

Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features an EtherCAT® interface for network communication using CANopen over EtherCAT (CoE), and a USB port for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory.

Power Range	
Peak Current	100 A (70.7 A _{RMS})
Continuous Current	50 A (50 A _{RMS})
AC Supply Voltage	200 - 240 VAC
DC Supply Voltage	255 - 373 VDC







Features

- ▲ CoE Based on DSP-402 Device Profile for Drives and Motion Control
- ▲ Synchronization using Distributed Clocks
- Position Cycle Times down to 100μs
- ▲ Four Quadrant Regenerative Operation
- ▲ Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- ▲ Programmable Gain Settings

- Fully Configurable Current, Voltage, Velocity and Position Limits
- ▲ PIDF Velocity Loop
- ▲ PID + FF Position Loop
- ▲ Compact size, high power density
- ▲ 16-bit Analog to Digital Hardware
- ▲ Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

MODES OF OPERATION

- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

COMMAND SOURCE

- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Absolute Encoder (Heidenhain EnDat®, Stegmann Hiperface®, or BiSS C-Mode)
- 1Vp-p Sine/Cosine Encoder (see note 8 on page 3)
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS

- 1 Motor Thermistor/Switch Input
- 11 General Purpose Programmable Digital Inputs
- 1 High Speed Programmable Digital Output
- 6 General Purpose Programmable Digital Outputs
- 2 Programmable Analog Inputs

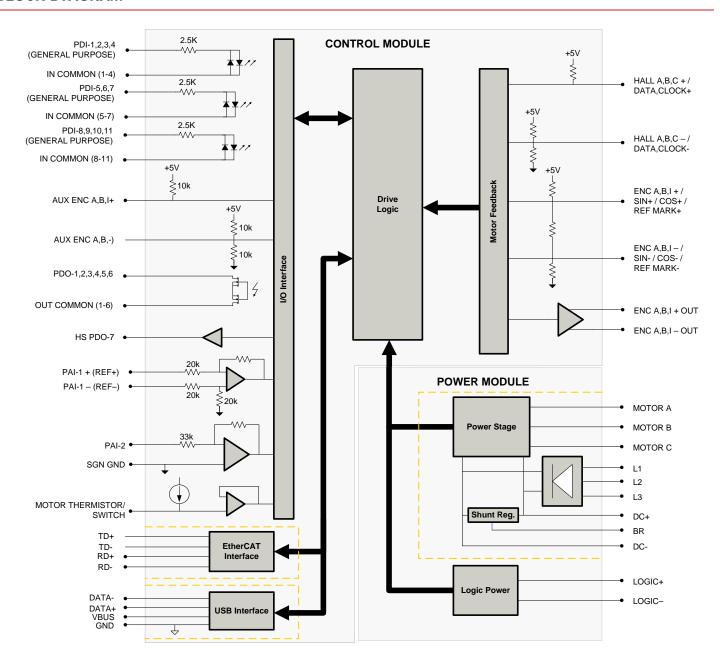
COMPLIANCES & AGENCY APPROVALS

- RoHS
- UL/cUL Pending
- CE Pending





BLOCK DIAGRAM



Information on Approvals and Compliances



RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.





SPECIFICATIONS

	Power	Specifications
Description	Units	Value
Rated Voltage	VAC (VDC)	240 (339)
AC Supply Voltage Range	VAC	200 - 240
AC Supply Minimum	VAC	180
AC Supply Maximum	VAC	264
AC Input Phases ¹	-	3
AC Supply Frequency	Hz	50 – 60
DC Supply Voltage Range ²	VDC	255 - 373
DC Bus Over Voltage Limit	VDC	420
DC Bus Under Voltage Limit	VDC	205
Logic Supply Voltage	VDC	20 - 30 (@ 1 A)
Maximum Peak Output Current ³	A (A _{RMS})	100 (70.7)
Maximum Continuous Output Current ⁴	A (A _{RMS})	50 (50)
Maximum Continuous Power @ Rated Voltage ⁵	W	16103
Maximum Continuous Power Dissipation @ Rated Voltage	W	848
Internal Bus Capacitance	μF	1120
External Shunt Resistor Minimum Resistance ⁶	Ω	25
Minimum Load Inductance (Line-To-Line)7	μH	600
Switching Frequency	kHz	10
Maximum Output PWM Duty Cycle	%	100
Low Voltage Supply Outputs	-	+5 VDC (250 mA)
	Control	Specifications
Description	Units	Value
Communication Interfaces ⁸	-	EtherCAT® (USB for Configuration)
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging
Feedback Supported ⁹	-	Halls, Incremental Encoder, Absolute Encoder (Heidenhain EnDat®, Stegmann Hiperface®, or BiSS C-Mode), 1Vp-p Sine/Cosine Encoder, Auxiliary Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushles
		40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Sho

