

#### **Description**

The PFC2400W375 is a regulated DC power supply designed to feed 400V series servo drives with a low noise 375 VDC bus. Universal single-phase AC input 86-264 VAC / 50-60 Hz with power factor correction and low harmonic distortion along with soft starting circuitry guarantees global high performance reliable operation. These AC/DC converters are superior to conventional power supplies as they meet the specific needs of high dynamic and precision motor drives.

### Power Range 100 - 240 VAC 375 VDC



#### **Features**

Input Voltage

Output Voltage

- AC Line Harmonic Independent Power Factor Correction
- AC Line Voltage and Frequency Monitoring and Protection
- Medical Grade I/O Isolation and Chassis Leakage Current Rating
- ▲ Line Voltage Surge and Lightning Protection
- Automatic and Forced Shunt Resistor Switch
- ▲ Double Line Fused for Split Single-Phase Services

- High Efficiency and Power Factor even at Low Line and Loads
- Soft Start Pre-charging Circuitry to Limit the Inrush Current
- Filtered Auxiliary AC Outlet for Ancillary System Loads
- Fault Status Logic Output for Power Sequencing
- Over Voltage, Over Current, Over Temperature Protections

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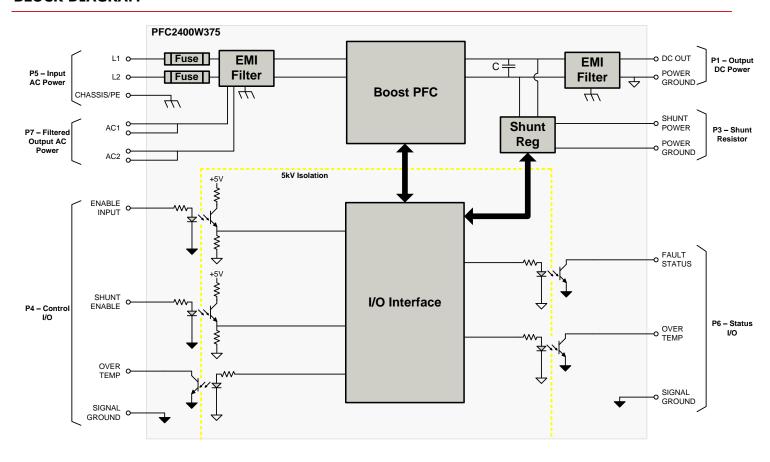


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#### **BLOCK DIAGRAM**



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#### **SPECIFICATIONS**



Warning! Hazardous voltage (400V). Contact may cause electrical shock and injury. Devices on this system store electrical energy. Remove power and wait for 5 minutes, and verify all devices are discharged before servicing.

Power Specifications		
Description	Value	
Nominal AC Input Range	100 – 240 VAC	
Minimum AC Input	86 VAC	
Maximum AC Input	264 VAC	
Input Surge	290 VAC / 1s	
Input Frequency	50/60 Hz (±5%)	
Total Harmonic Distortion	10% Max (>250W)	
Inrush and Input Current Limit	Imax < 12 Arms	
Power Factor	.96 @ 250 Watts, up to .99 @ >250 Watts	
Output Voltage	375 VDC steady state (±3)	
Assembly Overvoltage	415 VDC typical	
Continuous DC Output Current	3.2ADC @ 120VAC Input; 6.4ADC @ 240VAC Input	
Peak DC Output Current <sup>1</sup>	6.4ADC @ 120VAC Input; 12.8ADC @ 240VAC Input	
Input Power Rating	1.2kW @ 120VAC Input; 2.4kW @ 240VAC Input	
Input Fuses	2 x 12.5 A 250 VAC Cartridge Fuse 5x20 mm, time-delay fuse	
Shunt Resistor Fuse	1 x .315 ADC Cartridge Fuse	
RMS Power to Shunt Resistor	Capable of 120W through direct connection to the DC bus through a switch, activated either automatically at 390 VDC or by the shunt input control signal.	
Ground/Chassis Leakage Current	<180μA @ 240VAC/60Hz	
Efficiency	1.2kW @ 120V/60Hz: 93.3%; 1.2kW @ 240VAC/50Hz: 97%	
	Control Specifications	
Description	Value	
Digital Input Logic Levels	5V (±10%)	
Max Voltage Level for Open Drain Digital Outputs	28V	
Mechanical Specifications		
Description	Value	
Agency Approvals	CE, RoHS II, UL	
Baseplate Temperature Operating Range	0 – 95 °C (32 – 203 °F)	
Size (H x W x D)	248.4 x 203.2 x 79.0 mm (9.78 x 8.00 x 3.11 in)	

Notes

<sup>1.</sup> For peak times >1s, the output DC voltage tolerance may be increased.

