

**Description**

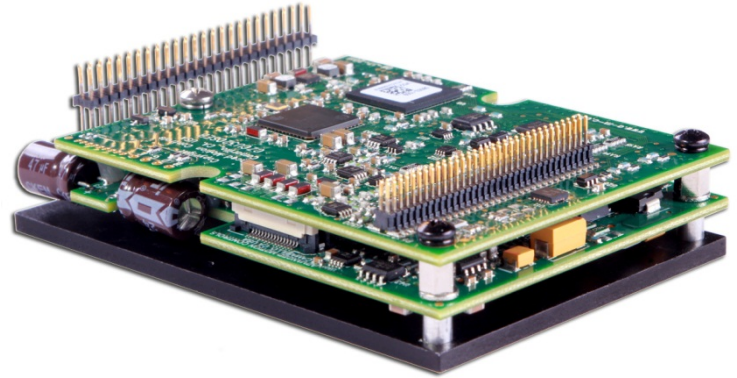
The DZSANTU-020B080 digital servo drive is designed to drive brushed and brushless servomotors from a compact form factor ideal for embedded applications. This fully digital drive operates in torque, velocity, or position mode and employs Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The command source can be generated internally or can be supplied externally. In addition to motor control, this drive features dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

The DZSANTU-020B080 supports *ADVANCED* Motion Controls' exclusive 'DxM' technology which allows connectivity of up to 3 DZSANTU-020B080 drives to a single DZEANTU-020B080 on an EtherCAT® network. DZSANTU-020B080 drives receive commands from a DZEANTU-020B080 over a high speed communication interface, allowing for up to 4 axes of servo drive control from a single EtherCAT connection. Drive commissioning and setup is accomplished through a USB interface using DriveWare available for download at [www.a-m-c.com](http://www.a-m-c.com).

All drive and motor parameters are stored in non-volatile memory.

**Power Range**

Peak Current	20 A (14.1 A <sub>RMS</sub> )
Continuous Current	10 A (10 A <sub>RMS</sub> )
Supply Voltage	18 - 80 VDC



**Features**

- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ▲ Fully Digital State-of-the-art Design
- ▲ Programmable Gain Settings
- ▲ Fully Configurable Current, Voltage, Velocity and Position Limits
- ▲ PIDF Velocity Loop
- ▲ PID + FF Position Loop
- ▲ Compact Size, High Power Density
- ▲ 12-bit Analog to Digital Hardware
- ▲ Supports *ADVANCED* Motion Controls' 'DxM' Technology
- ▲ On-the-Fly Mode Switching
- ▲ On-the-Fly Gain Set Switching

**MODES OF OPERATION**

- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

**COMMAND SOURCE**

- Over the Network

**FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)**

- Halls
- Incremental Encoder
- Auxiliary Incremental Encoder
- 1Vp-p Sine/Cosine Encoder (see note 4 on page 3)
- Absolute Encoder (Heidenhain EnDat® or Stegmann Hiperface®)
- ±10 VDC Position
- Tachometer (±10 VDC)

