

# Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features a single RS-232/RS-485 interface used for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory.

Power Range		
Peak Current	60 A (42.4 A <sub>RMS</sub> )	
Continuous Current	30 A (30 A <sub>RMS</sub> )	
AC Supply Voltage	200 - 240 VAC	
DC Supply Voltage	255 - 373 VDC	



Photo for reference only. Actual product includes additional connectors listed in datasheet.

#### **Features**

- ▲ Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- Fully Digital State-of-the-art Design
- Fully Configurable Current, Voltage, Velocity and Position Limits
- PIDF Velocity Loop

- PID + FF Position Loop
- ▲ Compact Size, High Power Density
- ▲ 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

### MODES OF OPERATION

- Current
- Position
- Velocity
- Hall Velocity

### **COMMAND SOURCE**

- PWM and Direction
- Encoder Following
- Over the Network
- ±10 V Analog
- 24V Step and Direction
- Indexing
- Jogging

### **FEEDBACK SUPPORTED**

- Halls
- Incremental Encoder
- ±10 VDC Position
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

### INPUTS/OUTPUTS

- 3 High Speed Captures
- 4 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 3 Programmable Digital Inputs (Differential)
- 7 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

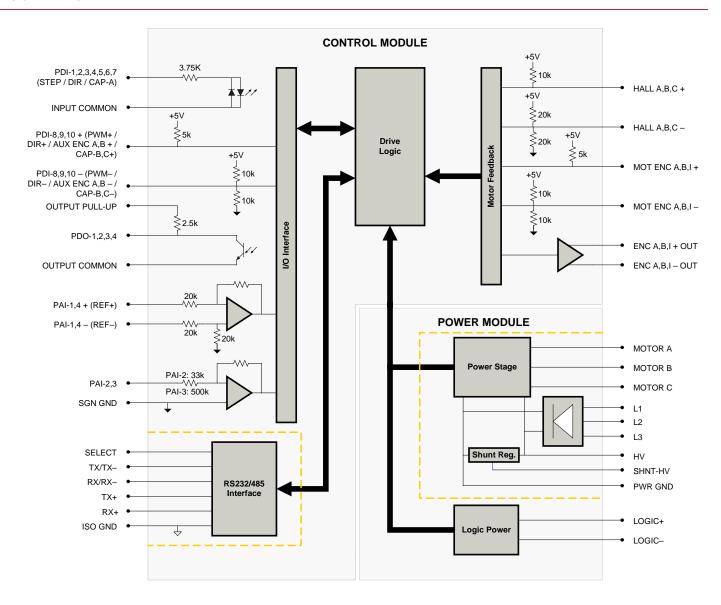
### **COMPLIANCES & AGENCY APPROVALS**

- RoHS
- UL and cUL Pending





# **BLOCK DIAGRAM**



## **Information on Approvals and Compliances**



RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.





