

## DigiFlex<sup>®</sup> Performance<sup>™</sup> Servo Drive

## **DPEANIU-C060A400**

#### Description

The DigiFlex<sup>®</sup> Performance<sup>™</sup> (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features an EtherCAT<sup>®</sup> interface for network communication using CANopen over EtherCAT (CoE), and a USB port for drive configuration and setup. Drive commissioning is accomplished using DriveWare<sup>®</sup> 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory.

Power Range	
Peak Current	60 A (42.4 A <sub>RMS</sub> )
Continuous Current	30 A (30 A <sub>RMS</sub> )
AC Supply Voltage	200 - 240 VAC
DC Supply Voltage	255 - 373 VDC





#### Features

- CoE Based on DSP-402 Device Profile for Drives and Motion Control
- Synchronization using Distributed Clocks
- Position Cycle Times down to 100µs
- Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- Fully Digital State-of-the-art Design 4
- Programmable Gain Settings

#### MODES OF OPERATION

- Profile Current
- **Profile Velocity**
- . **Profile Position**
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

#### COMMAND SOURCE

- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

- Fully Configurable Current, Voltage, Velocity and **Position Limits**
- Compact size, high power density
- 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

#### FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Absolute Encoder (Heidenhain EnDat®, Stegmann Hiperface®, or BiSS C-Mode)
- 1Vp-p Sine/Cosine Encoder (see notes on page 3)
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

#### **INPUTS/OUTPUTS**

- 1 Motor Thermistor/Switch Input
- 11 General Purpose Programmable Digital Inputs
- 1 High Speed Programmable Digital Output
- 6 General Purpose Programmable Digital Outputs
- 2 Programmable Analog Inputs

# **COMPLIANCES & AGENCY APPROVALS**

- RoHS
  - **UL/cUL** Pending **CE** Pending



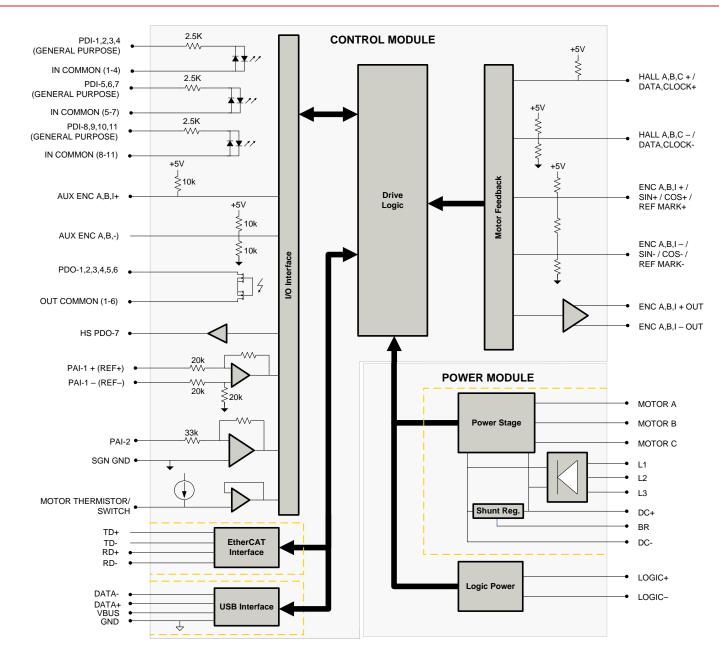
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**PIDF Velocity Loop** PID + FF Position Loop 4

## 



## **BLOCK DIAGRAM**



#### Information on Approvals and Compliances



RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.