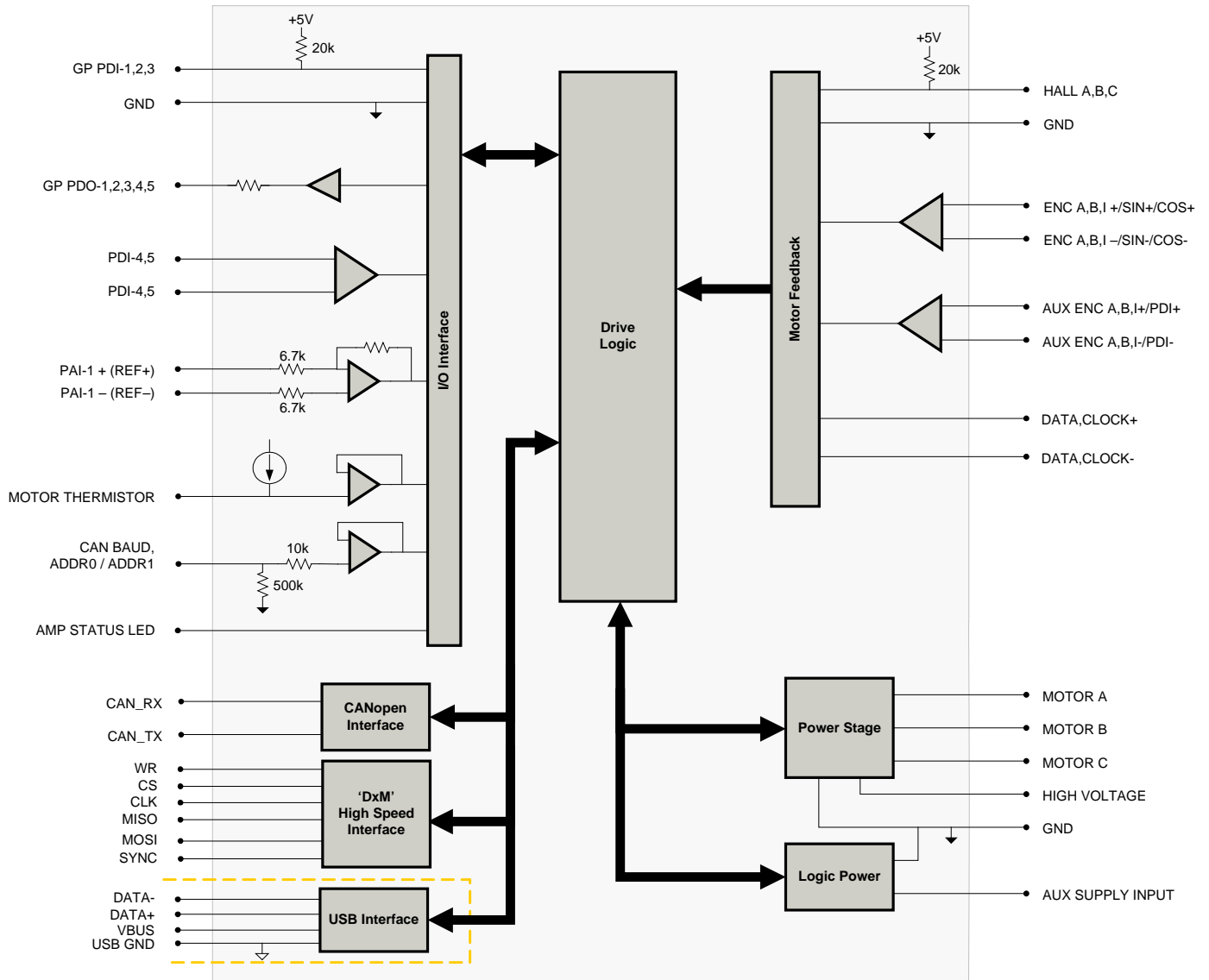
**INPUTS/OUTPUTS**

- 1 Programmable Analog Input (12-bit Resolution)
- 5 Programmable Digital Inputs (Differential)
- 3 Programmable Digital Inputs (Single-Ended)
- 5 Programmable Digital Outputs (Single-Ended)
- 3 High Speed Captures

**COMPLIANCES & AGENCY APPROVALS**

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS

**BLOCK DIAGRAM**



**Information on Approvals and Compliances**



US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.



Compliant with European CE for both the Class A EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 and EN 61000-6-2:2005) and LVD requirements of directive 2006/95/EC (specifically EN 60204-1:2006), a low voltage directive to protect users from electrical shock.



RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.

