

#### Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features a single RS-232/RS-485 interface used for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory.

Power Range	
Peak Current	30 A (21.2 A <sub>RMS</sub> )
Continuous Current	15 A (15 A <sub>RMS</sub> )
Supply Voltage	100 - 240 VAC



#### **Features**

- ▲ Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits
- ✓ PIDF Velocity Loop

- ▲ PID + FF Position Loop
- Compact Size, High Power Density
- ▲ 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

# MODES OF OPERATION

- Current
- Position
- Velocity
- Hall Velocity

# **COMMAND SOURCE**

- PWM and Direction
- Encoder Following
- Over the Network
- ±10 V Analog
- 24V Step and Direction
- Sequencing
- Indexing
- Jogging

# FEEDBACK SUPPORTED

- Halls
- Incremental Encoder
- ±10 VDC Position
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

#### INPUTS/OUTPUTS

- 3 High Speed Captures
- 4 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 3 Programmable Digital Inputs (Differential)
- 7 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

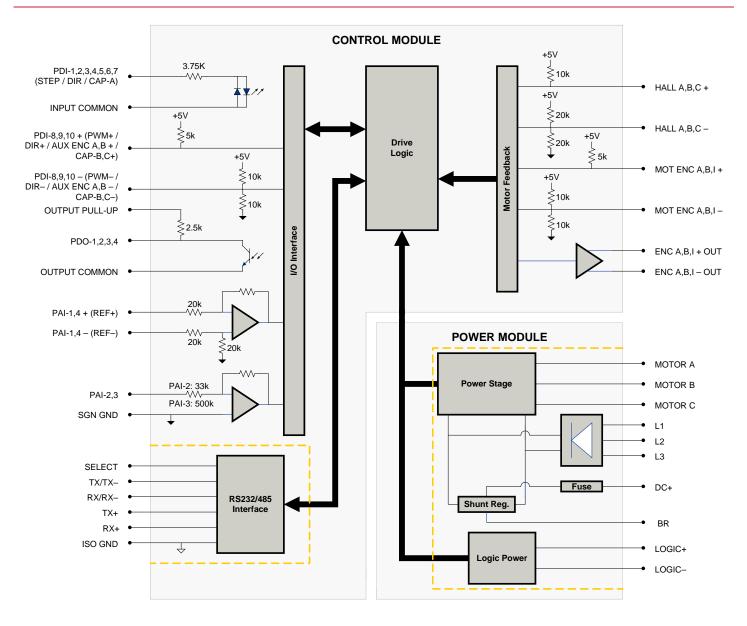
# **COMPLIANCES & AGENCY APPROVALS**

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS





### **BLOCK DIAGRAM**



# US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products. Compliant with European CE for both the Class A EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 and EN 61000-6-2:2005) and LVD requirements of directive 2006/95/EC (specifically EN 60204-1:2006), a low voltage directive to protect users from electrical shock. ROHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.



# **SPECIFICATIONS**

Description	Power 9 Units	Specifications  Value
Rated Voltage	VAC (VDC)	240 (339)
AC Supply Voltage Range	VAC	100 - 240
AC Supply Minimum	VAC	90
AC Supply Maximum	VAC	264
AC Input Phases <sup>1</sup>	-	3
AC Supply Frequency	Hz	50 - 60
DC Supply Voltage Range <sup>2</sup>	VDC	127 - 373
DC Bus Over Voltage Limit	VDC	429
DC Bus Under Voltage Limit	VDC	55
Logic Supply Voltage	VDC	20 - 30 (@ 850 mA)
Maximum Peak Output Current <sup>3</sup>	A (Arms)	30 (21.2)
Maximum Continuous Output Current	A (Arms)	15 (15)
Max. Continuous Output Power @ Rated Voltage <sup>5</sup>	w	4831
Max. Continuous Power Dissipation @ Rated Voltage	W	254
Internal Bus Capacitance	μF	1410
External Shunt Resistor Minimum Resistance	Ω	20
Minimum Load Inductance (Line-To-Line) <sup>6</sup>	μH	600
Switching Frequency	kHz	20
Maximum Output PWM Duty Cycle	%	100
Internal Shunt Fuse Rating	A A	3 A time-delay fuse
Low Voltage Supply Outputs		+5 VDC (250 mA)
Low Voltage Supply Outputs	Control	
Description	Units	Specifications Value
Communication Interfaces	- Offics	RS-485/232
Command Sources	-	±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging
Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Current, Hall Velocity, Position, Velocity
Motors Supported Hardware Protection	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)  40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short
	-	Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	10/4
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	4/0
Primary I/O Logic Level	-	24 VDC
Current Loop Sample Time	μs	50
Velocity Loop Sample Time	μs	100
Position Loop Sample Time	μs	100
Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)
Internal Shunt Regulator	-	Yes
Internal Shunt Resistor	-	No
Description	<b>Mechanica</b> Units	al Specifications  Value
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL
Size (H x W x D)	mm (in)	202 x 157 x 70 (8 x 6.2 x 2.8)
Weight	g (oz)	1722 (60.7)
Heatsink (Base) Temperature Range <sup>7</sup>	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Form Factor	-	Panel Mount
Cooling System	-	Natural Convection
IP Rating	-	IP10
+24V LOGIC Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header with threaded flange
AUX ENCODER Connector		15-pin, high-density, male D-sub
COMM Connector	<u> </u>	9-pin, female D-sub
FEEDBACK Connector	<u> </u>	15-pin, high-density, female D-sub
I/O Connector		26-pin, high-density, female D-sub
POWER Connector		8-contact, 11.10 mm spaced, dual-barrier terminal block
I OWEN CONTIONS		0-contact, 11.10 mm spaced, dual-barrier terminal block

