HarmonicPlanetary® HPN Value Series

Size

11, 14, 20, 32, 40

5 Sizes

Peak Torque

 $9\mathrm{Nm}\sim752\mathrm{Nm}$

Reduction Ratio

Single stage: 3:1 to 10:1, Two stage: 13:1 to 31:1

Backlash

Single stage: < 5 arc-min, Two stage: < 7 arc-min

High Efficiency

Up to 97%

Output Bearing

A radial ball bearing is integrated with the output flange to provide high moment stiffness, high load capacity and precise positioning accuracy.

Easy mounting to a wide variety of servomotors

Quick Connect™ coupling



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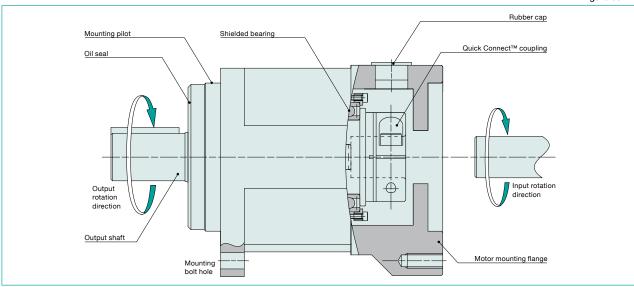
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Motor Code Output Configuration 4, 5, 7, 10, 16, 20, 30 This code represents the motor mounting configuration. Please HarmonicPlanetary J6: Shaft output with key and 14 **HPN** center tapped hole contact us for a unique part 20 J8: Shaft output with center **High Torque** 3, 4, 5, 7,1 0, 13, 21, 31 number based on the motor you tapped hole 32 40

Gearhead Construction

Figure 054-1



Rating Table

Please contact our sales office if you have any questions about our specifications or comparison with another company's products.

Size	Number of Stages	Ratio	Rated Torque *1	Limit for Repeated Peak Torque *2	Limit for Momentary Peak Torque *3	Max. Average Rated Input Speed®4	Max. Input Speed (grease) *5	Allowable Radial Load *6	Allowable Axial Load *7
			Nm	Nm	Nm	rpm	rpm	N	N
		4	14	14	40			240	280
	1	5	14	16	40			260	320
	'	7	11	11	40	1		280	360
11		10	9	9	40	3,000	10,000	320	420
		16	18	24	40			360	460
	2	20	22	24	40]		400	560
		30	25	26	40			480	640
		3	22	25	89			380	340
		4	28	50	110			420	380
	1	5	29	50	107			450	410
14		7	30	37	100	3,000	6,000	510	480
14		10	18	18	79] 0,000	0,000	570	580
		13	30	43	106			630	630
	2	21	30	50	99			740	780
		31	30	38	101			840	900
		3	51	74	226			830	900
		4	80	130	256			920	1,100
	1	5	80	149	256		6,000	1,000	1,200
20		7	80	113	256	3,000		1,100	1,400
20		10	54	54	216	0,000		1,230	1,600
		13	80	130	256			1,350	1,850
	2	21	80	147	256		6,000	1,600	2,100
		31	80	113	256			1,800	2,200
		3	153	254	625			1,800	2,000
		4	198	376	625			1,900	2,300
	1	5	200	376	625			2,000	2,500
32		7	200	376	625	3,000	6,000	2,300	2,900
02		10	185	185	625		0,000	2,600	3,200
		13	200	376	625			2,900	3,600
	2	21	200	376	625			3,400	3,800
		31	200	376	625			3,900	3,800
		3	440	752	1,137			2,800	2,700
	1	4	460	752	1,265			3,100	3,000
		5	480	752	1,265]		3,400	3,300
40		7	510	752	829	3,000	6,000	3,800	3,800
		10	480	509	829			4,200	4,200
	2	13	530	752	823]		4,500	4,500
		21	620	752	1,029]		5,000	5,000
		31	700	752	1,097			5,500	5,400

^{*1:} Rated torque is based on L50 life of 20,000 hours at 3,000 rpm.