**SPECIFICATIONS**

Power Specifications		
Description	Units	Value
DC Supply Voltage Range	VDC	18 - 80
DC Bus Over Voltage Limit	VDC	89
DC Bus Under Voltage Limit	VDC	16
Logic Supply Voltage	VDC	18 - 80
Maximum Peak Output Current <sup>1</sup>	A (Arms)	20 (14.1)
Maximum Continuous Output Current <sup>2</sup>	A (Arms)	10 (10)
Maximum Continuous Output Power	W	760
Maximum Power Dissipation at Continuous Current	W	40
Internal Bus Capacitance	µF	145
Minimum Load Inductance (Line-To-Line) <sup>3</sup>	µH	250
Switching Frequency	kHz	20
Maximum Output PWM Duty Cycle	%	85
Control Specifications		
Description	Units	Value
Communication Interfaces	-	'DxM' High Speed Interface (USB for configuration)
Command Sources	-	Over the Network
Feedback Supported (Firmware Dependent) <sup>4</sup>	-	Auxiliary Incremental Encoder, Halls, Incremental Encoder, 1Vp-p Sine/Cosine Encoder, Absolute Encoder (Heidenhain EnDat® or Stegmann Hiperface®), ±10 VDC Position, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	8/5
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	1/0
Primary I/O Logic Level	-	5V TTL
Current Loop Sample Time	µs	50
Velocity Loop Sample Time	µs	100
Position Loop Sample Time	µs	100
Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)
Mechanical Specifications		
Description	Units	Value
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL
Size (H x W x D)	mm (in)	88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8)
Weight	g (oz)	125.8 (4.43)
Baseplate Operating Temperature Range <sup>5</sup>	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-20 - 85 (-4 - 185)
Relative Humidity	-	0 - 90% non-condensing
Altitude	m (ft)	0 - 4000 (0 - 13123)
Cooling System	-	Natural Convection
Form Factor	-	PCB Mounted
P1 Connector	-	68-pin, 1.27 mm spaced, dual-row header
P2 Connector	-	50-pin, 2.0 mm spaced, dual-row header

**Notes**

1. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
2. Continuous  $A_{rms}$  value attainable when RMS Charge-Based Limiting is used.
3. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
4. Contact *ADVANCED* Motion Controls for 1Vp-p Sine/Cosine Encoder feedback availability.
5. Additional cooling and/or heatsink may be required to achieve rated performance.

**PIN FUNCTIONS**

P1 - Signal Connector			
Pin	Name	Description / Notes	I/O
1	RESERVED	Reserved. Do not connect.	-
3	PAI-1-	Differential Programmable Analog Input or Reference Signal Input (12-bit Resolution)	I
5	PAI-1+	Differential Programmable Analog Input or Reference Signal Input (12-bit Resolution)	I
7	GROUND	Ground	GND
9	MOT ENC B- / COS-	Primary Incremental Encoder or Cos Input from feedback device (Absolute or Sin/Cos 1Vp-p)	I
11	MOT ENC B+ / COS+		I
13	GROUND	Ground	GND
15	MOTOR THERMISTOR	Motor Thermistor Input	I
17	MOT ENC CLK-	Serial Interface (RS485) for absolute feedback device	I/O
19	MOT ENC CLK+		I/O
21	MOT ENC I-	Differential Incremental Encoder Channel I	I
23	MOT ENC I+	Differential Incremental Encoder Channel I	I
25	AUX ENC I-	Auxiliary Incremental Encoder Channel I or Differential Programmable Digital Input 8	I
27	AUX ENC I+	Auxiliary Incremental Encoder Channel I or Differential Programmable Digital Input 8	I
29	+5V OUT	+5V User Supply	O
31	HALL C	Single-ended Commutation Sensor Inputs	I
33	PDI5-	Differential Programmable Digital Input (High Speed Capture)	I
35	PDI5+	Differential Programmable Digital Input (High Speed Capture)	I
37	GP PDO-5	General Purpose Programmable Digital Output	O
39	GP PDO-4	General Purpose Programmable Digital Output	O
41	GP PDO-3	General Purpose Programmable Digital Output	O
43	GP PDO-2	General Purpose Programmable Digital Output	O
45	GP PDO-1	General Purpose Programmable Digital Output	O
47	RESERVED	Reserved. Do not connect.	-
49	+5V USB	USB Supply	O
51	GND USB	USB Ground	UGND
53	GROUND	Ground	GND
55	RESERVED	Reserved. Do not connect.	-
57	RESERVED	Reserved. Do not connect.	-
59	GROUND	Ground	GND
61	RESERVED	Reserved. Do not connect.	-
63	SYNC	'DxM' Sub-Node High Speed Comm Channel	I/O
65	MISO	'DxM' Sub-Node High Speed Comm Channel	I/O
67	GROUND	Ground	GND