# **SPECIFICATIONS**

Description	<b>Power</b> Units	Specifications  Value
Rated Voltage	VAC (VDC)	240 (339)
AC Supply Voltage Range	VAC	200 - 240
AC Supply Minimum	VAC	180
AC Supply Maximum	VAC	264
AC Input Phases	-	3
AC Supply Frequency	Hz	50 - 60
DC Supply Voltage Range <sup>1</sup>	VDC	255 – 373
DC Bus Over Voltage Limit	VDC	420
DC Bus Under Voltage Limit	VDC	205
Logic Supply Voltage	VDC	20 - 30 (@ 850 mA)
Maximum Peak Output Current <sup>2</sup>	A (Arms)	60 (42.4)
Maximum Continuous Output Current <sup>3</sup>	A (Arms)	30 (30)
Max. Continuous Output Power @ Rated Voltage <sup>4</sup>	W	9662
Max. Continuous Power Dissipation @ Rated Voltage	W	509
Internal Bus Capacitance	μF	1120
·	<u> </u>	
External Shunt Resistor Minimum Resistance <sup>5</sup>	Ω	20
Internal Shunt Regulator Turn-on Voltage	VDC	399
Minimum Load Inductance (Line-To-Line)6	μH	600
Switching Frequency	kHz	14
Maximum Output PWM Duty Cycle	%	100
Low Voltage Supply Outputs		+5 VDC (250 mA)
Description	Control Units	Specifications Value
Communication Interfaces	- Units	RS-485/232
	-	±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction,
Command Sources	-	Indexing, Jogging
Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Current, Hall Velocity, Position, Velocity
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Shot Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	10/4
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	4/0
Primary I/O Logic Level	-	24 VDC
Current Loop Sample Time	μs	50
Velocity Loop Sample Time	μs	100
Position Loop Sample Time	μs	100
Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)
Internal Shunt Regulator	-	Yes
Internal Shunt Resistor	_	No
		al Specifications
Description Agency Approvals	Units	Value  RoHS, UL and cUL Pending
Size (H x W x D)	mm (in)	256.5 x 182.6 x 83.7 (10.1 x 7.2 x 3.3)
,		,
Weight	g (oz)	2821.3 (99.5)
Heatsink (Base) Temperature Range <sup>7</sup>	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Form Factor	-	Panel Mount
Cooling System	-	Natural Convection
+24V LOGIC Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
FAN Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
AUX ENCODER Connector	-	15-pin, high-density, male D-sub
COMM Connector	-	9-pin, female D-sub
FEEDBACK Connector	-	15-pin, high-density, female D-sub
I/O Connector	-	26-pin, high-density, female D-sub
MOTOR POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
AC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
DC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header

#### Notes

- Large inrush current may occur upon initial DC supply connection to DC Bus.

  Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower trust and the continuous A<sub>rms</sub> value attainable when RMS Charge-Based Limiting is used.

  P = (DC Rated Voltage) \* (Cont. RMS Current) \* 0.95.

  ADVANCED Motion Controls recommends using an external fuse in series with an external shunt resistor. A 5 amp time delay fuse is typical.

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- 3.
- 4.
- Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements. Additional cooling and/or heatsink may be required to achieve rated performance.



# **PIN FUNCTIONS**

AUX ENCODER - Auxiliary Feedback Connector			
Pin	Name	Description / Notes	1/0
1	RESERVED	Reserved	-
2	RESERVED	Reserved	-
3	RESERVED	Reserved	-
4	PDI-8 + (PWM+ / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (For	I
5	PDI-8 - (PWM- / AUX ENC A- / CAP-B-)	Single-Ended Signals Leave Negative Terminal Open)	
6	PDI-9 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction Input or Auxiliary Encoder or High Speed Capture	I
7	PDI-9 - (DIR- / AUX ENC B- / CAP-C-)	(For Single-Ended Signals Leave Negative Terminal Open)	
8	PDI-10 +	Programmable Digital Input (For Single-Ended Signals Leave Negative Terminal Open)	I
9	PDI-10 -	Programmable Digital input (For Single-Ended Signals Leave Negative Terminal Open)	I
10	SGN GND	Signal Ground	SGND
11	SGN GND	Signal Ground	SGND
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-4 +	Differential Branch and I Analan Invest (40 hit Branch tion)	
15	PAI-4 -	Differential Programmable Analog Input (12-bit Resolution)	I

COMM - RS232/RS485 Communication Connector			
Pin	Name	Description / Notes	1/0
1	SELECT	RS232/485 selection. Pull to ground (CN1-5) for RS485.	I
2	RS232 TX / RS485 TX-	Transmit Line (RS-232 or RS-485)	0
3	RS232 RX / RS485 RX-	Receive Line (RS-232 or RS-485)	I
4	RESERVED	Reserved	-
5	ISO GND	Isolated Signal Ground	IGND
6	RS485 TX+	Transmit Line (RS-485)	0
7	RESERVED	Reserved	-
8	RS485 RX+	Receive Line (RS-485)	I
9	RESERVED	Reserved	-