Performance

Table 055-2

Table 055-3

	Number of	Reduction			Torsional	
	Stages	Ratio	arc min	dB	kgfm/arc-min	X100N•m/rad
11	1	4 5 7 10	< 5	< 56 ^{*2}	0.060	20
	2	16 20 30	< 7			
14	1	3*2 4 5 7	< 5	< 58 ^{*2}	0.27	93
	2	13 21 31	< 7			
20	1	3*2 4 5 7	< 5	< 60 ^{*2}	0.77	260
2	2	13 21 31	< 7		0.77	200

^{*1:} The above noise values are reference values.

Size	Number of	Reduction	Backlash	Noise*1	Torsional	Stiffness
Size		Ratio	arc min	dB	kgfm/arc-min	X100N•m/rad
		3*2				
		4				
	1	5	< 5			
32		7		< 63 ^{*2}	2.8	940
		10				
		13				
	2	21	< 7			
		31				
		3* ²				
		4				
	1	5	< 5			
40		7		< 65 ^{*2}	4.2	1430
40		10		< 65		
		13				
	2	21	< 7			
		31				
				,	,	



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^{12:} The limit for torque during start and stop cycles.
13: The limit for torque during emergency stops or from external shock loads. Always operate below this value. Calculate the number of permissible events to ensure it meets required operating conditions.

^{4:} Maximum average input speed is limited by heat generation in the speed reducer assuming a continuous operating speed or the average input speed of a motion profile. The actual limit for average input speed depends on the operating environment.

^{*5:} Maximum instantaneous input speed.

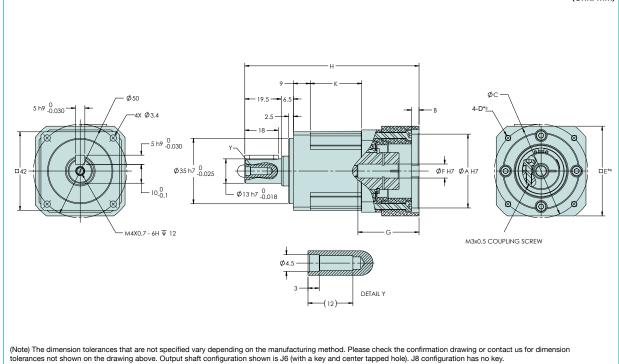
^{76.} The load at which the output bearing will have 20,000 hour life at the rated input speed. (Axial load = 0 and radial load point is in the center of the output shaft.)
77. The load at which the output bearing life will be 20,000 hours at the rated input speed. (Radial load = 0 and axial load point is in the center of the output shaft.)

^{*2:} Contact us for noise values for sizes with a reduction ratio of 3.

HPN-11A Outline Dimensions

Figure 056-1

(Unit: mm)



Dimension Table

(Unit: mm) Table 056-1

	Α (H7)	В	(F (H7)		G	H*1	L/	Mass(kg)*²
	Min.	Max.*4	Max.	Min.	Max.*4	Min.	Max.	Min.	Max.		, ,	iviass(kg) -
Single Stage	30	42	3	35	49	4.8	9	15	26	86.5	27.5	0.44
Two Stage	30	72	3	55	49	4.0	9	13	20	106	47	0.57

Refer to the confirmation drawing for detailed dimensions. Dimensions of typical products are shown. Please contact us for other mounting options if the configurations

- shown above are not suitable for your particular motor.

 *1 May vary depending on motor interface dimensions.
- The mass will vary slightly depending on the ratio and on the inside diameter of the input shaft coupling.
 Tapped hole for motor mounting screw.
 E dimension is dependent on motor selection.

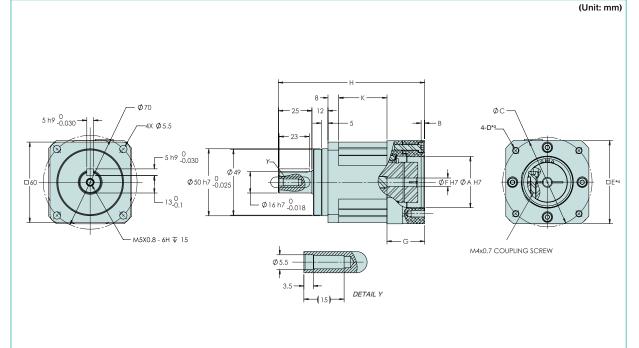
Moment of Inertia

(10⁻⁴ kgm²) Table 056-2

HPN 11A	Ratio Coupling	4	5	7	10	16	20	30
INFIN ITA	1	0.042	0.04	0.038	0.037	0.04	0.04	0.038

HPN-14A Outline Dimensions

Figure 057-1



(Note) The dimension tolerances that are not specified vary depending on the manufacturing method. Please check the confirmation drawing or contact us for dimension tolerances not shown on the drawing above. Output shaft configuration shown is J6 (with a key and center tapped hole). J8 configuration has no key.