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Commutation Methods	-	Sinusoidal, Trapezoidal	
Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position	
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)	
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage	
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	11/7	
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	2/0	
Primary I/O Logic Level	-	24 VDC	
Current Loop Sample Time	μs	100	
Velocity Loop Sample Time	μs	200	
Position Loop Sample Time	μs	200	
Maximum Sin/Cos Encoder Frequency	kHz	200	
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle	
Internal Shunt Regulator	-	Yes	
Internal Shunt Resistor	-	No	
Machanical Chariffeations			

	Mechanical	Specifications
Description	Units	Value
Agency Approvals	-	RoHS, UL/cUL Pending, CE Pending
Size (H x W x D)	mm (in)	256.5 x 182.6 x 135.3 (10.1 x 7.2 x 5.3)
Weight	g (oz)	3560.7 (125.6)
Heatsink (Base) Temperature Range ¹⁰	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Cooling System	-	Forced Convection
Form Factor	-	Panel Mount
AUX. COMM Connector	-	5-pin, Mini USB B Type port
COMM Connector	-	Shielded, dual RJ-45 socket with LEDs
FEEDBACK Connector	-	15-pin, high-density, female D-sub
AUX. ENCODER Connector	-	15-pin, high-density, male D-sub
I/O Connector	-	26-pin, high-density, female D-sub
+24V LOGIC Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
FAN Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
MOTOR POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
AC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
DC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header

- Can operate on single-phase AC (208 VAC minimum) as long as output power does not exceed 3kW maximum. Current limits are de-rated to 30A cont. / 60A peak.
- Large inrush current may occur upon initial DC supply connection to DC Bus.

 Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.

 Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.

 P = (DC Rated Voltage) * (Cont. RMS Current) * 0.95

- ADVANCED Motion Controls recommends using an external fuse in series with the shunt resistor. A 5 amp motor delay fuse is typical.
- Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
- EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.
- Contact ADVANCED Motion Controls for 1Vp-p Sine/Cosine Encoder feedback availability.
- 10. Additional cooling and/or heatsink may be required to achieve rated performance.





PIN FUNCTIONS

	COMM – EtherCAT Communication Connector			
Pin	Name	Description / Notes	1/0	
1	RD+	Receiver + (100Base-TX)	I	
2	RD-	Receiver - (100Base-TX)	I	
3	TD+	Transmitter + (100Base-TX)	0	
4	RESERVED	-	-	
5	RESERVED	-	-	
6	TD-	Transmitter - (100Base-TX)	0	
7	RESERVED	-	-	
8	RESERVED	-	-	
9	RESERVED	-	-	

		I/O - Signal Connector	
Pin	Name	Description / Notes	1/0
1	PDO-1	General Purpose Programmable Digital Output (120 mA maximum)	0
2	PDO-2	General Purpose Programmable Digital Output (120 mA maximum)	0
3	PDO-3	General Purpose Programmable Digital Output (120 mA maximum)	0
4	OUT COMMON	Digital Output Common (1-6)	ОСОМ
5	GROUND	Ground	GND
6	PDO-4	General Purpose Programmable Digital Output (120 mA maximum)	0
7	PDO-5	General Purpose Programmable Digital Output (120 mA maximum)	0
8	HS PDO-7	High Speed Programmable Digital Output	0
9	PDO-6	General Purpose Programmable Digital Output (120 mA maximum)	0
10	PDI-1	General Purpose Programmable Digital Input	I
11	PDI-2	General Purpose Programmable Digital Input	I
12	PDI-3	General Purpose Programmable Digital Input	I
13	PDI-4	General Purpose Programmable Digital Input	I
14	IN COMMON	Digital Input Common (1-4)	ICOM
15	IN COMMON	Digital Input Common (5-7)	ICOM
16	PDI-5	General Purpose Programmable Digital Input	I
17	PDI-6	General Purpose Programmable Digital Input	I
18	PDI-7	General Purpose Programmable Digital Input	I
19	PDI-8	General Purpose Programmable Digital Input	I
20	PDI-9	General Purpose Programmable Digital Input	I
21	PDI-10	General Purpose Programmable Digital Input	I
22	PDI-11	General Purpose Programmable Digital Input	I
23	IN COMMON	Digital Input Common (8-11)	ICOM
24	PAI-1+	Constal Durages Differential Programmable Angles Innut	I
25	PAI-1-	General Purpose Differential Programmable Analog Input	I
26	GROUND	Ground	GND

