

### Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features a CANopen interface for networking and a RS-232 interface for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory.

Power Range	
Peak Current	40 A (28.3 A <sub>RMS</sub> )
Continuous Current	20 A (20 A <sub>RMS</sub> )
Supply Voltage	20 - 80 VDC



#### **Features**

- ▲ Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits

- ▲ PIDF Velocity Loop
- ✓ PID + FF Position Loop
- Compact Size, High Power Density
- 16-bit Analog to Digital Hardware
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

## MODES OF OPERATION

- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

## **COMMAND SOURCE**

- ±10 V Analog
- PWM and Direction
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

## **FEEDBACK SUPPORTED**

- ±10 VDC Position
- Halls
- Incremental Encoder
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

## INPUTS/OUTPUTS

- 3 High Speed Captures
- 3 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 2 Programmable Analog Outputs (10-bit Resolution)
- 2 Programmable Digital Inputs (Differential)
- 6 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

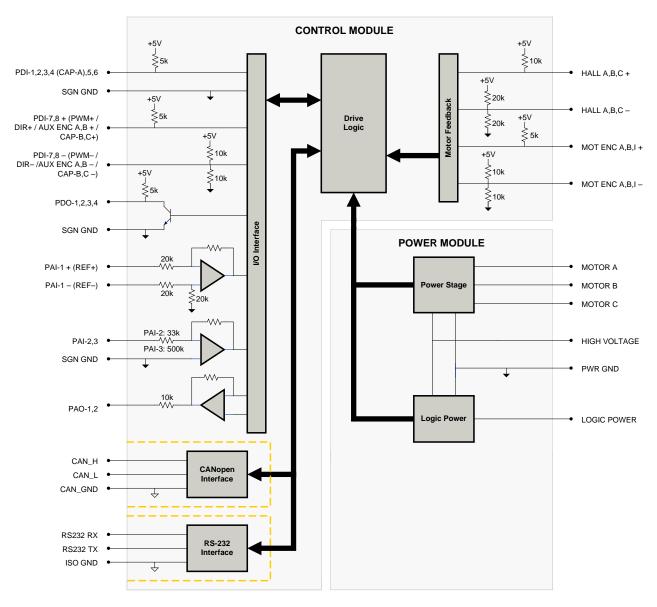
# **COMPLIANCES & AGENCY APPROVALS**

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS





# **BLOCK DIAGRAM**



	Information on Approvals and Compliances			
c <b>FL</b> °us	US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.			
(€	Compliant with European CE for both the Class A EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 and EN 61000-6-2:2005) and LVD requirements of directive 2006/95/EC (specifically EN 60204-1:2006), a low voltage directive to protect users from electrical shock.			
ROHS	RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.			
	Toll Free Phone (877) SERVO99 Toll Free Fax (877) SERVO99			
	www.electromate.com sales@electromate.com			



