

Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features a single RS-232/RS-485 interface used for drive configuration and setup. Drive commissioning is accomplished using DriveWare[®] 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory.

Power Range	
Peak Current	15 A (10.6 A _{RMS})
Continuous Current	7.5 A (7.5 A _{RMS})
Supply Voltage	100 - 240 VAC



Features

- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- Fully Configurable Current, Voltage, Velocity and Position Limits
- PIDF Velocity Loop

- PID + FF Position Loop
- Compact Size, High Power Density
- 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

MODES OF OPERATION

- Current
- Position
- Velocity

COMMAND SOURCE

- PWM and Direction
- Encoder Following
- Over the Network±10 V Analog
- 24V Step and Direction
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED

- ±10 VDC Position
- Auxiliary Incremental Encoder
- Heidenhain EnDat®
- Stegmann Hiperface®
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

- 3 High Speed Captures
- 4 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 3 Programmable Digital Inputs (Differential)
- 7 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

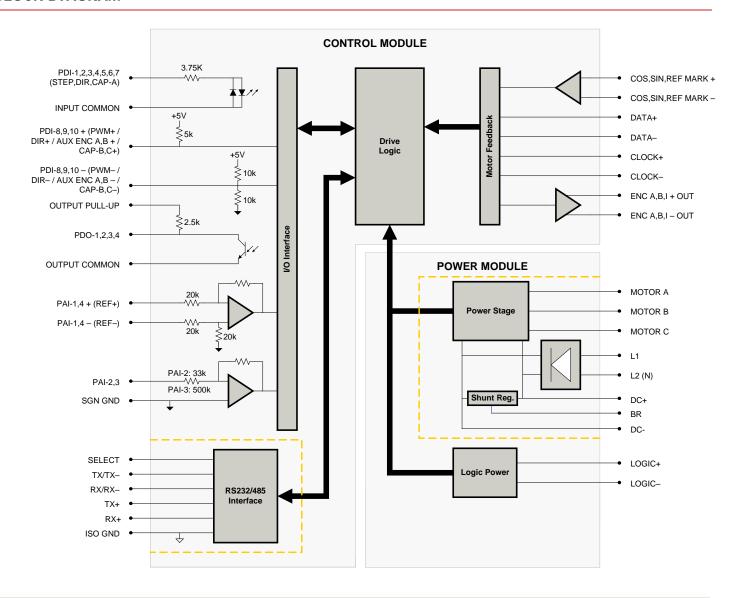
COMPLIANCES & AGENCY APPROVALS

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS





BLOCK DIAGRAM



Information on Approvals and Compliances			
c FL °us	US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.		
(€	Compliant with European CE for both the Class A EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 and EN 61000-6-2:2005) and LVD requirements of directive 2006/95/EC (specifically EN 60204-1:2006), a low voltage directive to protect users from electrical shock.		
ROHS	RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.		