# SPECIFICATIONS

		Specifications
Description	Units	Value
Rated Voltage	VAC (VDC)	240 (339)
AC Supply Voltage Range	VAC	200 - 240
AC Supply Minimum	VAC	180
AC Supply Maximum	VAC	264
AC Input Phases <sup>1</sup>	-	3
AC Supply Frequency	Hz	50 - 60
DC Supply Voltage Range <sup>2</sup>	VDC	255 - 373
DC Bus Over Voltage Limit	VDC	420
DC Bus Under Voltage Limit	VDC	205
Logic Supply Voltage	VDC	20 - 30 (@ 850 mA)
Maximum Peak Output Current <sup>3</sup>	A (A <sub>RMS</sub> )	60 (42.4)
Maximum Continuous Output Current <sup>4</sup>	A (A <sub>RMS</sub> )	30 (30)
Maximum Continuous Power @ Rated Voltage <sup>5</sup>	W	9662
Maximum Continuous Power Dissipation @ Rated Voltage	W	509
Internal Bus Capacitance	μF	1120
	· ·	20
External Shunt Resistor Minimum Resistance	Ω	
Minimum Load Inductance (Line-To-Line) <sup>7</sup>	μΗ	600
Switching Frequency	kHz	14
Maximum Output PWM Duty Cycle	%	100
Low Voltage Supply Outputs	-	+5 VDC (250 mA)
Description	Control Units	Specifications Value
Communication Interfaces <sup>8</sup>	-	EtherCAT® (USB for Configuration)
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging
Feedback Supported <sup>9</sup>	-	Halls, Incremental Encoder, Absolute Encoder (Heidenhain EnDat®, Stegmann Hiperface®, or BiSS C-Mode), 1Vp-p Sine/Cosine Encoder, Auxiliary Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods		Sinusoidal, Trapezoidal
Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	11/7
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	2/0
Primary I/O Logic Level	-	24 VDC
Current Loop Sample Time	μs	71.4
Velocity Loop Sample Time	μs	142.9
Position Loop Sample Time	μs	142.9
Maximum Sin/Cos Encoder Frequency	kHz	200
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle
Internal Shunt Regulator		Yes
Internal Shurt Resistor		No
	Mochanics	
Description	Units	al Specifications Value
Agency Approvals	Units	RoHS, UL/cUL Pending, CE Pending
Size (H x W x D)	- mm (in)	256.5 x 182.6 x 83.7 (10.1 x 7.2 x 3.3)
Weight	g (oz)	2812.3 (99.2)
Heatsink (Base) Temperature Range <sup>10</sup>	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Cooling System	-	Natural Convection
Form Factor	-	Panel Mount
AUX. COMM Connector	-	5-pin, Mini USB B Type port
COMM Connector	-	Shielded, dual RJ-45 socket with LEDs
FEEDBACK Connector	-	15-pin, high-density, female D-sub
AUX. ENCODER Connector	-	15-pin, high-density, male D-sub
I/O Connector	-	26-pin, high-density, female D-sub
+24V LOGIC Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
FAN Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
MOTOR POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
AC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
DC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
Notos	1	

Notes

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2.

Can operate on single-phase AC (208 VAC minimum) as long as output power does not exceed 3kW maximum. Large Inrush current may occur upon initial DC supply connection to DC Bus. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits. Continuous A<sub>mm</sub> value attainable when RMS Charge-Based Limiting is used. P = (DC Rated Voltage) \* (Cont. RMS Current) \* 0.95 ADVA/CED Motion Controls recommends using an external fuse in series with the shunt resistor. A 5 amp motor delay fuse is typical. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements. EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany. Contact ADVA/AVCED Motion Controls for 1Vp-p Sine/Cosine Encoder feedback availability. Additional cooling and/or heatsink may be required to achieve rated performance. 3. 4.

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## **PIN FUNCTIONS**

	COMM – EtherCAT Communication Connector				
Pin	Name	Description / Notes	1/0		
1	RD+	Receiver + (100Base-TX)	I		
2	RD-	Receiver - (100Base-TX)	1		
3	TD+	Transmitter + (100Base-TX)	0		
4	RESERVED	-	-		
5	RESERVED	-	-		
6	TD-	Transmitter - (100Base-TX)	0		
7	RESERVED	-	-		
8	RESERVED	-	-		
9	RESERVED	-	-		