# **SPECIFICATIONS**

CS Supply Violage Limit	Power Specifications  Description Units Value				
DC Bus Under Votrage Limit         VDC         88 7           Clogic Supphy Vottage         VDC         20 - 80           Logic Supphy Vottage         VDC         20 - 80           Mastimum Peak Gulpul Current*         A (Arms)         40 (28 3)           Mastimum Peak Gulpul Current*         A (Arms)         40 (28 3)           Mastimum Continuous Culpul Power         W         1520           Mastimum Continuous Culpul Power         W         1520           Mastimum Continuous Culpul Power         W         80           Internal Bias Capacitance         µF         500           Minimum Load Indicatione (Line To-Ling)*         µH         250 (48 80 yapphy); 150 (44 80 yapphy); 75 (48 24 yapphy)           Switching Frequency         48 ±2         20         Name To All Power Po	·				
DC Bus Under Votlage Lumid         VDC Lgo Supply Votlage         VDL Lgo Supply Votlage Votl		VDC			
Logic Supply Voltage	ů .	-			
Maximum Peak Output Curren¹         A (Arms)         40 (28.3)           Maximum Continuous Output Curren¹         W         1520           Maximum Power Dissipation at Continuous Current         W         80           Internal Bus Capacitance         µF         500           Minimum Loud Inductance (Line-To-Line)¹         µH         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Maximum Output PWM Daty Oycle         ½M         100           Lov Vollage Supply Outputs         ½         5 V Cotto (250 mÅ)           Description         **** *** *** *** *** *** *** *** *** *	•				
Maximum Continuous Output Curent*         A (Arms)         20 (20)           Maximum Continuous Output Power         W         15 (20)           Maximum Power Dissipation at Continuous Current         W         80           Infernal Bus Capacitance         μF         500           Minimum Load Inductiones (Line T-U-Line)*         μH         250 (at 80 V supply); 150 (at 84 V supply); 75 (at 24 V supply)           Maximum Output PW Duty Cycle         %         100           Low Voltage Supply Outputs         **					
Maximum Continuous Output Prever         W         1520           Maximum Power Dissipation at Continuous Current         W         80           Internal Bus Capacitance         μF         500           Minimum Load Inductance (Line-To-Line) <sup>1</sup> μH         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Working Frequency         IAH         200           Maximum Output PVM Duty Cycle         %         100           Control Specifications           Control Specifications           Control Specifications           Command Sources         -         CANopen (RS-222 for configuration)         Value           Command Sources         -         -         CANopen (RS-222 for configuration)         Value           Command Sources         -         -         CANopen (RS-222 for configuration)         Over the Network, PWM and Direction, Sequencing, Indexing, Jogging           Feedback Supported         -         -         CANopen (RS-222 for configuration)         Over the Network, PWM and Direction, Sequencing, Indexing, Jogging           Motors Supported         -         -         An OVER Configuration, Auxiliany Internemental Encoder, Tachometer (e10 VPC)           Motors Supported         -         -         Crosed Loop Vector, Single Phrease (Brushed, Voice Coil, I	·	1 1			
Maximum Power Dissipation at Continuous Current         W β         80           Internal Bus Capacitanco         μF         50 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Minimum Load Inductance (Line-To-Line) <sup>1</sup> μH         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Switching Frequency         kHz         20           Maximum Output PWM Duty Cycle         %         100           Low Vollage Supply Outputs         *** VPC (250 mA)************************************	·		• •		
Internal Bus Capacitance         μF         500           Minimum Load Inductance (Line-To-Line)**         μH         250 (alt 84 V supply); 150 (alt 48 V supply); 75 (alt 24 V supply)           Minimum Load Inductance (Line-To-Line)**         Hz/L         20           Maximum Output PVM Duty Cycle         %         100           Control Specifications           Control Specifications           Description         Value           Communication Interfaces         -         CANopen (RS-232 for configuration)           Communication Interfaces         -         CANopen (RS-232 for configuration)           Communication Interfaces         -         CONDETION         Value           Command Sources         -         -         CONDETION (Control Profile Position, Cover the Network, PVM and Direction, Sequencing, Indexing, Jogging           Readeas Supported         -         -         10 V Profile Current, Profile Velocity, Profile Position, Ocyclic Synchronous Current, Mode, Cyclic Synchronous Durrent Mode, Cyclic Synchronous Velocity Modes of Operation           Modes of Operation         -         -         -         -         -         -         -         -         -         -         -         -         -         -         -         -         -	·				
Minimum Load Industance (Line-To-Line)*         μH         250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)           Wakinting Frequency         4Hz         20           Maximum Output PVM Duty Cycle         %         150 DC (250 mA)           Low Voltage Supply Outputs         *         45 VDC (250 mA)           Communication Interfaces         *         *         Value           Communication Interfaces         *         *         CANopen (Rs-232 for configuration)           Command Sources         *	·				
Switching Frequency         kHz         20           Maximum Output PVM Duty Cycle         %         100           Low Voltage Supply Outputs	·	+ · · · · · · · · · · · · · · · · · · ·			