SPECIFICATIONS

Rated Voltage Range	Power Specifications		
AC. Supply Maximum	Description	Units	Value
AC Supply Minimum		· · · · ·	
AC Supply Maximum	AC Supply Voltage Range		
AC Supply Prequency	***	-	
AC Supply Frequency	AC Supply Maximum	VAC	264
DC Supply Voltage Range	AC Input Phases	-	
DC Bus Under Voltage Limit	AC Supply Frequency	Hz	50 - 60
DC But Under Voltage Limit	DC Supply Voltage Range ¹	VDC	127 - 373
Logic Supply Voltage VDC 20 - 30 (8 850 mA)	DC Bus Over Voltage Limit	VDC	394
Maximum Peak Output Current* A (Arms) 15 (10.6)	DC Bus Under Voltage Limit	VDC	55
Maximum Continuous Output Current A (Arms) 7.5 (7.5)	Logic Supply Voltage	VDC	20 - 30 (@ 850 mA)
Max. Continuous Output Power & Rated Voltage W 2415	Maximum Peak Output Current ²	A (Arms)	15 (10.6)
Max Continuous Power Dissipation @ Rated Voltage W 127 Internal Bus Capacitance μF 540 External Shurt Resistance Minimum Resistances Ω 25 Minimum Load Inductance (Line-To-Line)* μH 600 Minimum Load Inductance (Line-To-Line)* μH 600 Maximum Output PWM Dury Cycle % 100 Low Voltage Supply Outputs You Dury Cycle % 100 Low Voltage Supply Outputs You Dury Cycle % 100 Communication Interfaces Security Interfaces 10	Maximum Continuous Output Current ³	A (Arms)	7.5 (7.5)
Internal Bus Capacitance μF 540 External Shunt Resistance Minimum Resistances Ω 25 Minimum Load Inductance (Line-To-Line)* μH 600 Switching Frequency kHz 20 Maximum Orupt PVM Duty Cycle % 100 Low Voltage Supply Outputs ** 45 VDC (250 mA) Control Specifications Description	Max. Continuous Output Power @ Rated Voltage ⁴	W	2415
External Shunt Resistance Minimum Resistance in Information (Information (Inform	Max. Continuous Power Dissipation @ Rated Voltage	W	127
Minimum Load Inductance (Line-To-Line)*	Internal Bus Capacitance	μF	540
Switching Frequency Maximum Output PVMM Duty Cycle Maximum Surport Power	External Shunt Resistance Minimum Resistance ⁵	Ω	25
Maximum Output PWM Duty Cycle % 100 - 45 VDC (250 mA)	Minimum Load Inductance (Line-To-Line)6	μH	600
Description Description Description Description Units Value	Switching Frequency	kHz	20
Description Post	Maximum Output PWM Duty Cycle	%	100
Description Units Value	Low Voltage Supply Outputs	-	+5 VDC (250 mA)
Communication Interfaces - RS-485/232 ±10 V Analog, 24V Step and Direction, Encoder Following, Over the Network, PWM and I Sequencing, Indexing, Jogging ±10 V DC Position, Auxiliary Incremental Encoder, Heidenhain EnDat®, Stegmann Hiperfit Tachometer (±10 V DC)		Control S	Specifications
2	Description	Units	Value
Sequencing, Indexing, Jogging	Communication Interfaces	-	RS-485/232
Tachometer (±10 VDC)	Command Sources	-	
Modes of Operation - Current, Position, Velocity	Feedback Supported	-	
Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Bearder Protection - Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Volta Circuit (Phase-Phase & Phase-Ground), Under Voltage	Commutation Methods	-	Sinusoidal
Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Volta Circuit (Phase-Phase & Phase-Ground), Under Voltage	Modes of Operation	-	Current, Position, Velocity
Frogrammable Digital Inputs/Outputs (PDIs/PDOs) - 10/4	Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)
Programmable Analog Inputs/Outputs (PAIs/PAOs) - 4/0 Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Registor - Yes Internal Shunt Resistor - No Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (ooz) 894 (31.5) Heatsink (Base) Temperature Range? °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection		-	
Primary I/O Logic Level - 24 VDC Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Yes Internal Shunt Resistor - No Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (oz) 894 (31.5) Heatsink (Base) Temperature Range? °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection		-	
Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Yes Internal Shunt Resistor - No Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (oz) 894 (31.5) Heatsink (Base) Temperature Range ² °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	4/0
Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Yes Internal Shunt Resistor - No Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (oz) 894 (31.5) Heatsink (Base) Temperature Range ⁷ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Primary I/O Logic Level	-	24 VDC
Position Loop Sample Time μs 100 Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Yes Internal Shunt Resistor - No Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (oz) 894 (31.5) Heatsink (Base) Temperature Range ⁷ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Current Loop Sample Time	μs	50
Maximum Sin/Cos Encoder Frequency kHz 200 Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Yes Internal Shunt Resistor - No Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (oz) 894 (31.5) Heatsink (Base) Temperature Range ⁷ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Velocity Loop Sample Time	μs	100
Maximum Sin/Cos Interpolation - 2048 counts per sin/cos cycle Internal Shunt Regulator - Yes Internal Shunt Resistor - No Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (oz) 894 (31.5) Heatsink (Base) Temperature Range ⁷ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Position Loop Sample Time	μs	100
Internal Shunt Regulator	Maximum Sin/Cos Encoder Frequency	kHz	200
Internal Shunt Resistor	Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle
Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (oz) 894 (31.5) Heatsink (Base) Temperature Range ⁷ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Internal Shunt Regulator	-	Yes
Description Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750) Weight g (oz) 894 (31.5) Heatsink (Base) Temperature Range ⁷ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Internal Shunt Resistor	-	No
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Heatsink (Base) Temperature Range ⁷ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Size (H x W x D)	mm (in)	177.495 x 123.393 x 44.450 (6.988 x 4.858 x 1.750)
Storage Temperature Range °C (°F) -40 - 85 (-40 - 185) Form Factor - Panel Mount Cooling System - Natural Convection	Weight	g (oz)	894 (31.5)
Form Factor - Panel Mount Cooling System - Natural Convection	. , ,	°C (°F)	0 - 75 (32 - 167)
Cooling System - Natural Convection	Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
	Form Factor	-	Panel Mount
	Cooling System	-	
IP Rating - IP10	IP Rating	-	IP10
+24V LOGIC Connector - 2-port, 5.08 mm spaced, enclosed, friction lock header	+24V LOGIC Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
AUX ENCODER Connector - 15-pin, high-density, male D-sub	AUX ENCODER Connector	-	15-pin, high-density, male D-sub
COMM Connector - 9-pin, female D-sub	COMM Connector	-	9-pin, female D-sub
FEEDBACK Connector - 15-pin, high-density, female D-sub	FEEDBACK Connector	-	15-pin, high-density, female D-sub
I/O Connector - 26-pin, high-density, female D-sub	I/O Connector	-	26-pin, high-density, female D-sub
POWER Connector - 10-port, 5.08 mm spaced, enclosed, friction lock header	POWER Connector	-	10-port, 5.08 mm spaced, enclosed, friction lock header