		I/O – Signal Connector	
Pin	Name	Description / Notes	1/0
1	PDO-1	General Purpose Programmable Digital Output (120 mA maximum)	0
2	PDO-2	General Purpose Programmable Digital Output (120 mA maximum)	0
3	PDO-3	General Purpose Programmable Digital Output (120 mA maximum)	0
4	OUT COMMON	Digital Output Common (1-6)	OCOM
5	GROUND	Ground	GND
6	PDO-4	General Purpose Programmable Digital Output (120 mA maximum)	0
7	PDO-5	General Purpose Programmable Digital Output (120 mA maximum)	0
8	HS PDO-7	High Speed Programmable Digital Output	0
9	PDO-6	General Purpose Programmable Digital Output (120 mA maximum)	0
10	PDI-1	General Purpose Programmable Digital Input	I
11	PDI-2	General Purpose Programmable Digital Input	I
12	PDI-3	General Purpose Programmable Digital Input	I
13	PDI-4	General Purpose Programmable Digital Input	
14	IN COMMON	Digital Input Common (1-4)	ICOM
15	IN COMMON	Digital Input Common (5-7)	ICOM
16	PDI-5	General Purpose Programmable Digital Input	
17	PDI-6	General Purpose Programmable Digital Input	
18	PDI-7	General Purpose Programmable Digital Input	1
19	PDI-8	General Purpose Programmable Digital Input	<u> </u>
20	PDI-9	General Purpose Programmable Digital Input	
21	PDI-10	General Purpose Programmable Digital Input	I
22	PDI-11	General Purpose Programmable Digital Input	
23	IN COMMON	Digital Input Common (8-11)	ICOM
24	PAI-1+	Conoral Durage Differential Drogrammable Analog Input	I
25	PAI-1-	General Purpose Differential Programmable Analog Input	I
26	GROUND	Ground	GND

### FEEDBACK – Feedback Connector \*

Pin	Incremental Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder	Description / Notes	1/0
1	HALL A+	DATA-	HALL A+	Differential Hall A+/ Differential Data Line	I
2	HALL B+	CLOCK+	HALL B+	Differential Hall B+ / Differential Clock Line	I
3	HALL C+	N/C	HALL C+	Differential Hall C+	I
4	ENC A+	SIN +	SIN +	Differential Encoder A / Differential Size Input	I
5	ENC A-	SIN -	SIN -	Differential Encoder A / Differential Sine Input	I
6	ENC B+	COS +	COS +	Differential Encoder D/ Differential Coordina Innut	I
7	ENC B-	COS -	COS -	Differential Encoder B/ Differential Cosine Input	I
8	ENC I+	REF MARK+	REF MARK +	Differential Encoder Index / Differential Reference Mark	I
9	ENC I-	REF MARK-	REF MARK -		I
10	HALL A-	DATA+	HALL A-	Differential Hall A- / Differential Data Line	I
11	HALL B-	CLOCK-	HALL B-	Differential Hall B- / Differential Clock Line	I
12	SGND	SGND	SGND	5V Return (Signal Ground)	SGND
13	+5V OUT	+5V OUT	+5V OUT	+5V Encoder Supply Output. Short-circuit protected. (250mA)	0
14	THERMISTOR	THERMISTOR	THERMISTOR	Motor Thermal Protection	I
15	HALL C-	N/C	HALL C-	Differential Hall C	I

\*Note: Feedback supported (Incremental Encoder, Absolute Sin/Cos Encoder, or 1Vp-p Sin/Cos Encoder) will be dependent on firmware. Contact ADVANCED Motion Controls for 1Vp-p Sin/Cos Encoder feedback availability.





AUX. ENCODER – Auxiliary Encoder Connector			
Pin	Name	Description / Notes	1/0
1	ENC A+ OUT	Emulated Encoder Channel A Output	0
2	ENC A- OUT		0
3	ENC B+ OUT	Emulated Encoder Channel B Output	0
4	AUX ENC A+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
5	AUX ENC A-	Auxiliary Encoder input (i of single ended signal leave negative terminal open)	1
6	AUX ENC B+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
7	AUX ENC B-	Auxiliary Encoder input (i of single ended signal leave negative terminal open)	1
8	AUX ENC I+	Auxiliary Encoder Index Input (For single ended signal leave negative terminal open)	1
9	AUX ENC I-	Auxiliary Encoder index input (i or single ended signal leave negative terminal open)	1
10	ENC B- OUT	Emulated Encoder Channel B Output	0
11	ENC I+ OUT	Emulated Encoder Index Output	0
12	SGND	Signal Ground	SGND
13	+5V OUT	+5 VDC User Supply	0
14	PAI-2	Programmable Analog Input (12-bit Resolution)	I
15	ENC I- OUT	Emulated Encoder Index Output	0