Maximum Output PWM Duty Cycle         %         100           Low Voltage Supply Outputs         c         + 5 VDC (250 mA)            Units         Value           Communication Interfaces         C. SNopen (RS-232 for configuration)           Command Sources         - 2 10 VDC Postion, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachoneter (±10 VDC)           Communication Methods         - 2 10 VDC Postion, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachoneter (±10 VDC)           Modes of Operation         - 2 10 VDC Postion, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachoneter (±10 VDC)           Motors Supported         - 2 2 10 VDC Postion, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachoneter (±10 VDC)           Motors Supported         - 2 2 2 10 VDC Postion, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachoneter (±10 VDC)           Micros Supported         - 2 2 2 2 10 VDC Postion, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachoneter (±10 VDC)           Micros Supported         - 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	,				
Low Voltage Supply Outputs         Control Specifications           Obescription         Control Specifications           Communication Interfaces         C CANopen (RS-232 for configuration)           Command Sources         - CANOpen (RS-232 for configuration)           Feedback Supported         - C 10 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging           Feedback Supported         - C 10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Modes of Operation         - C 10 Sinusoidal, Trapezoidal           Modes of Operation         - C 10 Cested Loop Vector, Single Phase (Brushed, Voice Synchronous United Vinder, Single Phase (Brushed, Voice Synchronous United Vinder, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushless)           Modes of Operation         - C 2 Closed Loop Vector, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushless)           Modes of Operation         - C 2 Closed Loop Vector, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushless)           Hardware Protection         - C 2 Single Phase (Brushless)           Programmable Digital Input/Outputs (PIDIPOPA)         - 3 4           Programmable Analog Inputs/Outputs (PIDIPOPA)         - 3 4           Maximation         - Maximation         - 3 4           Position Loop Sample Time         μs         5 5           Value			•		
Description         Units         Value           Communication Interfaces         2         CANopen (RS-232 for configuration)           Command Sources         4:10 V Analog, Encoder Following, Over the Newtork, PWM and Direction, Sequencing, Indexing, Jogging           Feedback Supported         2:0         ±10 V Analog, Encoder Following, Over the Newtork, PWM and Direction, Sequencing, Indexing, Jogging           Feedback Supported         2:0         \$Invasidal, Trapezcidal           Modes of Operation         2:0         Sinusoidal, Trapezcidal           Motors Supported         2:0         Closed Loop Vector, Single Phase (Brushed, Voice Coli, Inductive Load), Three Phase (Brushes)           Motors Supported         2:0         Closed Loop Vector, Single Phase (Brushed, Voice Coli, Inductive Load), Three Phase (Brushes)           Mardware Protection         3:0         40 Configuration Endocency, Tower Lower Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Analog Inputs/Outputs (PDIs/PDOs)         2:0         3:2           Programmable Analog Inputs/Outputs (PAIs/PAOs)         3:0         3:0           Valicoty Loop Sample Time         µs         1:0         1:0           Valicoty Loop Sample Time         µs         1:0         1:0           Size (H x W x D)         Min         2:0         5:0		70			
Opescription         Units         Value           Communication Interfaces         . CANopen (RS-232 for configuration)           Command Sources	Low voltage Supply Sulputs				
Communication Interfaces         - CANopen (RS-232 for configuration)           Command Sources         ± 10 V Analog, Encoder Flooking, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging           Feedback Supported         ± 10 V DC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Commutation Methods         ± 10 V DC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Modes of Operation         ± 10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Modes of Operation         ± 10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Modes of Operation         ± 10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Modes of Operation         ± 10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Modes of Operation         ± 0 Closed Loop Vector, Single Phase (Brushed, Voice Cyclic Synchronous Current Mode, Cyclic Synchronous Current	Description	Units	•		
Command Sources         ±10 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging           Feedback Supported         -         ±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Commutation Methods         -         \$1 Sinusoidal, Trapezoidal           Modes of Operation         -         Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Position, Mode           Motors Supported         -         C Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)           Hardware Protection         -         C Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)           Hardware Protection         -         40 Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase Analog Inputs/Outputs (PDIs/POS))         -         8/4           Programmable Digital Inputs/Outputs (PDIs/POS)         -         8/4         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9         1         9	•				