Dimension Table

(Unit: mm) Table 057-1

	Flange	Coupling	Α (H7)	В	(С	F (H7)	(G	H*1	IZ.	Mass(kg)*2
	Flarige	Coupling	Min.	Max.*1 Max. Min. Max.*1 Min. Max.	Min.	Max.		2	iviass(kg) -					
Single Stage	Type I	1	30	39	5	35	49	4.8	8	17	25	107	36	0.95
Two Stage	Type	'	30	39	5	35	49	4.8	8	17	25	132	61	1.3
Single Stage	Type II	11 2	2 50	59	-	56	74	4.8	14	24	31	112	36	1.2
Two Stage	Type II	2	30	39	5	30	/4	4.0	14	24	31	137	61	1.6

Refer to the confirmation drawing for detailed dimensions. Dimensions of typical products are shown. Please contact us for other mounting options if the configurations shown above are not release to the comminator training for declared dimensions. Dimensions of typical products are shown: Pleas suitable for your particular motor.

1 May vary depending on motor interface dimensions.

2 The mass will vary slightly depending on the ratio and on the inside diameter of the input shaft coupling.

3 Tapped hole for motor mounting screw.

4 E dimension is dependent on motor selection.

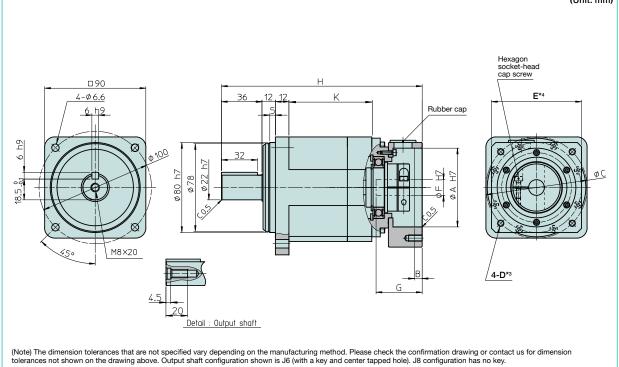
Moment of Inertia

(10⁻⁴ kgm²) Table 057-2

	Ratio Coupling	3	4	5	7	10	13	21	31
HPN 14A	1	0.24	0.21	0.2	0.19	0.19	0.2	0.2	-
	2	0.124	0.096	0.083	0.072	0.066	0.049	0.043	0.041

HPN-20A Outline Dimensions

Figure 058-1 (Unit: mm)



Dimension Table

(Unit: mm) Table 058-1

	Flange	Coupling	Α (H7)	В	(С	F (H7)	G	*1	н"1	L/	Mana//cm*2
	Flarige	Couping	Min.	Max.*1	Max.	Min.	Max.*1	Min.	Max.	Min.	Max.	П.	, N	Mass(kg)*2
Single Stage	Type I	1	38	85	7	58	110	8	25	21	42	151.8	52	3
Two Stage	Type	'	36	00	'	36	110	0	25	19.5	36	173.5	73.7	3.7
Single Stage	Type II	2	50	125	7	58	155	4.8	25	45	66	169.8	52	5
Two Stage	Type II	2	50	125	′	56	155	4.0	25	43.5	60	191.5	73.7	6

Refer to the confirmation drawing for detailed dimensions. Dimensions of typical products are shown. Please contact us for other mounting options if the configurations shown above are not suitable for your particular motor.

'1 May vary depending on motor interface dimensions.

'2 The mass will vary slightly depending on the ratio and on the inside diameter of the input shaft coupling.

'3 Tapped hole for motor mounting screw.