#### Notes

- Can operate on single-phase VAC if peak/cont. current ratings are reduced by at least 30%.

  DC Supply operation will reduce peak/cont. current ratings by at least 30%.

  Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower-current-plimits. 3.

- Continuous A<sub>rms</sub> value attainable when RMS Charge-Based Limiting is used.

  P = (DC Rated Voltage) \* (Cont. RMS Current) \* 0.95.

  Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- Additional cooling and/or heatsink may be required to achieve rated performance.

**ELECTROMATE** Toll Free Phone (877) SERV098 Toll Free Fax (877) SERV099 www.electromate.com sales@electromate.com



# **PIN FUNCTIONS**

	+24V LOGIC - Logic Power Connector			
Pin	Pin Name Description / Notes I/O			
1	LOGIC GND	Logic Supply Ground	GND	
2	LOGIC PWR	Logic Supply Input	I	

	AUX ENCODER - Auxiliary Feedback Connector			
Pin	Name	Description / Notes	1/0	
1	RESERVED	Reserved	-	
2	RESERVED	Reserved	-	
3	RESERVED	Reserved	-	
4	PDI-8 + (PWM+ / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (For	I	
5	PDI-8 - (PWM- / AUX ENC A- / CAP-B-)	Single-Ended Signals Leave Negative Terminal Open)	I	
6	PDI-9 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction Input or Auxiliary Encoder or High Speed Capture	I	
7	PDI-9 - (DIR- / AUX ENC B- / CAP-C-)	(For Single-Ended Signals Leave Negative Terminal Open)		
8	PDI-10 +	December 1 Digital least (Fee Circle Forded Circle)		
9	PDI-10 -	Programmable Digital Input (For Single-Ended Signals Leave Negative Terminal Open)	I	
10	SGN GND	Signal Ground	SGND	
11	SGN GND	Signal Ground	SGND	
12	SGN GND	Signal Ground	SGND	
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0	
14	PAI-4 +	Differential Programmable Analog Input (12-bit Resolution)		
15	PAI-4 -			

	COMM - RS232/RS485 Communication Connector			
Pin	Name	Description / Notes	1/0	
1	SELECT	RS232/485 selection. Pull to ground (CN1-5) for RS485.	I	
2	RS232 TX / RS485 TX-	Transmit Line (RS-232 or RS-485)	0	
3	RS232 RX / RS485 RX-	Receive Line (RS-232 or RS-485)	I	
4	RESERVED	Reserved	-	
5	ISO GND	Isolated Signal Ground	IGND	
6	RS485 TX+	Transmit Line (RS-485)	0	
7	RESERVED	Reserved	-	
8	RS485 RX+	Receive Line (RS-485)	I	
9	RESERVED	Reserved	-	

FEEDBACK - Feedback Connector			
Pin	Name	Description / Notes	1/0
1	HALL A+		I
2	HALL B+	Commutation Sensor Inputs	I
3	HALL C+		I
4	MOT ENC A+	Differential Encoder A Channel Input (For Single Ended Signals Use Only The Positive	I
5	MOT ENC A-	Input)	
6	MOT ENC B+	Differential Encoder B Channel Input (For Single Ended Signals Use Only The Positive	I
7	MOT ENC B-	Input)	
8	MOT ENC I+	Differential Encoder Index Input (For Single Ended Signals Use Only The Positive Input)	
9	MOT ENC I-	Differential Encoder index input (For Single Ended Signals Ose Only The Positive input)	I
10	HALL A-	Commutation Sensor Input (For Differential Signals Only)	I
11	HALL B-	Commutation Sensor Input (For Differential Signals Only)	I
12	SGN GND	Signal Ground	SGND
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I
15	HALL C-	Commutation Sensor Input (For Differential Signals Only)	I