Feedback Supported         ±10 VDC Position, Auxiliary Incremental Encoder, Halls, Incremental Encoder, Tachometer (±10 VDC)           Commutation Methods         -         \$Insusoidal, Trapezoidal           Modes of Operation         -         Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Position Mode           Motors Supported         -         Closed Loop Vector, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushelss)           Hardware Protection         -         Ale Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase)           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Use of Level         -         5         VTT.           Current Loop Sample Time         μs         100           Value         -         4         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Agency Approvals         -         C C Class A (EMC), CE Class A (LVD), cUL, ROHS, UL           Sze (H x W x D)         mm (in)         190, x 111.					
Commutation Methods         -         Sinusoidal, Trapezoidal           Modes of Operation         -         Profise Current, Profise Velocity, Profise Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Velocity Modes, Cyclic Synchronous Position Mode           Motors Supported         -         Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)           Hardware Protection         -         40+ Configurable Functions Vero Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PAIs/PAOs)         -         3/2           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Valout					
Modes of Operation         Profile Current. Profile Velocity, Profile Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Position Mode           Motors Supported         - Closed Loop Vector, Single Phases (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)           Hardware Protection         - 40 + Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/PDOs)         - 8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         - 8/5           Pais (Data Accounts)         - 8/4           Velocity Loug Sample Time         µs         100           Position Loop Sample Time         µs         100           Poscription         Whtz         20 (5 pre-quadrature)					
Motors Supported         Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)           Hardware Protection         4-0- Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Primary I/O Logic Level         -         5V TTL           Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Note Hamilian Specifications           Description         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range         ° (° (°)         -0 -85 (40 - 185)           Form Factor         -         Natural Convection           Form Factor         -         Natural Convection		-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current Mode, Cyclic Synchronous Velocity		
Flat rowards Protection         -         (Phase-Phase & Phase-Ground), Under Voltage           Programmable Digital Inputs/Outputs (PDIs/PDOs)         -         8/4           Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Primary I/O Logic Level         -         5 V TTL           Current Loop Sample Time         µs         50           Velocity Loop Sample Time         µs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           *** Value**           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range¹         °C (°F)         -40 - 86 (40 - 185)           Storage Temperature Range         °C (°F)         -40 - 86 (40 - 185)           Form Factor         -         Natural Convection           Cooling System         -         Natural Convection           PR ating         -         Natural Convection           PR ating         -         Natural Convection           PR ating         -         Natural Convection           PR pating </td <td>Motors Supported</td> <td>-</td> <td></td>	Motors Supported	-			
Programmable Analog Inputs/Outputs (PAIs/PAOs)         -         3/2           Primary I/O Logic Level         -         5V TTL           Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Methanical Specifications           Description         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, ROHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         40 - 85 (40 - 185)           Form Factor         -         Natural Convection           Coling System         -         Natural Convection           IP Rating         -         Natural Convection           PR ating         -         Natural Convection           AUX COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -	· ·	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit		
Primary I/O Logic Level         -         5V TTL           Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Value           Sescription         Value           Size (H xW x D)         mm (in)         19.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 -75 (32 - 167)           Storage Temperature Range         °C (°F)         0 -40 - 86 (-40 - 185)           Storage Temperature Range         °C (°F)         -40 - 86 (-40 - 185)           Storage Temperature Range         °C (°F)         -40 - 86 (-40 - 185)           Storage Temperature Range         °C (°F)         -40 - 86 (-40 - 185)           Storage Temperature Range         °C (°F)         -40 - 88 (-40 - 185)	Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	8/4		
Current Loop Sample Time         μs         50           Velocity Loop Sample Time         μs         100           Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Description         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 -75 (32 - 167)           Storage Temperature Range         °C (°F)         4-0 - 85 (-40 - 185)           Form Factor         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           IP Rating         -         1P10           AUX COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	3/2		
Velocity Loop Sample Time         µs         100           Position Loop Sample Time         µs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Description         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range <sup>4</sup> °C (°F)         40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         515-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Primary I/O Logic Level	-	5V TTL		