FEEDBACK - Feedback Connector			
Pin	Name	Description / Notes	1/0
1	HALL A+		I
2	HALL B+	Commutation Sensor Inputs	I
3	HALL C+		I
4	MOT ENC A+	Differential Encoder A Channel Input (For Single Ended Signals Use Only The Positive	I
5	MOT ENC A-	Input)	
6	MOT ENC B+	Differential Encoder B Channel Input (For Single Ended Signals Use Only The Positive	I
7	MOT ENC B-	Input)	
8	MOT ENC I+	Differential Ferradas ladas lagrat (Ferricinals Forded Cinesis Use Oaks The Desitive lagrat)	I
9	MOT ENC I-	Differential Encoder Index Input (For Single Ended Signals Use Only The Positive Input)	I
10	HALL A-	Commutation Sensor Input (For Differential Signals Only)	I
11	HALL B-	Commutation Sensor Input (For Differential Signals Only)	I
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I
15	HALL C-	Commutation Sensor Input (For Differential Signals Only)	1





		I/O - Signal Connector	
Pin	Name	Description / Notes	1/0
1	PDO-1	Isolated Programmable Digital Output	0
2	OUTPUT COMMON	Digital Output Common	OGND
3	PDO-2	Isolated Programmable Digital Output	0
4	PAI-1 + (REF+)	Differential December 1 April 2 April	I
5	PAI-1 - (REF-)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I
7	SGN GND	Signal Ground	SGND
8	OUTPUT PULL-UP	Digital Output Pull-Up For User Outputs	I
9	PDI-5	Isolated Programmable Digital Input	I
10	PDO-3	Isolated Programmable Digital Output	0
11	PDI-1	Isolated Programmable Digital Input	I
12	PDI-2	Isolated Programmable Digital Input	I
13	PDI-3	Isolated Programmable Digital Input	I
14	PDO-4	Isolated Programmable Digital Output	0
15	INPUT COMMON	Digital Input Common (Can Be Used To Pull-Up Digital Inputs)	IGND
16	SGN GND	Signal Ground	SGND
17	PDI-4 (STEP)	Isolated Programmable Digital Input or Step	I
18	PDI-6 (DIR)	Isolated Programmable Digital Input or Direction	I
19	PDI-7 (CAP-A)	Isolated Programmable Digital Input or High Speed Capture	I
20	ENC A+ OUT	Deffered Faredon Observal A Outrast	0
21	ENC A- OUT	Buffered Encoder Channel A Output	0
22	ENC B+ OUT	Duffered Freeder Channel B Output	0
23	ENC B- OUT	Buffered Encoder Channel B Output	0
24	ENC I+ OUT	Duffored Encoder Index Output	0
25	ENC I- OUT	Buffered Encoder Index Output	
26	SGN GND	Signal Ground	SGND

	+24V LOGIC - Logic Power Connector			
Pin	Name	Description / Notes	1/0	
1	LOGIC GND	Logic Supply Ground	GND	
2	LOGIC PWR	Logic Supply Input	1	

FAN - Fan Power Connector				
Pin	Pin Name Description / Notes			
1	FAN GND	Fan Ground	GND	
2	FAN PWR	Fan Power Input	1	

	AC Power Connector			
Pin	Name	Description / Notes	1/0	
1	L1	100 11 17 21 15 100 17 11 1	I	
2	L2	AC Supply Input (Three Phase). External 20 A time delay fuses are recommended in series with the AC input lines.	I	
3	L3	with the AC input lines.	I	
4	CHASSIS	Chassis Ground	CGND	

	DC Power Connector			
Pin	Name	Description / Notes	1/0	
1	GND	Power Ground	PGND	
2	DC+	DC Power Input	I	
3	DC+	External Shunt Resistor Connection. Connect resistor between DC+ and BR.	I	
4	BR	External Sharit Resistor Connection. Connect resistor between DC+ and BR.	-	

