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The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The command source can be generated internally or can be supplied externally. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features a single RS-232/RS-485 interface used for drive configuration and setup. Drive commissioning is accomplished using DriveWare, available at www.a-m-c.com.

All drive and motor parameters are stored in nonvolatile memory.

Power Range	
Peak Current	20 A (14.1 A <sub>RMS</sub> )
Continuous Current	10 A (7.1 A <sub>RMS</sub> )
Supply Voltage	20 - 80 VDC



#### **Features**

- Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits

- PIDF Velocity Loop
- PID + FF Position Loop
- Compact size, high power density
- 16-bit Analog to Digital Hardware

### MODES OF OPERATION

- Current
- Position
- Velocity

## **COMMAND SOURCE**

- PWM and Direction
- **Encoder Following**
- Over the Network
- ±10 V Analog
- 24V Step and Direction

#### FEEDBACK SUPPORTED

- ±10 VDC Position
- Auxiliary Incremental Encoder
- Heidenhain EnDat®
- Stegmann Hiperface®
- Tachometer (±10 VDC)

### INPUTS/OUTPUTS

- 3 High Speed Captures
- 4 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 3 Programmable Digital Inputs (Differential)
- 7 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

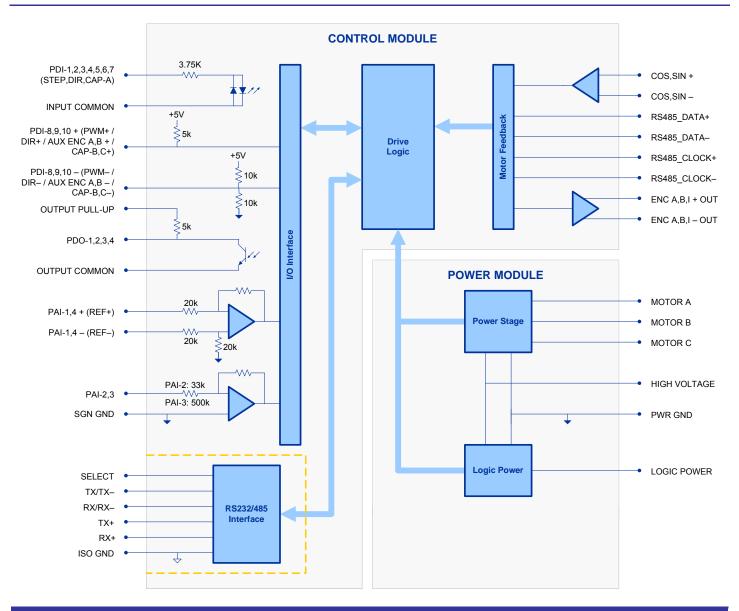
### **COMPLIANCES & AGENCY APPROVALS**

- CE Class A (LVD)
- CE Class A (EMC)
- RoHS





### **BLOCK DIAGRAM**



## Information on Approvals and Compliances\*



Compliant with European CE for both the Class A EMC Directive 89/336/EEC on Electromagnetic Compatibility (specifically EN 61000-6-4:2001, EN 61000-6-2:2001, EN 61000-3-2:2000, and EN 61000-3-3:1995/A1:2001) and LVD requirements of directive 73/23/EEC (specifically EN 60204-1), a low voltage directive to protect users from electrical shock.



RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.



<sup>\*</sup>Approvals may be pending. See "Compliances & Agency Approvals" on page 1 of datasheet for currently held approvals.