Position Loop Sample Time         μs         100           Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Description         Value           Agency Approvals         C EC Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190,5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range         ° C (°F)         0 -75 (32 - 167)           Storage Temperature Range         ° C (°F)         -40 - 85 (-40 - 185)           Form Factor         Panel Mount           Coling System         -         Natural Convection           IP Rating         -         Natural Convection           AUX COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Current Loop Sample Time	μs	50		
Maximum Encoder Frequency         MHz         20 (5 pre-quadrature)           Mechanical Specifications           Description         Units         Value           Agency Approvals         - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 11.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Pating         -         Natural Convection           IP Rating         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Velocity Loop Sample Time	μs	100		
Mechanical Specifications           Description         Units         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range¹         °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         Natural Convection           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           I/O Connector         -         26-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Position Loop Sample Time	μs	100		
Description         Units         Value           Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         -         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)		
Agency Approvals         -         CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL           Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header			Mechanical Specifications		
Size (H x W x D)         mm (in)         190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)           Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Description	Units	Value		
Weight         g (oz)         872 (30.8)           Heatsink (Base) Temperature Range <sup>4</sup> °C (°F)         0 - 75 (32 - 167)           Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         15-pin, high-density, female D-sub           MOTOR POWER Connector         -         3-port, 7.62 mm spaced, enclosed, friction lock header	Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL		
Heatsink (Base) Temperature Range <sup>4</sup> °C (°F) 0 -75 (32 - 167)  Storage Temperature Range °C (°F) -40 - 85 (-40 - 185)  Form Factor - Panel Mount  Cooling System - Natural Convection  IP Rating - IP10  AUX COMM Connector - 3-pin, 2.5 mm spaced, enclosed, friction lock header  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	Size (H x W x D)	mm (in)	190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)		
Storage Temperature Range         °C (°F)         -40 - 85 (-40 - 185)           Form Factor         -         Panel Mount           Cooling System         -         Natural Convection           IP Rating         -         IP10           AUX COMM Connector         -         3-pin, 2.5 mm spaced, enclosed, friction lock header           COMM Connector         -         Shielded, dual RJ-45 socket with LEDs           FEEDBACK Connector         15-pin, high-density, female D-sub           I/O Connector         26-pin, high-density, female D-sub           MOTOR POWER Connector         3-port, 7.62 mm spaced, enclosed, friction lock header	Weight	g (oz)	872 (30.8)		
Form Factor - Panel Mount  Cooling System - Natural Convection  IP Rating - IP10  AUX COMM Connector - 3-pin, 2.5 mm spaced, enclosed, friction lock header  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  I/O Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	Heatsink (Base) Temperature Range <sup>4</sup>	°C (°F)	0 - 75 (32 - 167)		
Cooling System     -     Natural Convection       IP Rating     -     IP10       AUX COMM Connector     -     3-pin, 2.5 mm spaced, enclosed, friction lock header       COMM Connector     -     Shielded, dual RJ-45 socket with LEDs       FEEDBACK Connector     -     15-pin, high-density, female D-sub       I/O Connector     -     26-pin, high-density, female D-sub       MOTOR POWER Connector     -     3-port, 7.62 mm spaced, enclosed, friction lock header	Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)		
IP Rating - IP10  AUX COMM Connector - 3-pin, 2.5 mm spaced, enclosed, friction lock header  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  I/O Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	Form Factor	-	Panel Mount		
AUX COMM Connector - 3-pin, 2.5 mm spaced, enclosed, friction lock header  COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  I/O Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	Cooling System	-	Natural Convection		
COMM Connector - Shielded, dual RJ-45 socket with LEDs  FEEDBACK Connector - 15-pin, high-density, female D-sub  I/O Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	IP Rating	-	IP10		
FEEDBACK Connector - 15-pin, high-density, female D-sub  l/O Connector - 26-pin, high-density, female D-sub  MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	AUX COMM Connector	-	3-pin, 2.5 mm spaced, enclosed, friction lock header		
I/O Connector     -     26-pin, high-density, female D-sub       MOTOR POWER Connector     -     3-port, 7.62 mm spaced, enclosed, friction lock header	COMM Connector	-	Shielded, dual RJ-45 socket with LEDs		
I/O Connector     -     26-pin, high-density, female D-sub       MOTOR POWER Connector     -     3-port, 7.62 mm spaced, enclosed, friction lock header	FEEDBACK Connector	-	15-pin, high-density, female D-sub		
MOTOR POWER Connector - 3-port, 7.62 mm spaced, enclosed, friction lock header	I/O Connector	-			
	MOTOR POWER Connector	-			
		-			