Notes

- Large inrush current may occur upon initial DC supply connection to DC Bus.

 Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.

 Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.

 ADVANCED Motion Controls recommends using an external fuse in series with the shunt resistor. A 3 amp motor delay fuse is typical.

 P = (DC Rated Voltage) * (Cont. RMS Current) * 0.95.

 Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.

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- Additional cooling and/or heatsink may be required to achieve rated performance.





PIN FUNCTIONS

	+:	24V LOGIC - Logic Power Connector	
Pin	Name	Description / Notes	1/0
1	LOGIC GND	Logic Supply Ground	GND
2	LOGIC PWR	Logic Supply Input	ĺ

AUX ENCODER - Auxiliary Feedback Connector				
Pin	Name	Description / Notes	1/0	
1	RESERVED	Reserved	-	
2	RESERVED	Reserved	-	
3	RESERVED	Reserved	-	
4	PDI-8 + (PWM+ / AUX ENC A+ / CAP-B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (For	I	
5	PDI-8 - (PWM- / AUX ENC A- / CAP-B-)	Single-Ended Signals Leave Negative Terminal Open)	I	
6	PDI-9 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction Input or Auxiliary Encoder or High Speed Capture		
7	PDI-9 - (DIR- / AUX ENC B- / CAP-C-)	(For Single-Ended Signals Leave Negative Terminal Open)	- 1	
8	PDI-10 +	December 1 Digital land 4 (For City de Forded City de Leona November 1 December 1		
9	PDI-10 -	Programmable Digital Input (For Single-Ended Signals Leave Negative Terminal Open)	1	
10	SGN GND	Signal Ground	SGND	
11	SGN GND	Signal Ground	SGND	
12	SGN GND	Signal Ground	SGND	
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0	
14	PAI-4 +	Differential Programmable Analog Input (12-bit Resolution)		
15	PAI-4 -			

	COMM - RS232/RS485 Communication Connector			
Pin	Name	Description / Notes	1/0	
1	SELECT	RS232/485 selection. Pull to ground (CN1-5) for RS485.	Į.	
2	RS232 TX / RS485 TX-	Transmit Line (RS-232 or RS-485)	0	
3	RS232 RX / RS485 RX-	Receive Line (RS-232 or RS-485)	I	
4	RESERVED	Reserved	-	
5	ISO GND	Isolated Signal Ground	IGND	
6	RS485 TX+	Transmit Line (RS-485)	0	
7	RESERVED	Reserved	-	
8	RS485 RX+	Receive Line (RS-485)	l l	
9	RESERVED	Reserved	-	

		FEEDBACK - Feedback Connector	
Pin	Name	Description / Notes	1/0
1	COS+	Cosine Input	I
2	COS -	Cosine input	I
3	SIN +	Sine Input	1
4	SIN -	Sine input	1
5	SGN GND	Signal Ground	SGND
6	DATA-	Differential Data Line	I/O
7	DATA+	Differential Data Life	I/O
8	CLOCK+	Differential Clock Line	0
9	CLOCK-	Differential Clock Life	0
10	REF MARK +	Reference mark from sine/cosine encoder	1
11	RESERVED	Reserved	-
12	RESERVED	Reserved	-
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-3	Programmable Analog Input (12-bit Resolution)	
15	REF MARK -	Reference mark from sine/cosine encoder	1