# **SPECIFICATIONS**

Power Specifications			
Description	Units	Value	
DC Supply Voltage Range	VDC	20 - 80	
DC Bus Over Voltage Limit	VDC	89	
DC Bus Under Voltage Limit	VDC	17.5	
Logic Supply Voltage	VDC	20 - 80	
Maximum Peak Output Current	A (Arms)	20 (14.1)	
Maximum Continuous Output Current	A (Arms)	10 (7.1)	
Maximum Continuous Output Power	W	760	
Maximum Power Dissipation at Continuous Current	W	40	
Internal Bus Capacitance	μF	33	
Minimum Load Inductance (Line-To-Line) <sup>1</sup>	μH	250	
Switching Frequency	kHz	20	
Low Voltage Supply Outputs	-	+5 VDC (250 mA)	
	Control S	Specifications	
Description	Units	Value	
Communication Interfaces	-	RS-485/232	
Command Sources	-	±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and Direction	
Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, Heidenhain EnDat®, Stegmann Hiperface®, Tachometer (±10 VDC)	
Commutation Methods	-	Sinusoidal	
Modes of Operation	-	Current, Position, Velocity	
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)	
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage	
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	10/4	
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	4/0	
Primary I/O Logic Level	-	24 VDC	
Current Loop Sample Time	μs	50	
Velocity Loop Sample Time	μs	100	
Position Loop Sample Time	μs	100	
Maximum Sin/Cos Encoder Frequency	kHz	200	
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle	
	Mechanical	Specifications	
Description	Units	Value	
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), RoHS	
Size (H x W x D)	mm (in)	167 x 89.5 x 35.9 (6.6 x 3.5 x 1.4)	
Heatsink (Base) Temperature Range <sup>2</sup>	°C (°F)	0 - 65 (32 - 149)	
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)	
Cooling System	-	Natural Convection	
Form Factor	-	Panel Mount	
IP Rating	-	IP10	
AUX ENCODER Connector	-	15-pin, high-density, male D-sub	
COMM Connector	-	9-pin, female D-sub	
FEEDBACK Connector	-	15-pin, high-density, female D-sub	
I/O Connector	-	26-pin, high-density, female D-sub	
POWER Connector	-	6-pin, 3.96 mm spaced, friction lock header	

### Notes

- Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- Additional cooling and/or heatsink may be required to achieve rated performance.





# **PIN FUNCTIONS**

	AUX ENCODER - Auxiliary Feedback Connector				
Pin	Name Description / Notes		I/O		
1	RESERVED	Reserved	-		
2	RESERVED	Reserved	-		
3	RESERVED	Reserved	-		
4	PDI-8 + (PWM+ / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (For	I		
5	PDI-8 - (PWM- / AUX ENC A- / CAP-B-)	Single-Ended Signals Leave Negative Terminal Open)	I		
6	PDI-9 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction Input or Auxiliary Encoder or High Speed Capture (For Single-Ended Signals Leave Negative Terminal Open)			
7	PDI-9 - (DIR- / AUX ENC B- / CAP-C-)				
8	PDI-10 +	Programmable Digital Input (For Single-Ended Signals Leave Negative Terminal Open)			
9	PDI-10 -	Programmable Digital input (1 or Single-Ended Signals Leave Negative Terminal Open)	I		
10	SGN GND	Signal Ground	SGND		
11	SGN GND	Signal Ground	SGND		
12	SGN GND	Signal Ground	SGND		
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0		
14	PAI-4 +	Differential Programmable Analog Input (12-bit Resolution)			
15	PAI-4 -				

	COMM - RS232/RS485 Communication Connector			
Pin	Name	Description / Notes	1/0	
1	SELECT	RS232/485 selection. Pull to ground (CN1-5) for RS485.	I	
2	RS232 TX / RS485 TX-	Transmit Line (RS-232 or RS-485)	0	
3	RS232 RX / RS485 RX-	Receive Line (RS-232 or RS-485)	I	
4	RESERVED	Reserved	-	
5	ISO GND	Isolated Signal Ground	IGND	
6	RS485 TX+	Transmit Line (RS-485)	0	
7	RESERVED	Reserved	-	
8	RS485 RX+	Receive Line (RS-485)	I	
9	RESERVED	Reserved	-	