FEEDBACK - Feedback Connector *					
Pin	Incremental Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder	Description / Notes	I/O
1	HALL A+	DATA-	HALL A+	Differential Hall A+/ Differential Data Line	I
2	HALL B+	CLOCK+	HALL B+	Differential Hall B+ / Differential Clock Line	I
3	HALL C+	N/C	HALL C+	Differential Hall C+	I
4	ENC A+	SIN +	SIN +	Differential Encoder A / Differential Cine Innut	I
5	ENC A-	SIN -	SIN -	Differential Encoder A / Differential Sine Input	I
6	ENC B+	COS+	COS +	Differential Encoder B/ Differential Cooling Innut	I
7	ENC B-	COS -	COS -	Differential Encoder B/ Differential Cosine Input	I
8	ENC I+	REF MARK+	REF MARK +	Differential Encoder Index / Differential Deference Mark	I
9	ENC I-	REF MARK-	REF MARK -	Differential Encoder Index / Differential Reference Mark	I
10	HALL A-	DATA+	HALL A-	Differential Hall A- / Differential Data Line	I
11	HALL B-	CLOCK-	HALL B-	Differential Hall B- / Differential Clock Line	I
12	SGND	SGND	SGND	5V Return (Signal Ground)	SGND
13	+5V OUT	+5V OUT	+5V OUT	+5V Encoder Supply Output. Short-circuit protected. (250mA)	0
14	THERMISTOR	THERMISTOR	THERMISTOR	Motor Thermal Protection	I
15	HALL C-	N/C	HALL C-	Differential Hall C	I

*Note: Feedback supported (Incremental Encoder, Absolute Sin/Cos Encoder, or 1Vp-p Sin/Cos Encoder) will be dependent on firmware. Contact ADVANCED Motion Controls for 1Vp-p Sin/Cos Encoder feedback availability.





AUX. ENCODER – Auxiliary Encoder Connector				
Pin	Name	Description / Notes	1/0	
1	ENC A+ OUT	Fraulated Francis Channel A Output	0	
2	ENC A- OUT	Emulated Encoder Channel A Output	0	
3	ENC B+ OUT	Emulated Encoder Channel B Output	0	
4	AUX ENC A+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I	
5	AUX ENC A-	Auxiliary Encoder input (For single ended signal leave negative terminal open)	I	
6	AUX ENC B+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I	
7	AUX ENC B-	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I	
8	AUX ENC I+	Auxiliary Encoder Index Input (For single ended signal leave negative terminal open)	I	
9	AUX ENC I-	Auxiliary Encoder index input (For Single ended Signal leave negative terminal open)	I	
10	ENC B- OUT	Emulated Encoder Channel B Output	0	
11	ENC I+ OUT	Emulated Encoder Index Output	0	
12	SGND	Signal Ground	SGND	
13	+5V OUT	+5 VDC User Supply	0	
14	PAI-2	Programmable Analog Input (12-bit Resolution)	I	
15	ENC I- OUT	Emulated Encoder Index Output	0	

	AUX. COMM - USB Communication Connector				
Pin	Name	Description / Notes	1/0		
1	VBUS	Supply Voltage	0		
2	DATA -	Data -	I/O		
3	DATA +	Data +	I/O		
4	RESERVED	•	-		
5	USB GND	USB Ground	UGND		

Logic Power Connector				
Pin	Name	Description / Notes	1/0	
1	LOGIC GND	Logic Supply Ground	SGND	
2	LOGIC PWR	Logic Supply Input	I	

Fan Power Connector			
Pin	Name	Description / Notes	1/0
1	FAN GND	Fan Ground	GND
2	FAN PWR	Fan Power Input	I

Motor Power Connector			
Pin	Name	Description / Notes	1/0
1	CHASSIS	Chassis Ground	CGND
2	MOTOR A	Motor Phase A	0
3	MOTOR B	Motor Phase A	0
4	MOTOR C	Motor Phase B	0

		AC Power Connector	
Pin	Name	Description / Notes	1/0
1	L1	AC Constitute of /There Black / There Black / There also a state of the state of th	I
2	L2	AC Supply Input (Three Phase). External 20 A time delay fuses are recommended in series with the AC input lines.	I
3	L3	with the //o input intes.	I
4	CHASSIS	Chassis Ground	CGND

		DC Power Connector	
Pin	Name	Description / Notes	1/0
1	DC-	Power Ground	PGND
2	DC+	DC Power Input	I
3	DC+	External Shunt Resistor Connection. Connect resistor between DC+ and BR.	-
4	BR	External Shuff Resistor Confidentials. Confident resistor between DC+ and BR.	-





HARDWARE SETTINGS

EtherCAT Station Alias Selector Switches Switch Diagram

SW0 SW1

Description

Hexadecimal switch settings correspond to the drive Station Alias. Note that drives on an EtherCAT network will be given an address automatically based on proximity to the host. Setting the switches manually is optional, and only necessary if a fixed address is required.