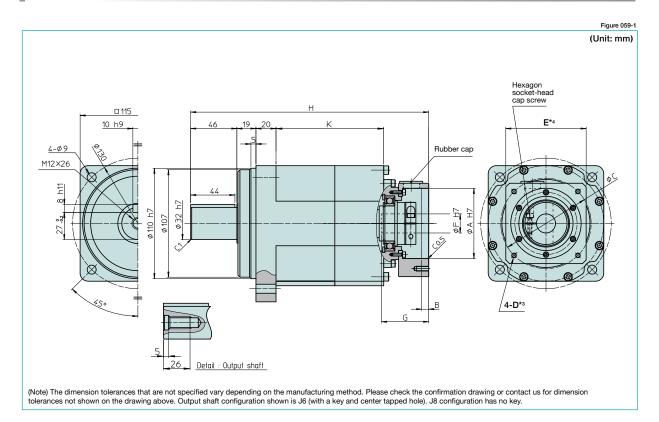
'4 E dimension is dependent on motor selection.

Moment of Inertia

(10⁻⁴ kgm²) Table 058-2

										•
ſ,	HPN 20A	Ratio Coupling	3	4	5	7	10	13	21	31
Ι.	IF IN ZUA	1	1.2	1	1	0.9	0.87	0.9	0.88	0.87

HPN-32A Outline Dimensions



Dimension Table

(Unit: mm) Table 059-1

	Flores	Coupling	Α (H7)	В	(С	F (H7)	G	*1	H*1	L/	Mass(kg)*²
	riange	Coupling	Min.	Max.*1	Max.	Min.	Max.*1	Min.	Max.	Min.	Max.		N.	Mass(kg) -
	Type I	1	50	85	7	77	110	15.5	25	20	46	195	58.5	6.6
Single Stage	Type II	2	70	125	7	77	155	15.5	28	47	69	212.5	58.5	7.7
	Type II	3	70	215	6.5	77	260	21.5	41	47	85	233.5	58.5	9.3
Two Stage	Type IV	4	50	85	7	58	110	8	25	21	42	232	107.2	7.9
1 wo diage	Type V	4	50	125	7	58	155	8	25	44	65	255	107.2	9.1

Refer to the confirmation drawing for detailed dimensions. Dimensions of typical products are shown. Please contact us for other mounting options if the configurations shown above are not relation to the commination training for detailed dimensions. Dimensions of typical products are shown, rieds suitable for your particular motor.

1 May vary depending on motor interface dimensions.

2 The mass will vary slightly depending on the ratio and on the inside diameter of the input shaft coupling.

3 Tapped hole for motor mounting screw.

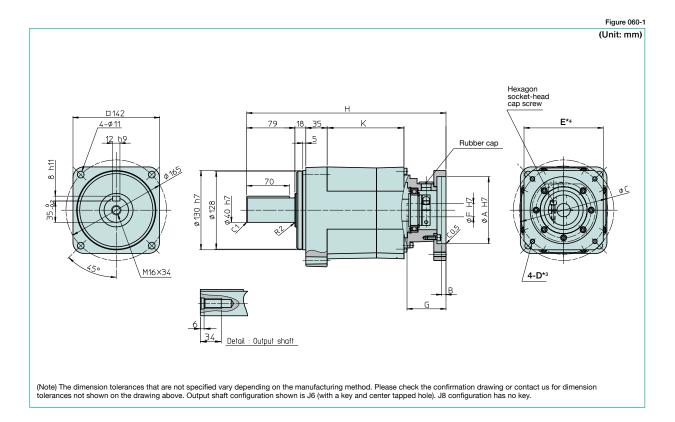
4 E dimension is dependent on motor selection.