		I/O - Signal Connector	
Pin	Name	Description / Notes	1/0
1	PDO-1	Isolated Programmable Digital Output	0
2	OUTPUT COMMON	Digital Output Common	OGND
3	PDO-2	Isolated Programmable Digital Output	0
4	PAI-1 + (REF+)		
5	PAI-1 - (REF-)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	1
7	SGN GND	Signal Ground	SGND
8	OUTPUT PULL-UP	Digital Output Pull-Up For User Outputs	I
9	PDI-5	Isolated Programmable Digital Input	I
10	PDO-3	Isolated Programmable Digital Output	0
11	PDI-1	Isolated Programmable Digital Input	I
12	PDI-2	Isolated Programmable Digital Input	I
13	PDI-3	Isolated Programmable Digital Input	I
14	PDO-4	Isolated Programmable Digital Output	0
15	INPUT COMMON	Digital Input Common (Can Be Used To Pull-Up Digital Inputs)	IGND
16	SGN GND	Signal Ground	SGND
17	PDI-4 (STEP)	Isolated Programmable Digital Input or Step	I
18	PDI-6 (DIR)	Isolated Programmable Digital Input or Direction	I
19	PDI-7 (CAP-A)	Isolated Programmable Digital Input or High Speed Capture	I
20	ENC A+ OUT	Franktad Frankta Channel A Output	0
21	ENC A- OUT	Emulated Encoder Channel A Output	0
22	ENC B+ OUT	Emulated Encoder Channel B Output	0
23	ENC B- OUT	Emulated Encoder Channel B Output	
24	ENC I+ OUT	Emulated Encoder Index Output	
25	ENC I- OUT		
26	SGN GND	Signal Ground	SGND

POWER - Power Connector			
Pin	Name	Description / Notes	1/0
1	MOTOR A	Motor Phase A	0
2	MOTOR B	Motor Phase B	0
3	MOTOR C	Motor Phase C	0
4	SHIELD	Motor cable shield. Internally connected to protective earth ground.	-
5	PE	Protective Earth Ground	-
6	L1	AC Cumply Input (Cingle Phone)	I
7	L2 (N)	AC Supply Input (Single Phase)	1
8	DC+	Internal DC Bus Voltage	I/O
9	BR	External Brake Resistor Connection. If using an external brake resistor, connect between this port and DC+.	-
10	DC-	Internal DC Bus Voltage	I/O





HARDWARE SETTINGS

Switch Functions

Switch	Description	Setting	
Switch	Description	On	Off
1	Bit 0 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary RS-485 drive address. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive RS-485 baud rate setting. Does not affect RS-232 settings.	1	0

Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Baud Rate (kbps)	Value For Bit Rate Setting
Load from non-volatile memory	0
9.6	1
38.4	2
115.2	3





MECHANICAL INFORMATION

+24V LOGIC - Logic Power Connector					
Connector Information	Connector Information 2-port, 5.08 mm spaced, enclosed, friction lock header				
Mating Connector	Details	Phoenix Contact: P/N 1757019			
Mating Connector	Included with Drive	Yes			
		2 LOGIC+			



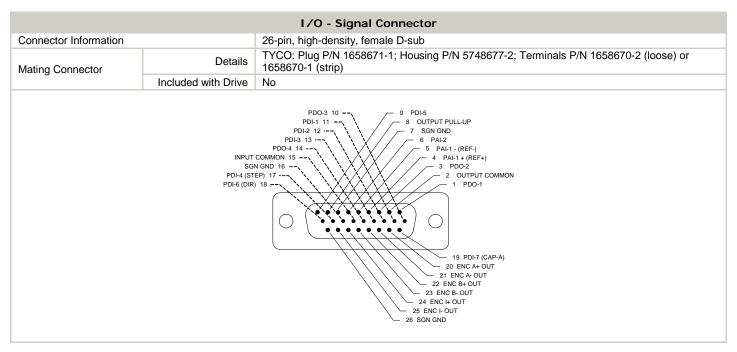
AUX ENCODER - Auxiliary Feedback Connector				
Connector Information		15-pin, high-density, male D-sub		
Mating Connector	Details	TYCO: Plug P/N 1658681-1; Housing P/N 5748677-1; Terminals P/N 1658686-2 (loose) or 1658686-1 (strip)		
	Included with Drive	No		
SGN GND 10				