I/O - Signal Connector			
Pin	Name	Description / Notes	1/0
1	PDO-1	Isolated Programmable Digital Output	0
2	OUTPUT COMMON	Digital Output Common	OGND
3	PDO-2	Isolated Programmable Digital Output	0
4	PAI-1 + (REF+)	Differential December 1 Angles Insert of Reference Circuit Insert (4C hit December)	I
5	PAI-1 - (REF-)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	1
7	SGN GND	Signal Ground	SGND
8	OUTPUT PULL-UP	Digital Output Pull-Up For User Outputs	I.
9	PDI-5	Isolated Programmable Digital Input	I.
10	PDO-3	Isolated Programmable Digital Output	0
11	PDI-1	Isolated Programmable Digital Input	I.
12	PDI-2	Isolated Programmable Digital Input	I.
13	PDI-3	Isolated Programmable Digital Input	I.
14	PDO-4	Isolated Programmable Digital Output	0
15	INPUT COMMON	Digital Input Common (Can Be Used To Pull-Up Digital Inputs)	IGND
16	SGN GND	Signal Ground	SGND
17	PDI-4 (STEP)	Isolated Programmable Digital Input or Step	I
18	PDI-6 (DIR)	Isolated Programmable Digital Input or Direction	I
19	PDI-7 (CAP-A)	Isolated Programmable Digital Input or High Speed Capture	I
20	ENC A+ OUT	Duffered Facedon Channel A Outrot	0
21	ENC A- OUT	Buffered Encoder Channel A Output	0
22	ENC B+ OUT	Duffered Encoder Channel D. Output	0
23	ENC B- OUT	Buffered Encoder Channel B Output	0
24	ENC I+ OUT	Duffered Encoder Index Output	0
25	ENC I- OUT	Buffered Encoder Index Output	0
26	SGN GND	Signal Ground	SGND

		POWER - Power Connector	
Pin	Name	Description / Notes	1/0
1	MOTOR A	Motor Phase A	0
2	MOTOR B	Motor Phase B	0
3	MOTOR C	Motor Phase C	0
4	DC+	Brake Resistor DC+. Connection for brake resistor.	0
5	BR	External Brake Resistor Connection	-
6	L1		I
7	L2	AC Supply Input (Single or Three Phase)	I
8	L3		I





# HARDWARE SETTINGS

### **Switch Functions**

Switch	Description	Setting	
Switch		On	Off
1	Bit 0 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0

#### Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

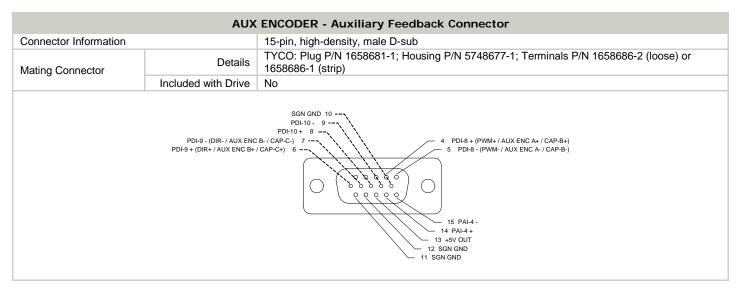
Baud Rate (kbps)	Value For Bit Rate Setting
Load from non-volatile memory	0
9.6	1
38.4	2
115.2	3





# **MECHANICAL INFORMATION**

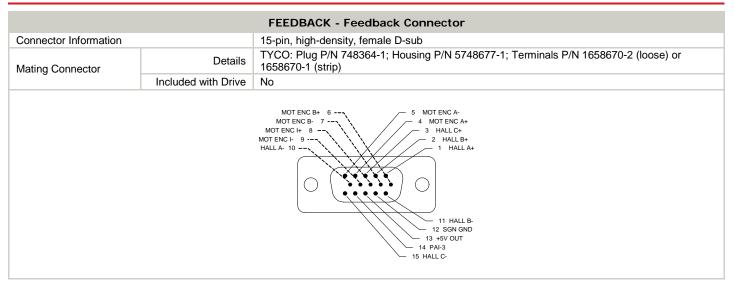
+24V LOGIC - Logic Power Connector			
Connector Information	Connector Information 2-port, 5.08 mm spaced, enclosed, friction lock header with threaded flange		
Details Phoenix Contact: P/N 1777808		Phoenix Contact: P/N 1777808	
Mating Connector Included with Drive Yes		Yes	
1 LOGIC GND 2 LOGIC PWR			