	Motor Power Connector			
Pin	Name	Description / Notes	1/0	
1	CHASSIS	Chassis Ground	CGND	
2	MOTOR A	Motor Phase A	0	
3	MOTOR B	Motor Phase A	0	
4	MOTOR C	Motor Phase B	0	





# **HARDWARE SETTINGS**

## **Switch Functions**

Switch	Description	Set	ting
Switch	Description	On	Off
1	Bit 0 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0

### Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Baud Rate (kbps)	Value For Bit Rate Setting
Load from non-volatile memory	0
9.6	1
38.4	2
115.2	3

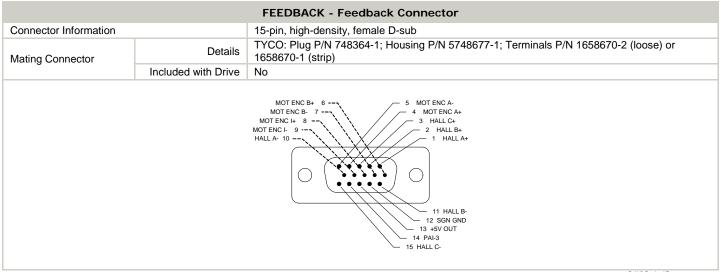




# **MECHANICAL INFORMATION**

AUX ENCODER - Auxiliary Feedback Connector		
Connector Information 15-pin, high-density, male D-sub		
Mating Connector	Details	TYCO: Plug P/N 1658681-1; Housing P/N 5748677-1; Terminals P/N 1658686-2 (loose) or 1658686-1 (strip)
ŭ	Included with Drive	No
	PDI-9 - (DIR- / AUX ENC E PDI-9 + (DIR+ / AUX ENC E	SSN GND 10

COMM - RS232/RS485 Communication Connector		
Connector Information		9-pin, female D-sub
Mating Connector	Details	TYCO: Plug P/N 205204-4; Housing P/N 5748677-1; Terminals P/N 1658540-5 (loose) or 1658540-4 (strip)
•	Included with Drive	No
		1 SELECT  6 RS485 TX+  8 RS485 RX+





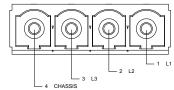


		I/O - Signal Connector
Connector Information 26-pin, high-density, female D-sub		
Mating Connector	Details	TYCO: Plug P/N 1658671-1; Housing P/N 5748677-2; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
ŭ	Included with Drive	No
	SGI	PDI-3 10 9 PDI-5 PDI-1 11 8 OUTPUT PULL-UP 7 SGN GND 6 PAI-2 PDI-3 13 5 PAI-1 - (REF-) N GND 16 2 OUTPUT COMMON 1 PDO-1  19 PDI-7 (CAP-A) 20 ENC A+ OUT 21 ENC A- OUT 22 ENC B+ OUT 23 ENC B- OUT 24 ENC H- OUT 26 SGN GND

FAN - FAN Power Connector		
Connector Information 2-port, 5.08 mm spaced, end		2-port, 5.08 mm spaced, enclosed, friction lock header
Moting Connector	Details	Phoenix Contact: P/N 1757019
Mating Connector	Included with Drive	Yes
		2 LOGIC PWR 1 LOGIC GND

+24V LOGIC - Logic Power Connector		
Connector Information 2		2-port, 5.08 mm spaced, enclosed, friction lock header
Details		Phoenix Contact: P/N 1757019
Mating Connector Included with Drive Yes		Yes
		2 FAN PWR 1 FAN GND

POWER - AC Power Connector		
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
	Included with Drive	Yes