Information on Approvals and Compliances			
c <b>FL</b> S	US and Canadian safety compliance with UL/IEC 61800-5-1. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.		
C€	IEC 61800-5-3/CISPR 11 Class A for Conducted and Radiated Emissions		
RoHS II Compliant	The RoHS II Directive 2011/65/EU restricts the use of certain substances including lead, mercury, cadmium, hexavalent chromium and halogenated flame retardants PBB and PBDE in electronic equipment.		



#### **PIN FUNCTIONS**

	P1 – Output DC Power Connector		
Pin	Name	Description / Notes	
1	DC OUT	375 VDC Bus output from the PFC	
2	POWER GROUND	Power Ground	

		P3 - Shunt Resistor Connector
Pin	Name	Description / Notes
1	SHUNT POWER	DC Bus output to external shunt resistor. Turn-on voltage is 390 VDC.
2	POWER GROUND	Power Ground

P4 – Control I/O Connector				
Pin	Name	Description / Notes		
1	ENABLE/DISABLE INPUT	Digital Input, active high – does not activate a fault		
2	SHUNT ENABLE/DISABLE	Digital Input, active high		
3	OVER TEMPERATURE FAULT	Digital Output (Open Collector), active low		
4	SIGNAL GROUND	Signal Ground		

P5 – Input AC Power Connector			
Pin	Name	Description / Notes	
1	L1	100-240 Single Phase VAC Input	
2	CHASSIS/PE	Chassis Ground / PE	
3	L2	100-240 Single Phase VAC Input	

P6 - Status I/O Connector			
Pin	Name	Description / Notes	
1	FAULT STATUS OUTPUT	Digital Output (Open Collector), active low, goes high when PFC disabled, pre-charging, or faulted. See Pin Details below.	
2	OVER TEMPERATURE FAULT	Digital Output (Open Collector), active low	
3	SIGNAL GROUND	Signal Ground	

	P7 - Filtered Output AC Power Connector*			
Pin	Name	Description / Notes		
1	AC1	AC Output L1, between the two on-board line filters		
2	AC1	AC Output L1, between the two on-board line linters		
3	AC2	AC Output L2, between the two on-board line filters		
4	AC2	AC Output L2, between the two on-board line linters		

<sup>\*</sup>This connector provides filtered power to the rest of the AC loads in the system. The combined continuous load current for this connector and the PFC shall not exceed 80% of the input fuse rating of the PFC.

#### **Pin Details**

#### FAULT STATUS OUTPUT (P6-1)

Load (enabling servo drive) can be applied only when Fault Status signal goes low (open collector). In case of a fault, this signal goes high (impedance) requiring the load to be disconnected (servo drive inhibited). PFC will usually be ready for loading within approximately 5s after power-up, depending on line status and the drive's total capacitance attached to its output.

#### HARDWARE INFORMATION

#### **Status LED Functions**

LEDs are bi-color RED/GREEN.

LED	Description	
1	GREEN: PFC Running	RED: PFC Standby
2	GREEN: PFC Analog Supply Normal	RED: PFC Digital Supply Normal
3	GREEN: PFC Bus Stabilized, Servo Drive Enabled	RED: PFC Over Temperature Fault



#### **MECHANICAL INFORMATION**

P1 – Output DC Power Connector		
Connector Information		Molex: P/N 76829-0002; Wire-to-Board Connector, 5.7mm, 2 contacts, Header, Mega-Fit
Mating Connector Details		Molex: P/N 171692-0102 (Mega-Fit Receptacle Housing, Dual Row) and P/N 1720630311 (crimp pins)
•	Included with Drive	Yes
DC OUT 1 2 POWER GROUND		