#### Notes

- Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits. Continuous A<sub>rms</sub> value attainable when RMS Charge-Based Limiting is used. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements. Additional cooling and/or heatsink may be required to achieve rated performance.
- 3.





# **PIN FUNCTIONS**

	AUX COMM - RS232 Communication Connector				
Pin	Pin Name Description / Notes I				
1	RS232 RX	Receive Line (RS-232)	I		
2	RS232 TX	Transmit Line (RS-232)	0		
3	ISO GND	Isolated Signal Ground	IGND		

COMM - CAN Communication Connector				
Pin	Name	Description / Notes	1/0	
1	CAN_H	CAN_H Line (Dominant High)	I	
2	CAN_L	CAN _L Line (Dominant Low)	I	
3	CAN_GND	CAN Ground	CGND	
4	RESERVED	Reserved	-	
5	RESERVED	Reserved	-	
6	RESERVED	Reserved	-	
7	CAN_GND	CAN Ground	CGND	
8	RESERVED	Reserved	-	

FEEDBACK - Feedback Connector				
Pin	Name	Description / Notes	1/0	
1	HALL A+		I	
2	HALL B+	Commutation Sensor Inputs	I	
3	HALL C+		I	
4	MOT ENC A+	Differential Encoder A Channel Input (For Single Ended Signals Use Only The Positive	I	
5	MOT ENC A-	Input)	I	
6	MOT ENC B+	Differential Encoder B Channel Input (For Single Ended Signals Use Only The Positive		
7	MOT ENC B-	Input)	I	
8	MOT ENC I+	Differential Encoder Index Input (For Single Ended Signals Use Only The Positive Input)	I	
9	MOT ENC I-	Differential Encoder index input (For Single Ended Signals Ose Only The Positive input)	I	
10	HALL A-	Commutation Sensor Input (For Differential Signals Only)	I	
11	HALL B-	Commutation Sensor Input (For Differential Signals Only)	I	
12	SGN GND	Signal Ground	SGND	
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0	
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I	
15	HALL C-	Commutation Sensor Input (For Differential Signals Only)	1	