#### AUX. COMM - USB Communication Connector

Pin	Name	Description / Notes	1/0
1	VBUS	Supply Voltage	0
2	DATA -	Data -	I/O
3	DATA +	Data +	I/O
4	RESERVED	-	-
5	USB GND	USB Ground	UGND

	Logic Power Connector				
Pin	Name	Description / Notes	1/0		
1	LOGIC GND	Logic Supply Ground	SGND		
2	LOGIC PWR	Logic Supply Input	I		

	Fan Power Connector				
Pin	Name	Description / Notes	1/0		
1	FAN GND	Fan Ground	GND		
2	FAN PWR	Fan Power Input	I		

	Motor Power Connector				
Pin	Name	Description / Notes	1/0		
1	CHASSIS	Chassis Ground	CGND		
2	MOTOR A	Motor Phase A	0		
3	MOTOR B	Motor Phase A	0		
4	MOTOR C	Motor Phase B	0		

	AC Power Connector				
Pin	Name	Description / Notes	1/0		
1	L1	AC Quark least (Three Direct) Esternal QQ A time delay function and a series	I		
2	L2	C Supply Input (Three Phase). External 20 A time delay fuses are recommended in series the AC input lines.	I		
3	L3		I		
4	CHASSIS	Chassis Ground	CGND		

	DC Power Connector				
Pin	Name	Description / Notes	1/0		
1	DC-	Power Ground	PGND		
2	DC+	DC Power Input	I		
3	DC+	External Shunt Resistor Connection. Connect resistor between DC+ and BR.	-		
4	BR		-		





# HARDWARE SETTINGS

### **EtherCAT Station Alias Selector Switches**

Switch Diagram	Description			
$\begin{bmatrix} 3^{45} \delta \end{bmatrix} \begin{bmatrix} 3^{45} \delta \end{bmatrix}$	Hexadecimal switch settings correspond to the drive Station Alias. Note that drives on an EtherCAT network will be given an address automatically based on proximity to the host. Setting the switches manually is optional, and only necessary if a fixed address is required.			
	SW1	SW0	Node ID	
	0	0	000	
Vage Vage	0	1	001	
	0	2	002	
SW0 SW1				
0.110 0.111	F	D	253	
	F	E	254	
	F	F	255	

### LED Functions (on RJ-45 Communication Connectors)

LINK LED		
LED State	Description	
Green – On	Valid Link - No Activity	
Green – Flickering	Valid Link - Network Activity	
Off	Invalid Link	
	STATUS LED	
LED State	Description	
Green – On	The device is in the state OPERATIONAL	
Green – Blinking (2.5Hz – 200ms on and 200ms off)	The device is in the state PRE-OPERATIONAL	
Green – Single Flash (200ms flash followed by 1000ms off)	The device is in state SAFE-OPERATIONAL	
Green – Flickering (10Hz – 50ms on and 50ms off)	The device is booting and has not yet entered the INIT state or The device is in state BOOTSTRAP or Firmware download operation in progress	
Off	The device is in state INIT	
	ERROR LED	

	ERROR LED	
LED State	Description	Example
Red – On	A PDI Watchdog timeout has occurred.	Application controller is not responding anymore.
Red – Blinking (2.5Hz – 200ms on and 200ms off)	General Configuration Error.	State change commanded by master is impossible due to register or object settings.
Red – Flickering (10Hz – 50ms on and 50ms off)	Booting Error was detected. INIT state reached, but parameter "Change" in the AL status register is set to 0x01:change/error	Checksum Error in Flash Memory.
Red – Single Flash (200ms flash followed by 1000ms off)	The slave device application has changed the EtherCAT state autonomously: Parameter "Change" in the AL status register is set to 0x01:change/error.	Synchronization error; device enters SAFE- OPERATIONAL automatically
Red – Double Flash (Two 200ms flashes separated by 200ms off, followed by 1000ms off)	An application Watchdog timeout has occurred.	Sync Manager Watchdog timeout.