P1 - Signal Connector			
Pin	Name	Description / Notes	I/O
2	CAN BAUD	CAN Bus Bit Rate Selector	I
4	ADDR1	CAN Bus Address Selector	I
6	ADDR0		I
8	GROUND	Ground	GND
10	MOT ENC A- / SIN-	Primary Incremental Encoder or Sin Input from feedback device (Absolute or Sin/Cos 1Vp-p)	I
12	MOT ENC A+ / SIN+		I
14	+5V OUT	+5V User Supply	O
16	GROUND	Ground	GND
18	MOT ENC DATA-	Serial Interface (RS485) for absolute feedback device	I/O
20	MOT ENC DATA+		I/O
22	AUX ENC B-	Auxiliary Incremental Encoder Channel B or Differential Programmable Digital Input 7	I
24	AUX ENC B+	Auxiliary Incremental Encoder Channel B or Differential Programmable Digital Input 7	I
26	AUX ENC A-	Auxiliary Incremental Encoder Channel A or Differential Programmable Digital Input 6	I
28	AUX ENC A+	Auxiliary Incremental Encoder Channel A or Differential Programmable Digital Input 6	I
30	HALL B	Single-ended Commutation Sensor Inputs	I
32	HALL A	Single-ended Commutation Sensor Inputs	I
34	PD14-	Differential Programmable Digital Input (High Speed Capture)	I
36	PD14+		I
38	GP PDI-3	General Purpose Programmable Digital Input (High Speed Capture)	I
40	GP PDI-2	General Purpose Programmable Digital Input	I
42	GP PDI-1	General Purpose Programmable Digital Input	I
44	AMP STATUS LED-	AMP Status LED Output for Bi-Color LED	O
46	AMP STATUS LED+		O
48	RESERVED	Reserved. Do not connect.	-
50	DATA- USB	USB Data Channel	I/O
52	DATA+ USB		I/O
54	GROUND	Ground	GND
56	CAN_LOW	CAN_L bus line (dominant low)	I/O
58	CAN_HIGH	CAN_H bus line (dominant high)	I/O
60	WR	'DxM' Sub-Node High Speed Comm Channel	I/O
62	CS		I/O
64	CLK		I/O
66	MOSI		I/O
68	GROUND	Ground	GND

P2 - Power Connector			
Pin	Name	Description / Notes	I/O
1	AUX SUPPLY INPUT	Auxiliary Supply Input for Logic backup (Optional)	I
2	AUX SUPPLY INPUT		I
3-10	HIGH VOLTAGE	DC Power Input	I
11	NC	Not Connected	-
12	NC	Not Connected	-
13-20	GROUND	Ground connection for input power	GND
21	NC	Not Connected	-
22	NC	Not Connected	-
23-30	MOTOR A	Motor Phase A. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	O
31	NC		Not Connected
32	NC	Not Connected	-
33-40	MOTOR B	Motor Phase B. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	O
41	NC		Not Connected
42	NC	Not Connected	-
43-50	MOTOR C	Motor Phase C. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	O

**Pin Details***ADDR0 (P1-6); ADDR1 (P1-4)*

*ADDR0*, as well as *ADDR1*, are used to set the DZSANTU drive address on the EtherCAT network.

DZSANTU drives are designed to support 'DxM' technology where up to three DZSANTU drives connect to a single DZEANTU drive over high speed communication channels (A, B, and C). For proper operation in this configuration, the correct voltages need to be applied to *ADDR0* and *ADDR1*, depending on which channel the DZSANTU is connected to. The values are given in the table below.