SW1	SW0	Node ID
0	0	000
0	1	001
0	2	002
F	D	253
F	E	253 254 255
F	F	255

LED Functions (on RJ-45 Communication Connectors)

LINK LED		
LED State Description		
Green – On	Valid Link - No Activity	
Green – Flickering	Valid Link - Network Activity	
Off Invalid Link		

STATUS LED		
LED State	Description	
Green – On	The device is in the state OPERATIONAL	
Green – Blinking (2.5Hz – 200ms on and 200ms off)	The device is in the state PRE-OPERATIONAL	
Green – Single Flash (200ms flash followed by 1000ms off)	The device is in state SAFE-OPERATIONAL	
Green – Flickering (10Hz – 50ms on and 50ms off)	The device is booting and has not yet entered the INIT state or The device is in state BOOTSTRAP or Firmware download operation in progress	
Off	The device is in state INIT	

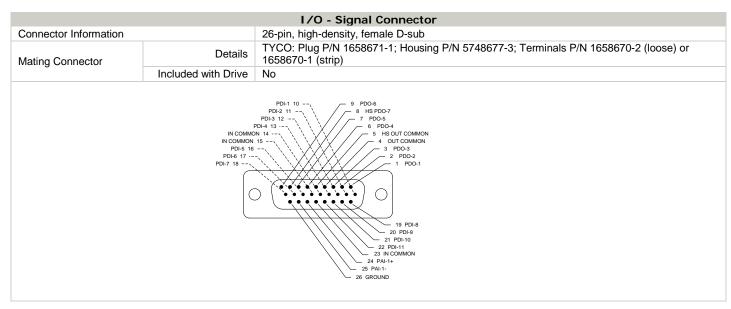
	ERROR LED	
LED State	Description	Example
Red – On	A PDI Watchdog timeout has occurred.	Application controller is not responding anymore.
Red – Blinking (2.5Hz – 200ms on and 200ms off)	General Configuration Error.	State change commanded by master is impossible due to register or object settings.
Red – Flickering (10Hz – 50ms on and 50ms off)	Booting Error was detected. INIT state reached, but parameter "Change" in the AL status register is set to 0x01:change/error	Checksum Error in Flash Memory.
Red – Single Flash (200ms flash followed by 1000ms off)	The slave device application has changed the EtherCAT state autonomously: Parameter "Change" in the AL status register is set to 0x01:change/error.	Synchronization error; device enters SAFE- OPERATIONAL automatically
Red – Double Flash (Two 200ms flashes separated by 200ms off, followed by 1000ms off)	An application Watchdog timeout has occurred.	Sync Manager Watchdog timeout.

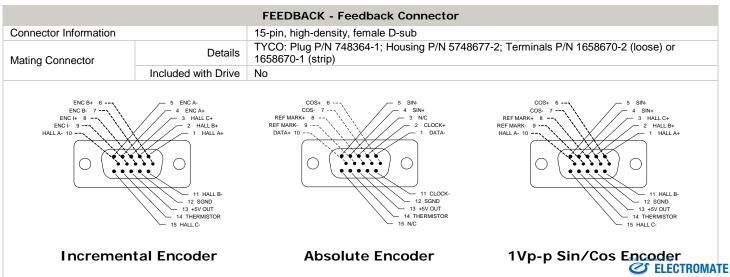




MECHANICAL INFORMATION

COMM - EtherCAT Communication Connector			
Connector Information		Shielded, dual RJ-45 socket with LEDs	
Mating Connector	Details	Standard CAT 5e or CAT 6 ethernet cable	
Mating Connector	Included with Drive	No	
		IN COUT OUT TD- 6 - 1 TD+ 3 TD+ RD- 2 RD+ 1	





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	AUX. ENCODER - Auxiliary Feedback Connector		
Connector Information		15-pin, high-density, male D-sub	
Mating Connector	Details	TYCO: Plug P/N 1658681-1; Housing P/N 5748677-2; Terminals P/N 1658686-2 (loose) or 1658686-1 (strip)	
	Included with Drive	No	
		ENC B- OUT 10	