## **MECHANICAL INFORMATION**

	COMM - EtherCAT Communication Connector			
Connector Information		Shielded, dual RJ-45 socket with LEDs		
Mating Connector	Details	Standard CAT 5e or CAT 6 ethernet cable		
Mating Connector	Included with Drive	No		
		LINK STATUS LINK ERROR IN OUT TD- 6		

		I/O - Signal Connector
Connector Information		26-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 1658671-1; Housing P/N 5748677-3; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
-	Included with Drive	No
	IN COMMON IN COMMON PDL5 17 PDL7 18	15

		FEEDBACK - Feedback Connector	
Connector Information		15-pin, high-density, female D-sub	
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748 1658670-1 (strip)	3677-2; Terminals P/N 1658670-2 (loose) or
5	Included with Drive	No	
ENC B+ 6 ENC B- 7 ENC H 8 ENC H 9 HALL A- 10	5 ENC A- 4 ENC A- 3 HALL C+ 2 HALL B+ 1 HALL A+ 11 HALL B- 12 SGND 13 +5V OUT 14 THERMISTOR 15 HALL C-	COS+ 6 COS- 7 REF MARK + 8 DATA+ 10 1 DATA- 1 DATA- 1 LLOCK- 12 SGND 14 SIN+ 1 DATA- 1 LLOCK- 12 SGND 14 SIN+ 1 LLOCK- 13 SND 14 SIN+ 1 DATA- 10 SCN 14 SIN+ 10 DATA- 10 DATA- 10 SCN 14 SIN+ 10 DATA- 10 DATA- 10 SCN 14 SIN+ 10 DATA- 10 DATA- 10 SCN 14 SIN+ 10 DATA- 10 DATA- 10 SCN 15 SCN 16	COS+ 6 5 SIN- COS- 7 4 SIN+ REF MARK 9 2 HALL B+ HALL A- 10 1 HALL B+ HALL A- 10 11 HALL B+ 12 SGND 13 +5V OUT 14 THERMISTOR 15 HALL C-
Incremen	tal Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder

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	AUX	. ENCODER - Auxiliary Feedback Connector
Connector Information		15-pin, high-density, male D-sub
Mating Connector	Details	TYCO: Plug P/N 1658681-1; Housing P/N 5748677-2; Terminals P/N 1658686-2 (loose) or 1658686-1 (strip)
	Included with Drive	No
		ENC B: OUT 10

AUX. COMM – USB Communication Connector			
Connector Information 5-pin, Mini USB B Type port		5-pin, Mini USB B Type port	
Suggested Mating Cable	Details	TYCO: 1496476-3 (2-meter STD-A to MINI-B ASSY)	
Suggested Mating Cable	Included with Drive	No	
	USB GND 5 DATA - 2 VBUS 1		

Logic Power Connector			
Connector Information	Connector Information 2-port, 5.08 mm spaced, enclosed, friction lock header		
Mating Connector	Details	Phoenix Contact: P/N 1757019	
Maing Connector	Included with Drive	Yes	
	Included with Drive Yes		

Fan Power Connector			
Connector Information	Connector Information 2-port, 5.08 mm spaced, enclosed, friction lock header		
Mating Connector	Details	Phoenix Contact: P/N 1757019	
Maing Connector	Included with Drive	Yes	
	Included with Drive Yes		





Motor Power Connector			
Connector Information 4-pin, 10.16 mm spaced, enclosed, friction lock header		4-pin, 10.16 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1913523	
Mating Connector	Included with Drive	Yes	
	4 MOT C		