		I/O - Signal Connector	
Pin	Name	Description / Notes	1/0
1	PDO-1	Programmable Digital Output	0
2	SGN GND	Signal Ground	SGND
3	PDO-2	Programmable Digital Output	0
4	PAI-1 + (REF+)	D''' (1.12	I
5	PAI-1 - (REF-)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I
7	PAO-1	Programmable Analog Output (10-bit Resolution)	0
8	PAO-2	Programmable Analog Output (10-bit Resolution)	0
9	PDI-8 - (DIR- / AUX ENC B- / CAP-C-)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed Capture (Leave Open for Single-Ended Signal)	ı
10	PDO-3	Programmable Digital Output	0
11	PDI-1	Programmable Digital Input	- 1
12	PDI-2	Programmable Digital Input	- 1
13	PDI-3	Programmable Digital Input	- 1
14	PDO-4	Programmable Digital Output	0
15	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
16	SGN GND	Signal Ground	SGND
17	PDI-7 + (PWM + / AUX ENC A+ / CAP- B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture	ı
18	PDI-8 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed Capture	I
19	PDI-4 (CAP-A)	Programmable Digital Input or High Speed Capture	I
20	PDI-5	Programmable Digital Input	- 1
21	PDI-6	Programmable Digital Input	I
22	SGN GND	Signal Ground	SGND
23	RESERVED	Reserved	-
24	RESERVED	Reserved	-
25	RESERVED	Reserved	-
26	PDI-7 - (PWM- / AUX ENC A- / CAP-B-)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (Leave Open for Single-Ended Signals)	I

MOTOR POWER - Power Connector				
Pin Name Description / Notes I				
1	MOTOR A	Motor Phase A	0	
2	MOTOR B	Motor Phase B	0	
3	MOTOR C	Motor Phase C	0	

	POWER - Power Connector					
Pin	Pin Name Description / Notes I/O					
1	PWR GND	Power Ground (Common With Signal Ground)	PGND			
2	HIGH VOLTAGE	DC Power Input	I			
3	LOGIC GND	Logic Supply Ground (Common With Signal Ground)	GND			
4	LOGIC PWR	Logic Supply Input	I			





# HARDWARE SETTINGS

## **Switch Functions**

Switch	Description	Setting	
SWITCH	Description	On	Off
1	Bit 0 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
2	Bit 1 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
3	Bit 2 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
4	Bit 3 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
5	Bit 4 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
6	Bit 5 of binary CANopen node ID. Does not affect RS-232 settings.	1	0
7	Bit 0 of drive CANopen bit rate setting. Does not affect RS-232 settings.	1	0
8	Bit 1 of drive CANopen bit rate setting. Does not affect RS-232 settings.	1	0

#### Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting.

Bit Rate (kbits/sec)	Value For Bit Rate Setting
Load from non-volatile memory	0
500	1
250	2
125	3

# **Jumper Settings**

Jumper	Jumper Description		Configuration	
	Header Jumper	Not Installed	Pins 1-2	Pins 2-3
J1	CAN bus termination. Install this jumper (2.54mm) on the last drive in a CAN network. This jumper is located on a 4-pin header adjacent to the RS-232 connector. It consists of the two pins furthest from the connector.	Non- terminating Node	Terminating Node	N/A
J2	Reserved.	-	-	N/A





# **MECHANICAL INFORMATION**

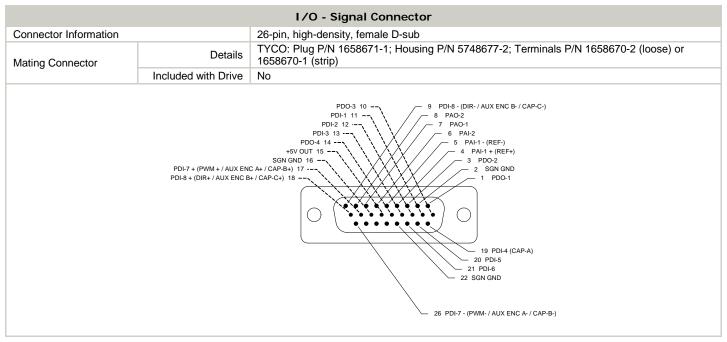
Connector Information		3-pin, 2.5 mm spaced, enclosed, friction lock header	
Mating Connector	Details	Phoenix: Plug P/N 1881338	
	Included with Drive	Yes	
3 ISO GND  2 RS232 TX  1 RS232 RX			