	FEEDBACK - Feedback Connector			
Pin	Name	Description / Notes	1/0	
1	COS+	Cosine Input	I	
2	COS -	Cosine input	l l	
3	SIN +	Sine Input	l l	
4	SIN -	Sine input	I	
5	SGN GND	Signal Ground	SGND	
6	RS485_DATA-	Differential Data Line	I/O	
7	RS485_DATA+	Dillerential Data Line	I/O	
8	RS485_CLOCK+	Differential Clock Line	0	
9	RS485_CLOCK-	Dillerential Glock Line	0	
10	REF MARK +	Reference mark from sine/cosine encoder	l	
11	RESERVED	Reserved	-	
12	RESERVED	Reserved	-	
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0	
14	PAI-3	Programmable Analog Input (12-bit Resolution)		
15	REF MARK -	Reference mark from sine/cosine encoder	I	





	I/O - Signal Connector			
Pin	Name	Description / Notes	1/0	
1	PDO-1	Isolated Programmable Digital Output	0	
2	OUTPUT COMMON	Digital Output Common	OGND	
3	PDO-2	Isolated Programmable Digital Output	0	
4	PAI-1 + (REF+)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I	
5	PAI-1 - (REF-)	Differential Programmable Arialog input of Neterence Signal input (10-bit Nesolution)	I	
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I	
7	SGN GND	Signal Ground	SGND	
8	OUTPUT PULL-UP	Digital Output Pull-Up For User Outputs	I	
9	PDI-5	Isolated Programmable Digital Input	l l	
10	PDO-3	Isolated Programmable Digital Output	0	
11	PDI-1	Isolated Programmable Digital Input	I	
12	PDI-2	Isolated Programmable Digital Input	I	
13	PDI-3	Isolated Programmable Digital Input	I	
14	PDO-4	Isolated Programmable Digital Output	0	
15	INPUT COMMON	Digital Input Common (Can Be Used To Pull-Up Digital Inputs)	IGND	
16	SGN GND	Signal Ground	SGND	
17	PDI-4 (STEP)	Isolated Programmable Digital Input or Step	I	
18	PDI-6 (DIR)	Isolated Programmable Digital Input or Direction	I	
19	PDI-7 (CAP-A)	Isolated Programmable Digital Input or High Speed Capture	I	
20	ENC A+ OUT	Emulated Encoder Channel A Output	0	
21	ENC A- OUT	Emulated Encoder Chairner A Odiput	0	
22	ENC B+ OUT	Emulated Encoder Channel B Output	0	
23	ENC B- OUT	Emulated Encoder Channel B Output		
24	ENC I+ OUT	Emulated Encoder Index Output	0	
25	ENC I- OUT	Emulated Encoder index Output		
26	SGN GND	Signal Ground	SGND	

	POWER - Power Connector			
Pin	Pin Name Description / Notes		1/0	
1	MOTOR A	Motor Phase A	0	
2 MOTOR B Motor Phase B		0		
3 MOTOR C Motor Phase C		0		
4	4 HIGH VOLTAGE DC Power Input		Į.	
5	5 PWR GND Power Ground (Common With Signal Ground) PC		PGND	
6 LOGIC PWR Logic Supply Input		I		





# HARDWARE SETTINGS

### **Switch Functions**

Switch	Description	Setting	
Switch	Description	On	Off
1	Bit 0 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0

# Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Baud Rate (kbps)	Value For Bit Rate Setting
Load from non-volatile memory	0
9.6	1
38.4	2
115.2	3