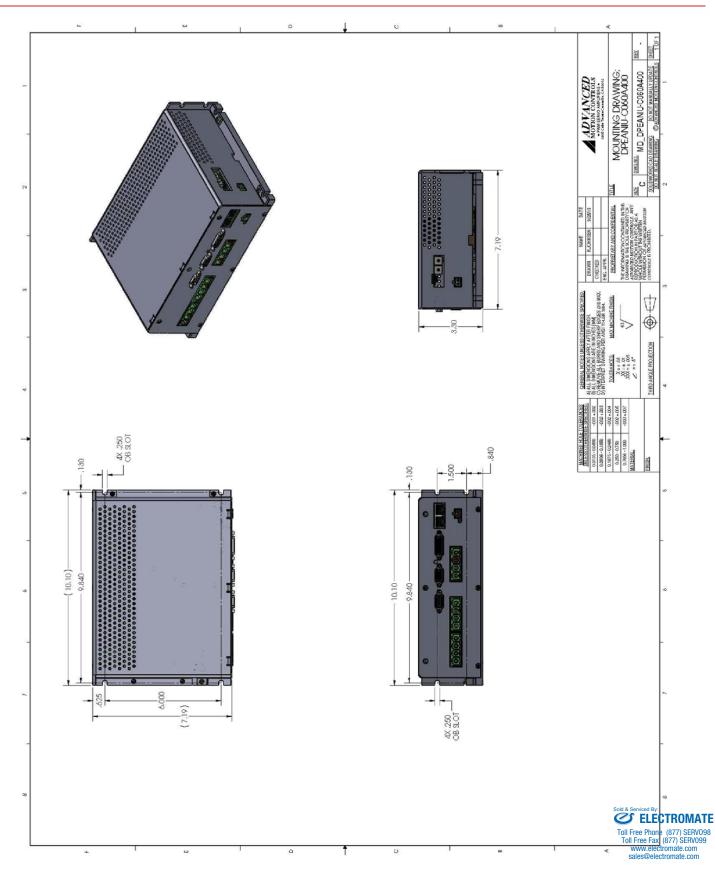
AC Power Connector			
Connector Information	Connector Information 4-pin, 10.16 mm spaced, enclosed, friction lock header		
Mating Connector	Details	Phoenix Contact: P/N 1913523	
Mating Connector	Included with Drive	Yes	

DC Power Connector			
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix Contact: P/N 1913523	
	Included with Drive	Yes	



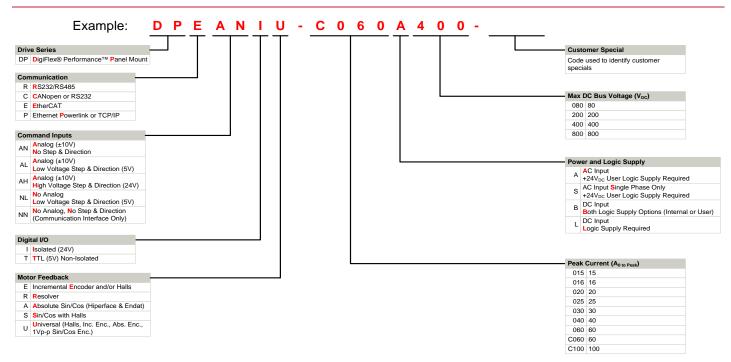


# MOUNTING DIMENSIONS





### PART NUMBERING INFORMATION



DigiFlex® Performance<sup>™</sup> series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quickturn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

Examples of Optimized Footprint Private Label Software OEM Specified Connectors No Outer Case Increased Current Resolution Increased Temperature Range Custom Control Interface Integrated System I/O	f Customized Products <ul> <li>Tailored Project File</li> <li>Silkscreen Branding</li> <li>Optimized Base Plate</li> <li>Increased Current Limits</li> <li>Increased Voltage Range</li> <li>Conformal Coating</li> <li>Multi-Axis Configurations</li> <li>Reduced Profile Size and Weight</li> </ul>
ADVANCED Motion Controls offers a variety of access	able Accessories         ories designed to facilitate drive integration into a servo system.         will assist with your application design and implementation.         Image: server ser

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