AUX. COMM – USB Communication Connector				
Connector Information		5-pin, Mini USB B Type port		
Suggested Moting Coble	Details	TYCO: 1496476-3 (2-meter STD-A to MINI-B ASSY)		
Suggested Mating Cable	Included with Drive	No		
		USB GND 5 RESERVED 4 DATA+ 3 DATA- 2 VBUS 1		

Logic Power Connector			
Connector Information		2-port, 5.08 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1757019	
Mating Connector Included with Drive		Yes	
		2 LOGIC PWR 1 LOGIC GND	

Fan Power Connector		
Connector Information		2-port, 5.08 mm spaced, enclosed, friction lock header
Details		Phoenix Contact: P/N 1757019
Mating Connector	Included with Drive	Yes
	Included with Drive Yes	





Motor Power Connector				
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header		
Details Details		Phoenix Contact: P/N 1913523		
Mating Connector	Included with Drive	Yes		
		4 MOT C A MOT B		

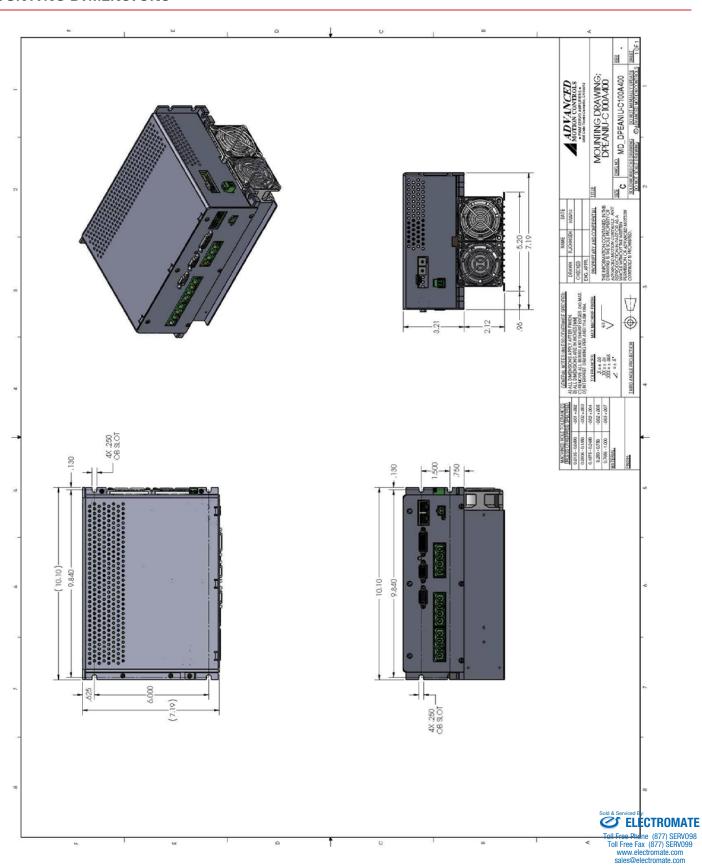
AC Power Connector			
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1913523	
	Included with Drive	Yes	
4 CHASSIS 3 L3			

DC Power Connector			
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1913523	
	Included with Drive	Yes	
A BR 3 DC+			



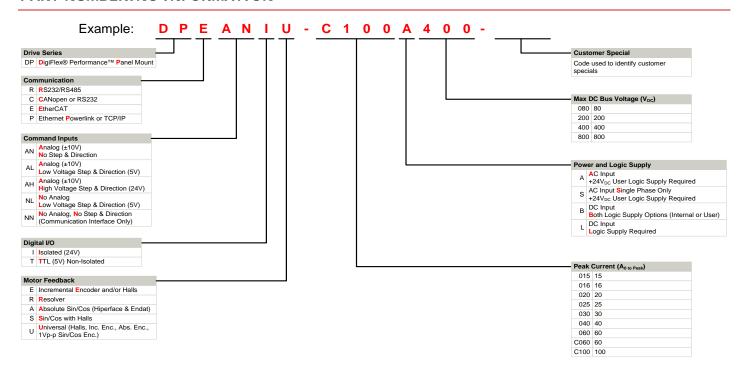


MOUNTING DIMENSIONS





PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

Examples of Customized Products

- Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- ▲ No Outer Case
- ✓ Increased Current Resolution
- ▲ Increased Temperature Range
- Custom Control Interface
- ✓ Integrated System I/O

- ▲ Tailored Project File
- Silkscreen Branding
- Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- ▲ Multi-Axis Configurations
- ▲ Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



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