Moment of Inertia

(10⁻⁴ kgm²) Table 059-2

	Ratio Coupling	3	4	5	7	10	13	21	31
	1	2.3	1.7	1.5	1.3	1.2	-	-	-
HPN 32A	2	5	3.8	3.3	2.9	2.7	-	-	-
	3	7.5	6.2	5.7	5.3	5.3	-	-	-
	4	-	-	-	-	-	1.3	1.1	1

HPN-40A Outline Dimensions



Dimension Table

(Unit: mm) Table 060-1

	Flance	Coupling	Α (H7)	В	(0	F(H7)	G	*1	H*1	V	Mass(kg)*2
	i larige	Coupling	Min.	Max.*1	Max.	Min.	Max.*1	Min.	Max.	Min.	Max.		2	Mass(kg)
	Type I	1	70	215	6.5	78	260	15.5	41	34.5	72	295.5	81	17
Single Stage	Type II	2	70	175	6.5	78	225	15.5	42	39	105	328.5	81	16
	Type III	3	70	125	7	78	155	15.5	24	47	77	282.5	81	13
Two Stage	Type IV	4	70	125	7	78	155	15.5	28	47	69	309.5	126	17
1 wo diage	Type V	5	70	215	6.5	77	260	21.5	41	47	85	348	126	18

Refer to the confirmation drawing for detailed dimensions. Dimensions of typical products are shown. Please contact us for other mounting options if the configurations shown above are not refer to the commatted drawing for detailed dimensions. Dimensions of typical products are snown. Pleas suitable for your particular motor.

1 May vary depending on motor interface dimensions.

2 The mass will vary slightly depending on the ratio and on the inside diameter of the input shaft coupling.

3 Tapped hole for motor mounting screw.

4 E dimension is dependent on motor selection.

Moment of Inertia

(10⁻⁴ kgm²) Table 060-2

HPN 40A	Ratio Coupling	3	4	5	7	10	13	21	31
	1	14	9.1	7.3	6.2	5.4	-	-	-
	2	15	11	8.8	7.3	6.5	-	-	
	3	10.2	6.9	5.4	4.1	3.4	-	-	-
	4	-	-	-	-	-	4.5	3.5	3.4
	5	-	-	-	-	-	7	6	5.8

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Product Sizing & Selection

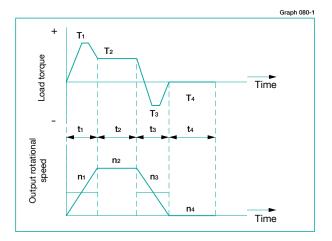
To fully utilize the excellent performance of the HPN HarmonicPlanetary® gearheads, check your operating conditions and, using the flowchart, select the appropriate size gear for your application.

In general, a servo system rarely operates at a continuous load and speed. The input speed, load torque change and a comparatively large torque is applied during start and stop. Unexpected impact torques may also be applied.

Check your operating conditions against the following load torque pattern and select a suitable size based on the flowchart shown on the right. Also check the life and static safety coefficient of the cross roller bearing and input side main bearing (input shaft type only).

Checking the load torque pattern

Review the load torque pattern. Check the specifications shown in the figure below.



Obtain the value of each load torque pattern.

T₁ to T_n (Nm) Load torque Time t1 to tn (sec) Output rotational speed n1 to nn (rpm)

<Normal operation pattern>

T1, t1, n1 Starting Steady operation T2, t2, n2 Stopping (slowing) T3, t3, n3 Idle T4, t4, n4

<Maximum rotational speed>

Max. output rotational speed no $max \ge n1$ to nnni max n1×R to nn×R Max. input rotational speed (Restricted by motors) R: Reduction ratio

<lmpact torque>

When impact torque is applied

<Required life>

 $L_{50} = L \text{ (hours)}$

Flowchart for selecting a size

Please use the flowchart shown below for selecting a size. Operating conditions must not exceed the performance ratings.

Calculate the average load torque applied on the output side from the load torque pattern: Tav (Nm)

$$Tav = \underbrace{\frac{10/3}{|h_1| \cdot t_1 \cdot |T_1|^{10/3} + |h_2| \cdot t_2 \cdot |T_2|^{10/3} + \dots + |h_n| \cdot t_n \cdot |T_n|^{10/3}}_{n_1 \cdot t_1 + n_2 \cdot t_2 + \dots + n_n \cdot t_n}$$

Calculate the average output speed based on the load torque pattern: no av (rpm)

no
$$av = \frac{|n_1| \cdot t_1 + |n_2 \cdot t_2 + \dots + |n_n| \cdot t_n}{t_1 + t_2 + \dots + t_n}$$

Make a preliminary model selection with the following condition: $Tav \leq Average load torque (Refer to rating table)$



Determine the reduction ratio (R) based on the maximum output rotational speed (no max) and maximum input rotational speed (ni

(A limit is placed on ni max by motors.) Calculate the maximum input speed (ni max) from the maximum output speed (no max) and the reduction ratio (R).

ni max=no max • R

Calculate the average input speed (ni av) from the average output speed (no av) and the reduction ratio (R): ni av = no av·R \leq Max.



