom winding stack length or
fully custom and the cust

our specialty of Free Phone (877) SERV098
Toll Free Fax (877) SERV099
www.electromate.com
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# Other Products available from **ElectroCraft**:

- CompletePower I Motion Control
- TorquePower I Steppers
- AxialPower I Linear Actuator
- DirectPower I PMDC
- MobilePower I Transmissions
- SolidPower Plus I Housed AC
- SurePower I C-Frame AC
- PRO Series I Motion Control



## CompletePower™ I Drives



With meticulous engineering and advanced electronics, our CompletePower speed controls and servo drives offer reliability and precision servo motion control. From sensitive medical dosing systems to rugged professional power tools, our CompletePower devices can handle a wide variety of applications.

## RapidPower™ I BLDC



Our BLDC motors provide the rapid acceleration and consistent speed needed for applications from centrifuges to x-y positioning systems. The RapidPower product line ensures a steady operation at any speed by utilizing sealed ball bearings and reduced torque ripple from skewed magnetization.

### **PRO Series I Drives**



The PRO Series Programmable Servo Drive provides a new design concept offering a cost effective, compact and modular solution for the control of rotary or linear stepper, brushless or PMDC brush motors of powers up to 385W, with up to 48V nominal (RMS) continuous current.

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### TorquePower™ I Steppers



With non-cumulative position accuracies as low as ±3%, the precision of our TorquePower motor is matched only by the dependability of its performance. Bi-directional operation and enclosed, permanently lubricated ball bearings provide longlasting, smooth operation.

### AxialPower™ I Linear Actuator



Based on modified hybrid steppers, PMDC, and BLDC motors, our family of AxialPower linear actuators are built to last. Our unique approach to linear motion with low-friction, polymer rotating nuts and stainless steel leadscrews provides high force and linear precision in the smallest packages available.

#### DirectPower™ I PMDC



Dynamically balanced armatures and precision ball bearings ensure that the DirectPower line maintains its characteristically smooth performance. This durable, totally enclosed, nonventilated (TENV) motor is available in a broad product line from lower cost, general purpose options to high performance PMDC servo motors.

### MobilePower™ I Transmissions



With a choice of output ratios, our MobilePower line of products helps power battery-operated vehicles from wheelchairs to lift trucks. And, to increase durability and decrease noise levels, the robust all metallic gears are hobbed to a precision AGMA 9-Class.

### SolidPower™ Plus I Housed AC



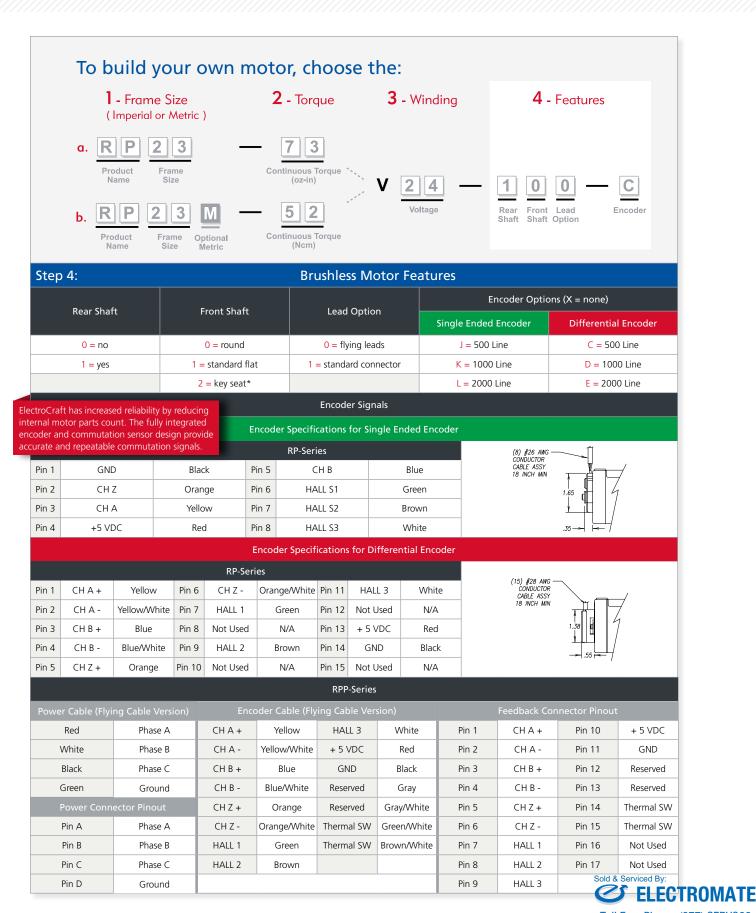
High starting torques and stator windings matched to your application ensure the SolidPower product provides lasting performance. The dynamically balanced, skewed rotor bars and precision-machined fits keep vibration levels at a minimum.