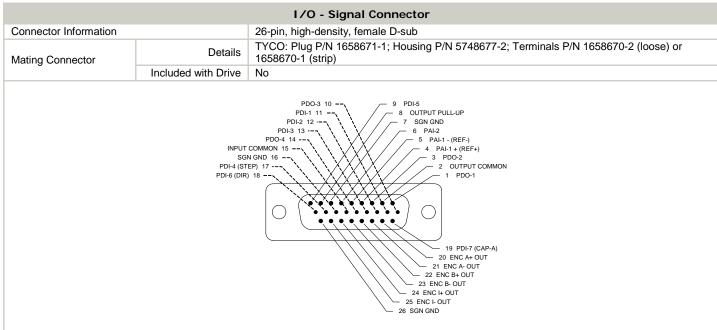


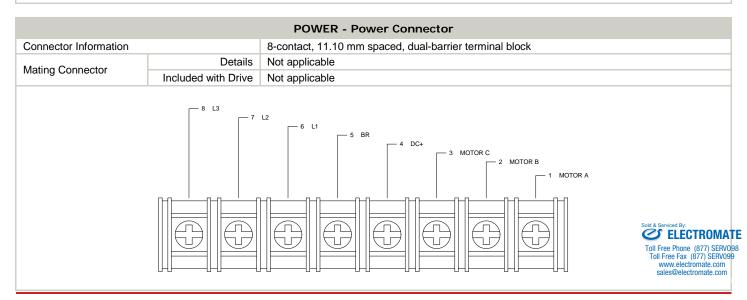
COMM - RS232/RS485 Communication Connector			
Connector Information	Connector Information 9-pin, female D-sub		
Mating Connector Details		TYCO: Plug P/N 205204-4; Housing P/N 5748677-1; Terminals P/N 1658540-5 (loose) or 1658540-4 (strip)	
· ·	Included with Drive	No	
		5 ISO GND  3 RS232 RX / RS485 RX- 2 RS232 TX / RS485 TX- 1 SELECT  6 RS485 TX+  8 RS485 RX+	





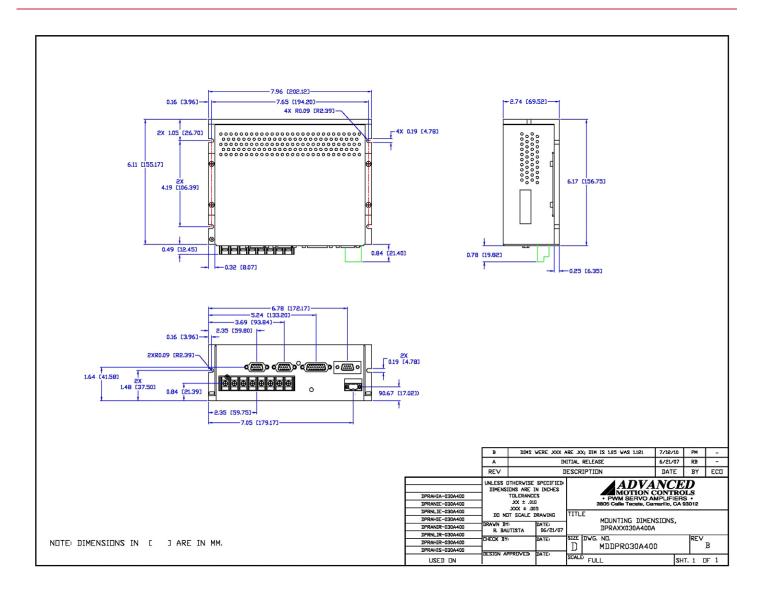








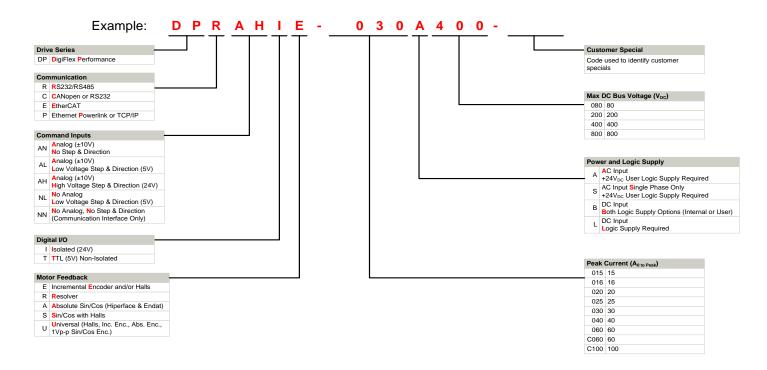
# MOUNTING DIMENSIONS







### PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

#### **Examples of Customized Products** Tailored Project File Optimized Footprint 4 Private Label Software Silkscreen Branding **OEM Specified Connectors** Optimized Base Plate No Outer Case **Increased Current Limits Increased Current Resolution** Increased Voltage Range Increased Temperature Range Conformal Coating 4 **Custom Control Interface** Multi-Axis Configurations 4 Integrated System I/O Reduced Profile Size and Weight

### Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit <a href="https://www.a-m-c.com">www.a-m-c.com</a> to see which accessories will assist with your application design and implementation.