Check whether the maximum input speed is equal to or less than the values in the rating table.

ni max ≦ maximum input speed (rpm)

Check whether T1 and T3 are within peak torques (Nm) on start and stop in the rating table.

Check whether Ts is equal to or less than the momentary max



Calculate the lifetime and check whether it meets the specification requirement.

Tr: Output torque

 T_r nr L₁₀=20,000 (Hour) Tav ni av

The model number is confirmed.

size and reduction ratio.

Review the operation conditions,

Refer to the Caution note below.

Caution

If the expected operation will result in conditions where:

i) Actual average load torque (Tav) > Permissible maximum value of average load torque or ii) Actual average input rotational speed (ni av) > Permissible average input rotational speed (nr), then please check its effect on the speed reducer temperature rise or other factors. Consider selecting the next larger speed reducer, reduce the operating loads or take other means to ensure safe use of the gear. Exercise caution especially when the duty cycle is close to continuous operation.



Example of model number Selection

Value of each load torque pattern.

Load torque Tn (Nm) tn (sec) Time Output rotational speed nn (rpm)

<Normal operation pattern>

 $T_1 = 70 \text{ Nm},$ $t_1 = 0.3 \text{ sec}, \quad n_1 = 60 \text{ rpm}$ Starting Steady operation $T_2 = 18 \text{ Nm},$

Stopping (slowing)

 $T_4 = 0 \text{ Nm}$.

 $t_2 = 3 \text{ sec}, \quad n_2 = 120 \text{ rpm}$ $T_3 = 35 \text{ Nm},$ $t_3 = 0.4 \text{ sec}, \quad n_3 = 60 \text{ rpm}$

 $t_4 = 5 \text{ sec}, \quad n_4 = 0 \text{ rpm}$

<Required life> $L_{50} = 30,000 \text{ (hours)}$

<Maximum rotational speed>

Max. output rotational speed Max. input rotational speed

no max = 120 rpmni max = 5,000 rpm(Restricted by motors)

<Impact torque>

When impact torque is applied $T_s = 180 \text{ Nm}$

Calculate the average load torque applied to the output side based on the load torque pattern: Tav (Nm).

$$\mathsf{T}_{\mathit{AV}} = \frac{^{10/3}\sqrt{\frac{\left|60\mathsf{rpm}\right| \cdot 0.3\mathsf{sec} \cdot \left|70\mathsf{Nm}\right|^{10/3} + \left|120\mathsf{rpm}\right| \cdot 3\mathsf{sec} \cdot \left|18\mathsf{Nm}\right|^{10/3} + \left|60\mathsf{rpm}\right| \cdot 0.4\mathsf{sec} \cdot \left|35\mathsf{Nm}\right|^{10/3}}{\left|60\mathsf{rpm}\right| \cdot 0.3\mathsf{sec} + 120\mathsf{rpm}\left| \cdot 3\mathsf{sec} + \left|60\mathsf{rpm}\right| \cdot 0.4\mathsf{sec}\right|}}$$

Calculate the average output speed based on the load torque pattern: no av (rpm)

 $|\,60\text{rpm}|\cdot0.3\text{sec}+|120\text{rpm}|\cdot3\text{sec}\,+|\,60\text{rpm}\,|\cdot0.4\text{sec}+|\,0\text{rpm}\,|\cdot5\text{sec}$

0.3sec+3sec+0.4sec+5sec



Make a preliminary model selection with the following conditions. $Tav = 30.2 \text{ Nm} \le 80 \text{ Nm}$. (HPN-20A-31 is tentatively selected based on the average load torque (see the rating table) of size 20 and reduction ratio of 31.)



Determine a reduction ratio (R) from the maximum output speed (no max) and maximum input speed (ni max).