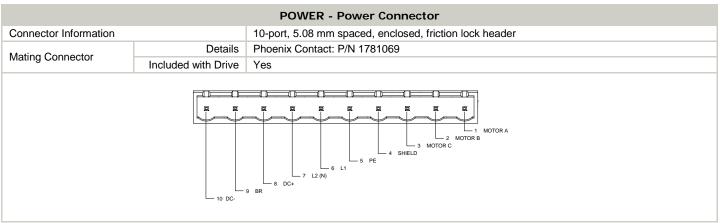
COMM - RS232/RS485 Communication Connector				
Connector Information		9-pin, female D-sub		
Mating Connector	Details	TYCO: Plug P/N 205204-4; Housing P/N 5748677-1; Terminals P/N 1658540-5 (loose) or 1658540-4 (strip)		
	Included with Drive	No		
5 ISO GND 3 RS232 RX / RS485 RX- 2 RS232 TX / RS485 TX- 1 SELECT 6 RS485 TX+ 8 RS485 RX+				





FEEDBACK - Feedback Connector				
Connector Information		15-pin, high-density, female D-sub		
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748677-1; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)		
	Included with Drive	No		
DATA- 6 5 SGN GND CLOCK- 9 2 COS- REF MARK + 10 13 +5V OUT 14 PAL3 15 REF MARK -				

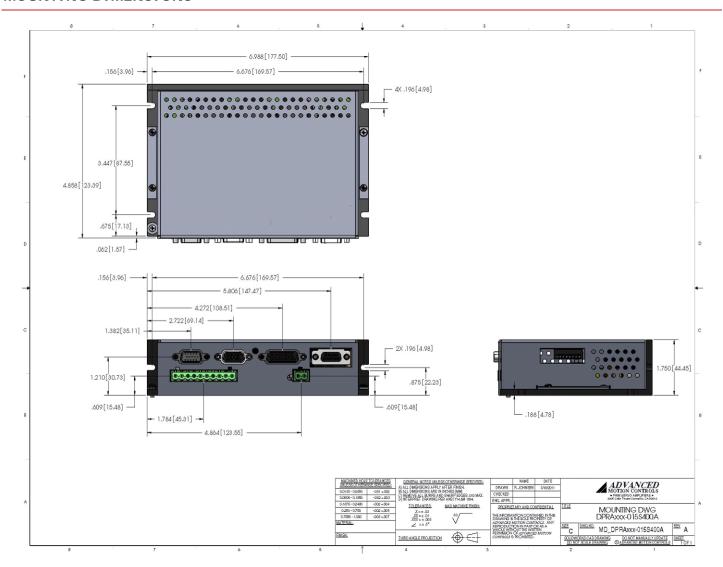








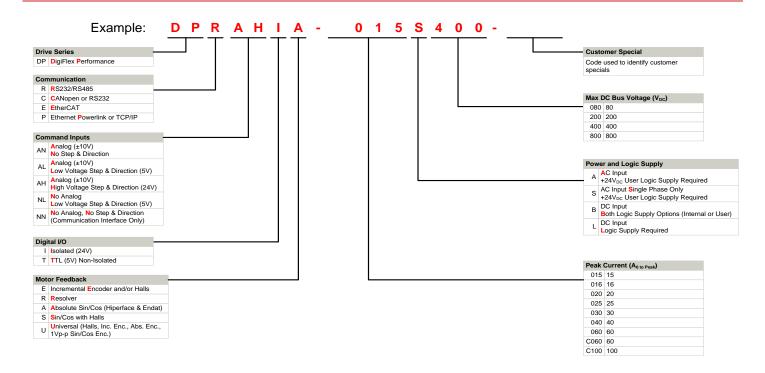
MOUNTING DIMENSIONS







PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

Examples of Customized Products

- Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- Custom Control Interface
- Integrated System I/O

- ▲ Tailored Project File
- Silkscreen Branding
- Optimized Base Plate
- ✓ Increased Current Limits
- ✓ Increased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