## SurePower™ I C-Frame AC



Our AC shaded-pole motor, the SurePower product, can be utilized for a wide range of air-moving applications - perfect for the rigors of refrigeration and commercial food equipment applications.

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Complet	tePower Drive Accessories	CompletePower Plus Drive Accessories							
	Braking module		ACS External Shunt Kits						
2 20	Braking module in a rugged aluminium case.  P/N ASO-BM-70-30		External Shunt Kit (110 W, 50 Ohm) for drives:  ACS100 / 200						
	Patch Cable		ACS Connector Interface Board						
6	P/N         50cm         100cm         200cm         300cm           Red         CA2005         CA2010         CA2020         CA2030           Yellow         CA4005         CA4010         CA4020         CA4030           Gray         CA8005         CA8010         CA8020         CA8030		Connector Interface Board for drives (not needed when using Quick Start I/O Kit):  ACS100 / 200 / 300 P/N 1001203						
	Passive heatsink		ACS Cable Kit						
	Passive heatsink optimized for drives:  EA27 / EA47 P/N HA3008		ACS Cable Kit including:  - J1 I/O Cable  - J5 Halls Input Cable  - J2 Analog Cable  - P1 Power Input Cable*						
	fanned heatsink		· J3 RS-232 Cable · P2 Power Input Cable* · J4 Encoder Cable						
- M	One fan heatsink optimized for drives (fan is 1 x 24 VDC, .8 W):	0	AC\$100 / 200 P/N 1002115 AC\$300 P/N 1002997						
	EA27 / EA47 P/N HA3018		ACS Covers						
	fanned heatsink  Two fan heatsink optimized for drives (fans are 2 x 24 VDC, .8 W):		Cover for drives (cannot be used with Interface Board): ACS100 / 200 P/N 330232 ACS300 P/N 330143						
	EA27 / EA47 P/N HA3028		ACS Quick Start I/O Kit						
	Choke module		Quick Start I/O Kit including:						
26	Choke module optimized for brushless drives. Inductance: IA3100 = 3x50 μH; IA3101 = 3x100 μH Nominal current: 10 A P/N IA310x		<ul> <li>Quick Start I/O Board</li> <li>Quick-Start I/O to Drive Harness</li> <li>RS232 Interface Cable</li> <li>Motor Interface Board</li> <li>J4-Encoder cable</li> <li>J5-Hall cable</li> <li>P1-Power Input Cable*</li> <li>P2-Motor Input Cable*</li> </ul>						
	DIN Rail mounting kit		ACS100 / 200 P/N 1002999 ACS300 P/N 1003001						
= ==	DIN Rail mounting kit for units:		ACE Quick Start I/O Kit						
	EA25 / EA27 / EA47 P/N MA0025		Quick Start I/O Kit including:						
	Dual Encoder Out Board	0	Quick Start I/O Board     RS232 Interface Cable     Quick Start I/O to Drive Harness						
	Dual Encoder Out Board / DIN Rail Mount (Not required with ACE100-Series) P/N 2000658		ACE500 P/N 1002995 ACE1000 P/N 1002994						
	Resolver Convertor Board		ACE External Shunt Kit						
	Resolver Convertor Board / DIN Rail Mount (Contact factory for details)		External Shunt Kit (300W, 50 Ohm) for drives:  ACE500, ACE1200/1300 P/N 1001502						

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RPP-Series Motor Cables	PRO Series and ACE Drive Products	35000	PRO Series	Power	44-0895-00M5 (0.5m)	44-0895-001M (1.0m)	44-0895-003M (3.0m)
				Feedback	44-0896-00M5 (0.5m)	44-0896-001M (1.0m)	44-0896-003M (3.0m)
			ACE500	Power	44-0891-001M (1.0m)	44-0891-003M (3.0m)	44-0891-009M (9.0m)
				Feedback	44-0892-001M (1.0m)	44-0892-003M	
			Universal	Power	44-0893-001M (1.0m)	44-0893-003M	4-6-5-69MQ.6m,VIAIE
				Feedback	44-0894-001M (1.0m)		ee4P48941609(87979)nSERV098
						Toll	Free Fax (877) SERV099 Www.electromate.com
						W	/ww.electromate.com

Cable Type | Part Number (Length) - Custom lengths available, please contact the factory.

sales@electromate.com

Drive