P3 - Shunt Resistor Connector		
Connector Information Molex: P/N 39-28-8020; Mini-Fit Jr.™ Vertical Header, 4.20mm pitch, Dual Row		Molex: P/N 39-28-8020; Mini-Fit Jr.™ Vertical Header, 4.20mm pitch, Dual Row
Mating Connector Details		Molex: P/N 39-01-2025 (Mini-Fit Jr.™ Receptacle Housing, Dual Row) and P/N 45750-1111 (crimp pins)
· ·	Included with Drive	No
SHUNT POWER 1 2 POWER GROUND		

P4 - Control I/O Connector		
Connector Information Molex: P/N 43650-0428; Micro-Fit 3.0™ Vertical Header, 3.00mm pitch, Single Row		Molex: P/N 43650-0428; Micro-Fit 3.0™ Vertical Header, 3.00mm pitch, Single Row
Mating Connector Details		Molex: P/N 43645-0400 (Micro-Fit 3.0™ Receptacle Housing, Single Row) and P/N 43030-0002 (crimp pins)
· ·	Included with Drive	No
SHUNT ENABLE/DISABLE 2  OVER TEMPERATURE FAULT 3  SIGNAL GROUND 4		

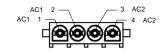
P5 – Input AC Power Connector				
Connector Information		Molex: P/N 10-84-5030; MLX™ Power Connector Vertical Header, 6.35mm pitch		
Mating Connector	Details	Molex: P/N 50-84-1030 (MLX™ Power Crimp Housing) and P/N 02-08-2003 (crimp pins)		
	Included with Drive	No		
CHASSIS/PE 2 3 L2				



P6 - Status I/O Connector				
Connector Information		Molex: P/N 43650-0328; Micro-Fit 3.0™ Vertical Header, 3.00mm pitch, Single Row		
Mating Connector	Details	Molex: P/N 43645-0300 (Micro-Fit 3.0™ Receptacle Housing, Single Row) and P/N 43030-0002 (crimp pins)		
	Included with Drive	No		

FAULT STATUS OUTPUT 1
OVER TEMPERATURE FAULT 2
SIGNAL GROUND 3

P7 - Filtered Output AC Power Connector				
Connector Information		Molex: P/N 10-84-5040; MLX™ Power Connector Vertical Header, 6.35mm pitch		
Mating Connector	Details	Molex: P/N 50-84-1040 (MLX™ Power Crimp Housing) and P/N 02-08-2003 (crimp pins)		
	Included with Drive	No		



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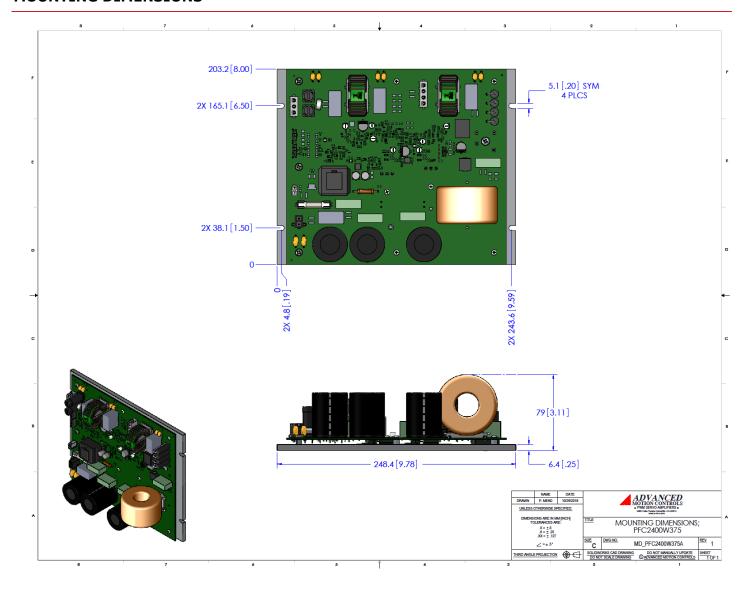


**877-737-8698** sales@electromate.com www.electromate.com





#### **MOUNTING DIMENSIONS**



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