<b>DZEANTU Connection</b>	<b>ADDR1 Voltage (Volts)</b>	<b>ADDR1 Value (Hex)</b>	<b>ADDR0 Voltage (Volts)</b>	<b>ADDR0 Value (Hex)</b>	<b>Node ID (Decimal)</b>
Channel A	0	0	0.2	1	<b>001</b>
Channel B	0	0	0.4	2	<b>002</b>
Channel C	0	0	0.6	3	<b>003</b>

*CAN BAUD (P1-2)*

DZSANTU drives are required to use the bitrate stored in non-volatile memory (set to 1 Mbit/s). Short the *CAN BAUD* pin to ground to use this setting.

**Note that DZSANTU drives used with the MC4XDZP01 mounting card in a 'DxM' technology configuration will automatically be assigned addresses of 1, 2, and 3, and a bitrate of 1 Mbit/s. No action is required in this configuration to set the addresses and bitrate for the DZSANTU drive(s).**

**MECHANICAL INFORMATION**

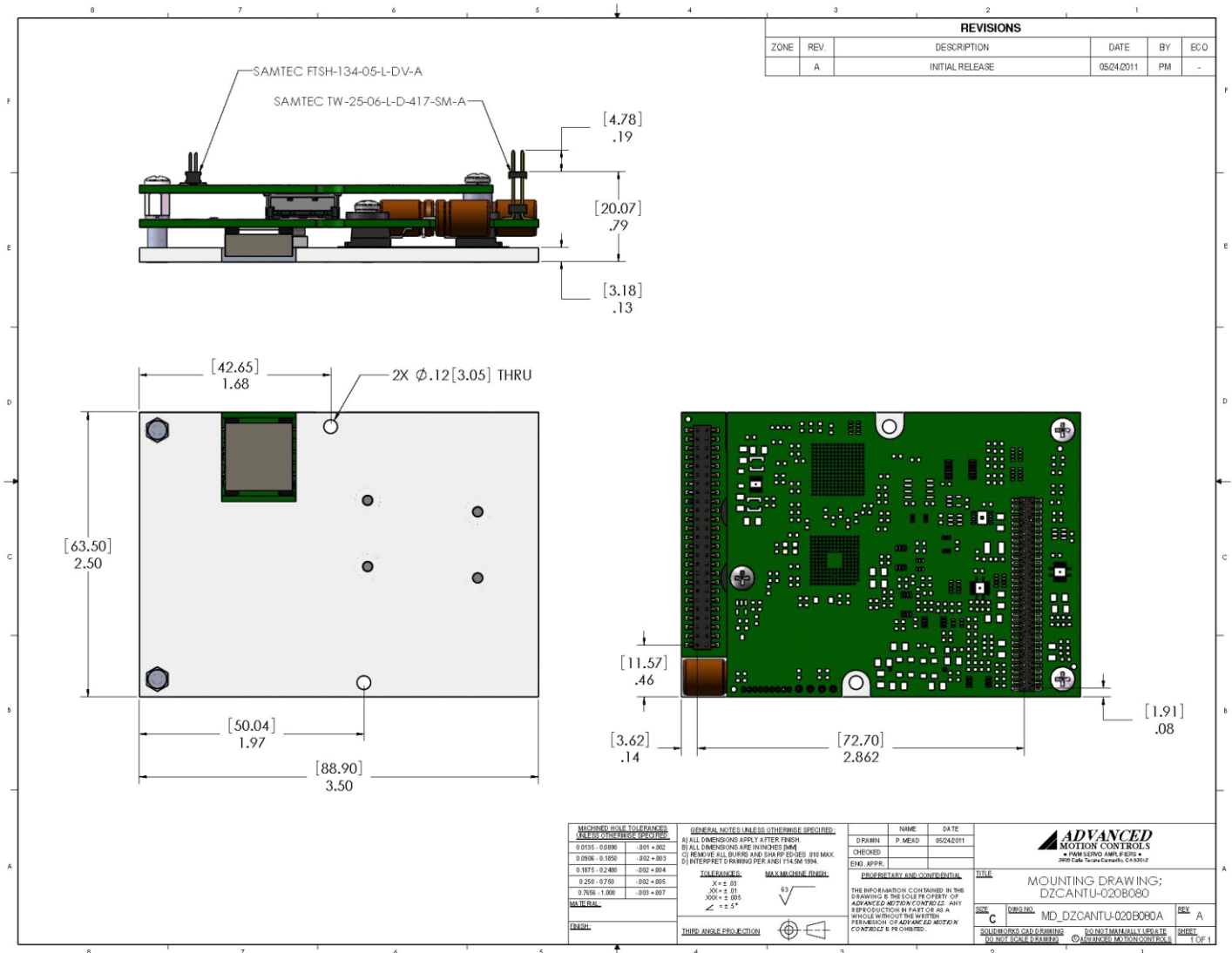
**P1 - Signal Connector**

Connector Information		68-pin, 1.27mm spaced, dual-row header
Mating Connector	Details	Samtec: CLP-134-02-F-D-BE-A-K
	Included with Drive	No

**P2 - Power Connector**

Connector Information		50-pin, 2.0mm spaced, dual-row header