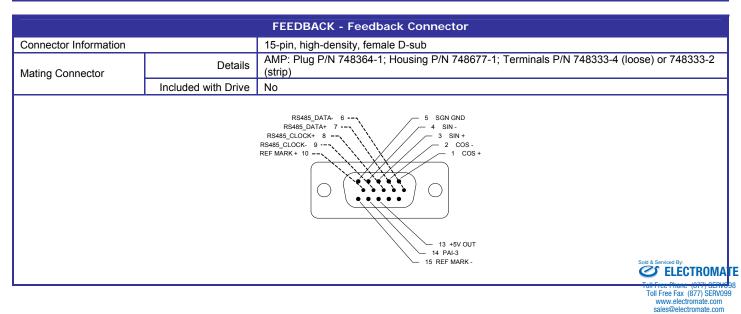




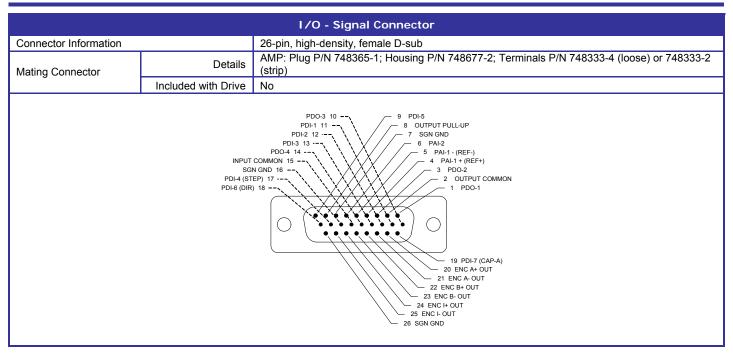
# **MECHANICAL INFORMATION**

AUX ENCODER - Auxiliary Feedback Connector			
Connector Information		15-pin, high-density, male D-sub	
Mating Connector	Details	AMP: Plug P/N 748364-1; Housing P/N 748677-1; Terminals P/N 748610-4 (loose) or 748610-2 (strip)	
-	Included with Drive	No	
	PDI-9 - (DIR- / AUX EN PDI-9 + (DIR+ / AUX ENC B-		

	СОММ	/I - RS232/RS485 Communication Connector	
Connector Information		9-pin, female D-sub	
Mating Connector	Details	AMP: Plug P/N 205204-4; Housing P/N 748677-1; Terminals P/N 5-66507-7 (loose) or 3-66507-0 (strip)	
•	Included with Drive	No	
		5 ISO GND  3 RS232 RX / RS485 RX- 2 RS232 TX / RS485 TX- 1 SELECT  6 RS485 TX+  8 RS485 RX+	





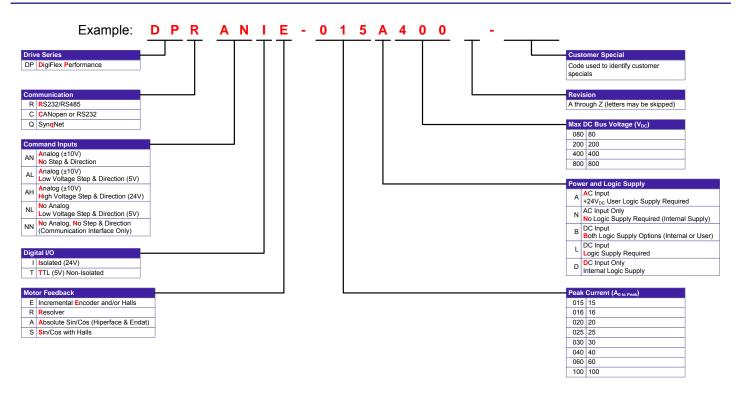


POWER - Power Connector		
Connector Information		6-pin, 3.96 mm spaced, friction lock header
Mating Connector	Details	AMP: Plug P/N 770849-6; Terminals P/N 770522-1 (loose) or 770476-1 (strip)
	Included with Drive	Yes
6 LOGIC PWR  5 PWR GND  4 HIGH VOLTAGE  3 MOTOR C  2 MOTOR B  1 MOTOR A		





#### PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quickturn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability.

#### **Examples of Customized Products**

- **Optimzed Footprint**
- **Private Label Software**
- **▲ OEM Specified Connectors**
- No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- **Custom Control Interface** 4
- Integrated System I/O

- ▲ Tailored Project File
- Silkscreen Branding
- **Optimized Base Plate**
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- **Conformal Coating**
- 4
- **Multi-Axis Configurations** 4
  - Reduced Profile Size and Weight

Feel free to contact Applications Engineering for further information and details.