COMM - CAN Communication Connector				
Connector Information Shielded, dual RJ-45 socket with LEDs				
Mating Connector	Details	AMP: Plug P/N 5-569552-3		
	Included with Drive	No		
CAN_GND 3  CAN_GND 3  CAN_L 2  CAN_H 1				

		FEEDBACK - Feedback Connector
Connector Information		15-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748677-1; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No
		MOT ENC B+ 6







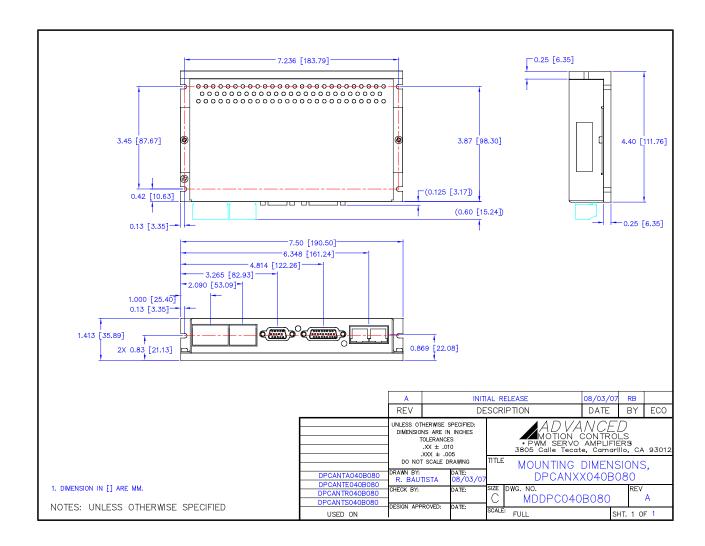
MOTOR POWER - Power Connector					
Connector Information		3-port, 7.62 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1804917			
	Included with Drive	Yes			
MOTOR A  3 MOTOR C					

POWER - Power Connector				
Connector Information		4-port, 7.62 mm spaced, enclosed, friction lock header		
Mating Connector	Details	Phoenix Contact: P/N 1804920		
	Included with Drive	Yes		
1 PWR GND 2 HIGH VOLTAGE 4 LOGIC PWR				





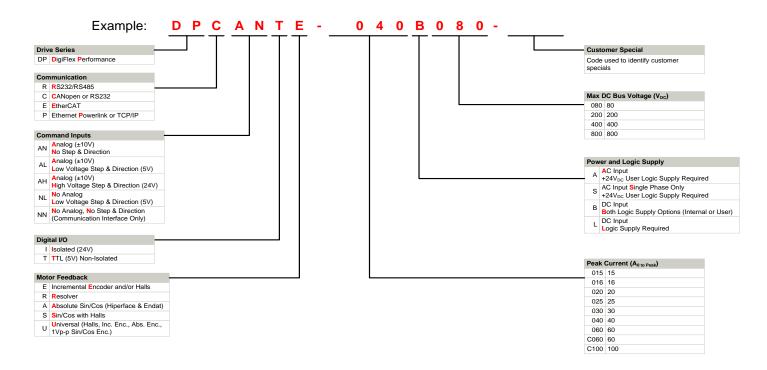
# MOUNTING DIMENSIONS







## PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

## **Examples of Customized Products**

- Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- ▲ No Outer Case
- ▲ Increased Current Resolution
- ▲ Increased Temperature Range
- ▲ Custom Control Interface
- ▲ Integrated System I/O

- ▲ Tailored Project File
- ✓ Silkscreen Branding
- Optimized Base Plate
- ✓ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

## Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit <a href="https://www.a-m-c.com">www.a-m-c.com</a> to see which accessories will assist with your application design and implementation.



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www.electromate.com