Mating Connector	Details	Samtec: CLT-125-02-F-D-BE-A-K
	Included with Drive	No

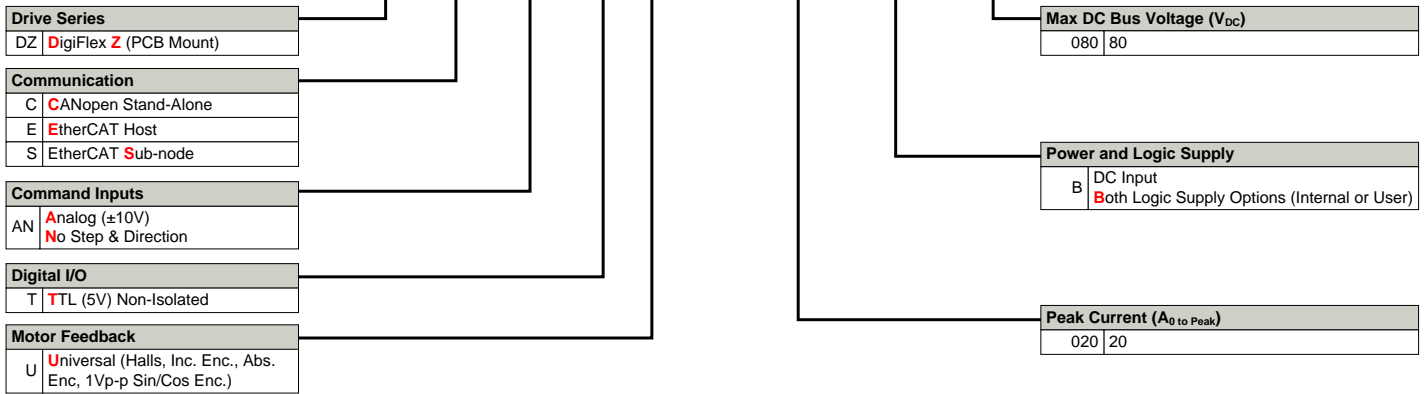
**MOUNTING DIMENSIONS**



**PART NUMBERING INFORMATION**

Example:

**D Z S A N T U - 0 2 0 B 0 8 0**



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability.

**Examples of Customized Products**

- ▲ Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- ▲ No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- ▲ Custom Control Interface
- ▲ Integrated System I/O
- ▲ Tailored Project File
- ▲ Silkscreen Branding
- ▲ Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- ▲ Conformal Coating
- ▲ Multi-Axis Configurations
- ▲ Reduced Profile Size and Weight

Feel free to contact Applications Engineering for further information and details.

**Available Accessories**

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit [www.a-m-c.com](http://www.a-m-c.com) to see which accessories will assist with your application design and implementation.