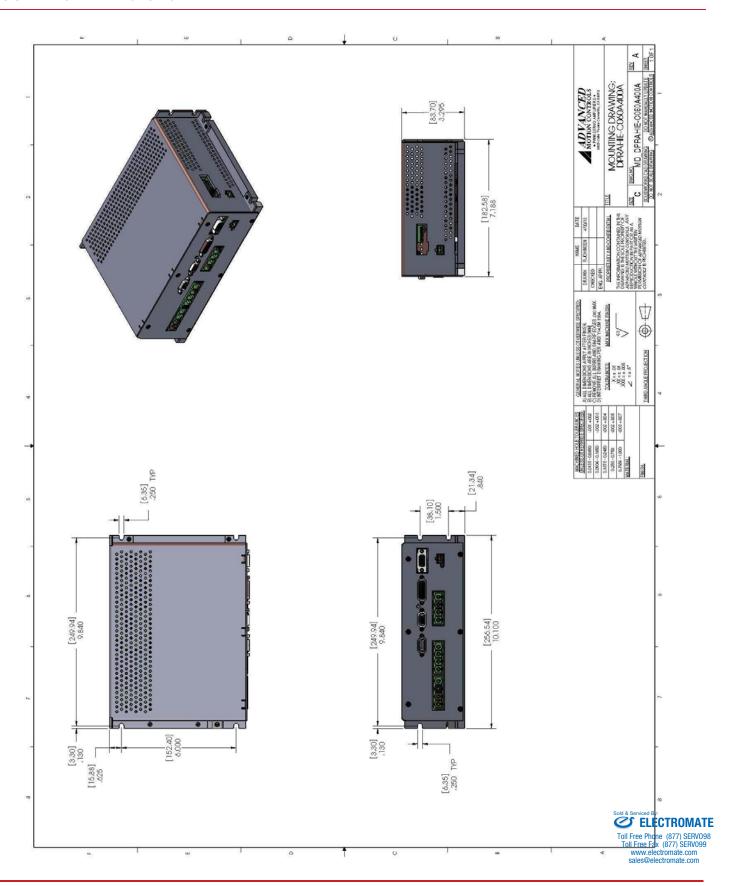
Connector Information 4-pin, 10.16 mm spaced, enclosed, friction lock header		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
Mating Connector	Included with Drive	Yes
4 HIGH VOLTAGE		

MOTOR POWER - Motor Power Connector		
Connector Information 4-pin, 10.16 mm spaced, enclosed, friction lock header		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
Mating Connector	Included with Drive	Yes
		1 CHASSIS



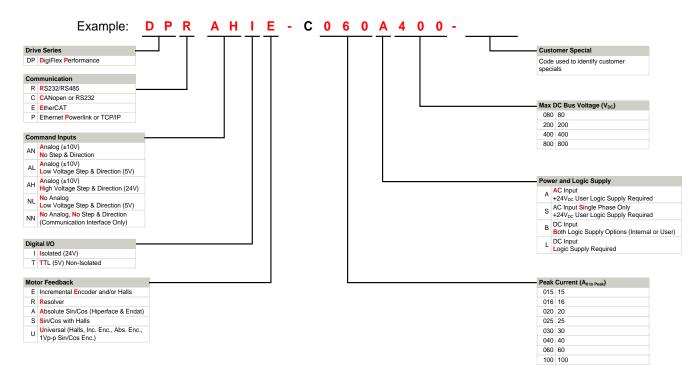


# MOUNTING DIMENSIONS





### PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

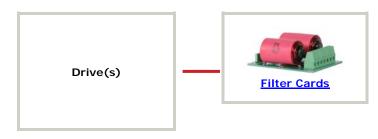
#### **Examples of Customized Products**

- Optimized Footprint
- ▲ Private Label Software
- OEM Specified Connectors
- No Outer Case
- ▲ Increased Current Resolution
- ✓ Increased Temperature Range
- Custom Control Interface
- Integrated System I/O

- ▲ Tailored Project File
- ▲ Silkscreen Branding
- Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- ▲ Multi-Axis Configurations
- Reduced Profile Size and Weight

## **Available Accessories**

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit <a href="https://www.a-m-c.com">www.a-m-c.com</a> to see which accessories will assist with your application design and implementation.





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