5,000 rpm

120 rpm

Calculate the maximum input speed (ni max) from the maximum output speed (no max) and reduction ratio (R): ni max = 120 rpm • 31 = 3,720 rpm



Calculate the average input speed (ni av) from the average output speed (no av) and reduction ratio (R): ni av = 46.2 rpm \cdot 31= 1,432 rpm \leq Max average input speed of size 20 3,000 rpm



Check whether the maximum input speed is equal to or less than the values specified in the rating table.

ni max = 3,720 rpm ≤ 600 rpm (maximum input speed of size 20)



Check whether T₁ and T₃ are within peak torques (Nm) on start and stop in the rating table

 T_1 = 70 Nm \leqq 113 Nm (Limit for repeated peak torque, size 20) T_3 = 35 Nm \leqq 113 Nm (Limit for repeated peak torque, size 20)



Check whether Ts is equal to or less than limit for momentary torque (Nm) in the rating table.

Ts = 180 Nm ≤ 256 Nm (momentary max. torque of size 20)



Calculate life and check whether the calculated life meets the requirement.

$$L_{50} = 20,000 \cdot \left(\frac{80 \text{Nm}}{30.2 \text{ Nm}} \right)^{10/3} \cdot \left(\frac{3,000 \text{ rpm}}{1,432 \text{ rpm}} \right) = 25,809,937 \text{ (hours)} \ge 30,000 \text{ (hours)}$$





The selection of model number HPN-20A-31 is confirmed from the above calculations.



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Review the operation conditions, size and reduction ratio.

Refer to the Caution note at the bottom of page 61.

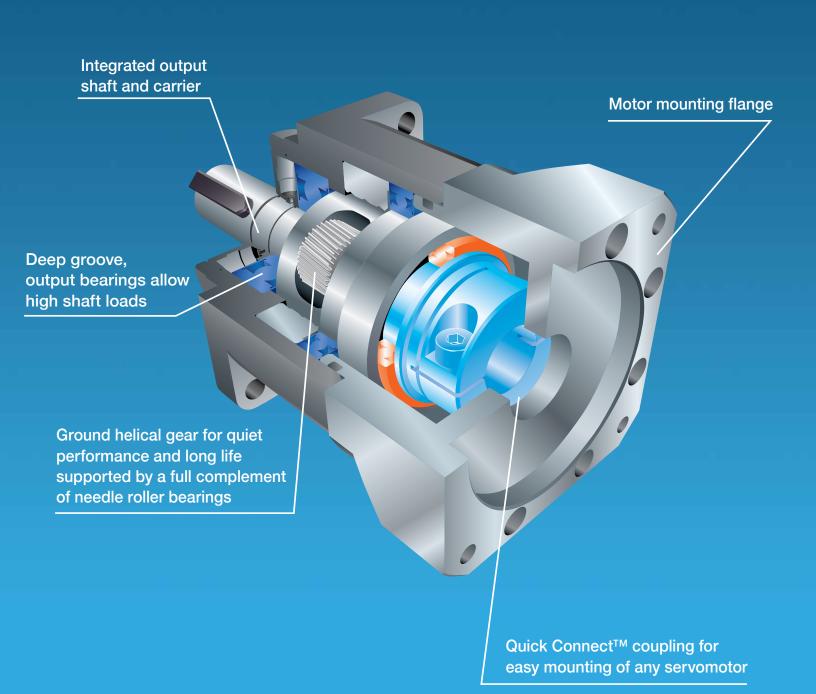
Harmonic Planetary HPN Value Series

HPN Precision Planetary Gearheads are Quiet, Lightweight and Compact with Low Cost and Quick Delivery.

HPN Planetary gearheads feature a robust design utilizing helical gears for quiet performance and long life. These gearheads are available with short lead times and are designed to couple to any servomotor with our Quick Connect™ coupling. HPN gearheads are suitable for use in a wide range of applications for precision motion control and positioning. HPN Harmonic Planetary® gears are available in 5 sizes: 11, 14, 20, 32, and 40, with reduction ratios ranging from 3:1 to 31:1.

- Backlash: One Stage <5 arc-minTwo Stage <7 arc-min
- ♦ Low gear ratios, 3:1 to 31:1
- High efficiency
- ♦ Helical gearing
- Quiet design: Noise <58dB (Size 14)





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